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Adopted Permanent Rules Relating to Hazardous Waste

7001.0150 TERMS AND CONDITIONS OF PERMITS.

[For text of subpart 1, see M.R.]

Subp. 2. **Special conditions.** Each draft and final permit must contain conditions necessary for the permittee to achieve compliance with applicable Minnesota or federal statutes or rules, including each of the applicable requirements in parts 7045.0450 to 7045.0651 and 7045.1390, and any conditions that the agency determines to be necessary to protect human health and the environment. If applicable to the circumstances, the conditions must include:

[For text of items A to D, see M.R.]

Subp. 3. **General conditions.** Unless specifically exempted by statute or rule, each draft and final permit must include the following general conditions and the agency shall incorporate these conditions into all permits either expressly or by specific reference to this part:

[For text of items A to O, see M.R.]

- P. Compliance with a RCRA permit during its term constitutes compliance, for purposes of enforcement, with subtitle C of RCRA except for those requirements not included in the permit which:
 - (1) become effective by statute;
- (2) are adopted under part 7045.1390, restricting the placement of hazardous wastes in or on the land;
- (3) are adopted under parts 7045.0450 to 7045.0551 regarding leak detection systems for new and replacement surface impoundment, waste pile, and landfill units, and lateral expansions of surface impoundment, waste pile, and landfill units. The

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leak detection system requirements include double liners, construction quality assurance programs, monitoring, action leakage rates, and response action plans, and will be implemented through the procedures of part 7001.0730, minor permit modifications; or

(4) are adopted under parts 7045.0645, 7045.0647, and 7045.0648, limiting air emissions.

7001.0501 UNDERGROUND INJECTION.

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References to underground injection of waste throughout this chapter are subject to Minnesota statutes and rules prohibiting the discharge of waste or pollutants to the saturated or unsaturated zones.

7001.0520 PERMIT REQUIREMENTS.

[For text of subps 1 to 3, see M.R.]

Subp. 4. **Termination of eligibility for permit by rule.** The eligibility of an owner or operator of an elementary neutralization unit, a pretreatment unit, a wastewater treatment unit, or a combustion waste facility to be permitted under this part is subject to termination by the agency after notice and opportunity for a contested case hearing or a public informational meeting if the agency makes any of the findings set forth in items A to D. An owner or operator whose eligibility to be permitted under this part has been terminated shall apply for and obtain an individual permit under these parts. The following findings constitute justification for the commissioner to commence proceedings to terminate eligibility:

[For text of items A to C, see M.R.]

D. that under the circumstances, in order to protect human health or the environment, the permitted facility should be subject to the requirements of parts 7045.0450 to 7045.0551.

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3.1	Subp. 5. Closure by removal. Owners or operators of surface impoundments,
3.2	land treatment units, and waste piles closing by removal or decontamination under
3.3	parts 7045.0552 to 7045.0651 must obtain a postclosure permit unless they can
3.4	demonstrate to the agency that the closure met the requirements for closure by remova
3.5	or decontamination in part 7045.0532, subpart 7; 7045.0534, subpart 7; or 7045.0536,
3.6	subpart 8. The demonstration may be made in the following ways:
3.7	[For text of items A and B, see M.R.]
3.8	[For text of subps 6 and 7, see M.R.]
3.9	7001.0550 CONTENTS OF PART A OF APPLICATION.
3.10	Part A of the application must contain the following information:
3.11	[For text of items A to D, see M.R.]
3.12	E. a list of the waste designated under parts 7045.0102 to 7045.0155 as
3.13	hazardous to be treated, stored, or disposed of by the applicant and an estimate of the
3.14	quantity of each hazardous waste to be treated, stored, or disposed of annually by the
3.15	applicant;
3.16	[For text of items F to J, see M.R.]
3.17 3.18	7001.0560 GENERAL INFORMATION REQUIREMENTS FOR PART B OF APPLICATION.
3.19	Part B of the application must contain the following information:
3.20	[For text of item A, see M.R.]
3.21	B. Chemical and physical analyses of the hazardous wastes to be handled at
3.22	the facility. At a minimum, these analyses must contain all the information that must
3.23	be known to treat, store, or dispose of the wastes properly in accordance with parts
3.24	7045.0450 to 7045.0551.
3.25	[For text of items C and D, see M.R.]

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E. A copy of the general inspection schedule required by part 7045.0452, subpart 5, item B, including, if applicable, the information in parts 7045.0526, subpart 5; 7045.0528, subpart 7; 7045.0532, subpart 5; 7045.0534, subparts 5 and 6; 7045.0536, subpart 4; 7045.0538, subpart 5; 7045.0539, subpart 3; and 7045.0542, subpart 7; and the process vent and equipment leak standards in Code of Federal Regulations, title 40, sections 264.1033, 264.1052, 264.1053, 264.1058, as amended, and sections 264.1084, 264.1085, 264.1086, and 264.1088, as incorporated in part 7045.0540.

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[For text of items F to U, see M.R.]

V. For land disposal facilities, if a case-by-case extension has been approved by the United States Environmental Protection Agency, under Code of Federal Regulations, title 40, section 268.5, or a petition has been granted under part 7045.0075, subpart 9, a copy of the notice of approval for the extension or petition is required.

7001.0570 PART B INFORMATION REQUIREMENTS FOR FACILITIES THAT STORE CONTAINERS OF HAZARDOUS WASTE.

Except as otherwise provided in part 7045.0526, subpart 1, if the applicant proposes to store containers of hazardous waste, the applicant shall furnish the following information in addition to the information required by part 7001.0560:

[For text of items A to F, see M.R.]

G. Information on air emission controls as required in part 7001.0635.

7001.0580 PART B INFORMATION REQUIREMENTS FOR STORAGE OR TREATMENT TANKS.

Except as otherwise provided in part 7045.0528, subpart 1, if the applicant proposes to use tanks to store or treat hazardous waste, the applicant shall furnish the following information, in writing, in addition to the information required by part 7001.0560:

[For text of items A to H, see M.R.]

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I. description of controls and practices to prevent spills and overflows, as required under part 7045.0528, subpart 6, item B;

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- J. for tank systems in which ignitable, reactive, or incompatible wastes are to be stored or treated, a description of how operating procedures and tank system and facility design will achieve compliance with the requirements of part 7045.0528, subparts 10 and 11; and
 - K. information on air emission controls as required in part 7001.0635.

7001.0590 PART B INFORMATION REQUIREMENTS FOR SURFACE IMPOUNDMENTS.

Except as otherwise provided in part 7045.0532, subpart 1, if the applicant proposes to store, treat, or dispose of hazardous waste in surface impoundment facilities, the applicant shall submit detailed plans and specifications accompanied by an engineering report which collectively includes the following information in addition to the information required by part 7001.0560:

[For text of items A to J, see M.R.]

K. A waste management plan for hazardous waste F028 and treatment residues and soil contaminated with hazardous wastes F020, F021, F022, F023, F026, F027, and F028 listed under part 7045.0135, subpart 1a, item B, describing how the surface impoundment is or will be designed, constructed, operated, and maintained to meet the requirements of part 7045.0532, subpart 10. This plan must address the following items as specified in part 7045.0532, subpart 10:

[For text of subitems (1) to (4), see M.R.]

[For text of items L and M, see M.R.]

N. Information on air emission controls as required in part 7001.0635.

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Except as otherwise provided by part 7045.0534, subpart 1, if the applicant proposes to store or treat hazardous waste in waste piles, the applicant shall furnish the information required by items A to M in addition to the information required by part 7001.0560:

[For text of items A to K, see M.R.]

L. A waste management plan for hazardous waste F028 and treatment residues and soils contaminated with hazardous wastes F020, F021, F022, F023, F026, F027, and F028 listed under part 7045.0135, subpart 1a, item B, describing how a waste pile that is not enclosed is or will be designed, constructed, operated, and maintained to meet the requirements of part 7045.0534, subpart 10. This submission must address the following items as specified in part 7045.0534, subpart 10:

[For text of subitems (1) to (4), see M.R.]

[For text of item M, see M.R.]

7001.0610 PART B INFORMATION REQUIREMENTS FOR LAND TREATMENT.

Except as otherwise provided by part 7045.0536, subpart 1, if the applicant proposes to use land treatment to dispose of hazardous waste, the applicant shall furnish the information designated in items A to I in addition to the information required by part 7001.0560:

[For text of items A to H, see M.R.]

I. A waste management plan for hazardous waste F028 and treatment residues and soils contaminated with hazardous wastes F020, F021, F022, F023, F026, F027, and F028 listed under part 7045.0135, subpart 1a, item B, describing how a land treatment facility is or will be designed, constructed, operated, and maintained to meet the requirements of part 7045.0536, subpart 11. This plan must address the following items as specified in part 7045.0536, subpart 11:

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[For text of subitems (1) to (4), see M.R.]

7001.0620 PART B INFORMATION REQUIREMENTS FOR LANDFILLS.

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Except as otherwise provided by part 7045.0538, subpart 1, if the applicant proposes to dispose of hazardous waste in a landfill, the applicant shall furnish the information designated in items A to L in addition to the information required by part 7001.0560:

[For text of items A to I, see M.R.]

J. A waste management plan for hazardous waste F028 and treatment residues and soils contaminated with hazardous wastes F020, F021, F022, F023, F026, F027, and F028 listed under part 7045.0135, subpart 1a, item B, describing how a landfill is or will be designed, constructed, operated, and maintained to meet the requirements of part 7045.0538, subpart 13. This plan must address the following items as specified in part 7045.0538, subpart 13:

[For text of subitems (1) to (4), see M.R.]

[For text of items K and L, see M.R.]

7001.0630 PART B INFORMATION AND SPECIAL PROCEDURAL REQUIREMENTS FOR THERMAL TREATMENT FACILITIES.

Except as provided in part 7045.0542, subpart 1, if the applicant proposes to treat or dispose of hazardous waste by using thermal treatment, the applicant shall fulfill the requirements of item A, B, or C in addition to the information requirements of part 7001.0560, and the commissioner shall fulfill the requirements of item D:

[For text of items A and B, see M.R.]

C. The applicant shall perform an analysis of each waste or mixture of waste to be treated by using the analytical techniques set forth in the Environmental Protection Agency document SW-846, as incorporated in part 7045.0065, or by using techniques

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found by the commissioner to be equivalent to them. The applicant shall submit all of 8.1 the following information: 8.2 (1) The results of each waste analysis performed, including: 8.3 [For text of units (a) to (d), see M.R.] 8.4 (e) an approximate quantification of the hazardous constituents 8.5 identified in the waste, within the precision specified by Environmental Protection Agency 8.6 document SW-846, as incorporated in part 7045.0065; 8.7 [For text of units (f) and (g), see M.R.] 8.8 [For text of subitems (2) to (8), see M.R.] 8.9 8.10 [For text of item D, see M.R.] 7001.0635 SPECIFIC PART B INFORMATION REQUIREMENTS FOR AIR 8.11 EMISSION CONTROLS FOR TANKS, SURFACE IMPOUNDMENTS, AND 8.12 CONTAINERS. 8.13 Except as otherwise provided in part 7045.0450, owners and operators of tanks, 8.14 surface impoundments, or containers that use air emission controls in accordance with 8.15 the requirements of part 7045.0540 must provide the additional information described in 8.16 items A to G. 8.17 A. Documentation for each floating roof cover installed on a tank subject to Code 8.18 of Federal Regulations, title 40, section 264.1084(d)(1) or (d)(2), as incorporated in part 8.19 7045.0540, that includes information prepared by the owner or operator or provided by the 8.20 cover manufacturer or vendor describing the cover design, and certification by the owner 8.21 or operator that the cover meets the applicable design specifications under Code of Federal 8.22 Regulations, title 40, section 264.1084(e)(1) or (f)(1), as incorporated in part 7045.0540. 8.23 B. Identification of each container area subject to the requirements of part 9.1 7045.0540 and certification by the owner or operator that the requirements of this part are 9.2

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C. Documentation for each enclosure used to control air pollutant emissions from tanks or containers in accordance with the requirements of Code of Federal Regulations, title 40, section 264.1084(d)(5) or 264.1086(e)(1)(ii), as incorporated in part 7045.0540, that includes records for the most recent set of calculations and measurements performed by the owner or operator to verify that the enclosure meets the criteria of a permanent total enclosure as specified in "Procedure T - Criteria for and Verification of a Permanent or Temporary Total Enclosure" under Code of Federal Regulations, title 40, section 52.741, Appendix B, as amended.

- D. Documentation for each floating membrane cover installed on a surface impoundment in accordance with the requirements of Code of Federal Regulations, title 40, section 264.1085(c), as incorporated in part 7045.0540, that includes information prepared by the owner or operator or provided by the cover manufacturer or vendor describing the cover design, and certification by the owner or operator that the cover meets the specifications under Code of Federal Regulations, title 40, section 264.1085(c)(1), as incorporated in part 7045.0540.
- E. Documentation for each closed-vent system and control device installed in accordance with the requirements of Code of Federal Regulations, title 40, section 264.1087, as incorporated in part 7045.0540, that includes design and performance information as specified in Code of Federal Regulations, title 40, section 270.24(c) and (d), as amended.
- F. An emission monitoring plan for both Code of Federal Regulations, title 40, part 60, Appendix A, Method 21, as amended, and control device monitoring methods. This plan shall include the following information: monitoring points, monitoring methods for control devices, monitoring frequency, procedures for documenting exceedances, and procedures for mitigating noncompliances.

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G. The schedule of implementation required under Code of Federal Regulations, title 40, section 265.1082, as incorporated in part 7045.0645, when an owner or operator of a facility subject to part 7045.0645 cannot comply with part 7045.0540 by the date of permit issuance.

7001.0650 INTERIM STATUS.

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Subpart 1. **Qualifying for interim status.** Except as provided in subpart 2, during the period after the submission of Part A of a hazardous waste facility permit application to the Environmental Protection Agency or to the commissioner and before a final determination by the agency on the permit application, the owner or operator of an existing hazardous waste facility or a facility in existence on the effective date of statutory or regulatory amendments under the Resource Conservation and Recovery Act that render the facility subject to the requirement to have a hazardous waste facility permit shall be considered to be in compliance with the requirement to obtain a permit if the commissioner finds that the Environmental Protection Agency has granted the owner or operator interim status or if the commissioner finds:

[For text of item A, see M.R.]

B. that the owner or operator is in compliance with parts 7045.0552 to 7045.0651;

10.21 [For text of items C and D, see M.R.]

[For text of subps 2 and 3, see M.R.]

Subp. 4. **Prohibitions.** During the interim status period, an owner or operator shall not:

[For text of items A to C, see M.R.]

D. alter a hazardous waste facility in a manner that amounts to a reconstruction of the facility. For the purpose of this part, reconstruction occurs when the capital

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investment in the modification of the facility exceeds 50 percent of the capital cost of a comparable new hazardous waste facility. Reconstruction does not include changes made solely for the purpose of complying with the requirements of part 7045.0628, subpart 4, for tanks and ancillary equipment, or to treat or store in containers, tanks, or containment buildings hazardous wastes subject to the land disposal restrictions under part 7045.1390 or RCRA section 3004, if the changes are made solely to comply with part 7045.1390 or RCRA section 3004.

Subp. 5. **Changes during interim status.** Except as provided in item F, an owner or operator who has interim status may conduct the activities prescribed in items A to F.

[For text of items A and B, see M.R.]

C. The owner or operator may add new processes or change the processes for the treatment, storage, or disposal of hazardous waste if, before implementation of the addition or change, the owner or operator submits a revised Part A of the permit application and an explanation of the need for the addition, and if the commissioner approves the addition or change in writing. The commissioner shall approve the addition or change if the commissioner finds that:

[For text of subitem (1), see M.R.]

(2) the addition or change is necessary for the owner or operator to comply with federal, Minnesota, or local requirements, including the interim status standards in parts 7045.0552 to 7045.0651.

[For text of items D and E, see M.R.]

F. Except as specifically allowed under this item, changes listed under items A to E may not be made if they amount to reconstruction of the hazardous waste management facility. Reconstruction occurs when the capital investment in the changes to the facility exceeds 50 percent of the capital cost of a comparable entirely new hazardous waste

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management facility. If all other requirements are met, the following changes may be made even if they amount to reconstruction:

[For text of subitems (1) to (5), see M.R.]

- (6) changes to treat or store, in tanks, containers, or containment buildings, hazardous wastes subject to land disposal restrictions imposed by part 7045.1390 or RCRA section 3004, provided that such changes are made solely for the purpose of complying with part 7045.1390 or RCRA section 3004.
- Subp. 6. **Compliance with interim status standards.** During the interim status period the owner or operator shall comply with the interim status standards in parts 7045.0552 to 7045.0651.
 - Subp. 7. **Termination of interim status.** Interim status terminates automatically when the agency has taken final administrative action on the permit application or when terminated by Code of Federal Regulations, title 40, section 270.73(c) to (g), as amended. The following constitute justification for the commissioner to commence proceedings to terminate interim status:

[For text of item A, see M.R.]

B. the commissioner finds that the owner or operator is in violation of any of the requirements of parts 7045.0552 to 7045.0651.

7001.0690 EMERGENCY PERMITS.

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12.22 [For text of subps 1 to 5, see M.R.]

- Subp. 6. **Requirements.**The emergency permit must incorporate, to the extent possible under the circumstances, all applicable requirements of parts 7001.0500 to 7001.0730, 7045.0450 to 7045.0551, 7045.0652, and 7045.0655.
- [For text of subps 7 and 8, see M.R.]

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13.2 13.3	7001.0700 HAZARDOUS WASTE THERMAL TREATMENT FACILITY PERMITS.
13.4	[For text of subps 1 and 2, see M.R.]
13.5	Subp. 3. Trial burn plan. An applicant shall submit to the commissioner a trial
13.6	burn plan with Part B of the permit application. The trial burn plan must include the
13.7	following information:
13.8	A. the results of an analysis of each waste or mixture of wastes to be burned,
13.9	that uses the analytical techniques set forth in the United States Environmental Protection
13.10	Agency document SW-846 as incorporated in part 7045.0065 or that uses analytical
13.11	techniques found by the commissioner to be equivalent to them. This analysis must
13.12	include:
13.13	[For text of subitems (1) to (4), see M.R.]
13.14	(5) an approximate quantification of the hazardous constituents identified in
13.15	the waste, within the precision specified by Environmental Protection Agency publication
13.16	SW-846, as incorporated in part 7045.0065;
13.17	[For text of items B to I, see M.R.]
13.18	[For text of subps 4 to 11, see M.R.]
13.19	7001.0710 LAND TREATMENT DEMONSTRATION PERMITS.
13.20	Subpart 1. Letters of approval. A person who desires to conduct controlled
13.21	laboratory demonstrations of hazardous waste land treatment for the purpose of collecting
13.22	preliminary data shall request a letter of approval from the agency.
13.23	The agency shall issue a letter of approval if the demonstration will be conducted
13.24	under supervised conditions in a closed system capable of providing adequate protection
13 25	to human health and the environment, and if the data obtained will not be used as the

only basis for the issuance of a facility permit. The letter of approval must specify the

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general conditions for conducting demonstrations, the duration of approval, and the specific waste types.

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The letter of approval may only provide approval for controlled laboratory demonstrations of hazardous waste treatment and does not provide exemptions from the hazardous waste management and disposal requirements of chapter 7045. Materials resulting from the demonstration that meet the criteria of parts 7045.0102 to 7045.0155 must be managed as hazardous waste.

[For text of subps 2 to 6, see M.R.]

7001.0730 MODIFICATION OF PERMITS; REVOCATION AND REISSUANCE OF PERMITS.

[For text of subps 1 to 3, see M.R.]

Subp. 4. **Minor modifications of permits.** In addition to the corrections or allowances listed in part 7001.0190, subparts 2 and 3, if the permittee consents, the commissioner may modify a permit to make the corrections or allowances listed below without following the procedures in parts 7001.0100 to 7001.0130:

[For text of items A to K, see M.R.]

- L. to allow treatment of hazardous wastes not previously specified in the permit if the following conditions are met:
- (1) the hazardous waste has been prohibited from one or more methods of land disposal under Code of Federal Regulations, title 40, sections 268.30 to 268.39, as incorporated in part 7045.1390, or RCRA section 3004;
- (2) treatment is in accordance with Code of Federal Regulations, title 40, section 268.4, as incorporated in part 7045.1390, if applicable, and section 268.3, as incorporated in part 7045.1390, and applicable standards established under Code of Federal Regulations, title 40, sections 268.41 to 268.49, and 268.5, as incorporated in part

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7045.1390, or, where no treatment standards have been established, treatment renders the waste no longer subject to the applicable prohibitions of Code of Federal Regulations, title 40, section 268.32, as incorporated in part 7045.1390, or RCRA section 3004;

[For text of subitems (3) and (4), see M.R.]

M. to allow permitted facilities to change their operations to treat or store hazardous wastes subject to land disposal restrictions imposed by part 7045.1390 or RCRA section 3004, provided the treatment or storage occurs in containers or tanks and the permittee:

- (1) requests a major permit modification under subparts 1 to 3;
- (2) demonstrates in the request for a major permit modification that the treatment or storage is necessary to comply with the land disposal restrictions of part 7045.1390 or RCRA section 3004; and
- (3) ensures that the treatment or storage units comply with the applicable standards of parts 7045.0552 to 7045.0651 and 7045.1390 pending final administrative disposition of the major modification request. The authorization to make the changes conferred in this item terminates upon final administrative disposition of the permittee's major modification request under subparts 1 to 3 or termination of the permit under part 7001.0180.

[For text of subps 5 and 6, see M.R.]

7045.0020 DEFINITIONS.

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15.22 [For text of subps 1 to 9a, see M.R.]

Subp. 9b. **Combustible liquid.** "Combustible liquid" has the meaning given in Code of Federal Regulations, title 49, section 173.120, paragraph (b), as amended.

15.25 [For text of subps 9c to 11, see M.R.]

