

1.1 **Labor and Industry**

1.2 **Adopted Permanent Rules Relating to Commercial Energy Code**

1.3 **1323.0001 TITLE.**

1.4 This chapter is known as the Minnesota Commercial Energy Code.

1.5 **1323.0005 ADMINISTRATION AND PURPOSE.**

1.6 Subpart 1. **Administration.** This code shall be administered in accordance with
1.7 chapter 1300.

1.8 Subp. 2. **Purpose.** The purpose of this chapter is to establish a minimum code
1.9 of standards for the construction, reconstruction, alteration, and repair of buildings
1.10 governing matters including design and construction standards regarding heat loss control,
1.11 illumination, and climate control pursuant to Minnesota Statutes, sections 16B.59,
1.12 16B.61, and 16B.64.

1.13 **1323.0010 INCORPORATION BY REFERENCE.**

1.14 For purposes of this chapter, "ASHRAE Standard 90.1" means
1.15 ANSI/ASHRAE/IESNA Standard 90.1-2004, ~~version PC 1/06~~, titled Energy Standard
1.16 for Buildings Except Low-Rise Residential Buildings, promulgated by the American
1.17 Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc., 1791 Tullie
1.18 Circle, N.E., Atlanta, GA 30329. ASHRAE Standard 90.1-2004, ~~version PC 1/06~~, is
1.19 incorporated by reference and made part of the Minnesota Commercial Energy Code, as
1.20 amended in this chapter. Portions of this chapter reproduce text and tables from ASHRAE
1.21 Standard 90.1. ASHRAE Standard 90.1 is not subject to frequent change and a copy
1.22 of ASHRAE Standard 90.1 is available in the office of the commissioner of labor and
1.23 industry. ASHRAE Standard 90.1 is copyright 2004 by the American Society of Heating,
1.24 Refrigerating and Air-Conditioning Engineers, Inc. All rights reserved.

1.25 **1323.0230 SECTION 2, SCOPE.**

2.1 ASHRAE Standard 90.1, Section 2, subsection 2.3, is amended to read:

2.2 **2.3 Applicability.** The provisions of this standard apply to structures that are not
2.3 regulated by Minnesota Rules, chapter 1322.

2.4 **Exceptions:**

2.5 (a) Buildings that do not use either electricity or fossil fuel; and

2.6 (b) Equipment and portions of building systems that use energy primarily to provide
2.7 for industrial or manufacturing processes.

2.8 **1323.0320 SECTION 3.2, DEFINITIONS.**

2.9 ASHRAE Standard 90.1, Section 3.2, is amended by adding the following definitions:

2.10 **Demand Control Ventilation (DCV):** A ventilation system capability that provides
2.11 for the automatic reduction of outdoor air intake below design rates when the actual
2.12 occupancy of spaces served by the system is less than design occupancy.

2.13 **Lamp wattage, rated:** The power consumption of a lamp as published in the
2.14 manufacturers' literature.

2.15 **R-value computation for concrete masonry block wall assembly with integral**
2.16 **insulation:** The thermal performance of a concrete masonry block wall assembly with
2.17 integral insulation must be determined by one of the following methods. Foundation wall
2.18 assembly R-values must exclude air film coefficients and the R-value of the surrounding
2.19 soil.

2.20 (a) Thermal performance must be calculated in accordance with ASHRAE Handbook
2.21 of Fundamentals isothermal planes calculation method. The calculation must be
2.22 certified by a professional engineer licensed in Minnesota.

2.23 (b) Thermal performance must be measured in accordance with ASTM C 236
2.24 test procedure for thermal transmittance measurement performed by an approved
2.25 laboratory as defined by Minnesota Rules, chapter 7640.

2.26 **Climate zone 6:** Climate zone 6 includes Anoka, Benton, Big Stone, Blue Earth,
2.27 Brown, Carver, Chippewa, Chisago, Cottonwood, Dodge, Dakota, Faribault, Fillmore,
3.1 Freeborn, Goodhue, Hennepin, Houston, Isanti, Jackson, Kandiyohi, La Qui Parle, Le

3.2 Sueur, Lincoln, Lyon, Martin, McLeod, Meeker, Mower, Murray, Nicollet, Nobles,
3.3 Olmsted, Pipestone, Pope, Ramsey, Redwood, Renville, Rice, Rock, Scott, Sherburne,
3.4 Sibley, Stearns, Steele, Stevens, Swift, Yellow Medicine, Wabasha, Waseca, Washington,
3.5 Watonwan, Winona, and Wright Counties.

3.6 **Climate zone 7:** Climate zone 7 includes Aitkin, Becker, Beltrami, Carlton, Cass, Clay,
3.7 Clearwater, Cook, Crow Wing, Douglas, Grant, Hubbard, Itasca, Kanabec, Kittson,
3.8 Koochiching, Lake, Lake of the Woods, Mahnommen, Marshall, Mille Lacs, Morrison,
3.9 Norman, Otter Tail, Pennington, Pine, Polk, Red Lake, Roseau, St. Louis, Todd, Traverse,
3.10 Wadena, and Wilkin Counties.

3.11 **Northern climate zone:** Climate zone 7.

3.12 **Southern climate zone:** Climate zone 6.

3.13 **1323.0513 SECTION 5.1.3, ENVELOPE ALTERATIONS.**

3.14 ASHRAE Standard 90.1, Section 5.1.3, is amended to read:

3.15 **5.1.3 Envelope alterations.** Alterations to the building envelope shall comply
3.16 with the requirements of Section 5 for insulation, air leakage, and fenestration
3.17 applicable to those specific portions of the building being altered. When the wall
3.18 cavity of the building envelope is exposed due to the removal of the interior wall
3.19 finish materials, the wall cavity shall be insulated to full depth, or to a depth that
3.20 provides insulating values as required for new wall construction.

3.21 **Exceptions:**

3.22 1. The following alterations need not comply with the requirements of Section 5
3.23 for insulation, air leakage, and fenestration, provided such alterations will not
3.24 increase the energy usage of the building:

3.25 (a) Installation of storm windows over existing glazing.

3.26 (b) Replacement of glazing in existing sash and frame provided the U-factor and
3.27 SHGC will be equal to or lower than before the glass replacement.

- 4.1 (c) Alterations to roof/ceiling, wall, or floor cavities, which are insulated to full
4.2 depth with insulations having a nominal value of not less than R-3.0/in.
- 4.3 (d) Alterations to walls and floor, where the existing structure is without framing
4.4 cavities and no new framing cavities are created.
- 4.5 (e) Removal of less than 50 percent of a roof membrane or built-up roof covering,
4.6 or the existing roof insulation is at least R-16 for buildings that are conditioned, or
4.7 the existing roof insulation is at least R-10 for buildings that are semiconditioned.
- 4.8 (f) Replacement of existing doors that separate conditioned space from the
4.9 exterior shall not require the ~~insulation~~ installation of a vestibule or revolving
4.10 door, provided, however, that an existing vestibule that separates a conditioned
4.11 space from the exterior shall not be removed.
- 4.12 (g) Replacement of existing fenestration, provided, however, that the area of the
4.13 replacement fenestration does not exceed 25 percent of the total fenestration area
4.14 of an existing building and that the U-factor and SHGC will be equal to or lower
4.15 than before the fenestration replacement.
- 4.16 (h) Walls that are back-plastered, walls that are more than 50 percent filled with
4.17 insulation, walls without framing cavities.
- 4.18 (i) Small openings for purposes including installing, altering, or repairing
4.19 plumbing, electrical, and mechanical systems, control, and expansion joints.
- 4.20 2. A vapor retarder is not required if the interior finish is not removed.

4.21 **1323.0543 SECTION 5.4.3, AIR LEAKAGE.**

4.22 Subpart 1. **Building envelope sealing.** ASHRAE Standard 90.1, Section 5.4.3.1, is
4.23 amended and subsections added to read:

4.24 **5.4.3.1 Building envelope air sealing.** The building envelope shall contain
4.25 an air barrier consisting of a material or combination of materials to
4.26 resist the passage of air into or out of the conditioned or semiconditioned
4.27 space. The following areas of the building envelope shall be sealed in a

- 5.1 permanent manner to minimize air leakage at all edges, joints, openings,
5.2 and penetrations:
- 5.3 (a) joints around fenestration and door frames;
 - 5.4 (b) junctions between walls and foundations, between walls at building
5.5 corners, between walls and structural floors or roofs, and between walls and
5.6 roof or wall panels;
 - 5.7 (c) openings at penetrations of utility services through walls, roofs, and
5.8 floors;
 - 5.9 (d) site-built fenestration and doors;
 - 5.10 (e) building assemblies used as ducts or plenums;
 - 5.11 (f) joints, seams, and penetrations of vapor retarders;
 - 5.12 (g) across construction, control, and expansion joints;
 - 5.13 (h) across junctions between different building assemblies; and
 - 5.14 (i) around all other penetrations through the building envelope.

5.15 **5.4.3.1.1** The air barrier shall be located between the ~~warm-in-winter~~
5.16 warm-in-winter surface and the winter design dew point location within
5.17 the building component or assembly.

5.18 **Exception:** When the building component or assembly is either
5.19 integrally insulated concrete or integrally insulated concrete masonry.

5.20 **5.4.3.1.2** Drawings shall indicate the location of the air barrier system.

5.21 Subp. 2. **Fenestration and doors.** ASHRAE Standard 90.1, Section 5.4.3.2, is
5.22 amended to read:

5.23 **5.4.3.2 Fenestration and doors.** Air leakage for fenestration and doors shall
5.24 be determined in accordance with National Fenestration Rating Council
5.25 400 (NFRC 400) or AAMA/WDMA/CSA 101/I.S.2/A440. Air leakage
5.26 shall be determined by an independent laboratory accredited by a nationally
5.27 recognized accreditation organization, such as the National Fenestration

6.1 Rating Council, and shall be labeled and certified by the manufacturer. Air
6.2 leakage under a pressure differential of 75 Pa (1.57 psf) shall not exceed 1.0
6.3 cfm/ft² for glazed swinging entrance doors and for revolving doors and
6.4 0.4 cfm/ft² for all other products.

6.5 Subp. 3. **Recessed lighting fixtures.** ASHRAE Standard 90.1, Section 5.4.3, is
6.6 amended by adding a subsection to read:

6.7 **5.4.3.5 Recessed lighting fixtures.** Recessed luminaires installed in the
6.8 building thermal envelope shall be sealed to limit air leakage between
6.9 conditioned and unconditioned spaces by being:

- 6.10 1. IC-rated and labeled with enclosures that are sealed or gasketed to prevent
6.11 air leakage to the ceiling cavity or unconditioned space;
- 6.12 2. IC-rated and labeled as meeting ASTM E 283 when tested at 1.57 pounds
6.13 per square foot (75 Pa) pressure differential with no more than 2.0 cubic
6.14 feet per minute (0.944 L/s) of air movement from the conditioned space to
6.15 the ceiling cavity; or
- 6.16 3. located inside an airtight sealed box with clearances of at least 0.5 inch (13
6.17 mm) from combustible material and three inches (76 mm) from insulation.

6.18 **1323.0550 SECTION 5.5, PRESCRIPTIVE BUILDING ENVELOPE OPTION.**

6.19 Subpart 1. **Roof insulation.** ASHRAE Standard 90.1, Section 5.5.3.1, is amended to
6.20 read:

6.21 **5.5.3.1 Roof insulation.** All roofs shall comply with the insulation values
6.22 specified in Tables 5.5-1 through 5.5-8. Skylight curbs shall be insulated to
6.23 the level of roofs with insulation entirely above deck or R-5, whichever is
6.24 less.

6.25 Subp. 2. **Table 5.5-6.** ASHRAE Standard 90.1, Table 5.5-6, Building Envelope

6.26 Requirements for the Southern Minnesota Climate Zone is amended to read:

7.1 **TABLE 5.5-6 Building Envelope Requirements For**
7.2 **Southern Minnesota Climate Zone (Zone 6)**

| | Nonresidential | | Residential | | Semiheated | |
|---------------------------|-----------------------|--------------------------------|----------------------|--------------------------------|----------------------|--------------------------------|
| Opaque Elements | Assembly Max. | Insulation Min. R-Value | Assembly Max. | Insulation Min. R-Value | Assembly Max. | Insulation Min. R-Value |
| Roofs, Insulation | | | | | | |
| Entirely Above Deck | U-0.043 | R-23 ci | U-0.043 | R-23 ci | U-0.06 | R-16.6 ci |
| Metal Building | U-0.043 | R-30 | U-0.043 | R-30 | U-0.06 | R-19 |
| Attic and Other | U-0.027 | R-30 | U-0.027 | R-30 | U-0.06 | R-19 |
| Walls, Above Grade | | | | | | |
| Mass | U-0.104 | R-9.5 ci | U-0.09 | R-11.4 ci | U-0.58 | NR |
| Metal Building | U-0.113 | R-13 | U-0.057 | 13 + R-13 | U-0.113 | R-13 |
| Steel Framed | U-0.084 | R-13 ci + R-3.8 ci | U-0.064 | R-13 + R-7.5 ci | U-0.124 | R-13 |
| Wood Framed and Other | U-0.089 | R-13 | U-0.064 | R-13 + R-3.8 ci | U-0.089 | R-13 |
| Wall, Below Grade | | | | | | |
| Below-Grade Wall | C-0.085 | R-10 ci | C-0.085 | R-10 ci | C-0.085 | R-10 ci |
| Floors | | | | | | |
| Mass | U-0.087 | R-8.3 ci | U-0.064 | R-12.5 ci | U-0.322 | NR |
| Steel Joist | U-0.038 | R-30 | U-0.038 | R-30 | U-0.069 | R-13 |
| Wood Framed and Other | U-0.033 | R-30 | U-0.033 | R-30 | U-.0066 | R-13 |

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| Slab-On-Grade Floors | | | | | | |
| Unheated | F-0.520 | R-10 to footing* | F-0.520 | R-10 to footing* | F-0.520 | R-10 to footing* |
| Heated | F-0.520 | R-10 to footing* | F-0.520 | R-10 to footing* | F-0.520 | R-10 to footing* |
| Opaque Doors | | | | | | |
| Swinging | U-0.700 | | U-0.500 | | U-0.700 | |
| Non-swinging | U-0.500 | | U-0.500 | | U-1.450 | |
| Fene- stration | Assembly Max. U (Fixed/ Operable) | Assembly Max. SHGC (All Orienta- tions/ North- Oriented) | Assembly Max. U (Fixed/ Operable) | Assembly Max. SHGC (All Orienta- tions/ North- Oriented) | Assembly Max. U (Fixed Operable) | Assembly Max. SHGC (All Orienta- tions/ North- Oriented) |
| Vertical Glazing, Percent of Wall | | | | | | |
| 0-10.0 | U _{fixed} -0.57 | SHGC _{all} -0.49 | U _{fixed} -0.57 | SHGC _{all} -0.49 | U _{fixed} -1.22 | SHGC _{all} -NR |
| | U _{oper} -0.67 | SHGC _{north} -0.49 | U _{oper} -0.67 | SHGC _{north} -0.64 | U _{oper} -1.27 | SHGC _{north} -NR |
| 10.1- 20.0 | U _{fixed} -0.57 | SHGC _{all} -0.39 | U _{fixed} -0.57 | SHGC _{all} -0.39 | U _{fixed} -1.22 | SHGC _{all} -NR |
| | U _{oper} -0.67 | SHGC _{north} -0.49 | U _{oper} -0.67 | SHGC _{north} -0.49 | U _{oper} -1.27 | SHGC _{north} -NR |
| 20.1- 30.0 | U _{fixed} -0.57 | SHGC _{all} -0.39 | U _{fixed} -0.57 | SHGC _{all} -0.39 | U _{fixed} -1.22 | SHGC _{all} -NR |
| | U _{oper} -0.67 | SHGC _{north} -0.49 | U _{oper} -0.67 | SHGC _{north} -0.49 | U _{oper} -1.27 | SHGC _{north} -NR |
| 30.1- 40.0 | U _{fixed} -0.57 | SHGC _{all} -0.39 | U _{fixed} -0.57 | SHGC _{all} -0.39 | U _{fixed} -1.22 | SHGC _{all} -NR |
| | U _{oper} -0.67 | SHGC _{north} -0.49 | U _{oper} -0.67 | SHGC _{north} -0.49 | U _{oper} -1.27 | SHGC _{north} -NR |
| 40.1 -50.0 | U _{fixed} -0.46 | SHGC _{all} -0.26 | U _{fixed} -0.46 | SHGC _{all} -0.26 | U _{fixed} -0.98 | SHGC _{all} -NR |

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| 9.1 | | $U_{oper} -0.47$ | $SHGC_{north}$ | $U_{oper} -0.47$ | $SHGC_{north}$ | $U_{oper} -1.02$ | $SHGC_{north}$ |
| 9.2 | | | -0.47 | | -0.49 | | -NR |
| 9.3 | Skylight, Percent of Roof | | | | | | |
| 9.4 | 0-2.0 | $U_{all} -0.69$ | $SHGC_{all}$ | $U_{all} -0.58$ | $SHGC_{all}$ | $U_{all} -1.36$ | $SHGC_{all}$ |
| 9.5 | | | -0.49 | | -0.49 | | -NR |
| 9.6 | Greater | $U_{all} -0.69$ | $SHGC_{all}$ | $U_{all} -0.58$ | $SHGC_{all}$ | $U_{all} -1.36$ | $SHGC_{all}$ |
| 9.7 | than 2 to | | | | | | |
| 9.8 | 5.0 | | | | -0.39 | | -NR |

9.9 *"To footing" means to the top of the footing if the insulation is on the exterior, or to the
 9.10 top of the slab if the insulation is on the interior.