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16.1	Subp. 11a. Containment building. "Containment building" means a hazardous
16.2	waste management unit that is used to store or treat hazardous waste under the provisions
16.3	of parts 7045.0550 and 7045.0649.
16.4	[For text of subps 12 to 22a, see M.R.]
16.5	Subp. 22b. Excluded scrap metal. "Excluded scrap metal" means processed scrap
16.6	metal, unprocessed home scrap metal, and unprocessed prompt scrap metal.
16.7	Subp. 22c. Existing drip pad. "Existing drip pad" means a drip pad that:
16.8	A. is or was used to manage hazardous waste with the waste code of F032 and
16.9	was constructed, or for which the owner or operator had a design and had entered into
16.10	binding financial or other agreements for construction, before December 6, 1990; or
16.11	B. is used to manage hazardous waste with the waste code of F034 or F035 and
16.12	was constructed, or for which the owner or operator had a design and had entered into
16.13	binding financial or other agreements for construction, before July 25, 1994.
16.14	Subp. 22d. Existing hazardous waste management facility or existing facility.
16.15	"Existing hazardous waste management facility" or "existing facility" means a facility
16.16	which was in operation or for which construction commenced on or before November 19
16.17	1980. See subpart 10b for definition of "construction commenced."
16.18	[For text of subps 23 to 24a, see M.R.]
16.19	Subp. 24b. Flammable liquid. "Flammable liquid" has the meaning given in Code
16.20	of Federal Regulations, title 49, section 173.120, as amended.
16.21	[For text of subps 25 to 30, see M.R.]
16.22	Subp. 31. Generator. "Generator" means any person, by site, whose act or process
16.23	produces hazardous waste identified or listed in parts 7045.0102 to 7045.0155, or whose

act first causes a hazardous waste to become subject to regulation. "Generator" means all

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size generators including large quantity generators, small quantity generators, and very 17.1 small quantity generators, unless specifically stated otherwise. 17.2 [For text of subps 32 to 37, see M.R.] 17.3 Subp. 37a. Home scrap metal. "Home scrap metal" means scrap metal as generated 17.4 by steel mills, foundries, and refineries, such as turnings, cuttings, punchings, and borings. 17.5 Subp. 37b. **Household.** "Household" has the meaning given in Minnesota Statutes, 17.6 section 115A.96, subdivision 1, paragraph (a). 17.7 Subp. 37c. Household battery. "Household battery" means a disposable or 17.8 rechargeable dry cell, generated by a household and commonly used as a power source for 17.9 household products. "Household battery" includes nickel-cadmium, alkaline, mercuric 17.10 oxide, silver oxide, zinc oxide, zinc-air, lithium, and zinc-carbon batteries, but excludes 17.11 lead-acid batteries. 17.12 Subp. 37d. Household hazardous waste. "Household hazardous waste" has the 17.13 meaning given in Minnesota Statutes, section 115A.96, subdivision 1, paragraph (b). 17.14 Subp. 37e. Household hazardous waste collection site or collection site. 17.15 "Household hazardous waste collection site" or "collection site" as used in part 7045.0310 17 16 17.17 has the meaning established under Minnesota Statutes, section 115A.96, subdivision 1, 17.18 paragraph (c). Subp. 37f. Household waste. "Household waste" means any material including 17.19 garbage, trash, and sanitary waste in septic tanks derived from households, including 17.20 single and multiple residences, hotels and motels, bunkhouses, ranger stations, crew 17.21 quarters, campgrounds, picnic grounds, and day-use recreation areas. 17.22

[For text of subps 38 to 45, see M.R.]

17.24 Subp. 45a. [See repealer.]

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[For text of subps 45b to 64a, see M.R.]

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Subp. 65. **Partial closure.** "Partial closure" means the closure of a hazardous waste management unit in accordance with the applicable closure requirements of parts 7045.0450 to 7045.0651 at a facility that contains other active hazardous waste management units. For example, partial closure may include the closure of a tank, including its associated piping and containment systems, a landfill cell, surface impoundment, waste pile, or other hazardous waste management unit, while other units of the same facility continue to operate.

[For text of subps 66 to 69, see M.R.]

Subp. 70. **Pile.** "Pile" means any noncontainerized accumulation of solid, nonflowing hazardous waste that is used for treatment or storage and that is not a containment building.

[For text of subps 70a to 71, see M.R.]

Subp. 71a. **Polychlorinated biphenyls, PCB, or PCB's.** "Polychlorinated biphenyls," "PCB," or "PCB's" have the meaning given "PCB" in Minnesota Statutes, section 116.36, subdivision 4.

Subp. 72. **Pretreatment unit.** "Pretreatment unit" means a device which:

[For text of item A, see M.R.]

B. receives and treats or stores an influent wastewater which is a hazardous waste as defined in parts 7045.0102 to 7045.0155; or generates and accumulates a wastewater treatment sludge which is a hazardous waste as defined in parts 7045.0102 to 7045.0155; or treats or stores a wastewater treatment sludge which is a hazardous waste as defined in parts 7045.0102 to 7045.0155; and

C. meets the definition of "tank" as defined in subpart 90.

[For text of subp 72a, see M.R.]

Subp. 72b. **Processed scrap metal.** "Processed scrap metal" means scrap metal that has been manually or physically altered to either separate it into distinct materials

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to enhance economic value or to improve the handling of materials. Processed scrap metal includes, but is not limited to, scrap metal that has been baled, shredded, sheared, chopped, crushed, flattened, cut, melted, or separated by metal type (i.e., sorted) and fines, drosses, and related materials that have been agglomerated. Shredded circuit boards being sent for recycling are not processed scrap metal. When recycled, shredded circuit boards are governed by part 7045.0125, subpart 4, item P.

Subp. 72c. **Prompt scrap metal.** "Prompt scrap metal" means scrap metal as generated by the metal working or fabrication industries and includes such scrap metal as turnings, cuttings, punchings, and borings. Prompt scrap metal is also known as industrial or new scrap metal.

[For text of subps 73 to 84, see M.R.]

Subp. 84a. **Sorbent or sorb.** "Sorbent" means a material that is used to soak up free liquids by either adsorption or absorption, or both. "Sorb" means to either adsorb or absorb, or both.

Subp. 84b. **Speculative accumulation.** "Speculative accumulation" means accumulation of a hazardous waste before it is recycled. Speculative accumulation does not include accumulation of a waste if there is a feasible method of recycling for the waste and at least 75 percent by volume or weight of the waste is recycled during a calendar year. The 75 percent requirement applies to each waste of the same type that is recycled in the same way.

Subp. 84c. **Spent material.** "Spent material" means a material that has been used and as a result of contamination can no longer serve the purpose for which it was produced without processing.

[For text of subps 85 to 98a, see M.R.]

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Subp. 98b. Underlying hazardous constituent. "Underlying hazardous constituent" 20.1 means any constituent listed in Code of Federal Regulations, title 40, section 268.48, 20.2 Table UTS - Universal Treatment Standards, as incorporated in part 7045.1390, except 20.3 fluoride, selenium, sulfides, vanadium, and zinc, which can reasonably be expected to be 20.4 present at the point of generation of the hazardous waste at a concentration above the 20.5 constituent-specific UTS treatment standards. 20.6 Subp. 98c. Unfit for use tank system. "Unfit for use tank system" means a tank 20.7 system that has been determined through an integrity assessment or other inspection to 20.8 20.9 be no longer capable of storing or treating hazardous waste without posing a threat of release of hazardous waste to the environment. 20.10 Subp. 98d. Universal waste. "Universal waste" has the meaning given at Code of 20.11 Federal Regulations, title 40, section 273.9. 20.12 Subp. 98e. Universal waste handler. "Universal waste handler" has the meaning 20.13 given at Code of Federal Regulations, title 40, section 273.9. 20.14 Subp. 98f. Universal waste transporter. "Universal waste transporter" has the 20.15 meaning given at Code of Federal Regulations, title 40, section 273.9. 20.16 [For text of subps 99 to 102b, see M.R.] 20.17 Subp. 102c. Wastewater. "Wastewater" means waste that contains less than one 20.18 percent by weight total organic carbon (TOC) and less than one percent by weight total 20.19 suspended solids (TSS), with the following exceptions: 20.20 A. F001, F002, F003, F004, or F005 wastewaters are solvent-water mixtures 20.21 that contain less than one percent by weight total organic carbon or less than one percent 20.22

[For text of items B and C, see M.R.]

by weight total F001, F002, F003, F004, or F005 solvent constituents listed in Code of

Federal Regulations, title 40, section 268.40, as incorporated in part 7045.1390;

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Subp. 103. **Wastewater treatment unit.** "Wastewater treatment unit" means a device which:

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[For text of item A, see M.R.]

B. receives and treats or stores an influent wastewater which is a hazardous waste as defined in parts 7045.0102 to 7045.0155; or generates and accumulates a wastewater treatment sludge which is a hazardous waste as defined in parts 7045.0102 to 7045.0155; or treats or stores a wastewater treatment sludge which is a hazardous waste as defined in parts 7045.0102 to 7045.0155; and

[For text of item C, see M.R.]

[For text of subps 104 to 109, see M.R.]

7045.0065 INCORPORATION AND AVAILABILITY OF REFERENCES.

The documents referred to in this part are incorporated by reference. The documents are not subject to frequent change, unless otherwise noted, and are available online or through the Minitex interlibrary loan system, unless otherwise noted:

- A. the implicit price deflator for gross domestic product from the Bureau of Economic Analysis, United States Department of Commerce. This document is subject to frequent change and is readily available at the Bureau of Economic Analysis Web site: www.bea.gov;
- B. the most recent edition of the Uniform Customs and Practice for Documentary Credits, published by the International Chamber of Commerce;
- C. Standard Industrial Classification Manual issued by the Office of Management and Budget, Executive Office of the President of the United States (1987); and
- D. the documents found in Code of Federal Regulations, title 40, section 260.11, as amended.

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7045.0071	UNDERGROUND	INJECTION.
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References to underground injection of waste throughout this chapter are subject to Minnesota statutes and rules prohibiting the discharge of waste or pollutants to the saturated or unsaturated zones.

7045.0075 PETITIONS.

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Subpart 1. **Petitions for equivalent testing or analytical methods.** Any person seeking to use a testing or analytical method other than those described in parts 7045.0102 to 7045.0155 or 7045.0450 to 7045.0651 may petition under these provisions. The person must demonstrate to the satisfaction of the commissioner that the proposed method is equal to or superior to the corresponding method prescribed in parts 7045.0102 to 7045.0155 or 7045.0450 to 7045.0651 in terms of its sensitivity, accuracy, precision, and reproducibility. Each petition must include:

[For text of items A to D, see M.R.]

- E. comparative results obtained from using the proposed method with those obtained from using the relevant or corresponding methods prescribed in parts 7045.0102 to 7045.0155 or 7045.0450 to 7045.0651;
- 22.17 [For text of items F and G, see M.R.]
- Subp. 2. **Petitions to exclude a waste produced at a particular facility.** Petitions to exclude a waste produced at a particular facility are as follows:

[For text of items A to D, see M.R.]

- E. If the waste is listed with code "T" in part 7045.0135, subitems (1) to (4) apply.
 - (1) The petitioner must demonstrate that the waste:
 - (a) does not contain the constituent or constituents in part 7045.0141 that caused the agency to list the waste, using the appropriate test methods prescribed in

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23.1	"Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA publication
23.2	SW-846, incorporated by reference in part 7045.0065, item D; or
23.3	[For text of unit (b), see M.R.]
23.4	[For text of subitems (2) to (4), see M.R.]
23.5	[For text of items F to H, see M.R.]
23.6	Subp. 3. Petition for reduced regulation of hazardous waste being speculatively
23.7	accumulated or reclaimed prior to use. The agency may, upon presentation of a
23.8	petition for those purposes, reduce any of the requirements of chapter 7045 applicable to
23.9	reclamation, reuse, or recycling. The agency shall apply the standards and criteria set forth
23.10	below in determining whether to grant a petition to reduce the regulatory requirements for
23.11	the following recycled hazardous wastes.
23.12	[For text of item A, see M.R.]
23.13	B. Any person seeking a reduction in regulation of hazardous wastes that are
23.14	reclaimed and then reused as feedstock within the original production process in which the
23.15	hazardous wastes were generated if the reclamation is an essential part of the production
23.16	process may petition under these provisions. The agency's decision regarding the petition
23.17	shall be based on the following standards and criteria:
23.18	[For text of subitems (1) to (8), see M.R.]
23.19	[For text of item C, see M.R.]
23.20	[For text of subp 4, see M.R.]
23.21	Subp. 5. Petition for use of alternate manifest. A person who meets the criteria
23.22	in item A may submit a petition to the commissioner for approval of the use of an
23.23	alternate manifest system as described in item B. The criteria the commissioner shall use
23.24	in determining whether to approve the use of the alternate manifest system are provided

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in item C.

[For text of item A, see M.R.]

B. Upon approval, an alternate manifest system may be used in lieu of the manifest system described in parts 7045.0261 and to 7045.0265. The commissioner shall only approve alternate manifest systems meeting the following criteria:

(1) The alternate manifest system must include a manifest form to be used by the generator to notify the commissioner each time waste is transported under this subpart. The manifest form must include: a space for the generator's name, mailing address, telephone number, and identification number; a space for the transporter's name and identification number; a space for the name, address, telephone number, and identification number of the recycling facility; a space for the United States Department of Transportation shipping name, hazard class, identification number, and packing group of the waste as specified in the United States Department of Transportation Code, title 49, parts 171 to 199; a space for the number and type of containers and total volume of the waste being shipped; a space for the waste identification number as specified in part 7045.0131, 7045.0135, or 7045.0137; a space for the signature of the generator or the generator's authorized representative affirming the correctness of the information; the mailing address of the commissioner; and a statement advising the generator to complete the form and submit it to the commissioner within five working days of transporting waste.

[For text of subitems (2) and (3), see M.R.]

[For text of item C, see M.R.]

[For text of subps 6 and 7, see M.R.]

Subp. 8. [See repealer.]

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Subp. 9. **Petitions to allow land disposal of a prohibited waste.** A person seeking an exemption from a prohibition for the disposal of a restricted hazardous waste in a particular unit or units must submit a petition to the agency and to the EPA demonstrating,

to a reasonable degree of certainty, that there will be no migration of hazardous constituents from the disposal unit or injection zone for as long as the wastes remain hazardous. The demonstration to the EPA must include the provisions in Code of Federal Regulations, title 40, section 268.6. The demonstration to the agency must include an identification of the specific waste and the specific unit for which the demonstration will be made, a waste analysis to describe fully the chemical and physical characteristics of the subject waste, and a comprehensive characterization of the disposal unit site including an analysis of background air, soil, and water quality. The demonstration must also include a monitoring plan that detects migration at the earliest practicable time, and sufficient information to assure the commissioner that the owner or operator of a land disposal unit receiving restricted wastes will comply with other applicable federal, state, and local laws. The person seeking the exemption must also comply with items A to L.

[For text of items A to C, see M.R.]

D. If the owner or operator determines that there is migration of hazardous constituents from the unit, the owner or operator must immediately suspend receipt of prohibited waste at the unit and notify the commissioner in writing within ten days of the determination that a release has occurred. Within 60 days of receiving the notification, the commissioner shall determine whether the owner or operator can continue to receive prohibited waste in the unit and whether the variance is to be revoked. The commissioner shall also determine whether further examination of any migration is warranted under applicable provisions of parts 7045.0450 to 7045.0651.

[For text of items E to I, see M.R.]

J. Before the agency's decision, the applicant must comply with all restrictions on land disposal under part 7045.1390 when the effective date for the waste has been reached.

[For text of items K and L, see M.R.]

Subp. 10. [See repealer.]

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[For text of subps 11 and 12, see M.R.]

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title 40, part 261.

26.3	Subpart 1. Applicability. Except as specified in subparts 2 and 3, the terms
26.4	and standards identified in subparts 1a to 1h apply whenever federal regulations are
26.5	incorporated by reference in this chapter whether or not this part is specifically referenced.
26.6	Terms used in incorporated Code of Federal Regulations, title 40, and defined in part
26.7	7045.0020 or in Minnesota Statutes have the meaning given in part 7045.0020 or in
26.8	Minnesota Statutes.
26.9	Subp. 1a. Specific terms. The following terms and phrases have the meaning given.
26.10	A. "EPA" and "agency" mean the Pollution Control Agency.
26.11	B. "Regional administrator," "administrator," and "director" mean the
26.12	commissioner of the Pollution Control Agency.
26.13	C. "State," "authorized state," "approved state," or "approved program" means
26.14	Minnesota.
26.15	D. "Generator," "hazardous waste," and "waste" have the meanings given
26.16	in part 7045.0020.
26.17	Subp. 1b. Hazardous waste management system general standards; Code of
26.18	Federal Regulations, title 40, part 260. References to the petition processes established
26.19	in Code of Federal Regulations, title 40, part 260, subpart C, or Code of Federal
26.20	Regulations, title 40, sections 260.20 to 260.41, mean the petition processes established
26.21	in part 7045.0075.
ne na	Subn 1c Identification and listing standards. Code of Federal Degulations

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27.1	A. References to any section in Code of Federal Regulations, title 40, part 261,
27.2	subparts A to C, or to Code of Federal Regulations, title 40, sections 261.1 to 261.24,
27.3	mean parts 7045.0102 to 7045.0131 or part 7045.0214, subpart 3.
27.4	B. References to Code of Federal Regulations, title 40, section 261.4, mean the
27.5	exclusions listed in part 7045.0120.
27.6	C. References to Code of Federal Regulations, title 40, section 261.6, mean the
27.7	use, reuse, recycling, and reclamation requirements of part 7045.0125.
27.8	D. References to any section in Code of Federal Regulations, title 40, part 261,
27.9	subpart D, or to Code of Federal Regulations, title 40, sections 261.30 to 261.38, mean
27.10	parts 7045.0135 to 7045.0145.
27.11	Subp. 1d. Standards applicable to generators of hazardous waste, Code of
27.12	Federal Regulations, title 40, part 262. References to Code of Federal Regulations, title
27.13	40, part 262, or to any section in Code of Federal Regulations, title 40, sections 262.10 to
27.14	262.70, mean parts 7045.0205 to 7045.0325.
27.15	Subp. 1e. Standards applicable to transporters of hazardous waste, Code of
27.16	Federal Regulations, title 40, part 263. References to any section in Code of Federal
27.17	Regulations, title 40, sections 263.10 to 263.31, mean parts 7045.0351 to 7045.0397.
27.18	Subp. 1f. Permitted and interim status standards for owners and operators
27.19	of hazardous waste treatment, storage, and disposal facilities; Code of Federal
27.20	Regulations, title 40, parts 264 and 265.
27.21	A. References to Code of Federal Regulations, title 40, part 264, subpart F, Code
27.22	of Federal Regulations, title 40, sections 264.90 to 264.101, Code of Federal Regulations,

title 40, part 265, subpart F, or Code of Federal Regulations, title 40, sections 265.90 to

relating to groundwater protection, monitoring, and corrective action for releases.

265.94, mean the requirements of parts 7045.0484, 7045.0485, 7045.0590, and 7045.0592

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28.1	B. References to Code of Federal Regulations, title 40, part 264, subpart H,
28.2	Code of Federal Regulations, title 40, sections 264.140 to 264.151, Code of Federal
28.3	Regulations, title 40, part 265, subpart H, or Code of Federal Regulations, title 40, sections
28.4	265.140 to 265.150, mean the financial assurance requirements of parts 7045.0498 to
28.5	7045.0524 and 7045.0608 to 7045.0624.

- C. References to Code of Federal Regulations, title 40, part 264, subpart O, Code of Federal Regulations, title 40, sections 264.340 to 264.351, Code of Federal Regulations, title 40, part 265, subpart O, or Code of Federal Regulations, title 40, sections 265.340 to 265.352, mean the thermal treatment standards of parts 7045.0542 and 7045.0640.
- D. References to Code of Federal Regulations, title 40, part 264, subpart N,
 Code of Federal Regulations, title 40, sections 264.300 to 264.317, Code of Federal
 Regulations, title 40, part 265, subpart N, or Code of Federal Regulations, title 40, sections
 28.13 265.300 to 265.316, mean the landfill standards of parts 7045.0538 and 7045.0638.
 - Subp. 1g. **Permit requirements; Code of Federal Regulations, title 40, part 270.** References to Code of Federal Regulations, title 40, part 270, subparts A to H, Code of Federal Regulations, title 40, sections 270.1 to 270.230, or any other reference to a hazardous waste facility permit mean the hazardous waste facility permit requirements in parts 7001.0500 to 7001.0730.

Subp. 1h. Other standards.

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- A. References to Code of Federal Regulations, title 40, part 273, mean part 7045.1400 (universal waste).
- B. References to Code of Federal Regulations, title 40, part 279, mean parts 7045.0692 to 7045.0990 (used oil).

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C. References to underground injection of waste in any Code of Federal
Regulations incorporated in this chapter are subject to Minnesota Statutes and rules
prohibiting the discharge of waste or pollutants to the saturated or unsaturated zones

- D. References to Code of Federal Regulations, title 40, part 266, subpart C, mean part 7045.0665 (uses constituting disposal).
- E. References to Code of Federal Regulations, title 40, part 266, subpart F, mean part 7045.0675 (precious metal recovery).
- F. References to Code of Federal Regulations, title 40, part 266, subpart G, mean part 7045.0685 (spent lead-acid batteries being reclaimed).

[For text of subps 2 and 3, see M.R.]

Subp. 4. **Applicable law.** When federal regulations incorporated into this chapter cite additional federal regulations and when this chapter does not address whether the cited federal regulations or corresponding state rules apply, state rules shall apply.