9.11 Subp. 3. **Table 5.5-7.** ASHRAE Standard 90.1, Table 5.5-7, Building envelope
 9.12 requirements for the northern Minnesota climate zone is amended to read:

| | Nonresidential | | Residential | | Semiheated | |
|---------------------|----------------|-------------------------|---------------|--------------------------|---------------|-------------------------|
| Opaque Elements | Assembly Max. | Insulation Min. R-Value | Assembly Max. | Insulation Min. R-Value | Assembly Max. | Insulation Min. R-Value |
| Roofs, Insulation | | | | | | |
| Entirely Above Deck | U-0.043 | R-23 ci | U-0.043 | R-23 ci | U-0.06 | R-16.6 ci |
| Metal Building | U-0.043 | R-23 | U-0.043 | R-23 | U-0.06 | R-16.6 |
| Attic and Other | U-0.043 | R-30 | U-0.043 | R-30 | U-.06 | R-19 |
| Walls, Above Grade | | | | | | |
| Mass | U-0.09 | R-9.5 ci | U-0.08 | R-13.3 ci R-13.0 + R- | U-0.58 | NR |
| Metal Building | U-0.057 | R-13 | U-0.057 | R-13 R-13 + R-13 | U-0.113 | R-13 |
| Steel Framed | U-0.064 | R-13 + R-3.8 ci | U-0.064 | R-13 + R-7.5 ci | U-0.124 | R-13 |

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| 10.1 | Wood | U-0.089 | R-13 | U-0.051 | R-13 + | U-0.089 | R-13 |
| 10.2 | Framed and | | | | R-7.5 ci | | |
| 10.3 | Other | | | | | | |
| 10.4 | Walls, Below Grade | | | | | | |
| 10.5 | Below- | C-0.085 | R-10 ci | C-0.085 | R-10 ci | C-0.085 | R-10 ci |
| 10.6 | Grade Wall | | | | | | |
| 10.7 | Floors | | | | | | |
| 10.8 | Mass | U-0.087 | R-8.3 ci | U-0.064 | R-12.5 ci | U-0.137 | R-4.2 ci |
| 10.9 | Steel Joist | U-0.038 | R-30 | U-0.038 | R-30 | U-0.052 | R-19 |
| 10.10 | Wood | U-0.033 | R-30 | U-0.033 | R-30 | U-.0066 | R-13 |
| 10.11 | Framed and | | | | | | |
| 10.12 | Other | | | | | | |
| 10.13 | Slab-On-Grade Floors | | | | | | |
| 10.14 | Unheated | F-0.52 | R-10 to | F-0.52 | R-10 to | F-0.52 | R-10 to |
| 10.15 | | | footing* | | footing* | | footing* |
| 10.16 | Heated | F-0.52 | R-10 to | F-0.52 | R-10 to | F-0.52 | R-10 to |
| 10.17 | | | footing* | | footing* | | footing* |
| 10.18 | Opaque Doors | | | | | | |
| 10.19 | Swinging | U-0.70 | | U-0.50 | | U-0.70 | |
| 10.20 | Non- | U-0.50 | | U-0.50 | | U-1.45 | |
| 10.21 | swinging | | | | | | |
| 10.22 | Fene- | Assembly | Assembly | Assembly | Assembly | Assembly | Assembly |
| 10.23 | stration | Max. U | Max. | Max. U | Max. | Max. U | Max. |
| 10.24 | | (Fixed/ | SHGC (All | (Fixed/ | SHGC (All | (Fixed/ | SHGC (All |
| 10.25 | | Operable) | Orienta- | Operable) | Orienta- | Operable) | Orienta- |
| 10.26 | | | tions/ | | tions/ | | tions/ |
| 10.27 | | | North- | | North- | | North- |
| 10.28 | | | Oriented) | | Oriented) | | Oriented) |
| 10.29 | Vertical Glazing, Percent of Wall | | | | | | |
| 10.30 | 0-10.0 | U _{fixed} -0.57 | SHGC _{all} | U _{fixed} -0.57 | SHGC _{all} | U _{fixed} -1.22 | SHGC _{all} |
| 10.31 | | | -0.49 | | -0.49 | | -NR |
| 10.32 | | U _{oper} -0.67 | SHGC _{north} | U _{oper} -0.67 | SHGC _{north} | U _{oper} -1.27 | SHGC _{north} |
| 10.33 | | | -0.64 | | -0.64 | | -NR |

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| 11.1 | 10.1- 20.0 | U _{fixed} -0.57 | SHGC _{all} | U _{fixed} -0.57 | SHGC _{all} | U _{fixed} -1.22 | SHGC _{all} |
| 11.2 | | | -0.49 | | -0.49 | | -NR |
| 11.3 | | U _{oper} -0.67 | SHGC _{north} | U _{oper} -0.67 | SHGC _{north} | U _{oper} -1.27 | SHGC _{north} |
| 11.4 | | | -0.64 | | -0.64 | | -NR |
| 11.5 | 20.1- 30.0 | U _{fixed} -0.57 | SHGC _{all} | U _{fixed} -0.57 | SHGC _{all} | U _{fixed} -1.22 | SHGC _{all} |
| 11.6 | | | -0.49 | | -0.49 | | -NR |
| 11.7 | | U _{oper} -0.67 | SHGC _{north} | U _{oper} -0.67 | SHGC _{north} | U _{oper} -1.27 | SHGC _{north} |
| 11.8 | | | -0.64 | | -0.64 | | -NR |
| 11.9 | 30.1- 40.0 | U _{fixed} -0.57 | SHGC _{all} | U _{fixed} -0.57 | SHGC _{all} | U _{fixed} -1.22 | SHGC _{all} |
| 11.10 | | | -0.49 | | -0.49 | | -NR |
| 11.11 | | U _{oper} -0.67 | SHGC _{north} | U _{oper} -0.67 | SHGC _{north} | U _{oper} -1.27 | SHGC _{north} |
| 11.12 | | | -0.64 | | -0.64 | | -NR |
| 11.13 | 40.1 -50.0 | U _{fixed} -0.46 | SHGC _{all} | U _{fixed} -0.46 | SHGC _{all} | U _{fixed} -0.98 | SHGC _{all} |
| 11.14 | | | -0.36 | | -0.36 | | -NR |
| 11.15 | | U _{oper} -0.47 | SHGC _{north} | U _{oper} -0.47 | SHGC _{north} | U _{oper} -1.02 | SHGC _{north} |
| 11.16 | | | -0.64 | | -0.64 | | -NR |
| 11.17 | Skylight, Percent of Roof | | | | | | |
| 11.18 | 0-2.0 | U _{all} -0.69 | SHGC _{all} | U _{all} -0.69 | SHGC _{all} | U _{all} -1.36 | SHGC _{all} |
| 11.19 | | | -0.68 | | -0.64 | | NR |
| 11.20 | Greater than 2.1 to 5.0 | U _{all} -0.69 | SHGC _{all} | U _{all} -0.69 | SHGC _{all} | U _{all} -1.36 | SHGC _{all} |
| 11.21 | | | -0.64 | | -0.64 | | -NR |
| 11.22 | | | | | | | |

11.23 *"To footing" means to the top of the footing if the insulation is on the exterior, or to the
11.24 top of the slab if the insulation is on the interior.

11.25 **1323.0562 SECTION 5.6.2, COMCHECK OPTION.**

11.26 ASHRAE Standard 90.1, Section 5.6, is amended by adding a subsection to read:

11.27 **5.6.2 COMcheck option.** Buildings shall be deemed to comply with Section
11.28 5.5 if the COMcheck computer program published by the Pacific National
11.29 Laboratories demonstrates it to be in compliance with envelope requirements.

11.30 **1323.0581 SECTION 5.8.1.5, SUBSTANTIAL CONTACT.**

11.31 ASHRAE Standard 90.1, Section 5.8.1.5, is amended to read:

12.1 **5.8.1.5 Substantial contact.** Insulation shall be installed in a permanent
 12.2 manner and in substantial contact with either the air barrier materials
 12.3 or building element making up the interior surface in accordance with
 12.4 manufacturer's recommendations for the framing system used. Exposed
 12.5 flexible batt insulation installed in floor cavities and walls shall be supported
 12.6 in a permanent manner by supports no greater than 24 inches on center.
 12.7 **Exception:** Insulation materials that rely on air spaces adjacent to reflective
 12.8 surfaces for their rated performance.

12.9 **1323.0642 SECTION 6.4.2, LOAD CALCULATIONS.**

12.10 ASHRAE Standard 90.1, Section 6.4.2, is deleted and replaced with the following
 12.11 Section 6.4.2 and Table 6.4.2:

12.12 **6.4.2 Load calculations.** Heating and cooling system design loads for the
 12.13 purpose of sizing systems and equipment shall be determined in accordance with
 12.14 Minnesota Mechanical Code, chapter 1346.

12.15 **6.4.2.1 Outdoor design conditions.** Outdoor design conditions shall be
 12.16 selected from Table 6.4.2.1. Locations not listed in Table 6.4.2.1 shall use
 12.17 those of the listed city with geographical proximity and similar climate
 12.18 conditions as approved by the building official.

12.19 **TABLE 6.4.2.1 Outdoor Design Conditions**

| 12.20 | City | Summer Db/Wb °F | Winter Db °F |
|-------|-------------|------------------------|---------------------|
| 12.21 | Aitkin | 82/72 | -24 |
| 12.22 | Albert Lea | 85/72 | -15 |
| 12.23 | Alexandria | 86/70 | -21 |
| 12.24 | Bemidji | 84/68 | -24 |
| 12.25 | Brainerd | 86/71 | -20 |
| 12.26 | Cloquet | 82/68 | -20 |
| 12.27 | Crookston | 84/70 | -27 |
| 13.1 | Duluth | 81/67 | -20 |

| | | | |
|-------|----------------------|-------|-----|
| 13.2 | Ely | 82/68 | -29 |
| 13.3 | Eveleth | 82/68 | -26 |
| 13.4 | Faribault | 86/73 | -16 |
| 13.5 | Fergus Falls | 86/71 | -21 |
| 13.6 | Grand Rapids | 81/67 | -23 |
| 13.7 | Hibbing | 82/68 | -19 |
| 13.8 | International Falls | 83/67 | -28 |
| 13.9 | Litchfield | 85/71 | -18 |
| 13.10 | Little Falls | 86/71 | -20 |
| 13.11 | Mankato | 86/72 | -15 |
| 13.12 | Minneapolis/St. Paul | 88/72 | -15 |
| 13.13 | Montevideo | 86/72 | -17 |
| 13.14 | Mora | 84/70 | -21 |
| 13.15 | Morris | 84/72 | -21 |
| 13.16 | New Ulm | 87/73 | -15 |
| 13.17 | Owatonna | 86/73 | -16 |
| 13.18 | Pequot Lakes | 84/68 | -23 |
| 13.19 | Pipestone | 85/73 | -15 |
| 13.20 | Redwood Falls | 89/73 | -17 |
| 13.21 | Rochester | 85/72 | -17 |
| 13.22 | Roseau | 82/70 | -29 |
| 13.23 | St. Cloud | 86/71 | -20 |
| 13.24 | Thief River Falls | 82/68 | -25 |
| 13.25 | Tofte | 75/61 | -14 |
| 13.26 | Warroad | 83/67 | -29 |
| 13.27 | Wheaton | 84/71 | -20 |
| 13.28 | Willmar | 85/71 | -20 |
| 13.29 | Winona | 88/74 | -13 |
| 13.30 | Worthington | 84/71 | -14 |

14.1 **1323.0643 SECTION 6.4.3, CONTROLS.**

14.2 Subpart 1. **Setback controls.** ASHRAE Standard 90.1, Section 6.4.3.2, is amended
14.3 by adding a subsection to read:

14.4 **6.4.3.2.1 Setback controls.** Heating systems shall be equipped with
14.5 controls that have the capacity to automatically restart and temporarily
14.6 operate the system as required to maintain zone temperatures above a
14.7 heating set point adjustable down to 55 degrees Fahrenheit or lower.
14.8 Cooling systems shall be equipped with controls that have the capacity
14.9 to automatically restart and temporarily operate the system as required
14.10 to maintain zone temperatures below a cooling set point adjustable up
14.11 to 90 degrees Fahrenheit or higher or to prevent high space humidity
14.12 levels.

14.13 **Exceptions:**

- 14.14 (a) Radiant floor and radiant ceiling heating systems; and
14.15 (b) Spaces where constant temperature conditions must be maintained.

14.16 Subp. 2. **Optimum start controls.** ASHRAE Standard 90.1, Section 6.4.3.3.3,
14.17 is amended to read:

14.18 **6.4.3.3.3 Optimum start controls.** Individual heating and cooling air
14.19 distribution systems with a total design supply air capacity exceeding
14.20 10,000 cfm, served by one or more supply fans that are connected
14.21 together into a common system, shall have optimum start controls. The
14.22 control algorithm shall, as a minimum, be a function of the difference
14.23 between space temperature and occupied setpoint and the amount of
14.24 time prior to scheduled occupancy.

14.25 Subp. 3. **Zone isolation.** ASHRAE Standard 90.1, Section 6.4.3.3.4, is amended to
14.26 read:

15.1 **6.4.3.3.4 Zone isolation.** HVAC systems serving zones that are
15.2 intended to operate or be occupied nonsimultaneously shall be divided
15.3 into isolation areas. Zones may be grouped into a single isolation area
15.4 provided it does not exceed 25,000 feet² of conditioned floor area nor
15.5 include more than one floor. Each isolation area shall be equipped
15.6 with isolation devices capable of automatically shutting off the supply
15.7 of conditioned air and outside air to and exhaust from the area. Each
15.8 isolation area shall be controlled independently by a device meeting the
15.9 requirements of Sections 6.4.3.3.1 (Automatic shutdown) and 6.4.3.3.2
15.10 (Setback controls). For central systems and plants, controls and devices
15.11 shall be provided to allow stable system and equipment operation for
15.12 any length of time while serving only the smallest isolation area served
15.13 by the system or plant.

15.14 Subp. 4. **Freeze protection and snow/ice melting systems.** ASHRAE Standard
15.15 90.1, Section 6.4.3.8, is amended to read:

15.16 **6.4.3.8 Freeze protection and snow/ice melting systems.** Freeze protection
15.17 systems, such as heat tracing of outdoor piping and heat exchangers,
15.18 including self-regulating heat tracing, shall include automatic controls
15.19 capable of shutting off the systems when outdoor air temperatures are
15.20 above 40 degrees Fahrenheit or when the conditions of the protected fluid
15.21 will prevent freezing. ~~Snow and ice melting systems shall only be used~~
15.22 ~~where required for life safety.~~ Snow and ice melting systems shall include
15.23 automatic controls capable of shutting off the systems when the pavement
15.24 temperature is above 50 degrees Fahrenheit and no precipitation is falling
15.25 and an automatic or manual control that will allow shutoff when the outdoor
15.26 temperature is above 40 degrees Fahrenheit so that the potential for snow or
15.27 ice accumulation is negligible.

16.1 Subp. 5. **Ventilation controls for high-occupancy areas.** ASHRAE Standard 90.1,
16.2 Section 6.4.3.9, is amended to read:

16.3 **6.4.3.9 Ventilation controls for high-occupancy areas.** Demand control
16.4 ventilation (DCV) is required for spaces larger than 500 feet² (46.45 m²)
16.5 and with a design occupancy for ventilation of greater than 40 people per
16.6 1,000 feet² (92.90 m²) of floor area and served by systems with one or
16.7 more of the following:

- 16.8 (a) an air-side economizer;
- 16.9 (b) automatic modulating control of the outdoor air damper; or
- 16.10 (c) a design outdoor air flow greater than 300 cfm (141.58 L/s).

16.11 **Exceptions:**

- 16.12 (a) Systems with energy recovery complying with 6.5.6.1.
- 16.13 (b) Multiple-zone systems without direct-digital control of individual zones
16.14 communicating with a central control panel.
- 16.15 (c) System with a design outdoor air flow less than 1,200 cfm (566.34 L/s).
- 16.16 (d) Spaces where the supply air flow rate minus any makeup or outgoing
16.17 transfer air requirement is less than 1,200 cfm (566.34 L/s).

16.18 **1323.0644 SECTION 6.4.4, HVAC SYSTEM CONSTRUCTION AND**
16.19 **INSULATION.**

16.20 ASHRAE Standard 90.1, Section 6.4.4, all subsections, and Tables 6.4.4.2A and
16.21 6.4.4.2B are deleted in their entirety and replaced with the following:

16.22 **6.4.4 HVAC system construction and insulation.**

16.23 **6.4.4.1 Insulation.** Duct insulation must comply with Minnesota Rules,
16.24 chapter 1346.

16.25 **6.4.4.2 Duct and plenum sealing.** Duct and plenum sealing must comply
16.26 with Minnesota Rules, chapter 1346.

17.1 **6.4.4.3 Pipe insulation.** Pipe insulation must comply with Minnesota Rules,
17.2 chapter 1346.

17.3 **1323.0646 SECTION 6.4.6, PROHIBITION OF HEATED COMMERCIAL**
17.4 **PARKING FACILITIES.**

17.5 ASHRAE Standard 90.1, Section 6.4, is amended by adding a section to read:

17.6 **6.4.6 Prohibition of heated commercial parking facilities.** An enclosed
17.7 structure or portion of an enclosed structure used primarily as a parking garage
17.8 or ramp for three or more motor vehicles shall not be heated.

17.9 **Exceptions:**

17.10 (a) Parking facilities where a majority of parking spaces are within the same
17.11 building structure as dwelling unit occupancies.

17.12 (b) Parking facilities used exclusively to house vehicles for public emergency,
17.13 ambulance, or public utility emergency response.

17.14 (c) Parking facilities that are incidentally heated by building relief or
17.15 environmental exhaust air, provided that it does not create a safety hazard.

17.16 **1323.0651 SECTION 6.5.1, ECONOMIZERS.**

17.17 Subpart 1. **Economizers.** ASHRAE Standard 90.1, Section 6.5.1, is amended to read:

17.18 **6.5.1 Economizers.** Economizers are required on cooling systems having
17.19 a fan system capacity of 3,000 cfm or greater. Economizers must meet the
17.20 requirements of Sections 6.5.1.1 through 6.5.1.4.

17.21 **Exceptions:** Economizers are not required for the systems listed below.

17.22 (a) Systems that include nonparticulate air treatment as required by Section 6.2.1
17.23 of ASHRAE Standard 62.1.

17.24 (b) Where more than 25 percent of the air designed to be supplied by the system
17.25 is to spaces that are designed to be humidified above 35 degrees Fahrenheit dew
17.26 point temperature to satisfy process needs.

18.1 (c) Systems that include a condenser heat recovery system complying with
18.2 Section 6.5.6.2.

18.3 (d) Systems that serve spaces with a sensible cooling load at design conditions,
18.4 excluding transmission and infiltration loads, that is less than or equal to
18.5 transmission and infiltration losses at an outdoor temperature of 60 degrees
18.6 Fahrenheit.

18.7 (e) Systems expected to operate less than 20 hours per week.

18.8 (f) Where the use of outdoor air for cooling will affect supermarket open
18.9 refrigerated display casework systems.

18.10 (g) The use of outdoor air cooling may affect the operation of other systems so as
18.11 to increase the overall energy consumption of the building.