7045.0102 MIXTURES OF WASTES.

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- Subpart 1. **Scope.** Except as provided in part 7045.0665, subpart 1, mixtures of wastes are identified in subpart 2.
- Subp. 2. **Mixtures of hazardous and nonhazardous wastes.** The mixing of a hazardous waste with a nonhazardous waste as described in this subpart constitutes treatment. Generators who mix hazardous and nonhazardous wastes on site must meet the requirements of part 7045.0211 for generators with on-site facilities. Mixtures excluded under part 7045.0075, subpart 2, are excluded from regulation. Wastes excluded under this subpart are subject to part 7045.1390, even if they no longer exhibit a characteristic at the point of land disposal.
- A. A mixture is a hazardous waste if it contains a waste that is hazardous solely because it exhibits any of the characteristics of ignitability, corrosivity, oxidativity,

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or reactivity identified in part 7045.0131, or contains a hazardous waste listed in part 7045.0135 solely because of ignitability, corrosivity, or reactivity, and the resulting mixture exhibits any characteristic of a hazardous waste identified in part 7045.0131.

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- B. Except as provided in item D or E, a mixture is a hazardous waste if it contains a waste listed for toxicity in part 7045.0135.
- C. Except as provided in item D, a mixture is a hazardous waste if it contains a waste that exhibits the characteristic of toxicity or lethality identified in part 7045.0131.
- D. A mixture is a hazardous waste if it is a sewered mixture of nonhazardous waste and any waste which is hazardous because it exhibits the characteristics of toxicity or lethality as defined in part 7045.0131 unless:
- (1) prior to entering the sewer the resulting mixture no longer exhibits the characteristic of toxicity or lethality; and
- (2) the sewering of the mixture has been approved by the agency pursuant to parts 7045.0221 to 7045.0255.
 - This provision does not apply to those mixtures defined as nonhazardous under item E.
- E. Except as otherwise provided in item A, B, or D, the following sewered mixtures are not hazardous wastes if the generator can demonstrate that the mixture consists of wastewater, the discharge of which is subject to regulation under either section 307(b) or 402 of the Clean Water Act, including wastewater at facilities which have eliminated the discharge of wastewater; and
- (1) one or more of the following spent solvents listed in part 7045.0135, subpart 1a, item B: carbon tetrachloride, tetrachloroethylene, trichloroethylene; provided that the solvents are discharged into the wastewater stream as a result of normal manufacturing operations and provided further that the maximum total weekly usage of these solvents, other than the amounts that can be demonstrated not to be discharged to

wastewater, divided by the average weekly flow of wastewater into the headworks of the facility's wastewater treatment or pretreatment system does not exceed one part per million;

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- (2) one or more of the following spent solvents listed in part 7045.0135, subpart 1a, item B: methylene chloride, 1,1,1-trichloroethane, chlorobenzene, o-dichlorobenzene, cresols, cresylic acid, nitrobenzene, toluene, methyl ethyl ketone, carbon disulfide, isobutanol, pyridine, spent chlorofluorocarbon solvents; provided that the solvents are discharged into the wastewater stream as a result of normal manufacturing operations and provided further that the maximum total weekly usage of these solvents, other than the amounts that can be demonstrated not to be discharged to wastewater, divided by the average weekly flow of wastewater into the headworks of the facility's wastewater treatment or pretreatment system does not exceed 25 parts per million;
- (3) heat exchanger bundle cleaning sludge from the petroleum refining industry, EPA Hazardous Waste No. K050 as listed in part 7045.0135, subpart 1a, item C;
- (4) a discarded commercial chemical product, or chemical intermediate listed in part 7045.0135, subpart 1a, item D, arising from de minimis losses of these materials from manufacturing operations in which these materials are used as raw materials or are produced in the manufacturing process. De minimis losses include those from normal material handling operations (such as spills from the unloading or transfer of materials from bins or other containers or leaks from pipes, valves, or other devices used to transfer materials); minor leaks of process equipment, storage tanks or containers; leaks from well-maintained pump packings and seals; sample purgings; relief device discharges; discharges from safety showers and rinsing and cleaning of personal safety equipment; and rinsate from empty containers or from containers that are rendered empty by that rinsing;
- (5) wastewater resulting from laboratory operations containing toxic wastes listed in part 7045.0135, provided that the annualized average flow of laboratory

wastewater does not exceed one percent of total wastewater flow into the headworks of the facility's wastewater treatment or pretreatment system, or provided the waste's combined annualized average concentration does not exceed one part per million in the headworks of the facility's wastewater treatment or pretreatment facility. Toxic wastes used in laboratories that are demonstrated not to be discharged to wastewater are not to be included in this calculation;

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- (6) one or more of the following wastes listed in part 7045.0135, subpart 1a, item C: wastewaters from the production of carbamates and carbamoyl oximes (EPA Hazardous Waste No. K157), provided that the maximum weekly usage of formaldehyde, methyl chloride, methylene chloride, and triethylamine, including all amounts that can not be demonstrated to be reacted in the process, destroyed through treatment, or is recovered (i.e., what is discharged or volatilized), divided by the average weekly flow of process wastewater prior to any dilutions into the headworks of the facility's wastewater treatment system does not exceed a total of five parts per million by weight; or
- (7) wastewaters derived from the treatment of one or more of the following wastes listed in part 7045.0135, subpart 1a, item C: organic waste, including heavy ends, still bottoms, light ends, spent solvents, filtrates, and decantates, from the production of carbamates and carbamoyl oximes (EPA Hazardous Waste No. K156), provided that the maximum concentration of formaldehyde, methyl chloride, methylene chloride, and triethylamine prior to any dilutions into the headworks of the facility's wastewater treatment system does not exceed a total of five milligrams per liter.

For the purpose of this item, headworks refers to the influent plumbing of a privately owned national pollutant discharge elimination system, state disposal system, or pretreatment facility or to the facility's point of discharge to a municipal collection system when the treatment facility is a publicly owned wastewater treatment facility.

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F. A mixture of used oil and a hazardous waste is a hazardous waste except as provided in part 7045.0800.

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G. Any mixture of a waste from the extraction, beneficiation, and processing of ores and minerals excluded under part 7045.0120, subpart 1, item I, and any other waste exhibiting a characteristic of hazardous waste under part 7045.0131 is a hazardous waste only if:

[For text of subitems (1) and (2), see M.R.]

[For text of subp 3, see M.R.]

7045.0120 EXEMPTIONS AND SPECIAL REQUIREMENTS.

Subpart 1. **Exempt types of waste.** The following waste may be stored, labeled, transported, treated, processed, and disposed of without complying with the requirements of this chapter:

[For text of items A to H, see M.R.]

I. waste from the extraction, beneficiation, and processing of ores and minerals, including coal, phosphate rock, and overburden from the mining of uranium ore. For purposes of this item, beneficiation of ores and minerals is restricted to the following activities: crushing; grinding; washing; dissolution; crystallization; filtration; sorting; sizing; drying; sintering; pelletizing; briquetting; calcining to remove water or carbon dioxide; roasting, autoclaving, or chlorination in preparation for leaching (except where the roasting, autoclaving, or chlorination/leaching sequence produces a final or intermediate product that does not undergo further beneficiation or processing); gravity concentration; magnetic separation; electrostatic separation; flotation; ion exchange; solvent extraction; electrowinning; precipitation; amalgamation; and heap, dump, vat, tank, and in situ leaching. For the purposes of this item, waste from the processing of ores and minerals includes only the following wastes as generated:

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34.1	(1) slag from primary copper processing;			
34.2	(2) slag from primary lead processing;			
34.3	(3) red and brown muds from bauxite refining;			
34.4	(4) phosphogypsum from phosphoric acid production;			
34.5	(5) slag from elemental phosphorus production;			
34.6	(6) gasifier ash from coal gasification;			
34.7	(7) process wastewater from coal gasification;			
34.8	(8) calcium sulfate wastewater treatment plant sludge from primary	copper		
34.9	processing;			
34.10	(9) slag tailings from primary copper processing;			
34.11	(10) fluorogypsum from hydrofluoric acid production;			
34.12	(11) process wastewater from hydrofluoric acid production;			
34.13	(12) air pollution control dust or sludge from iron blast furnaces;			
34.14	(13) iron blast furnace slag;			
34.15	(14) treated residue from the roasting/leaching of chrome ore;			
34.16	(15) process wastewater from primary magnesium processing by th	e		
34.17	anhydrous process;			
34.18	(16) process wastewater from phosphoric acid production;			
34.19	(17) basic oxygen furnace and open hearth furnace air pollution con	trol dust		
34.20	or sludge from carbon steel production;			
34.21	(18) basic oxygen furnace and open hearth furnace slag from carbon	n steel		
34 22	production:			

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(19) chloride process waste solids from titanium tetrachloride production; and

(20) slag from primary zinc processing.

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A residue derived from coprocessing mineral processing secondary materials with normal beneficiation raw materials or with normal mineral processing raw materials remains excluded under this subpart if the owner or operator processes at least 50 percent by weight normal beneficiation raw materials or normal mineral processing raw materials and legitimately reclaims the secondary mineral processing materials;

[For text of items J to S, see M.R.]

T. spent wood preserving solutions that have been reclaimed and reused for their original intended purpose, and wastewaters from the wood preserving process that have been reclaimed and are reused to treat wood if, prior to reuse, the wood preserving wastewaters and spent wood preserving solutions described in this item meet all of the following conditions:

- (1) the wood preserving wastewaters and spent wood preserving solutions are reused on site at waterborne plants in the production process for their original intended purpose;
- (2) prior to reuse, the wood preserving wastewaters and spent wood preserving solutions are managed to prevent release to land resources or waters of the state;
- (3) any unit used to manage wood preserving wastewaters or spent wood preserving solutions prior to reuse can be visually or otherwise determined to prevent such releases;
- (4) any drip pad used to manage the wood preserving wastewaters or spent wood preserving solutions prior to reuse complies with the standards governing drip pads in part 7045.0644; and

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(5) prior to operating pursuant to this exclusion, the plant owner or operator submits to the commissioner a onetime notification stating that the plant intends to claim the exclusion, giving the date on which the plant intends to begin operating under the exclusion, and containing the following language: "I have read the applicable regulation establishing an exclusion for wood preserving wastewaters and spent wood preserving solutions and understand it requires me to comply at all times with the conditions set out in the regulation." The plant must maintain a copy of that document in its on-site records until closure of the facility. The exclusion applies only so long as the plant meets all of the conditions. If the plant goes out of compliance with any condition, the plant owner or operator may apply to the commissioner for reinstatement. Reinstatement is conditioned on the commissioner finding that the plant has returned to compliance with all conditions and that violations are not likely to recur;

[For text of item U, see M.R.]

V. used oil rerefining distillation bottoms that are used as feedstock to manufacture asphalt products;

W. sorbents, soil, and debris contaminated with petroleum fuel from spills and emergencies that are contained and reported in accordance with Minnesota Statutes, section 115.061, except for used oil spills and emergencies; or

X. spent materials, other than hazardous wastes listed in part 7045.0135, generated within the primary mineral processing industry from which minerals, acids, cyanide, water, or other values are recovered by mineral processing or by beneficiation, provided that:

- (1) the spent material is legitimately recycled to recover minerals, acids, cyanide, water, or other values;
 - (2) the spent material is not accumulated speculatively;

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(3) except as provided in subitem (4), the spent material is stored in tanks, containers, or buildings meeting the following minimum integrity standards: a building must be an engineered structure with a floor, walls, and a roof, all of which are made of nonearthen materials providing structural support (except smelter buildings may have partially earthen floors provided the spent material is stored on the nonearthen portion), and have a roof suitable for diverting rainwater away from the foundation; a tank must be freestanding, not be a surface impoundment, and be manufactured of a material suitable for containment of its contents; a container must be freestanding and be manufactured of a material suitable for containment of its contents. If tanks or containers contain any particulate that may be subject to wind dispersal, the owner or operator must operate these units in a manner that controls fugitive dust. Tanks, containers, and buildings must be designed, constructed, and operated to prevent releases to the environment of these materials;

- (4) the commissioner may make a site-specific determination, upon application by the owner or operator and after public review and comment, that only solid mineral processing spent material may be placed on pads rather than in tanks, containers, or buildings. Solid mineral processing spent materials must not contain any free liquid. The commissioner must affirm that pads are designed, constructed, and operated to prevent releases of the spent material into the environment. Pads must provide the same degree of containment afforded by the tanks, containers, and buildings eligible for exclusion in subitem (3):
- (a) the commissioner must also consider if storage on pads poses the potential for releases via groundwater, surface water, and air exposure pathways. Factors to be considered for assessing the groundwater, surface water, and air exposure pathways are the volume and physical and chemical properties of the spent material, including its potential for migration off the pad; the potential for human or environmental exposure to hazardous constituents migrating from the pad via each exposure pathway; and the

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possibility and extent of harm to human and environmental receptors via each exposure pathway;

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- (b) pads must meet the following minimum standards: be designed of nonearthen material that is compatible with the chemical nature of the mineral processing spent material, be capable of withstanding physical stresses associated with placement and removal, have run-on/runoff controls, be operated in a manner that controls fugitive dust, and have integrity assurance through inspections and maintenance programs; and
- (c) before making a determination under this subitem, the commissioner must provide notice and the opportunity for comment to all persons potentially interested in the determination in accordance with part 7001.0100, subpart 5;
- (5) the owner or operator provides a notice to the commissioner, providing the following information: the types of materials to be recycled, the type and location of the storage units and recycling processes, and the annual quantities expected to be placed in land-based units. This notification must be updated when there is a change in the type of materials recycled or the location of the recycling process; and
- (6) for purposes of this item, mineral processing spent materials must be the result of mineral processing and may not include any listed hazardous wastes. Listed hazardous wastes and characteristic hazardous wastes generated by nonmineral processing industries are not eligible for the exemption in this item.
- Subp. 2. **Special requirements.** The following waste is exempt from the general requirements of this chapter if managed as specified:
- A. waste collected as a result of a household hazardous waste management program under part 7045.0310;
 - B. spent or waste household batteries collected under part 7045.0686;

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C. waste collected as a result of a very small quantity generator hazardous waste collection program under part 7045.0320;

- D. feedstocks and by-products under part 7045.0125, subparts 5 and 6;
- E. comparable fuels or comparable syngas fuels that meet the specifications and other requirements of Code of Federal Regulations, title 40, section 261.38, as amended, which is adopted and incorporated by reference;
 - F. universal waste managed under part 7045.1400; and

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- G. hazardous waste containing radioactive waste when it meets the eligibility criteria and conditions of Code of Federal Regulations, title 40, part 266, subpart N, Conditional Exemption for Low-Level Mixed Waste Storage, Treatment, Transportation and Disposal, as amended. This exemption also pertains to:
 - (1) any mixture of a waste and an eligible radioactive mixed waste; and
- (2) any waste generated from treating, storing, or disposing of an eligible radioactive mixed waste.

Waste exempted under this item must meet the eligibility criteria and specified conditions in Code of Federal Regulations, title 40, sections 266.225 and 266.230 (for storage and treatment), as amended, and 266.310 and 266.315 (for transportation and disposal), as amended. Waste that fails to satisfy these eligibility criteria and conditions is regulated as hazardous waste.

7045.0121 TREATABILITY STUDY EXEMPTIONS.

[For text of subps 1 and 2, see M.R.]

Subp. 3. **Facilities and sample handling.** A mobile treatment unit may qualify as a laboratory or testing facility subject to requirements of this subpart. Where a group of mobile treatment units are located at the same site, the limitations specified in this subpart apply to the entire group of mobile treatment units involved in treatability

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studies collectively as if the group were one mobile treatment unit. Samples undergoing treatability studies and the laboratory or testing facility conducting the treatability studies, to the extent the facilities are engaged directly in treatability studies and are not otherwise subject to the Resource Conservation and Recovery Act requirements, United States Code, title 42, section 6901 et seq., as amended, are not subject to any requirements of Code of Federal Regulations, title 40, part 124, as amended; parts 7045.0102 to 7045.0685 except this part and applicable references; part 7045.1390; chapter 7001; or to the notification requirements of the Resource Conservation and Recovery Act, United States Code, title 42, section 6930, as amended, providing that the conditions in items A to K are met.

[For text of items A to K, see M.R.]

7045.0125 MANAGEMENT OF WASTE BY USE, REUSE, RECYCLING, AND RECLAMATION.

[For text of subps 1 to 3a, see M.R.]

Subp. 4. **Management of specific hazardous wastes.** Management of the following wastes when recycled, is not subject to regulation under parts 7045.0205 to 7045.0695 and 7045.1390:

[For text of items A and B, see M.R.]

C. scrap metal and excluded scrap metal;

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[For text of items D and E, see M.R.]

F. EPA Hazardous Waste Nos. K060, K087, K141, K142, K143, K144, K145, K147, and K148, and any wastes from the coke by-products processes that are hazardous only because they exhibit the toxicity characteristic, specified in part 7045.0131, subpart 7, when, subsequent to generation, these materials are recycled to coke ovens, recycled to the tar recovery process as a feedstock to produce coal tar, or mixed with coal tar prior to the tar's sale or refining. This exclusion is conditioned on there being no land disposal of

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the wastes from the point they are generated to the point they are recycled to coke ovens, tar recovery, or refining processes or mixed with coal tar;

[For text of items G to M, see M.R.]

N. recyclable fuel, if the following conditions are met:

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(1) the recyclable fuel is immediately removed from the generation site by a transporter in compliance with all applicable Minnesota Department of Transportation requirements in Minnesota Statutes, sections 221.033 to 221.0355, and Code of Federal Regulations, title 49, parts 171 to 199;

[For text of subitems (2) to (4), see M.R.]

(5) if, because of a need to conduct waste analysis, recyclable fuel cannot be placed into the recycling process within 24 hours of receipt, the owner or operator of the fuel recycling facility shall contact the commissioner to request an extension of the storage time. A request for an extension can be for a single event or to address an ongoing need for additional time. A request for an extension must be submitted in writing to the commissioner and must include:

[For text of units (a) and (b), see M.R.]

(c) a description of how the waste will be managed during the storage period, including the measures that will be in place to prevent releases and how spills will be contained and cleaned up.

The commissioner's decision to approve holding the waste longer than 24 hours will be based on an evaluation of whether the owner or operator of the recycling facility can provide adequate protection of human health and the environment until the recyclable fuel is placed into the recycling process;

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42.1	O. petroleum fuel filters if they are burned for energy recovery under subpart
42.2	3a, or recycled as scrap metal under item C, and are managed during accumulation and
42.3	transportation in accordance with the requirements of part 7045.0990, subparts 3 to 5; and
12.4	P. circuit boards or shredded circuit boards being recycled, provided that they
42.5	are:
42.6	(1) stored in containers sufficient to prevent a release to the environment
12.7	prior to recovery; and
42.8	(2) free of mercury switches, mercury relays, and nickel-cadmium batteries
12.9	and lithium batteries.
42.10	Subp. 5. Requirements for use of hazardous waste as feedstock.
42.11	A. Except as provided in items B to D, hazardous wastes that are shown to be
42.12	recycled by being used in a manner specified in subitems (1) to (3), are not subject to
42.13	regulation under parts 7045.0205 to 7045.0990 and 7045.1390. This subpart does not
42.14	apply to wastes being accumulated speculatively as defined in part 7045.0020, subpart
42.15	84a, or being managed by use constituting disposal as regulated under part 7045.0665
42.16	or burning for energy recovery, as regulated in part 7045.0692. Hazardous wastes are
42.17	considered to be used as feedstock if they are:
42.18	[For text of subitems (1) to (3), see M.R.]
42.19	[For text of item B, see M.R.]
42.20	C. Transporters of hazardous wastes for use as feedstock must comply with all
42.21	applicable requirements of Minnesota Statutes, sections 221.033 and 221.0341, and with
12.22	221.0355 if applicable, and Code of Federal Regulations, title 49, parts 171 to 199, as
42.23	amended.
12.24	[For text of item D, see M.R.]

Subp. 6. Requirements for reclamation of specific hazardous waste.

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43.1	A. A by-product or a sludge that is hazardous only because it exhibits a
43.2	characteristic of hazardous waste as defined in part 7045.0131 and is reclaimed is subject
43.3	to only the following requirements:
43.4	(1) A generator of such a hazardous waste is subject to the requirements of
43.5	subpart 5, item B.
43.6	(2) Transporters of such a hazardous waste must comply with all applicable
43.7	requirements of Minnesota Statutes, sections 221.033 and 221.0341, and with 221.0355 if
43.8	applicable, and Code of Federal Regulations, title 49, parts 171 to 199, as amended.
43.9	[For text of subitem (3), see M.R.]
43.10	[For text of item B, see M.R.]
43.11	[For text of subps 7 and 8, see M.R.]
43.12	Subp. 9. Facility requirements. Unless exempted specifically in this part or parts
43.13	7045.0692 and 7045.0790 to 7045.0990, owners and operators of facilities that recycle
43.14	hazardous waste are subject to the following requirements:
43.15	A. If the recyclable hazardous waste is stored before it is recycled, the owners
43.16	or operators are subject to the requirements of parts 7045.0450 to 7045.0534, 7045.0540,
43.17	7045.0547, 7045.0548 <u>7045.0549, 7045.0551</u> , 7045.0552 to 7045.0632, 7045.0645,
43.18	7045.0647, 7045.0648, 7045.0652 to 7045.0686, and 7045.1390, and chapter 7001. The
43.19	recycling process itself is exempt from regulation except as provided in item C.
43.20	[For text of items B to D, see M.R.]
43.21	[For text of subps 10 to 13, see M.R.]
43.22	7045.0127 RESIDUES IN EMPTY CONTAINERS AND EMPTY INNER LINERS.
43.23	Subpart 1. Scope. Any hazardous waste remaining in an empty container or an
43.24	empty inner liner removed from an empty container, as defined in subparts 2 to 4 is not

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subject to regulation under parts 7045.0102 to 7045.1030 and 7045.1390, or a hazardous waste facility permit. Any hazardous waste in a container or an inner liner removed from a container that is not empty, as defined in subparts 2 to 4, is subject to regulation under parts 7045.0102 to 7045.1030 and 7045.1390, and the agency's permitting procedures.