18.12 (h) Energy recovery from an internal/external zone energy recovery system
18.13 exceeds the energy conserved by outdoor air cooling on an annual basis.

18.14 (i) The quality of the outdoor air is so poor as to require extensive treatment
18.15 of the air.

18.16 Subp. 2. **High-limit shutoff.** ASHRAE Standard 90.1, Section 6.5.1.1.3, is amended
18.17 to read:

6.5.1.1.3 High-limit shutoff. All air economizers shall be capable
of automatically reducing outdoor air intake to the design minimum
outdoor air quality when outdoor air intake will no longer reduce
cooling energy usage. High-limit shutoff control types for specific
climates shall be chosen from Table 6.5.1.1.3A, All Other Climates.
High-limit shutoff control settings for these control types shall be those
listed in Table 6.5.1.1.3B.

TABLE 6.5.1.1.3A High-Limit Shutoff Control Options for Air Economizers

| Climate Zones | Allowed Control Types | Prohibited Control Types |
|------------------------------------|-----------------------|--------------------------|
| 1b, 2b, 3b, 3e, 4b, 4e, | Fixed Dry Bulb | Fixed Enthalpy |

| | | | |
|-------|---------------------------------------|----------------------------------|-----------------------|
| 19.1 | 5b, 5e, 6b <u>6</u> , 7, 8 | Differential Dry Bulb | |
| 19.2 | | Electronic Enthalpy ^a | |
| 19.3 | | Differential Enthalpy | |
| 19.4 | | Dew Point and Dry Bulb | |
| 19.5 | | Temperature | |
| 19.6 | 1a, 2a, 3a, 4a | Fixed Dry Bulb | Differential Dry Bulb |
| 19.7 | | Fixed Enthalpy | |
| 19.8 | | Electronic Enthalpy ^a | |
| 19.9 | | Differential Enthalpy | |
| 19.10 | | Dew Point and Dry Bulb | |
| 19.11 | | Temperature | |
| 19.12 | All Other Climates | Fixed Dry Bulb | |
| 19.13 | | Differential Dry Bulb | |
| 19.14 | | Fixed Enthalpy | |
| 19.15 | | Electronic Enthalpy ^a | |
| 19.16 | | Differential Enthalpy | |
| 19.17 | | Dew Point and Dry Bulb | |
| 19.18 | | Temperature | |

19.19 Note: ^aElectronic enthalpy controllers are devices that use a combination of humidity and
 19.20 dry bulb temperature in their switching algorithm.

19.21 **TABLE 6.5.1.1.3B High-Limit Shutoff Control Settings for Air Economizers**

| 19.22 | Device Type | Climate | Equation | Required High-Limit (Economizer Off When): Description |
|-------|----------------|---------------------------------|-------------------------------|--|
| 19.23 | | | | |
| 19.24 | | | | |
| 19.25 | Fixed Dry Bulb | 1b, 2b, 3b, 3e, 4b, | $T_{OA} > 75^{\circ}\text{F}$ | Outdoor air temperature |
| 19.26 | | 4e, 5b, 5e, 6b, 7, 8 | | exceeds 75°F |
| 19.27 | | 5a, 6a, 7a <u>6</u> | $T_{OA} > 70^{\circ}\text{F}$ | Outdoor air temperature |
| 19.28 | | | | exceeds 70°F |
| 19.29 | | All Other Zones | $T_{OA} > 65^{\circ}\text{F}$ | Outdoor air temperature |
| 19.30 | | | | exceeds 65°F |

| | | | | |
|-------|---------------------|--------------------------------|---------------------------------|-----------------------------------|
| 20.1 | Differential Dry | 1b, 2b, 3b, 3e, 4b, | $T_{OA} > T_{RA}$ | Outdoor air temperature |
| 20.2 | Bulb | 4e, 5a, 5b, 5e, 6a, | | exceeds return air temperature |
| 20.3 | | 6b, 7, 8 | | |
| 20.4 | Fixed Enthalpy | All | $h_{OA} > 28 \text{ Btu/lb}^a$ | Outdoor air enthalpy exceeds |
| 20.5 | | | | 28 Btu/lb of dry air ^a |
| 20.6 | Electronic Enthalpy | All | $(T_{OA}, RH_{OA}) > A$ | Outdoor air temperature/RH |
| 20.7 | | | | exceeds the "A" set point |
| 20.8 | | | | curve ^b |
| 20.9 | Differential | All | $h_{OA} > h_{RA}$ | Outdoor air enthalpy exceeds |
| 20.10 | Enthalpy | | | return air enthalpy |
| 20.11 | Dew Point and Dry | All | $DP_{OA} > 55^\circ\text{F}$ or | Outdoor air dry bulb exceeds |
| 20.12 | Bulb Temperature | | $T_{OA} > 75^\circ\text{F}$ | 75°F or outside dew point |
| 20.13 | | | | exceeds 55°F (65 gr/lb) |

20.14 ^aAt altitudes substantially different than sea level, the Fixed Enthalpy limit shall be
 20.15 set to the enthalpy value at 75°F and 50 percent relative humidity. As an example, at
 20.16 approximately 6,000 feet elevation the fixed enthalpy limit is approximately 30.7 Btu/lb.

20.17 ^bSet point "A" corresponds to a curve on the psychometric chart that goes through a point
 20.18 at approximately 75°F and 40 percent relative humidity and is nearly parallel to dry bulb
 20.19 lines at low humidity levels and nearly parallel to enthalpy lines at high humidity levels.

20.20 **1323.0652 SECTION 6.5.2.1, ZONE CONTROLS.**

20.21 ASHRAE Standard 90.1, Section 6.5.2.1, is amended to read:

20.22 **6.5.2.1 Zone controls.** Zone thermostatic controls shall be capable of
 20.23 operating in sequence the supply of heating and cooling energy to the zone.

20.24 Such controls shall prevent:

- 20.25 1. reheating;
- 20.26 2. recooling;
- 20.27 3. mixing or simultaneously supplying air that has been previously
- 20.28 mechanically heated and air that has been previously cooled, either by
- 20.29 mechanical cooling or by economizer systems; and
- 20.30 4. other simultaneous operation of heating and cooling systems to the same
- 20.31 zone.

- 21.1 **Exceptions:**
- 21.2 (a) Zones for which the volume of air that is reheated, recooled, or mixed is
- 21.3 no greater than the larger of the following:
- 21.4 1. the volume of outdoor air required to meet the ventilation requirements of
- 21.5 Section 6.2 of ASHRAE Standard 62.1-2004 for the zone;
- 21.6 2. 0.4 cfm/ft² of the zone conditioned floor area;
- 21.7 3. 30 percent of the zone design peak supply rate;
- 21.8 4. 300 cfm- this exception is for zones whose peak flow rate totals no more
- 21.9 than ten percent of the total fan system flow rate; and
- 21.10 5. any higher rate that can be demonstrated, to the satisfaction of the
- 21.11 authority having jurisdiction, to reduce overall system annual energy usage
- 21.12 by offsetting reheat/recool energy losses through a reduction in outdoor air
- 21.13 intake for the system.
- 21.14 (b) Zones where special pressurization relationships, cross-contamination
- 21.15 requirements, or code-required minimum circulation rates are such that
- 21.16 variable air volume systems are impractical.
- 21.17 (c) Zones where at least 75 percent of the energy for reheating or for
- 21.18 providing warm air in mixing systems is provided from a site-recovered,
- 21.19 including condenser heat, or site-solar energy source.
- 21.20 (d) Recovered energy in excess of the new energy expended in the recovery
- 21.21 process may be used for control of temperature and humidity.
- 21.22 (e) New energy may be used to prevent relative humidity from rising above
- 21.23 60 percent or to prevent condensation on terminal units or outlets, or
- 21.24 functioning of special equipment. New energy may be used for temperature
- 21.25 control if minimized in accordance with this subitem.
- 21.26 1. Systems employing reheat and serving multiple zones, other than those
- 21.27 employing variable air volume for temperature control, must be provided

- 22.1 with a control that will automatically reset the system cold-air supply to the
22.2 highest temperature level that will satisfy the zone requiring the highest
22.3 cooling load.
- 22.4 2. Single-zone reheat systems must be controlled to sequence reheat and
22.5 cooling.
- 22.6 3. Dual duct and multizone systems, other than those employing variable air
22.7 volume for temperature control, must be provided with a control that will
22.8 automatically reset:
- 22.9 a. the cold-deck air supply to the highest temperature that will satisfy the
22.10 zone requiring the highest cooling load; and
- 22.11 b. the hot-deck air supply to the lowest temperature that will satisfy the zone
22.12 requiring the highest heating load.
- 22.13 4. Systems in which heated air is recooled, directly or indirectly, to maintain
22.14 space temperature must be provided with a control that will automatically
22.15 reset the temperature to which the supply air is heated to the lowest level
22.16 that will satisfy the zone requiring the highest heating load.
- 22.17 5. For systems with multiple zones, one or more zones may be chosen to
22.18 represent a number of zones with similar heating and cooling characteristics.
22.19 A multiple zone system that employs reheating or recooling for control
22.20 of not more than 5,000 cfm, or 20 percent of the total supply air of the
22.21 system, whichever is less, is exempt from the supply air temperature reset
22.22 requirements in subitems 1 to 4.
- 22.23 6. Concurrent operation of independent heating and cooling systems serving
22.24 common spaces and requiring the use of new energy for heating or cooling
22.25 must be minimized by:
- 22.26 a. providing sequential temperature control of both heating and cooling
22.27 capacity in each zone; or

- 23.1 b. limiting the heat energy input through automatic reset control of the
 23.2 heating medium temperature, or energy input rate, to only that necessary to
 23.3 offset heat loss due to transmission and infiltration and, where applicable, to
 23.4 heat the ventilation air supply to the space.