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Subp. 2. **Empty containers or inner liners; definition.** A container or an inner liner removed from a container that has held any hazardous waste, except a waste that is a compressed gas or that is identified as an acute hazardous waste in part 7045.0135, subpart 1a, items B and C, and Code of Federal Regulations, title 40, section 261.33(e), as incorporated in part 7045.0135, is empty if:

[For text of items A to D, see M.R.]

Subp. 3. **Other empty containers or inner liners.** A container or inner liner that has held an acute hazardous waste identified in part 7045.0135, subpart 1a, items B and C, and Code of Federal Regulations, title 40, section 261.33(e), as incorporated in part 7045.0135, is empty if:

[For text of items A to C, see M.R.]

[For text of subp 4, see M.R.]

7045.0131 CHARACTERISTICS OF HAZARDOUS WASTE.

Subpart 1. **In general.** A waste which is not excluded from regulation as a hazardous waste under part 7045.0120 is a hazardous waste if it exhibits ignitability, corrosivity, reactivity, toxicity, lethality, or is an oxidizer, as described in subparts 2 to 7. A hazardous waste which is identified by a characteristic in this part is assigned every hazardous waste number that is applicable. This number must be used in complying with the notification requirements of section 3010 of the federal Resource Conservation and Recovery Act and all applicable record keeping and reporting requirements under parts 7045.0205 to 7045.0651 and 7045.1390, and chapter 7001. For purposes of this part, the commissioner

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shall consider a sample obtained using any of the applicable sampling methods specified in Code of Federal Regulations, title 40, part 261, Appendix I, as incorporated in part 7045.0155, or Toxicity Characteristic Leaching Procedure, Method 1311 in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA publication SW-846, incorporated by reference in part 7045.0065, item D, to be a representative sample.

Subp. 2. **Ignitability.** A waste exhibits the characteristic of ignitability if a representative sample of the waste has any of the following properties:

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[For text of items A and B, see M.R.]

C. it is an ignitable compressed gas as defined in Code of Federal Regulations, title 49, section 173.115, as amended, and as determined by the test methods described in that regulation or equivalent test methods approved by the commissioner under part 7045.0075, subpart 1.

A waste that exhibits the characteristic of ignitability has the hazardous waste number of D001.

[For text of subp 3, see M.R.]

- Subp. 4. **Corrosivity.** A waste exhibits the characteristic of corrosivity if a representative sample of the waste has any of the following properties:
- A. It is aqueous and has a pH less than or equal to 2.0 or greater than or equal to 12.5, as determined by a pH meter using Method 9040C in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA publication SW-846, incorporated by reference in part 7045.0065, item D; or
 - B. It is liquid and corrodes steel (SAE 1020) at a rate greater than 6.35 mm (0.250 inch) per year at a test temperature of 55 degrees Celsius (130 degrees Fahrenheit) as determined by the test method specified in National Association of Corrosion Engineers Standard TM-01-69 as standardized in "Test Methods for Evaluating Solid Waste,

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Physical/Chemical Methods," EPA publication SW-846, incorporated by reference in part 7045.0065, item D.

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A waste that exhibits the characteristic of corrosivity has the hazardous waste number of D002.

Subp. 5. **Reactivity.** A waste exhibits the characteristic of reactivity if a representative sample of the waste has any of the following properties:

[For text of items A to G, see M.R.]

H. it is a forbidden explosive as defined in Code of Federal Regulations, title 49, section 173.54, as amended, a Division 1.1 or 1.2 explosive as defined in Code of Federal Regulations, title 49, section 173.50, as amended, or a Division 1.2 or 1.3 explosive as defined in Code of Federal Regulations, title 49, section 173.50, as amended.

A waste that exhibits the characteristic of reactivity has the hazardous waste number of D003.

[For text of subp 6, see M.R.]

Subp. 7. **Toxicity.** Toxicity is determined as follows:

A. A waste, except manufactured gas plant waste, exhibits the characteristic of toxicity if, using the Toxicity Characteristic Leaching Procedure, Method 1311 in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA publication SW-846, incorporated by reference in part 7045.0155, subpart 1, item B, the extract from a representative sample of the waste contains any of the contaminants listed in subpart 8 at a concentration equal to or greater than the respective contaminant values listed. Where the waste contains less than 0.5 percent filterable solids, the waste itself, after filtering using the methodology outlined in Method 1311, is considered to be the extract for the purpose of this evaluation.

[For text of items B and C, see M.R.]

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[For text of subp 8, see M.R.]

7045.0133 EXEMPTION FROM REGULATION DUE TO LETHALITY.

Subpart 1. **In general.** A generator's waste that exhibits the characteristics of lethality as described in part 7045.0131, subpart 6, may be exempted from regulation under parts 7045.0102 to 7045.1390 if the generator can demonstrate to the satisfaction of the agency that the waste is not capable of posing a present or potential hazard to human health and the environment if the waste were to be improperly treated, transported, stored, disposed, or managed under routine waste management methods.

Subp. 2. **Factors to be considered.** In demonstrating that a waste should be exempt from regulation under parts 7045.0102 to 7045.1390, the generator must present information related to the following factors:

[For text of items A to G, see M.R.]

7045.0135 LISTS OF HAZARDOUS WASTES.

47.14 Subpart 1. [See repealer.]

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- Subp. 1a. **Incorporation by reference of federal regulations.** The following lists of hazardous wastes found in Code of Federal Regulations, title 40, part 261, subpart D, as amended, are incorporated by reference:
- 47.18 A. section 261.30, general;
- B. section 261.31, hazardous wastes from nonspecific sources;
- 47.20 C. section 261.32, hazardous wastes from specific sources;
- D. section 261.33, discarded commercial chemical products, off-specification species, container residues, and spill residues thereof;
- E. section 261.35, deletion of certain hazardous waste codes following equipment cleaning and replacement; and

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F. section 261.38, comparable/syngas fuel exclusion. 48.1 Subp. 2. [See repealer.] 48.2 Subp. 2a. [See repealer.] 48.3 Subp. 2b. Additions, modifications, or exceptions to incorporated provisions. 48.4 A. Part 7045.0090, adoption and incorporation by reference, also applies. 48.5 B. The hazardous waste number in the "U" listing for paraldehyde in Code of 48.6 Federal Regulations, title 40, section 261.33(f)/Table, should be U182. 48.7 C. In Code of Federal Regulations, title 40, section 261.38, Table 1, under 48.8 "metals," in the listing for "cadmium, total," "ND" is the "composite value" and "1.2" is 48.9 the "Concentration limit." 48.10 Subp. 3. [See repealer.] 48.11 Subp. 4. [See repealer.] 48.12 Subp. 5. **PCB wastes.** Requirements for PCB wastes are as follows: 48.13 A. For purposes of this subpart: 48.14 (1) "commercial storer of PCB waste" has the meaning given in Code of 48.15 Federal Regulations, title 40, section 761.3, as amended; 48.16 (2) "PCB" means a substance that contains PCB's at a concentration of 48.17 50 parts per million or greater; 48.18

- 48.19 (3) "PCB lighting ballast" means a device that electrically controls light
 48.20 fixtures and that contains a PCB small capacitor or potting material that contains PCB's;
 48.21 and
 - (4) "PCB small capacitor" means a capacitor that contains less than 1.36 kilograms (3 pounds) of PCB dielectric fluid.

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B. PCB materials or items are hazardous waste if and when they are discarded or stored prior to being discarded.

- C. A generator of PCB wastes is subject to the requirements of Minnesota Statutes, section 116.07, subdivision 2b, and is exempt from the agency's hazardous waste requirements except for:
 - (1) the hazardous waste management requirements of part 7045.0208;
 - (2) the evaluation requirements of part 7045.0214;

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- (3) the licensing requirements of parts 7045.0225 to 7045.0250; and
- (4) the fee requirements of chapter 7046, unless a generator demonstrates performance of a PCB phase-out agreement under Minnesota Statutes, section 116.07, subdivision 2b, paragraph (b).
- D. In addition to the requirements of item C, a generator or commercial storer of PCB waste who generates or stores PCB ballasts or PCB small capacitors must comply with the requirements of part 7045.0566, subpart 2. A commercial storer of PCB waste storing only PCB ballasts and PCB small capacitors is not subject to the facility standards in parts 7045.0450 to 7045.0651, except for the requirements of part 7045.0566, subpart 2, or to the hazardous waste facility permit requirements in chapter 7001.
- E. Thermal treatment of PCB wastes at concentrations less than 500 parts per million. High efficiency boilers as defined in Code of Federal Regulations, title 40, section 761.60(a), as amended, which are used for treatment of mineral oil dielectric fluid containing less than 500 ppm PCB, are exempt from the agency's hazardous waste facility permit requirements in chapter 7001 and parts 7045.0292 and 7045.0450 to 7045.0651, except for the following requirements:
 - (1) parts 7045.0526 and 7045.0528;
 - (2) parts 7045.0556 and 7045.0558;

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- 50.1 (3) parts 7045.0564 to 7045.0588; and
- 50.2 (4) parts 7045.0594 and 7045.0596.
- F. PCB wastes have the hazardous waste number of MN03.

7045.0139 BASIS FOR LISTING HAZARDOUS WASTES.

- Subpart 1. **General.** The basis for listing hazardous waste is found in part 7045.0155,
- subpart 1, item <u>B</u>B, which incorporates Code of Federal Regulations, title 40, part 261,
- Appendix VII, Basis for Listing Hazardous Waste. Part 7045.0155, subpart 2, provides
- any applicable exceptions.

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Subp. 2. [See repealer.]

50.10 **7045.0141 HAZARDOUS CONSTITUENTS.**

- Subpart 1. **Scope.** The hazardous constituents list is found in part 7045.0155,
- subpart 1, item E C, which incorporates Code of Federal Regulations, title 40, part
- 50.13 261, Appendix VIII, Hazardous Constituents. Part 7045.0155, subpart 2, provides any
- 50.14 applicable exceptions.
- 50.15 Subp. 2. [See repealer.]
- 50.16 Subp. 3. [See repealer.]
- 50.17 Subp. 4. [See repealer.]
- 50.18 Subp. 5. [See repealer.]
- 50.19 Subp. 6. [See repealer.]
- 50.20 Subp. 7. [See repealer.]
- 50.21 Subp. 8. [See repealer.]
- 50.22 Subp. 9. [See repealer.]
- Subp. 10. [See repealer.]

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- 51.1 Subp. 11. [See repealer.]
- 51.2 Subp. 12. [See repealer.]
- 51.3 Subp. 13. [See repealer.]
- Subp. 14. [See repealer.]
- 51.5 Subp. 15. [See repealer.]
- 51.6 Subp. 16. [See repealer.]
- 51.7 Subp. 17. [See repealer.]
- 51.8 Subp. 18. [See repealer.]
- Subp. 19. [See repealer.]
- 51.10 Subp. 20. [See repealer.]
- 51.11 Subp. 21. [See repealer.]
- 51.12 Subp. 22. [See repealer.]
- 51.13 Subp. 23. [See repealer.]

51.14 **7045.0143 GROUNDWATER PROTECTION HAZARDOUS CONSTITUENTS**

- 51.15 **LIST.**
- Subpart 1. **Scope.** The groundwater protection hazardous constituents list is found in
- part 7045.0543, subpart 1, item D, which incorporates Code of Federal Regulations, title
- 51.18 40, part 264, Appendix IX, Ground Water Monitoring List. Part 7045.0543, subpart 2,
- 51.19 provides any applicable exceptions.
- 51.20 Subp. 2. [See repealer.]
- 51.21 Subp. 3. [See repealer.]
- 51.22 Subp. 4. [See repealer.]
- 51.23 Subp. 5. [See repealer.]

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- 52.1 Subp. 6. [See repealer.]
- 52.2 Subp. 7. [See repealer.]
- 52.3 Subp. 9. [See repealer.]
- 52.4 Subp. 10. [See repealer.]
- 52.5 Subp. 12. [See repealer.]
- 52.6 Subp. 13. [See repealer.]
- 52.7 Subp. 14. [See repealer.]
- 52.8 Subp. 15. [See repealer.]
- 52.9 Subp. 17. [See repealer.]
- 52.10 Subp. 20. [See repealer.]
- 52.11 Subp. 21. [See repealer.]
- 52.12 Subp. 23. [See repealer.]
- 52.13 Subp. 25. [See repealer.]
- 52.14 Subp. 27. [See repealer.]

52.15 **7045.0155 APPENDICES TO IDENTIFICATION AND LISTING OF**

- 52.16 **HAZARDOUS WASTE.**
- Subpart 1. **Incorporation of federal regulations.** The following appendices found in
- 52.18 Code of Federal Regulations, title 40, part 261, as amended, are incorporated by reference:
- 52.19 A. Appendix I, Representative Sampling Methods;
- 52.20 B. Appendix VII, Basis for Listing Hazardous Waste; and
- 52.21 C. Appendix VIII, Hazardous Constituents.
- 52.22 Subp. 2. Additions, modifications, or exceptions to incorporated regulations.

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53.1	A. Part 7045.0090, adoption and incorporation by reference, also applies.
53.2	B. The chemical abstracts name for physostigmine listed in Code of Federal
53.3	Regulations, title 40, part 261, Appendix VIII, is "Pyrrolo [2,3-b]indol-5-o1."
53.4	C. The chemical abstracts number for potassium pentachlorophenate in Code of
53.5	Federal Regulations, title 40, part 261, Appendix VIII, should be "7778-73-6."
53.6	7045.0208 HAZARDOUS WASTE MANAGEMENT.
53.7	Subpart 1. Management by generator. A generator must manage hazardous waste
53.8	by using one of the methods described in items A to H, unless otherwise specifically
53.9	exempted under this chapter.
53.10	A. A generator may treat or dispose of hazardous waste at an on-site facility as
53.11	provided under part 7045.0211.
53.12	B. A generator may ensure delivery of hazardous waste to an off-site storage,
53.13	treatment, or disposal facility. If located in the United States, the facility used must be
53.14	permitted to accept hazardous waste under the agency's permitting procedures, have
53.15	interim status under parts 7045.0552 to 7045.0651, or be authorized to manage hazardous
53.16	waste by the Environmental Protection Agency or by a state with a hazardous waste
53.17	management program authorized by the Environmental Protection Agency.
53.18	[For text of items C to G, see M.R.]
53.19	H. A generator may ensure delivery of PCB waste to a commercial storer of
53.20	PCB waste, as defined in part 7045.0135, subpart 5.
53.21	[For text of subps 1a to 3, see M.R.]
53.22	Subp. 4. Land disposal. Hazardous wastes are subject to the requirements of part
53.23	7045.1390.

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7045.0213 FARMERS; PESTICIDES.

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[For text of subpart 1, see M.R.]

Subp. 2. **Special conditions.** A farmer who generates waste pesticides which are hazardous waste and who triple rinses each emptied pesticide container and disposes of the pesticide residues on the farmer's farm in a manner consistent with the disposal instructions on the pesticide label is not required with respect to those pesticides to comply with other standards in parts 7045.0205 to 7045.0320 or to comply with parts 7045.0450 to 7045.1390, or to obtain a hazardous waste facility permit, provided that:

[For text of items A to C, see M.R.]

7045.0214 EVALUATION OF WASTES.

Subpart 1. **General requirement.** Any person who produces a waste within the state of Minnesota or any person who produces a waste outside the state of Minnesota that is managed within the state of Minnesota, must evaluate the waste to determine if it is hazardous within 60 days of initially generating the waste. The generation start date must be recorded and available for inspection. Waste that is not evaluated within 60 days of the generation start date must be managed as a hazardous waste and the person who produces the waste must be considered a generator until the waste is determined to be nonhazardous under parts 7045.0214 to 7045.0218. A material is determined to be a waste in accordance with the conditions specified under the definition of other waste material in part 7045.0020. Any waste evaluated and exempted under part 7045.0075 or 7045.0120 does not need to be reevaluated under this part. If the waste is determined to be hazardous, the generator must refer to parts 7045.0075, 7045.0450 to 7045.0990, 7045.1390, and 7045.1400 for possible exclusions or restrictions relating to management of the specific waste.

[For text of subp 2, see M.R.]

Subp. 3. **Wastes generated by treatment, storage, or disposal.** Wastes generated by treatment, storage, or disposal of hazardous waste are as follows:

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as follows:

A. Except as provided in items B to E, or in part 7045.0102, any waste generated from the treatment, storage, or disposal of hazardous waste, including any sludge, spill residue, ash, emission control dust or leachate, but not including precipitation runoff, is a hazardous waste if it meets the criteria of subpart 2 or if it is derived from a waste that is listed in part 7045.0135.

[For text of items B to D, see M.R.]

E. Nonwastewater residues, such as slag, resulting from high temperature metals recovery (HTMR) processing of K061, K062, or F006 waste, in units identified as rotary kilns, flame reactors, electric furnaces, plasma arc furnaces, slag reactors, rotary hearth furnace/electric furnace combinations, or industrial furnaces that are blast furnaces or smelting, melting, and refining furnaces, including pyrometallurgical devices, such as cupolas, reverberator furnaces, sintering machines, roasters, or foundry furnaces, or that are other devices that the commissioner determines qualify for inclusion as an industrial furnace under part 7045.0020, subpart 43b, that are disposed in solid waste disposal units, provided that these residues meet the generic exclusion levels identified in the tables in this item for all constituents, and exhibit no characteristics of hazardous waste. Testing requirements must be incorporated in a facility's waste analysis plan or a generator's self-implementing waste analysis plan. At a minimum, composite samples of residues must be collected and analyzed quarterly and/or when the process or operation generating the waste changes. Persons claiming this exclusion in an enforcement action have the burden of proving by clear and convincing evidence that the material meets all of the exclusion requirements. The generic exclusion levels for K061 and K062 nonwastewater HTMR residues are

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55.25	Constituent	Maximum for any	single composite sam	nple (mg/l)
55.26	Antimony	0.10		
56.1	Arsenic	0.50		
56.2	Barium	7.6		
56.3	Beryllium	0.010		
56.4	Cadmium	0.050		
56.5	Chromium (total)	0.33		
56.6	Lead	0.15		
56.7	Mercury	0.009		
56.8	Nickel	1.0		
56.9	Selenium	0.16		
56.10	Silver	0.30		
56.11	Thallium	0.020		
56.12	Zinc	70		
56.13	The generic exclusion levels for F0	06 nonwastewater H	TMR residues are as for	ollows:
56.14	Constituent	Maximum for any	single composite sam	nple (mg/l)
56.15	Antimony	0.10		
56.16	Arsenic	0.50		
56.17	Barium	7.6		
56.18	Beryllium	0.010		
56.19	Cadmium	0.050		
56.20	Chromium (total)	0.33		
56.21	Cyanide (total)	1.8 (mg/kg)		
56.22	Lead	0.15		
56.23	Mercury	0.009		
56.24	Nickel	1.0		
56.25	Selenium	0.16		
56.26	Silver	0.30		

56.27 Thallium 0.020 56.28 Zinc 70

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For K061, K062, or F006 HTMR residues sent to solid waste disposal units, the treatment facility must prepare and send to the commissioner a onetime notification and certification certifying that the residues meet the generic exclusion levels for all constituents and do not exhibit any characteristics of hazardous waste. The notification and certification must also be kept in the facility's files. The notification and certification must be updated if the process or operation generating the waste changes or if the solid waste disposal unit receiving the waste changes. However, the treatment facility need only notify the commissioner on an annual basis if these changes occur. The notification and certification must be sent to the commissioner no later than December 31. The notification and certification must include the following information:

- (1) the name and address of the solid waste disposal unit receiving the waste shipments;
- (2) the EPA hazardous waste numbers and treatability groups at the initial point of generation; and
- (3) the treatment standards applicable to the waste at the initial point of generation.

The certification must be signed by an authorized representative of the treatment facility and must state as follows: "I certify under penalty of law that the generic exclusion levels for all constituents have been met without impermissible dilution and that no characteristic of hazardous waste is exhibited. I am aware that there are significant penalties for submitting a false certification, including the possibility of fine and imprisonment."

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- A person having hazardous waste subject to regulation under this chapter who is only a hazardous waste generator for the onetime disposal of hazardous waste which is not currently being produced, must comply with this chapter except as provided in items A to D. The exemptions in this part do not apply to generators that generate hazardous waste more than one time.
- A. The generator is exempt from parts 7045.0225 to 7045.0250, license and license reporting.
- B. A large quantity generator is exempt from part 7045.0292, subpart 1, but must instead comply with part 7045.0292, subpart 5, items A to F, and must meet the requirements of part 7045.0566, relating to preparedness and prevention, and Code of Federal Regulations, title 40, section 268.7(a)(5), as incorporated in part 7045.1390, relating to waste analysis for restricted wastes.
 - C. A small quantity generator is exempt from the requirements of part 7045.0292, subpart 5, items G and H, but instead must meet the requirements of part 7045.0566, relating to preparedness and prevention, and Code of Federal Regulations, title 40, section 268.7(a)(5), as incorporated in part 7045.1390, relating to waste analysis for restricted wastes.
 - D. A very small quantity generator is exempt from part 7045.0292, subpart 6, but instead must comply with part 7045.0292, subpart 5, items A to F, and must meet the requirements of part 7045.0566, relating to preparedness and prevention, and Code of Federal Regulations, title 40, section 268.7(a)(5), as incorporated in part 7045.1390, relating to waste analysis for restricted wastes.

7045.0270 PRETRANSPORT REQUIREMENTS.

Subpart 1. **Marking.** Before transporting or offering hazardous waste for transportation off-site, a generator must:

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58.23	A. mark each package of hazardous waste in accordance with the applicable
58.24	United States Department of Transportation regulations on hazardous materials under
58.25	Code of Federal Regulations, title 49, part 172, subpart D, as amended; and
59.1	[For text of item B, see M.R.]
59.2	[For text of subps 2 and 3, see M.R.]
59.3	Subp. 4. Packaging. Before transporting hazardous waste or offering a hazardous
59.4	waste for transportation off-site, a generator must package the waste in accordance with
59.5	the applicable United States Department of Transportation regulations on packaging under
59.6	Code of Federal Regulations, title 49, parts 173, 178, 179, and 180, as amended.
59.7	Subp. 5. Labeling. Before transporting or offering hazardous waste for
59.8	transportation off-site, a generator must label each package in accordance with the
59.9	applicable United States Department of Transportation regulations on hazardous materials
59.10	under Code of Federal Regulations, title 49, part 172, subpart E, as amended.
59.11	[For text of subps 6 and 7, see M.R.]
59.12	7045.0292 ACCUMULATION OF HAZARDOUS WASTE.
59.13	Subpart 1. Large quantity generator. A large quantity generator may accumulate
59.14	hazardous waste on site without a permit or without having interim status if:
59.15	[For text of item A, see M.R.]
59.16	B. the waste is placed as follows:
59.17	(1) in containers which meet the standards of part 7045.0270, subpart 4,
59.18	and are managed in accordance with applicable requirements of parts 7045.0594, subpart

 $2;\,7045.0596,\,subpart\,\,3;\,7045.0626;\,7045.0645;\,7045.0647;\,and\,\,7045.0648;$

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(2) in ta	anks provided the generator complies with the applicable
requirements of pa	rts 7045.0594, subpart 2; 7045.0596, subpart 3; 7045.0628; 7045.0645
7045.0647; and 70	45.0648, except part 7045.0628, subparts 9, item C, and 12;

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(3) for wood preserving operations on drip pads, provided the generator complies with parts 7045.0594, subpart 2; 7045.0596, subpart 3; and 7045.0644 and maintains records containing a description of procedures that will be followed to ensure that all wastes are removed from drip pads and associated collection systems at least once every 90 days, and maintains documentation of the quantities, dates, and times of each waste removal. Records relating to drip pads must be maintained at the licensed site and must be easily available for agency inspection;

[For text of items C to F, see M.R.]

G. the requirements of parts 7045.0558; 7045.0562, subparts 1 and 2; 7045.0566 to 7045.0576; and Code of Federal Regulations, title 40, section 268.7(a)(5), as incorporated in part 7045.1390, are fulfilled regarding personnel training, ignitable, reactive, or incompatible waste, preparedness and prevention, contingency planning, and waste analysis for restricted wastes.

[For text of subps 2 to 4, see M.R.]

Subp. 5. **Small quantity generator.** A small quantity generator may accumulate up to 3,000 kilograms of hazardous waste that is not acute hazardous waste on site without a permit or without having interim status if:

[For text of item A, see M.R.]

B. the waste is placed in containers which meet the standards of part 7045.0270, subpart 4, and are managed in accordance with parts 7045.0594, subpart 2; 7045.0596, subpart 3; and 7045.0626, subparts 1 to 8; in tanks provided the generator complies with the requirements of parts 7045.0594, subpart 2; 7045.0596, subpart 3; and 7045.0629;

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or for wood preserving operations on drip pads, provided the generator complies with parts 7045.0594, subpart 2; 7045.0596, subpart 3; and 7045.0644 and maintains records containing a description of procedures that will be followed to ensure that all wastes are removed from drip pads and associated collection systems at least once every 180 days, and maintains documentation of the quantities, dates, and times of each waste removal. These records relating to drip pads must be maintained at the licensed site and must be easily available for agency inspection;

[For text of items C to F, see M.R.]

G. the generator meets the requirements of parts 7045.0566, relating to preparedness and prevention; 7045.0568, relating to the arrangements with local authorities for emergencies; and Code of Federal Regulations, title 40, section 268.7(a)(5), as incorporated in part 7045.1390, relating to waste analysis for restricted wastes; and

[For text of item H, see M.R.]

Subp. 6. **Very small quantity generator.** A very small quantity generator may accumulate up to 1,000 kilograms of hazardous waste that is not acute hazardous waste on site without a permit or without having interim status if:

[For text of item A, see M.R.]

B. the waste is placed in containers which meet the standards of part 7045.0270, subpart 4, and are managed in accordance with parts 7045.0594, subpart 2; 7045.0596, subpart 3; and 7045.0626, subparts 1 to 8; in tanks provided the generator complies with the requirements of parts 7045.0594, subpart 2; 7045.0596, subpart 3; and 7045.0629; or for wood preserving operations on drip pads, provided the generator complies with parts 7045.0594, subpart 2; 7045.0596, subpart 3; and 7045.0644 and maintains records containing a description of procedures that will be followed to ensure that all wastes are removed from drip pads and associated collection systems at least once every 180 days, and maintains documentation of the quantities, dates, and times of each waste removal.

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These records relating to drip pads must be maintained at the licensed site and must be easily available for agency inspection;

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[For text of items C to H, see M.R.]

- Subp. 7. **Acute hazardous waste accumulation.** A small quantity generator or a very small quantity generator who generates acute hazardous waste that is not exempt under subpart 8 must comply with items A and B:
- A. A generator may accumulate acute hazardous waste on site indefinitely in quantities equal to or less than one kilogram of acute hazardous waste and equal to or less than 100 kilograms of residue, contaminated soil, water, or other debris resulting from cleaning up spilled acute hazardous waste. The generator must comply with subpart 5, items B to H.
- B. A generator who accumulates on site more than one kilogram of acute hazardous waste, or more than 100 kilograms of residue, contaminated soil, water, or other debris resulting from cleaning up spilled acute hazardous waste must comply with subpart 1.
- Subp. 8. **Satellite accumulation.** Items A to D apply to all generators of hazardous waste.
 - A. A generator may, without a permit or interim status and without complying with subparts 1 to 7, accumulate as much as 55 gallons of hazardous waste or one quart of acute hazardous waste listed in part 7045.0135, subpart 1a, items B to D, per waste stream per each point of generation provided the generator complies with items B to D.

[For text of items B to D, see M.R.]

[For text of subps 9 and 10, see M.R.]

Subp. 11. **Accumulation requiring a permit.** A large quantity generator who accumulates hazardous waste for more than 90 days, or a small quantity generator who

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accumulates more than 3,000 kilograms of hazardous waste at any time, is an operator of a storage facility and is subject to the requirements of parts 7045.0450 to 7045.0651 and the agency's permitting procedures in chapter 7001 unless the generator has been granted a time extension under subpart 10.

[For text of subp 12, see M.R.]

7045.0294 RECORD KEEPING.

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[For text of subps 1 to 3, see M.R.]

Subp. 3a. **Training records.** A generator must keep training records required under part 7045.0292, subparts 1, item G, and 5, item H, subitem (3), on current personnel until closure of the licensed site. Training records on former employees must be kept for at least three years from the date of the employee's termination. Personnel training records may accompany personnel transferred within the same company.

[For text of subps 4 and 5, see M.R.]

7045.0300 ADDITIONAL REPORTING.

The commissioner, when necessary to determine compliance with the requirements of this chapter, may require generators to furnish additional reports concerning the quantities and disposition of waste identified or listed in parts 7045.0102 to 7045.0155.

7045.0302 INTERNATIONAL SHIPMENTS; SPECIAL CONDITIONS.

[For text of subps 1 and 1a, see M.R.]

Subp. 2. **Notification.** When shipping hazardous waste outside the state of Minnesota to a foreign country the primary exporter must notify the commissioner and the EPA of an intended export before the waste is scheduled to leave the United States. A complete notification should be submitted 60 days before the initial shipment is intended to be shipped off site. This notification may cover export activities extending over a 12-month or lesser period.

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The notification must be sent to the commissioner at 520 Lafayette Road, Saint Paul, Minnesota 55155-4194, and to the Office of Enforcement and Compliance Assurance, Office of Federal Activities, International Compliance Assurance Division (2254A), Environmental Protection Agency, 1200 Pennsylvania Avenue N.W., Washington, DC 20460. Hand-delivered notifications must be sent to the Office of Enforcement and Compliance Assurance, Office of Federal Activities, International Compliance Assurance Division (2254A), Environmental Protection Agency, Ariel Rios Building, 12th Street and Pennsylvania Avenue N.W., Washington, DC 20460. In both cases, the following must be prominently displayed on the front of the envelope: "Attention: Notification of Intent to Export."

The primary exporter must provide the commissioner and the EPA with written renotification of any changes to the notification, except for changes to the telephone number, decreases in the quantity indicated in item B, subitem (3), and changes in the means of transport in item B, subitem (5). The waste shall not be shipped until the primary exporter receives an EPA Acknowledgment of Consent reflecting the receiving country's consent to the changes.

The notification must be in writing, signed by the primary exporter, and include the following information:

A. name, mailing address, telephone number, and identification number of the primary exporter; and

B. by consignee, for each hazardous waste type:

(1) a description of the hazardous waste and the EPA hazardous waste number (from Code of Federal Regulations, title 40, part 261, subpart C or D, as amended), United States Department of Transportation proper shipping name, hazard class, identification number (UN/NA), and packing group for each hazardous waste as identified in Code of Federal Regulations, title 49, parts 171 to 177, as amended;

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65.1	[For text of subitems (2) to (9), see M.R.]
65.2	[For text of subps 3 to 7, see M.R.]
65.3	7045.0365 TRANSFER FACILITY REQUIREMENTS.
65.4	Subpart 1. Applicability. A transporter who stores manifested shipments of
65.5	hazardous waste in containers meeting the requirements of part 7045.0270, subpart 4,
65.6	at a transfer facility for a period of ten days or fewer is not subject to regulation under
65.7	parts 7045.0450 to 7045.0651 and 7045.1390, and a hazardous waste facility permit
65.8	with respect to the storage of those wastes. The owner or operator must notify the
65.9	commissioner in writing of his or her activity.
65.10	[For text of subps 2 and 3, see M.R.]
65.11	7045.0371 TRANSPORTATION OF HAZARDOUS WASTE.
65.12	Hazardous waste shall be transported in accordance with all applicable requirements
65.13	of Minnesota Statutes, sections 221.033 and 221.0341, and with 221.0355 if applicable,
65.14	and Code of Federal Regulations, title 49, parts 171 to 199, as amended.
65.15	7045.0395 HAZARDOUS WASTE DISCHARGES.
65.16	[For text of subps 1 to 4, see M.R.]
65.17	Subp. 5. Reporting. Any air, rail, highway, or water transporter who has discharged
65.18	hazardous waste must:
65.19	A. report in writing as required by Code of Federal Regulations, title 49,
65.20	section 171.16, as amended, to the Information Systems Manager, PHH-63, Pipeline
65.21	and Hazardous Materials Safety Administration, Department of Transportation,
65.22	Washington, D.C. 20590-0001, or submit an electronic hazardous materials incident
65.23	report to the Information Systems Manager, DHM-63, Pipeline and Hazardous Materials
66.1	Safety Administration, Department of Transportation, Washington, D.C. 20590-0001
66.2	at http://hazmat.dot.gov;

7045.0395 65

[For text of items B and C, see M.R.]

7045.0450 FACILITIES GOVERNED BY FACILITY STANDARDS.

Subpart 1. General requirements.

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[For text of items A to C, see M.R.]

D. Parts 7045.0450 to 7045.0551 apply to the owners and operators of all facilities that treat, store, or dispose of hazardous waste referred to in part 7045.1390.

[For text of item E, see M.R.]

- Subp. 2. **Relationship to interim status standards.** A facility owner or operator who has fully complied with the requirements for interim status under part 7045.0554 shall comply with parts 7045.0552 to 7045.0651 in lieu of parts 7045.0450 to 7045.0551 until final administrative disposition of the permit application is made. The treatment, storage, or disposal of hazardous waste is prohibited except in accordance with a permit and except for the extent to which parts 7045.0552 to 7045.0651 provide for the continued operation of an existing facility which meets certain conditions until final administrative disposition of the owner's or operator's permit application is made, except as provided under parts 7045.0485, 7045.0545, and 7045.0546.
- Subp. 3. **Exemptions.** The requirements of parts 7045.0450 to 7045.0551 do not apply to the following specific waste management units, facilities, or activities, although all other waste management activities of the owner or operator may be regulated:

[For text of items A to D, see M.R.]

E. an elementary neutralization unit, a pretreatment unit, or a wastewater treatment unit, but only if the unit does not receive hazardous waste from generators other than the owner or operator of the unit, provided that if the owner or operator is diluting hazardous ignitable (D001) wastes (other than the D001 High TOC Subcategory defined in Code of Federal Regulations, title 40, section 268.40, Table of Treatment Standards

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for Hazardous Wastes, as incorporated in part 7045.1390) or reactive (D003) waste to remove the characteristic before land disposal, the owner or operator must comply with part 7045.0456, subpart 2;

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[For text of items F to I, see M.R.]

J. (1) except as provided in subitem (2), treatment or containment activities during immediate response to any of the following situations: a discharge of a hazardous waste, an imminent and substantial threat of a discharge of hazardous waste, or a discharge of a material which, when discharged, becomes a hazardous waste;

[For text of subitem (2), see M.R.]

(3) a person who is covered by subitem (1) and who continues or initiates hazardous waste treatment or containment activities after the immediate response is over is subject to all applicable requirements of parts 7045.0450 to 7045.0551 and the agency's permitting procedures for those activities;

K. treatment of hazardous waste by a generator in the generator's accumulation tanks or containers in accordance with part 7045.0292. If the treatment involves evaporation of aqueous waste or polymerization of polyester or other chemical fixation treatment processes in open containers, the generator is exempt from parts 7045.0450 to 7045.0551, but before beginning the treatment process must submit to the commissioner the information required under part 7045.0539, subpart 2, items A to C, that is relevant to the treatment activity and must be notified by the commissioner that the treatment activity is approved. The commissioner shall approve the treatment activity if the commissioner finds that the treatment activity will not endanger human health and the environment; or

[For text of item L, see M.R.]

7045.0452 GENERAL FACILITY STANDARDS.

[For text of subps 1 to 4, see M.R.]

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Subp. 5. **General inspection requirements.** General inspection requirements include the following:

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[For text of items A and B, see M.R.]

C. The frequency of inspection may vary for the items on the schedule. However, the frequency must be based on the rate of possible deterioration of the equipment and the probability of an environmental or human health incident if the deterioration, malfunction, or any operator error goes undetected between inspections. Areas subject to spills, such as loading and unloading areas, must be inspected daily when in use. At a minimum, the inspection schedule must include the terms and frequencies called for in parts 7045.0526, subpart 5; 7045.0528, subparts 4 and 7; 7045.0532, subpart 5; 7045.0534, subpart 6; 7045.0536, subpart 6; 7045.0538, subpart 5; 7045.0539, subpart 3; and 7045.0542, subpart 7; and the process vent, equipment leak, and tank, surface impoundment, and container standards in Code of Federal Regulations, title 40, sections 264.1033, 264.1052, 264.1053, 264.1058, as amended, and sections 264.1083 to 264.1089, as incorporated in part 7045.0540, where applicable. The inspection schedule must be submitted with the permit application. The commissioner shall evaluate the schedule along with the rest of the application to ensure that it adequately protects human health and the environment. As part of this review, the commissioner may modify or amend the schedule as necessary.

[For text of items D and E, see M.R.]

7045.0458 WASTE ANALYSIS REQUIREMENTS.

Subpart 1. Waste analysis. Waste analysis procedures are listed in items A to D.

A. Before an owner or operator treats, stores, or disposes of any hazardous waste, or nonhazardous waste if applicable under part 7045.0488, subpart 2a, the owner or operator shall obtain a detailed chemical and physical analysis of a representative sample of the waste. This analysis must contain all the information which must be known in order to treat, store, or dispose of the waste in accordance with the requirements of

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parts 7045.0450 to 7045.0551 and 7045.1390, or with the conditions of a permit issued under the agency's permitting procedures.

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B. The analysis may include data developed under parts 7045.0102 to 7045.0155 and existing published or documented data on the hazardous waste or on hazardous waste generated from similar processes, including data obtained from the generator.

[For text of items C and D, see M.R.]

Subp. 2. **Waste analysis plan.** The owner or operator shall develop and follow a written waste analysis plan which describes the procedures that will be used to comply with subpart 1. The owner or operator shall keep this plan at the facility. The plan must specify:

[For text of items A to E, see M.R.]

- F. where applicable, the methods that will be used to meet the additional waste analysis requirements for specific waste management methods as specified in parts 7045.0456; 7045.0538, subpart 10; 7045.0542, subpart 2; and Code of Federal Regulations, title 40, section 268.7, as incorporated in part 7045.1390; and the process vent, equipment leak, and tank, surface impoundment, and container test methods and procedures in Code of Federal Regulations, title 40, sections 264.1034(d), 264.1063(d), as amended, and section 264.1083, as incorporated in part 7045.0540;
- G. for off-site facilities, the waste analysis plan must also specify the procedures that will be used to inspect and, if necessary, analyze each movement of hazardous waste received at the facility to ensure that it matches the identity of the waste designated on the accompanying manifest or shipping paper. The plan must describe:
- (1) the procedures that will be used to determine the identity of each movement of waste managed at the facility;

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(2) the sampling method that will be used to obtain a representative sample
of the waste to be identified, if the identification method includes sampling. The waste
analysis plan must be submitted with the permit application; and

- (3) the procedure that the owner or operator of an off-site landfill receiving containerized hazardous waste will use to determine whether a hazardous waste generator or treater has added a biodegradable sorbent to the waste in the container;
- H. for surface impoundments exempted from the land disposal restrictions under Code of Federal Regulations, title 40, section 268.4, as incorporated in part 7045.1390, the procedures and schedules for:
 - (1) the sampling of impoundment contents;
 - (2) the analysis of test data; and

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- (3) the annual removal of residues which are not delisted under part 7045.0075, subpart 2, or which exhibit a characteristic of hazardous waste under part 7045.0131, and either do not meet the treatment standards of Code of Federal Regulations, title 40, sections 268.40 to 268.42, as incorporated in part 7045.1390, or, where no treatment standards have been established, such residues are prohibited from land disposal under Code of Federal Regulations, title 40, sections 268.30 to 268.35, as incorporated in part 7045.1390, or RCRA section 3004(d); and
- I. for owners and operators seeking an exemption to the air emission standards of part 7045.0540 in accordance with Code of Federal Regulations, title 40, section 264.1082, as incorporated in part 7045.0540:
- (1) if direct measurement is used for the waste determination, the procedures and schedules for waste sampling and analysis and the results of the analysis of test data to verify the exemption; and

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(2) if knowledge of the waste is used for the waste determination, any information prepared by the facility owner or operator or by the generator of the hazardous waste, if the waste is received from off site, that is used as the basis for knowledge of the waste.

7045.0478 OPERATING RECORD.

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[For text of subps 1 and 2, see M.R.]

Subp. 3. **Record information.** The information in items A to T must be recorded, as it becomes available, and maintained in the operating record until closure of the facility.

[For text of items A and B, see M.R.]

C. A description and the quantity of each hazardous waste received, and the method and date of treatment, storage, or disposal at the facility in accordance with the record-keeping instructions in Code of Federal Regulations, title 40, part 264, Appendix I, as incorporated in part 7045.0543.

[For text of item D, see M.R.]

E. Records and results of waste analyses and waste determinations performed as specified in parts 7045.0456; 7045.0458; 7045.0538, subpart 10; and 7045.0542, subpart 2, and Code of Federal Regulations, title 40, sections 264.1034 and 264.1063, as amended, and sections 264.1083, 268.4(a), and 268.7, as incorporated in part 7045.0540 or 7045.1390; and the process vent and equipment leak test methods and procedures in Code of Federal Regulations, title 40, sections 264.1034 and 264.1063, as amended.

[For text of items F and G, see M.R.]

H. Monitoring, testing, or analytical data and corrective action where required by parts 7045.0461; 7045.0484; 7045.0528, subparts 2, 4, and 7; 7045.0532, subparts 4a, 4b, and 5; 7045.0534, subparts 4a, 5, 5a, and 6; 7045.0536, subparts 5, 6, and 8; 7045.0538, subparts 4a, 5, 5a, and 6; 7045.0539, subpart 3; and 7045.0542, subpart 7;

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and the process vent, equipment leak, and tank, surface impoundment, and container test methods and procedures and record keeping requirements in Code of Federal Regulations, title 40, sections 264.1034(c) to (f), 264.1035, 264.1063(d) to (i), and 264.1064, as amended, and sections 264.1082 to 264.1090, as incorporated in part 7045.0540.

[For text of items I to K, see M.R.]

- L. The certification in item K signed by the owner or operator of the facility or an authorized representative.
- M. Records of the quantities and date of placement for each shipment of hazardous waste placed in land disposal units under an extension to the effective date of any land disposal restriction granted by the United States Environmental Protection Agency under Code of Federal Regulations, title 40, section 268.5, a petition under part 7045.0075, subpart 9, or a certification under Code of Federal Regulations, title 40, section 268.8, as incorporated in part 7045.1390, and the applicable notice required of a generator under Code of Federal Regulations, title 40, section 268.7(a), as incorporated in part 7045.1390.
- N. For an off-site treatment facility, a copy of the notice, and the certification and demonstration, if applicable, required of the generator or the owner under Code of Federal Regulations, title 40, section 268.7(a)(1) or 268.8, as incorporated in part 7045.1390.
- O. For an on-site treatment facility, the information contained in the notice, except the manifest number, and the certification and demonstration, if applicable, required of the generator or owner or operator under Code of Federal Regulations, title 40, section 268.7(a)(1) or 268.8, as incorporated in part 7045.1390.
- P. For an off-site land disposal facility, a copy of the notice, and the certification and demonstration, if applicable, required of the generator or the owner or operator of a treatment facility under Code of Federal Regulations, title 40, sections 268.7 and 268.8, as incorporated in part 7045.1390, whichever is applicable.

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Q. For an on-site land disposal facility, the information contained in the notice required of the generator or owner or operator of a treatment facility under Code of Federal Regulations, title 40, section 268.7, as incorporated in part 7045.1390, except for the manifest number, and the certification and demonstration, if applicable, required under Code of Federal Regulations, title 40, section 268.8, as incorporated in part 7045.1390, whichever is applicable.