23.5 **1323.0653 SECTION 6.5.3, AIR SYSTEM DESIGN AND CONTROL.**

- 23.6 Subpart 1. **Table 6.5.3.1 fan power limitation.** ASHRAE Standard 90.1, Section
 23.7 6.5.3.1, Table 6.5.3.1, is amended to read:

23.8 **TABLE 6.5.3.1 Fan Power Limitation**

23.9 **Allowable Brake Motor Power**

| 23.10 Supply Air Volume | Constant Volume | Variable Volume |
|--------------------------------|------------------------|------------------------|
| 23.11 <20,000 cfm | 1.2 Bhp/1000 cfm | 1.7 Bhp/1000 cfm |
| 23.12 ≥20,000 cfm | 1.1 Bhp/1000 cfm | 1.5 Bhp/1000 cfm |

- 23.13 Allowable Fan System Power = [Table 6.5.3.1 Fan Power Limitation x (Temperature
 23.14 Ratio) + Pressure Credit + Relief Fan Credit] where

23.15 Table 6.5.3.1 Fan Power Limitation = Table Value x $\frac{CFM_{Mn}}{1000} \frac{CFM_n}{1000}$

23.16 Temperature Ratio = $(T_{t-stat} - T_S)/20$

23.17 Pressure Credit (hp) = Sum of $[CFM_n \times (SP_n - 1.0)/3718]$ + Sum of $[CFM_{HR} \times SP_{HR}$
 23.18 $/3718]$

23.19 Relief Fan Credit HP (kW) = $F_R \text{ HP (kW)} \times [1 - (CFM_{RF}/CFM_n)]$

23.20 CFM_{Mn} = supply air volume of the unit with the filtering system (cfm)

23.21 CFM_{HR} = supply air volume of heat recovery coils or direct evaporative humidifier/cooler
 23.22 humidifier/cooler (cfm)

23.23 CFM_{RF} = relief fan air volume at normal cooling design operation

23.24 SP_n = air pressure drop of the filtering system when filters are clean (in. w.g.)

23.25 SP_{HR} = air pressure drop of heat ~~recovery~~ recovery coils or direct evaporative
 23.26 humidifier/cooler (in. w.g.)

24.1 T_{t-stat} = room thermostat set point

24.2 T_S = design supply air temperature for the zone in which the thermostat is located

24.3 F_R = relief fan in horse power

24.4 Subp. 2. **Part-load fan power limitation.** ASHRAE Standard 90.1, Section
24.5 6.5.3.2.1, is amended to read:

24.6 **6.5.3.2.1 Part-load fan power limitation.** Individual VAV fans with
24.7 motors 7-1/2 hp and larger shall meet one of the following:

24.8 (a) The fan shall be driven by a mechanical or electrical variable-speed
24.9 drive.

24.10 (b) The fan shall be a vane-axial fan with variable-pitch blades.

24.11 (c) The fan shall have other controls and devices that will result in
24.12 fan motor demand of no more than 30 percent of design wattage at
24.13 50 percent of design air volume when static pressure set point equals
24.14 one-third of the total design static pressure, based on manufacturer's
24.15 certified fan data.

24.16 Subp. 3. **Static pressure sensor location.** ASHRAE Standard 90.1, Section
24.17 6.5.3.2.2, is amended to read:

24.18 **6.5.3.2.2 Static pressure sensor location.** Static pressure sensors used
24.19 to control variable air volume fans shall be placed in a position such
24.20 that the controller set point is optimized to maintain the minimum static
24.21 pressure required for proper system operation throughout its range.

24.22 **Exception:** Systems with zone reset control complying with Section
24.23 6.5.3.2.3.

24.24 **1323.0657 SECTION 6.5.7.2, FUME HOODS.**

24.25 ASHRAE Standard 90.1, Section 6.5.7.2, is amended to read:

- 25.1 **6.5.7.2 Fume hoods.** Buildings with fume hood systems having a total
25.2 exhaust rate greater than 15,000 cfm shall include at least one of the
25.3 following features:
- 25.4 (a) Variable air volume hood exhaust and room supply systems capable of
25.5 reducing exhaust and makeup air volume to 50 percent or less of design
25.6 values except when higher volumes are required to maintain safe operating
25.7 conditions.
- 25.8 (b) Direct makeup (auxiliary) air supply equal to at least 75 percent of the
25.9 exhaust rate, heated no warmer than two degrees Fahrenheit below room
25.10 set point, cooled to no cooler than three degrees Fahrenheit above room set
25.11 point, no humidification added, and no simultaneous heating and cooling
25.12 used for dehumidification control.
- 25.13 (c) Heat recovery systems to precondition makeup air from fume hood
25.14 exhaust in accordance with Section 6.5.6.1 (Exhaust air energy recovery)
25.15 without using any exception.

25.16 **1323.0672 SECTION 6.7.2, COMPLETION REQUIREMENTS.**

25.17 Subpart 1. **Drawings.** ASHRAE Standard 90.1, Section 6.7.2.1, is amended to read:

25.18 **6.7.2.1 Drawings.** Construction documents shall require that within 60 days
25.19 after the date of system acceptance, record drawings of the actual installation
25.20 be provided to the building owner or the designated representative of the
25.21 building owner. Record drawings shall include as a minimum the location
25.22 and performance data on each piece of equipment, general configuration
25.23 of duct and pipe distribution system including sizes, and the terminal air
25.24 or water design flow rates.

25.25 Subp. 2. **Manuals.** ASHRAE Standard 90.1, Section 6.7.2.2, is amended to read:

26.1 **6.7.2.2 Manuals.** Construction documents shall require that an operating
26.2 manual and a maintenance manual be provided to the building owner or
26.3 the designated representative of the building owner within 60 days after
26.4 the date of system acceptance. These manuals shall be in accordance
26.5 with industry-accepted standards (see Appendix E) and shall include, at
26.6 a minimum, the following:

26.7 (a) Submittal data stating equipment size and selected options for each piece
26.8 of equipment requiring maintenance.

26.9 (b) Operation manuals and maintenance manuals for each piece of
26.10 equipment requiring maintenance, except equipment not furnished as part of
26.11 the project. Required routine maintenance actions shall be clearly identified.

26.12 (c) Names and addresses of at least one service agency.

26.13 (d) HVAC controls system maintenance and calibration information,
26.14 including wiring diagrams, schematics, and control sequence descriptions.
26.15 Desired or field-determined setpoints shall be permanently recorded on
26.16 control drawings at control devices or, for digital control systems, in
26.17 programming comments.

26.18 (e) A complete narrative of how each system is intended to operate,
26.19 including suggested setpoints.

26.20 Subp. 3. **HVAC system acceptance testing.** ASHRAE Standard 90.1, Section
26.21 6.7.2.4, is amended to read:

26.22 **6.7.2.4 HVAC system acceptance testing.** HVAC systems shall be tested
26.23 and adjusted for function and performance to ensure that control elements
26.24 are calibrated, and in proper working condition and that components,
26.25 equipment, systems, and interfaces between systems conform to the
26.26 construction documents. Acceptance testing and documentation shall be
26.27 completed in accordance with Sections 7.2.9, ~~7.2.10~~ 7.2.10, 7.2.13, and

27.1 7.2.15 of ASHRAE Guideline 0-2005, "The Commissioning Process," and
 27.2 the documentation shall be submitted to the building official upon request.

27.3 **Exceptions:**

27.4 (a) Semiconditioned spaces within buildings.

27.5 (b) Buildings complying with the HVAC provisions in Appendix A of
 27.6 Acceptance Requirements from "Advanced Buildings: Energy Benchmark
 27.7 for High Performance Buildings," 2004, New Buildings Institute and
 27.8 documented as required by Section 6.7.2.4.