- R. For an off-site storage facility, a copy of the notice, and the certification and demonstration if applicable, required of the generator or the owner or operator under Code of Federal Regulations, title 40, section 268.7 or 268.8, as incorporated in part 7045.1390.
- S. For an on-site storage facility, the information contained in the notice, except the manifest number, and the certification and demonstration if applicable, required of the generator or the owner or operator under Code of Federal Regulations, title 40, section 268.7 or 268.8, as incorporated in part 7045.1390.

[For text of item T, see M.R.]

7045.0482 REQUIRED REPORTS.

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[For text of subps 1 to 3, see M.R.]

Subp. 4. **Additional reports.** In addition to submitting the manifest discrepancy report described in part 7045.0476, subpart 3, and the annual reports and the unmanifested waste reports described in subparts 2 and 3, the owner or operator shall also report to the commissioner:

[For text of items A and B, see M.R.]

C. as otherwise required by parts 7045.0484, 7045.0532 to 7045.0538; and the process vent, equipment leak, and tank, surface impoundment, and container standards in parts 7045.0540, 7045.0547 7045.0549, and 7045.0548 7045.0551.

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7045.0484 GROUNDWATER PROTECTION.

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Subpart 1. **Scope.** This part applies as follows:

- A. Except as provided in item B, the requirements of this part apply to owners or operators of facilities that treat, store, or dispose of hazardous waste. The owner or operator must comply with the requirements in subitems (1) to (3) for all wastes or waste constituents contained in solid or hazardous waste management units at the facility regardless of the time the waste was placed in such units:
 - (1) all solid waste management units must comply with part 7045.0485;
- (2) a surface impoundment, waste pile, land treatment unit, landfill, or containment building that is required under Code of Federal Regulations, title 40, section 264.1102, as incorporated in part 7045.0550, to meet the requirements of a landfill, that receives hazardous waste after July 26, 1982, is a regulated unit and must comply with the requirements of subparts 2 to 14 for detecting, characterizing, and responding to releases; and
- (3) the financial responsibility requirements of part 7045.0485 apply to regulated units.

74.20 [For text of items B to D, see M.R.]

[For text of subps 2 to 14, see M.R.]

7045.0486 CLOSURE.

[For text of subpart 1, see M.R.]

Subp. 2. Closure performance standard. The owner or operator shall close the facility in a manner minimizing the need for further maintenance. Closure procedures must result in controlling, minimizing, or eliminating, to the extent necessary to protect human health and the environment, postclosure escape of hazardous waste, hazardous constituents, leachate, contaminated runoff, or hazardous waste decomposition products

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75.6 to the ground or surface waters or to the atmosphere, in accordance with the closure requirements, including the requirements of parts 7045.0526, subpart 9; 7045.0528, 75.7 subpart 9; 7045.0532, subpart 7; 7045.0534, subpart 7; 7045.0536, subpart 8; 7045.0538, 75.8 subpart 7; 7045.0539, subparts 2 to 4; and 7045.0542, subpart 8; and Code of Federal 75.9 Regulations, title 40, section 264.1102, as incorporated in part 7045.0550. 75.10 Subp. 3. Submittal and contents of closure plan. The owner or operator of a 75.11 hazardous waste facility shall submit a closure plan with the permit application, and the 75.12 closure plan must be approved by the agency as part of the permit issuance procedure. 75.13 75.14 The approved closure plan shall become a condition of any permit. The agency's approval must ensure that the approved closure plan is consistent with subparts 2, 4, and 5; parts 75.15 7045.0484, groundwater protection, and 7045.0488, closure activities; and the applicable 75.16 closure requirements of parts 7045.0526, subpart 9; 7045.0528, subpart 9; 7045.0532, 75.17 subpart 7; 7045.0534, subpart 7; 7045.0536, subpart 8; 7045.0538, subpart 7; 7045.0539, 75.18 subpart 2; 7045.0542, subpart 8; and Code of Federal Regulations, title 40, section 75.19 264.1102, as incorporated in part 7045.0550. 75.20 A copy of the approved closure plan and all revisions to the plan must be furnished to 75.21 the commissioner upon request, including request by mail, until final closure is completed 75.22 and certified. The plan must identify steps necessary to completely or partially close 75.23 the facility at any point during its intended operating life and to completely close the 75.24 facility at the end of its intended operating life. The closure plan must at least include 75.25 all of the following: 75.26 75.27 [For text of items A to F, see M.R.] [For text of subps 4 to 6, see M.R.]

7045.0490 POSTCLOSURE.

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Subpart 1. Scope. Except as otherwise provided in part 7045.0450, the provisions of subparts 2, 3, and parts 7045.0492 to 7045.0496 apply to:

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A	the owner	or operator	of a l	hazardous	waste dis	sposal	facility:
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- B. the owner or operator of a waste pile or surface impoundment that is required by part 7045.0532, subpart 7, or 7045.0534, subpart 7, to have a postclosure plan;
- C. the owner or operator of tank systems that are required under part 7045.0528, subpart 9, to meet the requirements for landfills; and
- D. the owner or operator of containment buildings that are required under Code of Federal Regulations, title 40, section 264.1102, as incorporated in part 7045.0550, to meet the requirement for landfills.

[For text of subps 2 and 3, see M.R.]

7045.0498 FINANCIAL REQUIREMENTS.

- Subpart 1. **Scope.** Parts 7045.0502, 7045.0504, and 7045.0518 to 7045.0524 apply to owners and operators of all hazardous waste facilities, except as provided otherwise in this part or in part 7045.0450, subpart 3.
- Parts 7045.0506 and 7045.0508 apply only to owners and operators of:
- 76.19 A. disposal facilities;

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- B. waste piles, and surface impoundments from which the owner or operator intends to remove the wastes at closure, to the extent that he or she is required to develop a contingent closure and postclosure care plan in parts 7045.0532, subpart 7; and 7045.0534, subpart 7;
- C. tank systems that are required under part 7045.0528, subpart 9, to meet the requirements for landfills; and
- D. containment buildings that are required under Code of Federal Regulations, title 40, section 264.1102, as incorporated in part 7045.0550, to meet the requirements for landfills.

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Parts 7045.0512 to 7045.0516 apply only to owners and operators of facilities that treat, store, or dispose of hazardous waste in surface impoundments, waste piles, land treatment units, landfills, or containment buildings that are required under Code of Federal Regulations, title 40, section 264.1102, as incorporated in part 7045.0550, to meet the requirements of landfills.

The state and the federal government are exempt from the requirements of parts 7045.0498 to 7045.0524.

[For text of subp 2, see M.R.]

7045.0502 COST ESTIMATE FOR FACILITY CLOSURE.

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Subpart 1. **Cost estimate requirements.** The owner or operator shall have a detailed written estimate, in current dollars, of the cost of closing the facility in accordance with parts 7045.0486 and 7045.0488 and applicable closure requirements in parts 7045.0526, subpart 9; 7045.0532, subpart 7; 7045.0534, subpart 7; 7045.0536, subpart 8; 7045.0538, subpart 7; 7045.0539, subparts 2 to 4; and 7045.0542, subpart 8; and Code of Federal Regulations, title 40, section 264.1102, as incorporated in part 7045.0550. The closure cost estimate must equal the cost of final closure at the point in the facility's active life when the extent and manner of its operation would make closure the most expensive, as indicated by its closure plan. The closure cost shall be estimated as follows:

[For text of items A to C, see M.R.]

[For text of subps 2 to 4, see M.R.]

7045.0504 FINANCIAL ASSURANCE FOR FACILITY CLOSURE.

78.2 [For text of subps 1 to 3, see M.R.]

Subp. 4. **Surety bond guaranteeing performance of closure.** The following apply to surety bonds that guarantee performance of closure:

78.5 [For text of item A, see M.R.]

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B. The wording of the surety bond must be identical to the wording specified in part 7045.0524, subpart 3.

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[For text of items C to J, see M.R.]

[For text of subps 5 and 6, see M.R.]

Subp. 7. **Financial test and corporate guarantee for closure.** The financial test and corporate guarantee for closure is as follows:

[For text of items A to K, see M.R.]

L. An owner or operator may meet the requirements of this part by obtaining a written guarantee, hereafter referred to as "corporate guarantee." The guarantor must be the parent corporation of the owner or operator. The guarantor must meet the requirements for owners or operators in items A to J, and must comply with the terms of the corporate guarantee. The wording of the corporate guarantee must be identical to the wording specified in part 7045.0524, subpart 8. The certified copy of the corporate guarantee must accompany the items sent to the commissioner as specified in item E. The terms of the corporate guarantee must provide that:

[For text of subitems (1) and (2), see M.R.]

(3) If the owner or operator fails to provide alternate financial assurance as specified in this part and obtain the written approval of alternate assurance from the commissioner within 90 days after receipt by both the owner or operator and the commissioner of a notice of cancellation of the corporate guarantee from the guarantor, the guarantor must provide alternative financial assurance in the name of the owner or operator.

[For text of subps 8 to 10, see M.R.]

7045.0508 FINANCIAL ASSURANCE FOR POSTCLOSURE CARE.

79.6 [For text of subps 1 to 6, see M.R.]

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Subp. 7. **Financial test and corporate guarantee for postclosure care.** The financial test and corporate guarantee for postclosure care is as follows:

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[For text of items A to L, see M.R.]

M. An owner or operator may meet the requirements for this part by obtaining a written guarantee, hereafter referred to as "corporate guarantee." The guarantor must be the parent corporation of the owner or operator. The guarantor must meet the requirements for owners or operators in items A to K, and must comply with the terms of the corporate guarantee. The wording of the corporate guarantee must be identical to the wording specified in part 7045.0524, subpart 8. A certified copy of the corporate guarantee must accompany the items sent to the commissioner as specified in item E. The terms of the corporate guarantee must provide that:

(1) If the owner or operator fails to perform postclosure care of a facility covered by the corporate guarantee in accordance with the postclosure plan and other permit requirements whenever required to do so, the guarantor must do so or establish a trust fund as specified in subpart 2 in the name of the owner or operator.

[For text of subitem (2), see M.R.]

(3) If the owner or operator fails to provide alternate financial assurance as specified in this part and to obtain the written approval of alternate assurance from the commissioner within 90 days after receipt by both the owner or operator and the commissioner of a notice of cancellation of the corporate guarantee from the guarantor, the guarantor must provide alternate financial assurance in the name of the owner or operator.

[For text of subps 8 to 10, see M.R.]

7045.0514 FINANCIAL ASSURANCE FOR CORRECTIVE ACTION.

[For text of subps 1 to 6, see M.R.]

7045.0514 79

Subp. 7. **Financial test and corporate guarantee for corrective action.** The financial test and corporate guarantee for corrective action is as follows:

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[For text of items A to K, see M.R.]

L. An owner or operator may meet the requirements of this part by obtaining a written guarantee, hereafter referred to as "corporate guarantee." The guarantor must be the parent corporation of the owner or operator. The guarantor must meet the requirements for owners or operators in items A to J and must comply with the terms of the corporate guarantee. The wording of the corporate guarantee must be identical to the wording specified in part 7045.0524, subpart 8. A certified copy of the corporate guarantee must accompany the items sent to the commissioner as specified in item E. The terms of the corporate guarantee must provide that:

[For text of subitems (1) and (2), see M.R.]

(3) If the owner or operator fails to provide alternate financial assurance as specified in this part and to obtain the written approval of alternate assurance from the commissioner within 90 days after receipt by both the owner or operator and the commissioner of a notice of cancellation of the corporate guarantee from the guarantor, the guarantor must provide alternative financial assurance in the name of the owner or operator.

[For text of subps 8 to 10, see M.R.]

7045.0518 LIABILITY REQUIREMENTS.

Subpart 1. Coverage for sudden accidental occurrences. An owner or operator of a hazardous waste treatment, storage, or disposal facility, or a group of facilities, shall demonstrate financial responsibility for bodily injury and property damage to third parties caused by sudden accidental occurrences arising from operations of the facility or group of facilities. The owner or operator shall have and maintain liability coverage for sudden

accidental occurrences in the amount of at least \$1,000,000 per occurrence with an annual aggregate of at least \$2,000,000, exclusive of legal defense costs. This liability coverage may be demonstrated in one of the following ways:

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[For text of items A and B, see M.R.]

- C. An owner or operator may meet the requirements of this part by obtaining a letter of credit for liability coverage as specified in subpart 8.
- D. An owner or operator may meet the requirements of this part by obtaining a trust fund for liability coverage as specified in subpart 9.
- E. An owner or operator may demonstrate the required liability coverage through the use of combinations of insurance, financial test, corporate guarantee, letter of credit, and trust fund, except that the owner or operator may not combine a financial test covering part of the liability coverage requirement with a corporate guarantee unless the financial statement of the owner or operator is not consolidated with the financial statement of the guarantor. The amounts of coverage demonstrated must total at least the minimum amounts required by this part. If the owner or operator demonstrates the required coverage through the use of a combination of financial assurances under this item, the owner or operator shall specify at least one such assurance as "primary" coverage and shall specify other assurance as "excess" coverage.
- F. An owner or operator shall notify the commissioner in writing within 30 days whenever:
- (1) a claim results in a reduction in the amount of financial assurance for liability coverage provided by a financial instrument authorized in items A to E;
- (2) a certification of valid claim for bodily injury or property damages caused by a sudden or nonsudden accidental occurrence arising from the operation of a

hazardous waste treatment, storage, or disposal facility is entered between the owner or operator and third-party claimant for liability coverage under items A to E; or

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- (3) a final court order establishing a judgment for bodily injury or property damage caused by a sudden or nonsudden accidental occurrence arising from the operation of a hazardous waste treatment, storage, or disposal facility is issued against the owner or operator or an instrument that is providing financial assurance for liability coverage under items A to E.
- Subp. 2. Coverage for nonsudden accidental occurrences. An owner or operator of a surface impoundment, landfill, land treatment facility, or disposal miscellaneous unit that is used to manage hazardous waste, or a group of such facilities, must demonstrate financial responsibility for bodily injury and property damage to third parties caused by nonsudden accidental occurrences arising from operations of the facility or group of facilities. The owner or operator must have and maintain liability coverage for nonsudden accidental occurrences in the amount of at least \$3,000,000 per occurrence with an annual aggregate of at least \$6,000,000, exclusive of legal defense costs. An owner or operator who must meet the requirements of this part may combine the required per-occurrence coverage levels for sudden and nonsudden accidental occurrences into a single per-occurrence level, and combine the required annual aggregate coverage levels for sudden and nonsudden accidental occurrences into a single annual aggregate level. Owners or operators who combine coverage levels for sudden and nonsudden accidental occurrences must maintain liability coverage in the amount of at least \$4,000,000 per occurrence and \$8,000,000 annual aggregate. This liability coverage may be demonstrated in one of the following ways:

[For text of items A and B, see M.R.]

C. An owner or operator may meet the requirements of this part by obtaining a letter of credit for liability coverage as specified in subpart 8.

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D. An owner or operator may meet the requirements of this part by obtaining a trust fund for liability coverage as specified in subpart 9.

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E. An owner or operator may demonstrate the required liability coverage through the use of combinations of insurance, financial test, corporate guarantee, letter of credit, and trust fund, except that the owner or operator may not combine a financial test covering part of the liability coverage requirement with a corporate guarantee unless the financial statement of the owner or operator is not consolidated with the financial statement of the guarantor. The amounts of coverage demonstrated must total at least the minimum amount required by this part. If the owner or operator demonstrates the required coverage through the use of a combination of financial assurances under this item, the owner or operator shall specify at least one such assurance as "primary" coverage and shall specify other assurance as "excess" coverage.

- F. An owner or operator must notify the commissioner in writing within 30 days whenever:
- (1) a claim results in a reduction in the amount of financial assurance for liability coverage provided by a financial instrument authorized in items A to E;
- (2) a certification of valid claim for bodily injury or property damage caused by a sudden or nonsudden accidental occurrence arising from the operation of a hazardous waste treatment, storage, or disposal facility is entered between the owner or operator and third-party claimant for liability coverage under items A to E; or
- (3) a final court order establishing a judgment for bodily injury or property damage caused by a sudden or nonsudden accidental occurrence arising from the operation of a hazardous waste treatment, storage, or disposal facility is issued against the owner or operator or an instrument that is providing financial assurance for liability coverage under items A to E.

[For text of subps 3 to 5, see M.R.]

Subp. 6. **Financial test for liability coverage.** The financial test for liability coverage is as follows:

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[For text of items A to G, see M.R.]

H. If the owner or operator no longer meets the requirements of item A, the owner or operator shall obtain insurance, a letter of credit, a trust fund, or a corporate guarantee for the entire amount of required liability coverage as specified in this part. Evidence of liability coverage must be submitted to the commissioner within 90 days after the end of the fiscal year for which the year-end financial data show that the owner or operator no longer meets the test requirements.

[For text of item I, see M.R.]

Subp. 7. **Corporate guarantee for liability coverage.** The corporate guarantee for liability coverage is as follows:

A. Subject to item B, an owner or operator may meet the requirements of this part by obtaining a written corporate guarantee. The guarantor must be the parent corporation of the owner or operator. The guarantor must meet the requirements for owners or operators in subpart 6. The wording of the corporate guarantee must be identical to the wording specified in part 7045.0524, subpart 8a. The corporate guarantee must be signed by two corporate officers of the parent corporation. A corporate resolution authorizing the parent corporation to provide the corporate guarantee for the subsidiary must be attached to the corporate guarantee. A certified copy of the corporate guarantee must accompany the items sent to the commissioner as specified in subpart 6, item E. The terms of the corporate guarantee must provide that:

[For text of subitems (1) and (2), see M.R.]

B. A corporate guarantee may be used to satisfy the requirements of this part only if:

(1) in the case of corporations incorporated in the United States, the attorney general or insurance commissioner of the state in which the guarantor is incorporated and of each state in which a facility covered by the corporate guarantee is located has submitted a written statement to the commissioner and the United States Environmental Protection Agency that a corporate guarantee executed as described in this part and part 7045.0524, subpart 8a, is a legally valid and enforceable obligation in that state; and

(2) in the case of corporations incorporated outside the United States, the non-United States corporation has identified a registered agent for service of process in each state in which a facility covered by the corporate guarantee is located and in the state in which it has its principal place of business, and the attorney general or insurance commissioner of each state in which a facility covered by the corporate guarantee is located and the state in which the guarantor corporation has its principal place of business, has submitted a written statement to the commissioner and to the United States Environmental Protection Agency that a corporate guarantee executed as described in this part and part 7045.0524, subpart 8a, is a legally valid and enforceable obligation in that state.

Subp. 8. Letter of credit for liability coverage.

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- A. An owner or operator may satisfy the requirements of this part by obtaining an irrevocable standby letter of credit that conforms to the requirements of this subpart and submitting a copy of the letter of credit to the commissioner.
- B. The financial institution issuing the letter of credit must be an entity that has the authority to issue letters of credit and whose letter of credit operations are regulated and examined by a federal or state agency.
- C. The wording of the letter of credit must be identical to the wording in part 7045.0524, subpart 11.
- D. An owner or operator who uses a letter of credit to satisfy the requirements of this part may also establish a standby trust fund. Under the terms of a letter of credit, all

amounts paid pursuant to a draft by the trustee of the standby trust will be deposited by the issuing institution into the standby trust in accordance with instructions from the trustee. The trustee of the standby trust fund must be an entity that has the authority to act as a trustee and whose trust operations are regulated and examined by a federal or state agency.

E. The wording of the standby trust fund must be identical to the wording in part 7045.0524, subpart 13.

Subp. 9. Trust fund for liability coverage.

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- A. An owner or operator may satisfy the requirements of this part by establishing a trust fund that conforms to the requirements of this subpart and submitting an originally signed duplicate of the trust agreement to the commissioner.
- B. The trustee must be an entity that has the authority to act as a trustee and whose trust operations are regulated and examined by a federal or state agency.
- C. The trust fund for liability coverage must be funded for the full amount of the liability coverage to be provided by the trust fund before it may be relied upon to satisfy the requirements of this part. If at any time after the trust fund is created the amount of funds in the trust fund is reduced below the full amount of the liability coverage to be provided, the owner or operator, by the anniversary date of the establishment of the fund, must either add sufficient funds to the trust fund to cause its value to equal the full amount of liability coverage to be provided or obtain other financial assurance as specified in this part to cover the difference. For purposes of this item, "the full amount of the liability coverage to be provided" means the amount of coverage for sudden or nonsudden occurrences required to be provided by the owner or operator under this part, less the amount of financial assurance for liability coverage that is being provided by other financial assurance mechanisms being used to demonstrate financial assurance by the owner or operator.
- D. The wording of the trust fund must be identical to the wording in part 7045.0524, subpart 13/12.

7045.0524 WORDING OF INSTRUMENTS.

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87.10	[For text of subps 1 to 5, see M.R.]
87.11	Subp. 6. Letter from chief financial officer for corrective action, closure, and/or
87.12	postclosure care. A letter from the chief financial officer as specified in part 7045.0504,
87.13	subpart 7; 7045.0508, subpart 7; 7045.0514, subpart 7; 7045.0612, subpart 6; or
87.14	7045.0616, subpart 6 must be worded as specified in this subpart, except that instructions
87.15	in brackets must be replaced with the relevant information and the brackets deleted.
87.16	LETTER FROM CHIEF FINANCIAL OFFICER FOR CORRECTIVE ACTION,
87.17	CLOSURE, AND/OR POSTCLOSURE CARE
87.18	[Agency Commissioner]
87.19	Minnesota Pollution Control Agency
87.20	I am the chief financial officer of [name and address of firm]. This letter is in support
87.21	of this firm's use of the financial test to demonstrate financial assurance for corrective
87.22	action, closure, or postclosure costs, as specified in Minnesota Rules, parts 7045.0498 to
87.23	7045.0524 and 7045.0608 to 7045.0624.
87.24	[Fill out the following five paragraphs regarding facilities and associated cost
87.25	estimates. If your firm has no facilities that belong in a particular paragraph, write "None"
87.26	in the space indicated. For each facility, include its identification number, name, address,
88.1	and current corrective action, closure, and/or postclosure cost estimates. Identify each cost
88.2	estimate as to whether it is for corrective action, closure, or postclosure care.]
88.3	1. This firm is the owner or operator of the following facilities for which financial
88.4	assurance for corrective action, closure, or postclosure care is demonstrated through the
88.5	financial test specified in Minnesota Rules, parts 7045.0498 to 7045.0524 and 7045.0608
88.6	to 7045.0624. The current corrective action, closure, and/or postclosure cost estimates
88.7	covered by the test are shown for each facility:
88.8	2. This firm guarantees, through the corporate guarantee specified in Minnesota
88.9	Rules, parts 7045.0498 to 7045.0524 and 7045.0608 to 7045.0624, the corrective action,

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- 3. In states other than Minnesota, this firm, as owner or operator or guarantor, is demonstrating financial assurance for the corrective action, closure, or postclosure care of the following facilities either to the United States Environmental Protection Agency through the use of the financial test specified in Code of Federal Regulations, title 40, parts 264 or 265, subpart H, as amended, or to an authorized state through the use of a test equivalent or substantially equivalent to the specified financial test. The current corrective action, closure, and/or postclosure cost estimates covered by such a test are shown for each facility:
- 4. This firm is the owner or operator of the following hazardous waste management facilities for which financial assurance for corrective action, if required, closure, or if a disposal facility, postclosure care, is not demonstrated either to the United States Environmental Protection Agency or a state through the financial test or any other financial assurance mechanism specified in Code of Federal Regulations, title 40, parts 264 or 265, subpart H, as amended, or equivalent or substantially equivalent state mechanisms. The current corrective action, closure, and/or postclosure cost estimates not covered by such financial assurance are shown for each facility: _______.
- 5. This firm is the owner or operator of the following underground injection control (UIC) facilities for which financial assurance for plugging and abandonment is required under Code of Federal Regulations, title 40, part 144, as amended. The current closure cost estimates as required by Code of Federal Regulations, title 40, section 144.62, as amended, are shown for each facility.

This firm [insert "is required" or "is not required"] to file a Form 10K with the Securities and Exchange Commission (SEC) for the latest fiscal year.

89.10	Th	e fiscal year of this firm ends on [month, day]. The figures for the follow	owing items				
89.11	marke	marked with an asterisk are derived from this firm's independently audited, year end					
89.12	financ	financial statements for the latest completed fiscal year, ended [date].					
89.13	[Fi	ll in Alternative I if the criteria of Minnesota Rules, part 7045.0504, su	bpart 7, item				
89.14	B; 704	45.0508, subpart 7, item B; 7045.0514, subpart 7, item B; 7045.0612, s	ubpart 6, item				
89.15	B; 704	45.0616, subpart 6, item B are used. Fill in Alternative II if the criteria	of Minnesota				
89.16		, part 7045.0504, subpart 7, item C; 7045.0508, subpart 7, item C; 7045.					
89.17		m C; or 7045.0612, subpart 6, item C; or 7045.0616, subpart 6, item C	-				
89.18	7, 1001	ALTERNATIVE I	are usea.j				
89.19	1.	Sum of current corrective action, closure, and postclosure cost estima	te				
89.20	1.	[total of all cost estimates shown in the five paragraphs above]	\$				
89.21	*2.	Total liabilities [if any portion of the corrective actions, closure, or					
89.22		postclosure cost estimates is included in total liabilities, you may					
89.23 89.24		deduct the amount of that portion from this line and add that amount to lines 3 and 4]	\$				
89.25	*3.	Tangible net worth	\$ \$				
89.26	*4.	Net worth	\$				
89.27	*5.	Current assets	\$				
89.28	*6.	Current liabilities	\$				
89.29	7.	Net working capital [line 5 minus line 6]	\$				
90.1	*8.	The sum of net income plus depreciation, depletion, and amortization	n \$				
90.2 90.3	* 9.	Total assets in United States (required only if less than 90 percent of firm's assets are located in United States)	\$				
90.4			YES NO				
90.5	10.	Is line 3 at least \$10,000,000?					
90.6	11.	Is line 3 at least 6 times line 1?					
90.7	12.	Is line 7 at least 6 times line 1?					
90.8 90.9	*13.	Are at least 90 percent of firm's assets located in the United States? If not, complete line 14					
90.10	14.	Is line 9 at least 6 times line 1?					

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90.11	15.	Is line 2 divided by line 4 less than 2.0?			- <u></u>
90.12	16.	Is line 8 divided by line 2 greater than 0.1?			
90.13	17.	Is line 5 divided by line 6 greater than 1.5?			
90.14		ALTERNATIVE II			
90.15 90.16 90.17	1.	Sum of current corrective action, closure, and postel estimates [total of all cost estimates shown in the fiv above]		\$_	
90.18 90.19	2.	Current bond rating of most recent issuance of this for of rating service	irm and name		
90.20	3.	Date of issuance of bond			
90.21	4.	Date of maturity of bond			· · · · · · · · · · · · · · · · · · ·
90.22 90.23 90.24 90.25	*5.	Tangible net worth [if any portion of the corrective ac postclosure costs estimates is included in "total liabil firm's financial statements, you may add the amount to this line]	lities" on your	d \$_	
90.26 90.27	*6	Total assets in United States (required only if less that firm's assets are located in United States)	an 90 percent of	\$_	
90.28			•	YES	NO
90.29	7.	Is line 5 at least \$10,000,000?			
90.30	8.	Is line 5 at least 6 times line 1?			
91.1 91.2	*9.	Are at least 90 percent of firm's assets located in Unit not, complete line 10	ted States? If		
91.3	10.	Is line 6 at least 6 times line 1?			
91.4	I he	ereby certify that the wording of this letter is identical	to the wording s	pecif	ied
91.5	in Mir	nnesota Rules, part 7045.0524, subpart 6, as such rules	s were constitute	d on	the
91.6	date shown immediately below.				
91.7	[SIGN				
91.8	[NAME]				
91.9	[TITL	E]			
91.10	[DATI				

[For text of subp 7, see M.R.]

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91.12	Subp. 8. Corporate guarantee for corrective action, closure, or postclosure care.
91.13	A corporate guarantee as specified in part 7045.0504, subpart 7; 7045.0508, subpart 7;
91.14	7045.0514, subpart 7; 7045.0612, subpart 6; or 7045.0616, subpart 6 must be worded as
91.15	specified in this subpart, except that instructions in brackets must be replaced with the
91.16	relevant information and the brackets deleted.
91.17	CORPORATE GUARANTEE FOR CORRECTIVE ACTION, CLOSURE, OR
91.18	POSTCLOSURE CARE
91.19	Guarantee made this [date] by [name of guaranteeing entity], a business corporation
91.20	organized under the laws of the state of [insert name of state], herein referred to as
91.21	guarantor, to the Minnesota Pollution Control Agency (Agency), obligee, on behalf of
91.22	our subsidiary [owner or operator] of [business address].
91.23	Recitals
91.24	1. Guarantor meets or exceeds the financial test criteria and agrees to comply
91.25	with the reporting requirements for guarantors as specified in Minnesota Rules, parts
91.26	7045.0504, subpart 7; 7045.0508, subpart 7; 7045.0514, subpart 7; 7045.0612, subpart 6;
91.27	and 7045.0616, subpart 6.
92.1	2. [Owner or operator] owns or operates the following hazardous waste management
92.2	facility(ies) covered by this guarantee: [List for each facility: identification number,
92.3	name, and address. Indicate for each whether guarantee is for corrective action, closure,
92.4	postclosure care, or a combination of the three.]
92.5	3. "Closure plans" and "postclosure plans" as used below refer to the plans
92.6	maintained as required by Minnesota Rules, parts 7045.0486 to 7045.0494 and 7045.0594
92.7	to 7045.0606 for the closure and postclosure care of facilities as identified above.
92.8	"Corrective action plans" as used below refers to the plans maintained as required by
92.9	Minnesota Rules, part 7045.0484, subpart 2, item D; and subpart 14 for corrective action
92.10	for the facilities as identified above.

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4. For value received from [owner or operator], guarantor guarantees to the Agency that in the event that [owner or operator] fails to perform [insert "corrective action," "closure," "postclosure care," or any combination of the three] of the above facility(ies) in accordance with the corrective action, closure, or postclosure plans and other permit or interim status requirements whenever required to do so, the guarantor shall do so or establish a trust fund as specified in Minnesota Rules, parts 7045.0498 to 7045.0524 or 7045.0608 to 7045.0624 as applicable, in the name of [owner or operator] in the amount of the current corrective action, closure, or postclosure cost estimates as specified in Minnesota Rules, parts 7045.0498 to 7045.0524 and 7045.0608 to 7045.0624.

- 5. Guarantor agrees that if, at the end of any fiscal year before termination of this guarantee, the guarantor fails to meet the financial test criteria, guarantor shall send within 90 days, by certified mail, notice to the Agency Commissioner and to [owner or operator] that he or she intends to provide alternate financial assurance as specified in Minnesota Rules, parts 7045.0498 to 7045.0524 or 7045.0608 to 7045.0624, as applicable, in the name of [owner or operator]. Within 120 days after the end of such fiscal year, the guarantor shall establish financial assurance unless [owner or operator] has done so.
- 6. The guarantor agrees to notify the Agency Commissioner by certified mail of a voluntary or involuntary proceeding under United States Code, title 11, Bankruptcy, as amended, naming guarantor as debtor, within ten days after commencement of the proceeding.
- 7. Guarantor agrees that within 30 days after being notified by the Agency Commissioner of a determination that guarantor no longer meets the financial test criteria or that he or she is disallowed from continuing as a guarantor of corrective action, closure, or postclosure care, the guarantor shall establish alternate financial assurance as specified in Minnesota Rules, parts 7045.0498 to 7045.0524 or 7045.0608 to 7045.0624, as applicable, in the name of [owner or operator] unless [owner or operator] has done so.

8. Guarantor agrees to remain bound under this guarantee notwithstanding any or all of the following: amendment or modification of the corrective action, closure or postclosure plan, amendment or modification of the permit, the extension or reduction of the time of performance of corrective action, closure, postclosure, or any other modification or alteration of an obligation of the owner or operator pursuant to Minnesota Rules, parts 7045.0450 to 7045.0651.

- 9. Guarantor agrees to remain bound under this guarantee for so long as [owner or operator] must comply with the applicable financial assurance requirements of Minnesota Rules, parts 7045.0498 to 7045.0524 and 7045.0608 to 7045.0624 for the above listed facilities, except that guarantor may cancel this guarantee by sending notice by certified mail to the Agency Commissioner and to [owner or operator], the cancellation to become effective no earlier than 120 days after receipt of notice by both the Agency Commissioner and [owner or operator], as evidenced by the return receipts.
- 10. Guarantor agrees that if [owner or operator] fails to provide alternate financial assurance as specified in Minnesota Rules, parts 7045.0498 to 7045.0524 or 7045.0608 to 7045.0624, as applicable, and obtain written approval of such assurance from the Agency Commissioner within 90 days after a notice of cancellation by the guarantor is received by the Agency Commissioner from guarantor, guarantor shall provide alternate financial assurance in the name of [owner or operator].
- 11. Guarantor expressly waives notice of acceptance of this guarantee by the Agency or by [owner or operator]. Guarantor also expressly waives notice of amendments or modifications of the corrective action, closure, and/or postclosure plan and of amendments or modifications of the facility permit(s).
- I hereby certify that the wording of this guarantee is identical to the wording specified in Minnesota Rules, part 7045.0524, subpart 8, as such rules were constituted on the date first above written.

94.10	Effective date:	
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94.11	[NAME OF GUARANTOR]			
94.12	[AUTHORIZED SIGNATURE FOR	GUARANTOR]		
94.13	[NAME OF PERSON SIGNING]			
94.14	[TITLE OF PERSON SIGNING]			
94.15	[SIGNATURE OF WITNESS OR NO	OTARY]		
94.16	Subp. 8a. Corporate guarantee	for liability covera	age. A corporate gua	arantee
94.17	as specified in part 7045.0518, subpa	rt 7, or 7045.0620,	subpart 6, must be v	vorded
94.18	as follows, except that instructions in	brackets are to be	replaced with the re	levant
94.19	information and the brackets deleted:			
94.20	CORPORATE GUARA	NTEE FOR LIABI	LITY COVERAGE	
94.21	Guarantee made this [date] by [nar	me of guaranteeing	entity], a business co	orporation
94.22	organized under the laws of [if incorp	orated within the U	nited States, insert "	the State of
94.23	and insert name of	of state; if incorpora	ated outside the Unit	ed States,
94.24	insert the name of the country in which	h incorporated, the	principal place of bu	siness within
94.25	the United States, and the name and a	address of the regist	ered agent in the sta	te of the
94.26	principal place of business], referred	to in this guarantee	as the guarantor. Th	is guarantee
94.27	is made on behalf of our subsidiary [c	owner or operator] o	of [business address]	, to any and
95.1	all third parties who have sustained o	r may sustain bodil	y injury or property	damage
95.2	caused by [sudden and/or nonsudden]	accidental occurre	nces arising from op	eration of
95.3	the facility(ies) covered by this guara	ntee.		
95.4		Recitals		
95.5	1. Guarantor meets or exceeds the	financial test criteri	a and agrees to com	ply with the
95.6	reporting requirements for guarantors	as specified in Min	nesota Rules, parts	7045.0518,
95.7	subpart 7, and 7045.0620, subpart 6.			
95.8	2. [Owner or operator] owns or op	erates the following	g hazardous waste m	anagement
95.9	facility(ies) covered by this guarantee	e: [List for each fac	ility: Identification l	Number,

name, and address; and if guarantor is incorporated outside the United States, list the name

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and address of the guarantor's registered agent in each state.] This corporate guarantee satisfies RCRA third party liability requirements for [insert "sudden" or "nonsudden" or "both sudden and nonsudden"] accidental occurrences in above named owner or operator facilities for coverage in the amount of [insert dollar amount] for each occurrence and [insert dollar amount] annual aggregate.

- 3. For value received from [owner or operator], guarantor guarantees to any and all third parties who have sustained or may sustain bodily injury or property damage caused by [sudden and/or nonsudden] accidental occurrences arising from operations of the facility(ies) covered by this guarantee that in the event that [owner or operator] fails to satisfy a judgment or award based on a determination of liability for bodily injury or property damage to third parties caused by [sudden and/or nonsudden] accidental occurrences, arising from the operation of the above named facilities, or fails to pay an amount agreed to in settlement of a claim arising from or alleged to arise from such injury or damage, the guarantor will satisfy such judgment(s), award(s), or settlement agreement(s), up to the limits of coverage identified above.
 - 4. Such obligation does not apply to any of the following:
- (a) Bodily injury or property damage for which [insert owner or operator] is obligated to pay damages by reason of the assumption of liability in a contract or agreement. This exclusion does not apply to liability for damages that [insert owner or operator] would be obligated to pay in the absence of the contract or agreement.
- (b) Any obligation of [insert owner or operator] under a workers' compensation, disability benefits, or unemployment compensation law, or any similar law.
 - (c) Bodily injury to:

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(1) an employee of [insert owner or operator] arising from, and in the course of, employment by [insert owner or operator]; or

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96.10	(2) the spouse, child, parent, brother, or sister of that employee as a
96.11	consequence of, or arising from, and in the course of employment by [insert owner or
96.12	operator]. This exclusion applies:
96.13	(A) whether [insert owner or operator] may be liable as an employer or
96.14	in any other capacity; and
96.15	(B) to any obligation to share damages with or repay another person who
96.16	must pay damages because of the injury to persons identified in paragraphs (1) and (2).
96.17	(d) Bodily injury or property damage arising out of the ownership, maintenance,
96.18	use, or entrustment to others of any aircraft, motor vehicle, or watercraft.
96.19	(e) Property damage to:
96.20	(1) any property owned, rented, or occupied by [insert owner or operator];
96.21	(2) premises that are sold, given away, or abandoned by [insert owner or
96.22	operator] if the property damage arises out of any part of those premises;
96.23	(3) property loaned to [insert owner or operator];
96.24	(4) personal property in the care, custody, or control of [insert owner or
96.25	operator]; or
96.26	(5) that particular part of real property on which [insert owner or operator]
96.27	or any contractors or subcontractors working directly or indirectly on behalf of [insert
97.1	owner or operator] are performing operations, if the property damage arises out of these
97.2	operations.
97.3	5. Guarantor agrees that if, at the end of any fiscal year before termination of this
97.4	guarantee, the guarantor fails to meet the financial test criteria, guarantor shall send within
97.5	90 days, by certified mail, notice to the commissioner and to [owner or operator] that
97.6	(s)he intends to provide alternate liability coverage as specified in Minnesota Rules, parts
97.7	7045.0518 and 7045.0620, as applicable, in the name of [owner or operator]. Within 120
97.8	days after the end of that fiscal year, the guarantor shall establish the liability coverage
97.9	unless [owner or operator] has done so.

6. The guarantor agrees to notify the commissioner by certified mail of a voluntary or involuntary proceeding under Title 11 (bankruptcy), United States Code, as amended, naming guarantor as debtor, within ten days after commencement of the proceeding.

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- 7. Guarantor agrees that within 30 days after being notified by the commissioner of a determination that guarantor no longer meets the financial test criteria or that (s)he is disallowed from continuing as a guarantor, (s)he shall establish alternate liability coverage as specified in Minnesota Rules, part 7045.0518 or 7045.0620 in the name of [owner or operator], unless [owner or operator] has done so.
- 8. Guarantor reserves the right to modify this agreement to take into account amendment or modification of the liability requirements established by Minnesota Rules, parts 7045.0518 and 7045.0620, but the modification becomes effective only if the commissioner does not disapprove the modification within 30 days of receipt of notification of the modification.
- 9. Guarantor agrees to remain bound under this guarantee for so long as [owner or operator] must comply with the applicable requirements of Minnesota Rules, parts 7045.0518 and 7045.0620 for the above listed facility(ies), except as provided in paragraph 10 of this agreement.
- 10. Guarantor may terminate this guarantee by sending notice by certified mail to the commissioner and to [owner or operator] but this guarantee may not be terminated unless and until [owner or operator] obtains, and the commissioner approves alternate liability coverage complying with Minnesota Rules, parts 7045.0518 and/or 7045.0620.
- 11. Guarantor hereby expressly waives notice of acceptance of this guarantee by any party.
- 12. Guarantor agrees that this guarantee is in addition to and does not affect any other responsibility or liability of the guarantor with respect to the covered facilities.
- 98.9 13. The guarantor shall satisfy a third-party liability claim only on receipt of one of the following documents:

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98.11	(a) Certification from the principal and the third-party claimant(s) that the liability
98.12	claim should be paid. The certification must be worded as follows, except that instructions
98.13	in brackets are to be replaced with the relevant information and the brackets deleted:
98.14	Certification of Valid Claim
98.15	The undersigned, as parties [insert principal] and [insert name and address of
98.16	third-party claimant(s)], hereby certify that the claim of bodily injury and/or property
98.17	damage caused by a [sudden or nonsudden] accidental occurrence arising from operating
98.18	[principal's hazardous waste treatment, storage, or disposal facility] should be paid in
98.19	the amount of \$
98.20	[Signatures]
98.21	Principal
98.22	(Notary) Date
98.23	[Signatures]
98.24	Claimant(s)
98.25	(Notary) Date
99.1	(b) A valid final court order establishing a judgment against the principal for
99.2	bodily injury or property damage caused by sudden or nonsudden accidental occurrences
99.3	arising from the operation of the principal's facility or group of facilities.
99.4	14. In the event of combination of this guarantee with another mechanism to meet
99.5	liability requirements, this guarantee will be considered [insert "primary" or "excess"]
99.6	coverage.
99.7	I hereby certify that the wording of the guarantee is identical to the wording specified
99.8	in Minnesota Rules, part 7045.0524, subpart 8a.
99.9	Effective date:
99.10	[Name of guarantor]
99.11	[Authorized signatures for guarantor]
99.12	[Names of persons signing]

99.13	[Titles of persons signing (Two corporate officers must sign for parent corporation.)]
99.14	Corporate resolution attached [(Attach resolution adopted by parent corporation
99.15	authorizing parent corporation to provide the corporate guarantee for subsidiary)]
99.16	Signature of witness or notary:
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99.18	[For text of subps 9 and 10, see M.R.]
99.19	Subp. 11. Letter of credit for liability coverage. A letter of credit, as specified in
99.20	part 7045.0518, subpart 8, or 7045.0620, subpart 7, must be worded as follows, except
99.21	that instructions in brackets are to be replaced with the relevant information and the
99.22	brackets deleted:
99.23	IRREVOCABLE STANDBY LETTER OF CREDIT
99.24	[Name and Address of Issuing Institution]
99.25	[Agency Commissioner]
99.26	Minnesota Pollution Control Agency
100.1	Dear Sir or Madam: We hereby establish our Irrevocable Standby Letter of Credit
100.2	No in the favor of ["any and all third-party liability claimants" or insert name of
100.3	trustee of the standby trust fund], at the request and for the account of [owner or operator's
100.4	name and address] for third-party liability awards or settlements of [insert
100.5	dollar amount of the letter of credit] per occurrence and the annual aggregate amount
100.6	of [insert dollar amount of the letter of credit] for sudden accidental
100.7	occurrences and/or for third-party liability awards or settlements of [insert
100.8	dollar amount of the letter of credit] per occurrence and the annual aggregate amount
100.9	of [insert dollar amount of the letter of credit] for nonsudden accidental
100.10	occurrences available on presentation of a sight draft bearing reference to this letter of
100.11	credit No, and [insert the following language if the letter of credit is being used without
100.12	a standby trust fund:
100.13	"(1) a signed certificate reading as follows:

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CERTIF	ICATE	OF VA	LID	CI	AIM
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CERTIFICATE OF VALID CLAIM
The undersigned, as parties [insert principal] and [insert name and address of third
party claimant(s)], hereby certify that the claim of bodily injury and/or property damage
caused by a [sudden or nonsudden] accidental occurrence arising from operations of
[principal's] hazardous waste treatment, storage, or disposal facility should be paid in the
amount of \$ We hereby certify that the claim does not apply to any of the following:
(a) Bodily injury or property damage for which [insert principal] is obligated
to pay damages by reason of the assumption of liability in a contract or agreement. This
exclusion does not apply to liability for damages that [insert principal] would be obligated
to pay in the absence of the contract or agreement.
(b) Any obligation of [insert principal] under a workers' compensation, disability
benefits or unemployment compensation law or any similar law.
(c) Bodily injury to:
(1) an employee of [insert principal] arising from, and in the course of,
employment by [insert principal]; or
(2) the spouse, child, parent, brother, or sister of that employee as a
consequence of, or arising from, and in the course of employment by [insert principal].
This exclusion applies:
(A) whether [insert principal] may be liable as an employer or in any
other capacity; and
(B) to any obligation to share damages with or repay another person who
must pay damages because of the injury to persons identified in paragraphs (1) and (2).
(d) Bodily injury or property damage arising out of the ownership, maintenance,

- use, or entrustment to others of any aircraft, motor vehicle, or watercraft.
 - (e) Property damage to:

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101.13 (1) any property owned, rented, or occupied by [insert principal];

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101.14	(2) premises that are sold, given away, or abandoned by [insert principal] if
101.15	the property damage arises out of any part of those premises;
101.16	(3) property loaned to [insert principal];
101.17	(4) personal property in the care, custody, or control of [insert principal]; or
101.18	(5) that particular part of real property on which [insert principal] or any
101.19	contractors or subcontractors working directly or indirectly on behalf of [insert principal]
101.20	are performing operations, if the property damage arises out of these operations.
101.21	[Signatures]
101.22	Grantor
101.23	[Signatures]
101.24	Claimant(s)
101.25	; or
102.1	(2) a valid final court order establishing a judgment against the Grantor for bodily
102.2	injury or property damage caused by sudden or nonsudden accidental occurrences arising
102.3	from the operation of the Grantor's facility or group of facilities.
102.4	This letter of credit is effective as of [date] and shall expire on [date at least one year
102.5	later], but such expiration date shall be automatically extended for a period of [at least one
102.6	year] on [date] and on each successive expiration date, unless, at least 120 days before
102.7	the current expiration date, we notify you, the commissioner, and [owner's or operator's
102.8	name] by certified mail that we have decided not to extend this letter of credit beyond the
102.9	current expiration date.
102.10	Whenever this letter of credit is drawn on under and in compliance with the terms of
102.11	this credit, we shall duly honor such draft upon presentation to us.
102.12	[Insert the following language if a standby trust fund is not being used: "In the event
102.13	that this letter of credit is used in combination with another mechanism for liability
102.14	coverage, this letter of credit shall be considered [insert "primary" or "excess" coverage."]