27.9 **1323.0681 SECTION 6.8, MINIMUM EQUIPMENT EFFICIENCY TABLES.**

27.10 ASHRAE Standard 90.1, Table 6.8.1C, is amended to read:

27.11 **TABLE 6.8.1C Water Chilling Packages - Minimum Efficiency Requirements**

| 27.12 Equipment Type | 27.13 Size Category | 27.14 Subcategory or Rating Condition | 27.15 Minimum Efficiencies^a | 27.16 Test Procedure^b |
|--|----------------------------------|--|---|---|
| 27.15 Air Cooled, with 27.16 Condenser, Electrically 27.17 Operated | All Capacities | | 2.80 COP 3.05 IPLV | ARI 550/590 |
| 27.18 Air Cooled, without 27.19 Condenser, Electrically 27.20 Operated | All Capacities | | 3.10 COP 3.45 IPLV | |
| 27.21 Water Cooled, 27.22 Electrically Operated, 27.23 Positive Displacement 27.24 (Reciprocating) | All Capacities | | 4.20 COP 5.05 IPLV | ARI 550/590 |
| 27.25 Water Cooled, 27.26 Electrically Operated, 27.27 Positive Displacement 27.28 (Rotary Screw and 27.29 Scroll) | <150 tons | | 4.45 COP 5.20 IPLV | ARI 550/590 |
| 27.30 | ≥150 tons and 27.31 <300 tons | | 4.90 COP 5.60 IPLV | |

| | | | | | |
|-------|--|----------------------------|--|----------------------|--------------------|
| 28.1 | | ≥300 tons | | <u>5.50 COP 6.15</u> | |
| 28.2 | | | | <u>IPLV</u> | |
| 28.3 | Water Cooled, Electrically Operated, Centrifugal | <150 tons | | <u>5.00 COP 5.25</u> | <u>ARI 550/590</u> |
| 28.4 | | | | <u>IPLV</u> | |
| 28.5 | | | | | |
| 28.6 | | ≥150 tons and <300 tons | | <u>5.55 COP 5.90</u> | |
| 28.7 | | | | <u>IPLV</u> | |
| 28.8 | | ≥300 tons | | <u>6.10 COP 6.40</u> | |
| 28.9 | | | | <u>IPLV</u> | |
| 28.10 | Air-Cooled Absorption Single Effect ^c | All Capacities | | <u>0.60 COP</u> | <u>ARI 560</u> |
| 28.11 | | | | | |
| 28.12 | Water-Cooled Absorption Single Effect ^c | All Capacities | | <u>0.70 COP</u> | |
| 28.13 | | | | | |
| 28.14 | | | | | |
| 28.15 | Absorption Double Effect, Indirect-Fired | All Capacities | | <u>1.00 COP 1.05</u> | |
| 28.16 | | | | <u>IPLV</u> | |
| 28.17 | Absorption Double Effect, Direct-Fired | All Capacities | | <u>1.00 COP 1.00</u> | |
| 28.18 | | | | <u>IPLV</u> | |

28.19 ^aThe chiller equipment requirements do not apply for chillers used in low-temperature
 28.20 applications where the design leaving fluid temperature is <40° F.

28.21 ^bSection 12 contains a complete specification of the referenced test procedure, including
 28.22 the reference year version of the test procedure.

28.23 ^cSee Section 6.9.1.

28.24 **1323.0690 SECTION 6.9, WATER CHILLING PACKAGES AND**
 28.25 **ONCE-THROUGH COOLING SYSTEMS.**

28.26 ASHRAE Standard 90.1, Section 6, is amended by adding a new section 6.9 and
 28.27 subsections to read:

28.28 **6.9 Single effect absorption water chilling packages and once-through cooling**
 28.29 **systems.**

28.30 **6.9.1 Single effect absorption water chillers.** Single effect absorption water
 28.31 chilling systems shall only be used when all the energy input is from waste heat
 28.32 or renewable energy sources.

29.1 **6.9.2 Prohibition of once-through cooling systems.** Once-through cooling
29.2 systems as defined by Minnesota Rules, chapter 7685, are prohibited when
29.3 ~~proscribed~~ prescribed by Minnesota Statutes, section 103G.271, subdivision 5.

29.4 **1323.0741 SECTION 7.4.1, LOAD CALCULATIONS.**

29.5 ASHRAE Standard 90.1, Section 7.4.1, is amended to read:

29.6 **7.4.1 Load calculations.** Service water heating system design loads for the
29.7 purpose of sizing systems and equipment shall be determined in accordance with
29.8 the procedures described in the ASHRAE Handbook-HVAC Applications or
29.9 an equivalent computation procedure.

29.10 **1323.0745 SECTION 7.4.5, POOLS.**

29.11 ASHRAE Standard 90.1, Section 7.4.5, and all subsections are deleted and replaced
29.12 with the following:

29.13 **7.4.5 Pools.**

29.14 **7.4.5.1 Pool heaters.** Pool heaters shall be equipped with a readily
29.15 accessible on-off switch to allow shutting off the heater without adjusting
29.16 the thermostat setting.

29.17 **7.4.5.2 Pool covers.** Heated swimming pools shall be equipped with a vapor
29.18 retardant pool cover in compliance with Minnesota Rules, part 4717.1575,
29.19 the Minnesota Department of Health pool cover safety standard. Pools
29.20 heated to more than 90 degrees Fahrenheit shall have a pool cover with a
29.21 minimum insulation value of R-12.

29.22 **Exception:** Pools deriving over 60 percent of the energy for heating from
29.23 site-recovered energy or renewable energy source.

29.24 **1323.0780 TABLE 7.8, PERFORMANCE REQUIREMENTS FOR WATER**
29.25 **HEATING EQUIPMENT.**

29.26 ASHRAE Standard 90.1, Section 7, Table 7.8, is amended to read:

30.1 **TABLE 7.8 Performance Requirements for Water Heating Equipment**

| | Equipment Type | Size Category (Input) | Subcategory or Rating Condition | Performance Required^a |
|-------|---------------------------------------|------------------------------|--|---|
| 30.2 | Electric Water Heaters | ≤12 kW | Resistance ≥20 gal | 0.97-0.00132V EF |
| 30.3 | | >12 kW | Resistance ≥20 gal | 20+35 √V SL, Btu/h |
| 30.4 | | ≤24 Amps and | Heat Pump | 0.97-0.00132V EF |
| 30.5 | | ≤250 Volts | | |
| 30.6 | Gas Storage Water Heaters | ≤75,000 Btu/h | ≥20 gal | 0.67-0.0019V EF |
| 30.7 | | >75,000 Btu/h | <4,000(Btu/h)/gal | 80% E _t (Q/800+110 √V) SL, Btu/h |
| 30.8 | Gas Instantaneous Water Heaters | >50,000 Btu/h and | ≥4,000(Btu/h)/gal and | 0.67-0.0019V EF |
| 30.9 | | <200,000 Btu/h | <2 gal | |
| 30.10 | | ≥200,000 Btu/h ^c | ≥4,000(Btu/h)/gal and | 80% E _t |
| 30.11 | | ≥200,000 Btu/h | <10 gal | |
| 30.12 | Oil Storage Water Heaters | ≤105,000 Btu/h | ≥4,000(Btu/h)/gal and | 80% E _t (Q/800+110 √V) SL, Btu/h |
| 30.13 | | >105,000 Btu/h | ≥10 gal | |
| 30.14 | Oil Instantaneous Water Heaters | ≤210,000 Btu/h | ≥4,000(Btu/h)/gal and | 0.59-0.0019V EF |
| 30.15 | | >210,000 Btu/h | <2 gal | |
| 30.16 | | >210,000 Btu/h | ≥4,000(Btu/h)/gal and | 80% E _t |
| 30.17 | | >210,000 Btu/h | <10 gal | |
| 30.18 | Hot Water Supply Boilers, Gas and Oil | ≥300,000 Btu/h | ≥4,000(Btu/h)/gal and | 80% E _t |
| 30.19 | | and <12,500,000 Btu/h | <10 gal | |
| 30.20 | Hot Water Supply Boilers, Gas | | ≥4,000(Btu/h)/gal and | 80% E _t (Q/800+110 √V) SL, Btu/h |
| 30.21 | | | ≥10 gal | |
| 30.22 | Hot Water Supply Boilers, Oil | | ≥4,000(Btu/h)/gal and | 78% E _t (Q/800+110 √V) SL, Btu/h |
| 30.23 | | | ≥10 gal | |

| | | | | |
|------|--------------------------|-----|--|--------------------|
| 31.1 | Pool Heaters Oil and Gas | All | | 78% E _t |
| 31.2 | | | | |
| 31.3 | Heat Pump Pool Heaters | All | | 4.0 COP |
| 31.4 | | | | |
| 31.5 | Unfired Storage Tanks | All | | R-12.5 |

31.6 ^aEnergy factor (EF) and thermal efficiency (E_t) are minimum requirements, while standby
 31.7 loss (SL) is maximum Btu/h based on a 70° F temperature difference between stored water
 31.8 and ambient requirements. In the EF equation, V is the rated volume in gallons. In the SL
 31.9 equation, V is the rated volume in gallons and Q is the nameplate input rate in Btu/h.

31.10 ^b~~Section 12 contains a complete specification, including the year version, of the referenced~~
 31.11 ~~test procedure.~~

31.12 ^c ^bInstantaneous water heaters with input rates below 200,000 Btu/h must comply with
 31.13 these requirements if the water heater is designed to heat water to temperatures 180° F
 31.14 or higher.

31.15 **1323.0871 SECTION 8.7.1, DRAWINGS.**

31.16 ASHRAE Standard 90.1, Section 8.7.1, is amended to read:

31.17 **8.7.1 Drawings.** Construction documents shall require that within 60 days after
 31.18 the date of system acceptance, record drawings of the actual installation be
 31.19 provided to the building owner or the designated representative of the building
 31.20 owner. Record drawings shall include at a minimum the following information:
 31.21 (a) a single-line diagram of the building electrical distribution system; and
 31.22 (b) floor plans indicating location and area served for all distribution.

31.23 **1323.0872 SECTION 8.7.2, MANUALS.**

31.24 ASHRAE Standard 90.1, Section 8.7.2, is amended to read:

31.25 **8.7.2 Manuals.** Construction documents shall require that operating and
 31.26 maintenance manuals be provided to the building owner or the designated
 31.27 representative of the building owner within 60 days after the date of system
 31.28 acceptance. These manuals shall include, at a minimum, the following:

- 32.1 (a) Submittal data stating equipment rating and selected options for each piece
32.2 of equipment requiring maintenance.
- 32.3 (b) Operation manuals and maintenance manuals for each new piece of
32.4 equipment requiring maintenance, except equipment not furnished as part of the
32.5 project. Required routine maintenance actions shall be clearly identified.
- 32.6 (c) Names and addresses of at least one qualified service agency.
- 32.7 (d) A complete narrative of how each system is intended to operate.

32.8 **1323.0891 SECTION 8.9.1, ELECTRICAL ENERGY DETERMINATION.**

32.9 ASHRAE Standard 90.1, Section 8, is amended by adding a section to read:

32.10 **8.9 Electrical energy determination.**

32.11 **8.9.1 Electrical energy determination.** In new multifamily dwellings, the
32.12 electrical energy consumed by each individual dwelling unit must be separately
32.13 metered with individual metering readily accessible to the individual occupants.

32.14 **Exception:** Motels, hotels, college dormitories, other transient facilities, and
32.15 buildings intended for occupancy primarily by persons who are 62 years of age
32.16 or older or handicapped, or which contain a majority of units not equipped with
32.17 complete kitchen facilities.

32.18 **1323.0911 SECTION 9.1.1, LIGHTING SCOPE.**

32.19 ASHRAE Standard 90.1, Section 9.1.1, is amended to read:

32.20 **9.1.1 Scope.** This section shall apply to the following:

- 32.21 (a) interior spaces of buildings;
- 32.22 (b) exterior building features, including facades, illuminated roofs, architectural
32.23 features, entrances, exits, loading docks, and illuminated canopies; and
- 32.24 (c) exterior building grounds provided through the building's electrical service.

32.25 **Exceptions:**

- 32.26 (a) emergency lighting that is automatically off during normal building operation;
- 33.1 (b) lighting within living units;

- 33.2 (c) lighting that is specifically designated as required by a health or life safety
33.3 statute, ordinance, or regulation; ~~and/or~~ and
33.4 (d) decorative gas lighting systems that meet the requirements of Minnesota
33.5 Statutes, section 216C.19.

33.6 **1323.0944 SECTION 9.4.4, EXTERIOR BUILDING GROUNDS LIGHTING.**

33.7 ASHRAE Standard 90.1, Section 9.4.4, is amended to read:

- 33.8 **9.4.4 Exterior building grounds lighting.** All exterior building grounds
33.9 luminaries that operate at greater than 100 watts, except parking lot lighting,
33.10 shall contain lamps having a minimum efficacy of 60 lm/W unless the luminaire
33.11 is controlled by a motion sensor or qualifies for one of the exceptions under
33.12 Section 9.1.1 or 9.4.5. Parking lot lighting shall be in accordance with Minnesota
33.13 Rules, chapter 8885.

33.14 **1323.0991 SECTION 9.9.1, COMCHECK OPTION.**

33.15 ASHRAE Standard 90.1, Section 9, is amended by adding a section to read:

33.16 **9.9 COMcheck option.**

- 33.17 **9.9.1 COMcheck option.** Buildings shall be deemed to comply with
33.18 requirements of Sections 9.5 and 9.6 if the COMcheck program published by the
33.19 Pacific National Laboratories demonstrates it to be in compliance.

33.20 **1323.1114 SECTION 11.1.4, COMPLIANCE.**

33.21 ASHRAE Standard 90.1, Section 11.1.4, is amended to read:

33.22 **11.1.4 Compliance.** Compliance with Section 11 will be achieved if:

- 33.23 (a) all requirements of Sections 5.4, 6.4, 7.4, 8.4, 9.4, and 10.4 are met;
33.24 (b) the design energy cost, as calculated in Section 11.3 does not exceed the
33.25 energy cost budget, as calculated by the simulation program described in Section
33.26 11.2; and

- 34.1 (c) the energy efficiency level of components specified in the building design
 34.2 meet or exceed the efficiency levels used to calculate the design energy cost.

34.3 **1323.1121 SECTION 11.2.1, SIMULATION PROGRAM.**

34.4 ASHRAE Standard 90.1, Section 11.2.1, is amended to read:

- 34.5 **11.2.1 Simulation program.** The simulation program shall be a computer-based
 34.6 program for the analysis of energy consumption in buildings (a program such
 34.7 as, but not limited to, DOE-2 or BLAST). The simulation program shall include
 34.8 calculation methodologies for the building components being modeled.

34.9 **1323.1132 SECTION 11.3.2, HVAC SYSTEMS.**

34.10 ASHRAE Standard 90.1, Section 11, Table 11.3.2C, is amended to read:

34.11 **TABLE 11.3.2C Water Chiller Types.**

| Individual Chiller Plant Capacity | Electric Chiller Type | Fossil Fuel Chiller Type |
|-----------------------------------|-----------------------|---|
| ≤100 tons | Reciprocating | Double-effect absorption direct/indirect fired or Single-effect absorption using waste heat |
| >100 tons, <300 tons | Screw | Double-effect absorption, direct fired |
| ≥300 tons | Centrifugal | Double-effect absorption, direct fired |

34.19 **1323.1300 SECTION 13, OTHER BUILDINGS.**

34.20 ASHRAE Standard 90.1, is amended by adding a section to read:

34.21 **Section 13. Other buildings.**

- 34.22 **13.1 Greenhouse structures.** Greenhouse structures that require heating for cold
 34.23 weather protection are regulated by this section. A greenhouse structure is a structure
 34.24 that is used for plant growth.

34.25 **13.1.1 Envelope requirements for greenhouse structures.**

35.1 **13.1.1.1 Foundation walls; slab-on-grade floors.** Foundation walls and
35.2 slab-on-grade floors must comply with the requirements of ASHRAE
35.3 Standard 90.1, Section 5.

35.4 **13.1.1.2 Transparent and translucent components.** Transparent and
35.5 translucent components are exempt from the requirements of Section 5
35.6 provided that they are either single-pane glass, twin wall polycarbonate,
35.7 two-ply polyethylene or equivalent.

35.8 **13.1.1.3 Coverings.** Greenhouse structures must have either an exterior
35.9 anti-infrared covering or internal thermal blanket that reduces nighttime
35.10 radiation in compliance with this section.

35.11 **13.1.1.3.1 Anti-infrared covering.** The anti-infrared covering must be
35.12 not less than ~~4-mil~~ 4-mil thick polyethylene greenhouse covering film
35.13 that retards nighttime heat radiation from greenhouse structures and has
35.14 a minimum energy saving rating of 20 percent.

35.15 **13.1.1.3.2 Thermal blanket.** The thermal blanket must be not less
35.16 than ~~4-mil~~ 4-mil thick internally installed material used in greenhouse
35.17 structures that provides both plant shading and retards nighttime
35.18 radiation in greenhouse structures and has a minimum energy saving
35.19 rating of 20 percent.

35.20 **13.1.1.3.3 Energy saving rating.** The energy saving rating shall
35.21 be determined by comparing the heating energy required by similar
35.22 greenhouse structures having similar plant contents; either adjusted for
35.23 weather or co-located during the same heating season. A greenhouse
35.24 structure covered with an anti-infrared polyethylene covering is
35.25 compared to a similar structure covered with a polyethylene covering
35.26 not having anti-infrared characteristics. A greenhouse structure having

36.1 an internally installed thermal blanket material is compared to a similar
36.2 structure not having a thermal blanket installed.

36.3 **13.1.2 Heating requirements for greenhouse structures.** Mechanical
36.4 components of greenhouse structures must comply with the ASHRAE Standard
36.5 90.1, Section 6. In addition, unit heating systems must be power vented or
36.6 direct vented.

36.7 **13.1.3 Additional requirements for greenhouse structures.** Greenhouse
36.8 structures must comply with the requirements of ASHRAE Standard 90.1,
36.9 Sections 7, 8, 9, and 10.

36.10 **13.2 Inflated structures.** Inflated structures that require heating for cold weather
36.11 protection are regulated by this section. An inflated structure is a structure that is
36.12 air supported.

36.13 **13.2.1 Envelope requirements for inflated structures.** Foundation walls and
36.14 slab-on-grade floors must meet the requirements of ASHRAE Standard 90.1,
36.15 Section 5.

36.16 **13.2.1.1 Minimum insulation.** The structure membrane must have a
36.17 minimum insulation value of R-12.

36.18 **Exception:** Inflated structures that are designed to deflate during the
36.19 summer months.

36.20 **13.2.2 Requirements for inflated structures.** Inflated structures must comply
36.21 with the requirements of ASHRAE Standard 90.1, Section 6. Air pressure
36.22 controls for inflated structures must have the capability for manual and automated
36.23 control with respect to outdoor wind speed.

36.24 **13.2.3 Additional requirements for inflated structures.** Inflated structures
36.25 must comply with the requirements of ASHRAE Standard 90.1, Sections 7,
36.26 8, 9, and 10.

- 37.1 **REPEALER.** Minnesota Rules, parts 7676.0100; 7676.0200; 7676.0300; 7676.0400;
37.2 7676.0500; 7676.0600; 7676.0700; 7676.0800; 7676.0900; 7676.1000; 7676.1100;
37.3 7676.1200; 7676.1300; 7676.1400; 7676.1500; 7678.0100; 7678.0200; 7678.0300;
37.4 7678.0400; 7678.0500; 7678.0600; 7678.0700; 7678.0800; and 7678.0900, are repealed.
- 37.5 **EFFECTIVE DATE.** These amendments are effective ~~five working days after~~
37.6 ~~publication of the notice of adoption~~ June 1, 2009.