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We certify that the wording of this letter of credit is identical to the wording specified 102.15 in Minnesota Rules, part 7045.0524, subpart 11, as such rule was constituted on the date 102.16 shown immediately below. [Signature(s) and title(s) of official(s) of issuing institution] 102.17 [Date]. 102.18 This credit is subject to [insert "the most recent edition of the Uniform Customs 102.19 and Practice for Documentary Credits, published and copyrighted by the International 102.20 Chamber of Commerce," or "the Uniform Commercial Code"]. 102.21 Subp. 12. Trust agreement for liability coverage. 102.22 A. A trust agreement, as specified in part 7045.0518, subpart 10, or 7045.0620, 102.23 subpart 9 8, must be worded as follows, except that instructions in brackets are to be 102.24 replaced with the relevant information and the brackets deleted: 102.25 TRUST AGREEMENT 102.26 Trust Agreement, the "Agreement," entered into as of [date] by and between [name of 103.1 the owner or operator] a [name of State] [insert "corporation," "partnership," "association," 103.2 or "proprietorship"], the "Grantor," and [name of corporate trustee], [insert "incorporated 103.3 in the State of ______" or "a national bank"], the "trustee." 103.4 Whereas, the Minnesota Pollution Control Agency (Agency), an agency of the state 103.5 of Minnesota, has established certain rules applicable to the Grantor, requiring that an 103.6 103.7 owner or operator of a hazardous waste management facility or group of facilities must demonstrate financial responsibility for bodily injury and property damage to third parties 103.8 caused by sudden accidental and/or nonsudden accidental occurrences arising from 103.9 operations of the facility or group of facilities. 103.10 Whereas, the Grantor has elected to establish a trust to assure all or part of such 103.11 financial responsibility for the facilities identified herein. 103.12 Whereas, the Grantor, acting through its duly authorized officers, has selected the 103.13 Trustee to be the trustee under this agreement, and the Trustee is willing to act as trustee. 103.14 103.15 Now, therefore, the Grantor and the Trustee agree as follows:

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103.16	Section 1. Definitions. As used in this Agreement:		
103.17	(a) The term "Grantor" means the owner or operator who enters into this		
103.18	Agreement and any successors or assigns of the Grantor.		
103.19	(b) The term "Trustee" means the Trustee who enters into this Agreement and		
103.20	any successor Trustee.		
103.21	Section 2. Identification of Facilities. This agreement pertains to the facilities		
103.22	identified on attached schedule A [on Schedule A, for each facility list the EPA		
103.23	Identification Number, name, and address of the facility(ies) and the amount of liability		
103.24	coverage, or portions thereof, if more than one instrument affords combined coverage as		
103.25	demonstrated by this Agreement].		
103.26	Section 3. Establishment of Fund. The Grantor and the Trustee hereby establish a		
103.27	trust fund, hereinafter the "Fund," for the benefit of any and all third parties injured or		
104.1	damaged by [sudden and/or nonsudden] accidental occurrences arising from operation		
104.2	of the facility(ies) covered by this guarantee, in the amounts of [insert		
104.3	dollar amount of the fund] per occurrence and [insert dollar amount of the		
104.4	fund] annual aggregate for sudden accidental occurrences and [insert dollar		
104.5	amount of the fund] per occurrence and [insert dollar amount of the fund]		
104.6	annual aggregate for nonsudden occurrences, except that the Fund is not established for		
104.7	the benefit of third parties for the following:		
104.8	(a) Bodily injury or property damage for which [insert Grantor] is obligated to		
104.9	pay damages by reason of the assumption of liability in a contract or agreement. This		
104.10	exclusion does not apply to liability for damages that [insert Grantor] would be obligated		
104.11	to pay in the absence of the contract or agreement.		
104.12	(b) Any obligation of [insert Grantor] under a workers' compensation, disability		
104.13	benefits, or unemployment compensation law or any similar law.		
104.14	(c) Bodily injury to:		

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104.15	(1) an employee of [insert Grantor] arising from, and in the course of,
104.16	employment by [insert Grantor]; or
104.17	(2) the spouse, child, parent, brother, or sister of that employee as a
104.18	consequence of, or arising from, and in the course of employment by [insert Grantor].
104.19	This exclusion applies:
104.20	(A) whether [insert Grantor] may be liable as an employer or in any
104.21	other capacity; and
104.22	(B) to any obligation to share damages with or repay another person who
104.23	must pay damages because of the injury to persons identified in paragraphs (1) and (2).
104.24	(d) Bodily injury or property damage arising out of the ownership, maintenance,
104.25	use, or entrustment to others of any aircraft, motor vehicle, or watercraft.
104.26	(e) Property damage to:
104.27	(1) any property owned, rented, or occupied by [insert Grantor];
105.1	(2) premises that are sold, given away, or abandoned by [insert Grantor] if
105.2	the property damage arises out of any part of those premises;
105.3	(3) property loaned to [insert Grantor];
105.4	(4) personal property in the care, custody, or control of [insert Grantor]; or
105.5	(5) that particular part of real property on which [insert Grantor] or any
105.6	contractors or subcontractors working directly or indirectly on behalf of [insert Grantor]
105.7	are performing operations, if the property damage arises out of these operations.
105.8	In the event of combination with another mechanism for liability coverage, the fund
105.9	shall be considered [insert "primary" or "excess"] coverage.
105.10	The Fund is established initially as consisting of the property, which is acceptable
105.11	to the Trustee, described in Schedule B attached hereto. Such property and any other
105.12	property subsequently transferred to the Trustee is referred to as the Fund, together
105.13	with all earnings and profits thereon, less any payments or distributions made by the
105.14	Trustee pursuant to this Agreement. The Fund shall be held by the Trustee, IN TRUST,

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as hereinafter provided. The Trustee shall not be responsible nor shall it undertake any responsibility for the amount or adequacy of, nor any duty to collect from the Grantor, any payments necessary to discharge any liabilities of the Grantor established by the Agency.

Section 4. Payment for Bodily Injury or Property Damage. The Trustee shall satisfy a third party liability claim by making payments from the Fund only upon receipt of one of the following documents:

(a) Certification from the Grantor and the third party claimant(s) that the liability claim should be paid. The certification must be worded as follows, except that instructions in brackets are to be replaced with the relevant information and the brackets deleted:

CERTIFICATION OF VALID CLAIM

The undersigned, as parties [insert Grantor] and [insert name and address of third party claimant(s)], hereby certify that the claim of bodily injury and/or property damage caused by a [sudden or nonsudden] accidental occurrence arising from operating [Grantor's] hazardous waste treatment, storage, or disposal facility should be paid in the amount of \$[......].

106.3 [Signatures]

106.4 Grantor

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[Signatures]

106.6 Claimant(s)

- (b) A valid final court order establishing a judgment against the Grantor for bodily injury or property damage caused by sudden or nonsudden accidental occurrences arising from the operation of the Grantor's facility or group of facilities.
- **Section 5. Payments Comprising the Fund.** Payments made to the Trustee for the Fund shall consist of cash or securities acceptable to the Trustee.
- **Section 6. Trustee Management.** The Trustee shall invest and reinvest the principal and income, in accordance with general investment policies and guidelines which the Grantor may communicate in writing to the Trustee from time to time, subject, however, to

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the provisions of this section. In investing, reinvesting, exchanging, selling, and managing the Fund, the Trustee shall discharge his duties with respect to the trust fund solely in the interest of the beneficiary and with the care, skill, prudence, and diligence under the circumstance then prevailing which persons of prudence, acting in a like capacity and familiar with such matters, would use in the conduct of an enterprise of a like character and with like aims; except that:

- (a) securities or other obligations of the Grantor, or any other owner or operator of the facilities, or any of their affiliates as defined in the Investment Company Act of 1940, as amended, 15 U.S.C. 80a-2.(a), shall not be acquired or held unless they are securities or other obligations of the Federal or State government;
- (b) the Trustee is authorized to invest the Fund in time or demand deposits of the Trustee, to the extent insured by an agency of the Federal or State government; and
- (c) the Trustee is authorized to hold cash awaiting investment or distribution uninvested for a reasonable time and without liability for the payment of interest thereon.
- **Section 7. Commingling and Investment.** The Trustee is expressly authorized in its discretion:
- (a) to transfer from time to time any or all of the assets of the Fund to any common commingled, or collective trust fund created by the Trustee in which the fund is eligible to participate, subject to all of the provisions thereof, to be commingled with the assets of other trusts participating therein; and
- (b) to purchase shares in any investment company registered under the Investment Company Act of 1940, 15 U.S.C. 81a-1 et seq., including one which may be created, managed, underwritten, or to which investment advice is rendered or the shares of which are sold by the Trustee. The Trustee may vote such shares in its discretion.
- **Section 8. Express Powers of Trustee.** Without in any way limiting the powers and discretions conferred upon the Trustee by the other provisions of this Agreement or by law, the Trustee is expressly authorized and empowered:

(a) to sell, exchange, convey, transfer, or otherwise dispose of any property held by it, by public or private sale. No person dealing with the Trustee shall be bound to see to the application of the purchase money or to inquire into the validity or expediency of any such sale or other disposition;

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- (b) to make, execute, acknowledge, and deliver any and all documents of transfer and conveyance and any and all other instruments that may be necessary or appropriate to carry out the powers herein granted;
- (c) to register any securities held in the Fund in its own name or in the name of a nominee and to hold any security in bearer form or in book entry, or to combine certificates representing such securities with certificates of the same issue held by the Trustee in other fiduciary capacities, or to deposit or arrange for the deposit of such securities in a qualified central depository even though, when so deposited, such securities may be merged and held in bulk in the name of the nominee of such depository with other securities deposited therein by another person, or to deposit or arrange for the deposit of any securities issued by the United States Government, or any agency or instrumentality thereof, with a Federal Reserve bank, but the books and records of the Trustee shall at all times show that all such securities are part of the Fund;
- (d) to deposit any cash in the Fund in interest-bearing accounts maintained or savings certificates issued by the Trustee, in its separate corporate capacity, or in any other banking institution affiliated with the Trustee, to the extent insured by an agency of the Federal or State government; and
- (e) to compromise or otherwise adjust all claims in favor of or against the Fund. **Section 9. Taxes and Expenses.** All taxes of any kind that may be assessed or levied against or in respect of the Fund and all brokerage commissions incurred by the Fund shall be paid from the Fund. All other expenses incurred by the Trustee in connection with the administration of this Trust, including fees for legal services rendered to the Trustee, the

compensation of the Trustee to the extent not paid directly by the Grantor, and all other proper charges and disbursements of the Trustee shall be paid from the Fund.

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Section 10. Annual Valuations. The Trustee shall annually, at least 30 days prior to the anniversary date of establishment of the Fund, furnish to the Grantor and to the Agency Commissioner a statement confirming the value of the Trust. Any securities in the Fund shall be valued at market value as of no more than 60 days prior to the anniversary date of establishment of the Fund. The failure of the Grantor to object in writing to the Trustee within 90 days after the statement has been furnished to the Grantor and the Agency Commissioner shall constitute a conclusively binding assent by the Grantor barring the Grantor from asserting any claim or liability against the Trustee with respect to matters disclosed in the statement.

Section 11. Advice of Counsel. The Trustee may from time to time consult with counsel, who may be counsel to the Grantor with respect to any question arising as to the construction of this Agreement or any action to be taken hereunder. The Trustee shall be fully protected, to the extent permitted by law, in acting upon the advice of counsel.

Section 12. Trustee Compensation. The Trustee shall be entitled to reasonable compensation for its services as agreed upon in writing from time to time with the Grantor.

Section 13. Successor Trustee. The Trustee may resign or the Grantor may replace the Trustee, but such resignation or replacement shall not be effective until the Grantor has appointed a successor trustee and this successor accepts the appointment. The successor trustee shall have the same powers and duties as those conferred upon the Trustee hereunder. Upon the successor trustee's acceptance of the appointment, the Trustee shall assign, transfer, and pay over to the successor trustee the funds and properties then constituting the Fund. If for any reason the Grantor cannot or does not act in the event of the resignation of the Trustee, the Trustee may apply to a court of competent jurisdiction for the appointment of a successor trustee or for instructions. The successor trustee shall specify the date on which it assumes administration of the trust in a writing sent to the

Grantor, the Agency Commissioner, and the present Trustee by certified mail ten days before such change becomes effective. Any expenses incurred by the Trustee as a result of any of the acts contemplated by this section shall be paid as provided in Section 9.

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Section 14. Instructions to the Trustee. All orders, requests, and instructions by the Grantor to the Trustee shall be in writing, signed by such persons as are designated in the attached Exhibit A or such other designees as the Grantor may designate by amendments to Exhibit A. The Trustee shall be fully protected in acting without inquiry in accordance with the Grantor's orders, requests, and instructions. All orders, requests, and instructions by the Agency Commissioner to the Trustee shall be in writing, signed by the Agency Commissioner, or the Commissioner's designees, and the Trustee shall act and shall be fully protected in acting in accordance with such orders, requests, and instructions. The Trustee shall have the right to assume, in the absence of written notice to the contrary, that no event constituting a change or a termination of the authority of any person to act on behalf of the Grantor or the Agency hereunder has occurred. The Trustee shall have no duty to act in the absence of such orders, requests, and instructions from the Grantor and/or the Agency, except as provided for herein.

Section 15. Notice of Nonpayment. If a payment for bodily injury or property damage is made under Section 4 of this trust, the Trustee shall notify the Grantor of such payment and the amount(s) thereof within five (5) working days. The Grantor shall, on or before the anniversary date of the establishment of the Fund following such notice, either make payments to the Trustee in amounts sufficient to cause the trust to return to its value immediately prior to the payment of claims under Section 4, or shall provide written proof to the Trustee that other financial assurance for liability coverage has been obtained equaling the amount necessary to return the trust to its value prior to the payment of claims. If the Grantor does not either make payments to the Trustee or provide the Trustee with such proof, the Trustee shall within ten working days after the anniversary

date of the establishment of the Fund provide a written notice of nonpayment to the Agency Commissioner.

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Section 16. Amendment of Agreement. This Agreement may be amended by an instrument in writing executed by the Grantor, the Trustee, and the Agency Commissioner, or by the Trustee and the Agency Commissioner if the Grantor ceases to exist.

Section 17. Irrevocability and Termination. Subject to the right of the parties to amend this Agreement as provided in Section 16, this Trust shall be irrevocable and shall continue until terminated at the written agreement of the Grantor, the Trustee, and the Agency Commissioner, or by the Trustee and the Agency Commissioner, if the Grantor ceases to exist. Upon termination of the Trust, all remaining trust property, less final trust administration expenses, shall be delivered to the Grantor.

The Agency Commissioner will agree to termination of the Trust when the owner or operator substitutes alternate financial assurance as specified in this section.

Section 18. Immunity and Indemnification. The Trustee shall not incur personal liability of any nature in connection with any act or omission, made in good faith, in the administration of this Trust, or in carrying out any directions by the Grantor or the Agency Commissioner issued in accordance with this Agreement. The Trustee shall be indemnified and saved harmless by the Grantor or from the Trust Fund, or both, from and against any personal liability to which the Trustee may be subjected by reason of any act or conduct in its official capacity, including all expenses reasonably incurred in its defense in the event the Grantor fails to provide such defense.

Section 19. Choice of Law. This Agreement shall be administered, construed, and enforced according to the laws of the State of Minnesota.

Section 20. Interpretation. As used in Agreement, words in the singular include the plural and words in the plural include the singular. The descriptive headings for each section of this Agreement shall not affect the interpretation or the legal efficacy of this Agreement.

In Witness Whereof the parties have caused this Agreement to be executed by their 111.15 respective officers duly authorized and their corporate seals to be hereunto affixed and 111.16 attested as of the date first above written. The parties below certify that the wording of this 111.17 Agreement is identical to the wording specified in part 7045.0524, subpart 12, as such 111.18 regulations were constituted on the date first above written. 111.19 [Signature of Grantor] 111.20 [Title] 111.21 Attest: 111.22 [Title] 111.23 [Seal] 111.24 [Signature of Trustee] 111.25 111.26 Attest: [Title] 111.27 [Seal] 112.1 B. The following is an example of the certification of acknowledgment which 112.2 must accompany the trust agreement for a trust fund as specified in parts 7045.0518, 112.3 subpart 10 9, or 7045.0620, subpart 9 8. 112.4 State of _____ 112.5 County of 112.6 On this [date], before me personally came [owner or operator] to me known, who, 112.7 being by me duly sworn, did depose and say that she/he resides at [address], that she/he 112.8 is [title] of [corporation], the corporation described in and which executed the above 112.9 instrument; that she/he knows the seal of said corporation; that the seal affixed to such 112.10 instrument is such corporate seal; that it was so affixed by order of the Board of Directors 112.11 of said corporation, and that she/he signed her/his name thereto by like order. 112.12 112.13 [Signature of Notary Public]

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Subp. 13. Standby trust agreement for liability coverage.

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112.15	A. A standby trust agreement, as specified in part 7045.0518, subpart 8, or
112.16	7045.0620, subpart 7, must be worded as follows, except that instructions in brackets are
112.17	to be replaced with the relevant information and the brackets deleted:
112.18	STANDBY TRUST AGREEMENT
112.19	Trust Agreement, the "Agreement," entered into as of [date] by and between [name
112.20	of the owner or operator] a [name of a State] [insert "corporation," "partnership,"
112.21	"association," or "proprietorship"], the "Grantor," and [name of corporate trustee], [insert,
112.22	"incorporated in the State of" or "a national bank"], the "trustee."
112.23	Whereas, the Minnesota Pollution Control Agency (Agency), an agency of the State
112.24	of Minnesota, has established certain regulations applicable to the Grantor, requiring that
112.25	an owner or operator of a hazardous waste management facility or group of facilities
112.26	must demonstrate financial responsibility for bodily injury and property damage to third
113.1	parties caused by sudden accidental and/or nonsudden accidental occurrences arising from
113.2	operations of the facility or group of facilities.
113.3	Whereas, the Grantor has elected to establish a standby trust into which the proceeds
113.4	from a letter of credit may be deposited to assure all or part of such financial responsibility
113.5	for the facilities identified herein.
113.6	Whereas, the Grantor, acting through its duly authorized officers, has selected the
113.7	Trustee to be the trustee under this agreement, and the Trustee is willing to act as trustee.
113.8	Now, therefore, the Grantor and the Trustee agree as follows:
113.9	Section 1. Definitions. As used in this Agreement:
113.10	(a) The term Grantor means the owner or operator who enters into this Agreement
113.11	and any successors or assigns of the Grantor.
113.12	(b) The term Trustee means the Trustee who enters into this Agreement and any
113.13	successor Trustee.
113.14	Section 2. Identification of Facilities. This Agreement pertains to the facilities
113.15	identified on attached Schedule A [on Schedule A, for each facility list the identification

113.16	number, name, and address of the facility(les) and the amount of liability coverage, or
113.17	portions thereof, if more than one instrument affords combined coverage as demonstrated
113.18	by this Agreement].
113.19	Section 3. Establishment of Fund. The Grantor and the Trustee hereby establish a
113.20	standby trust fund, hereafter the "Fund," for the benefit of any and all third parties injured
113.21	or damaged by [sudden and/or nonsudden] accidental occurrences arising from operation
113.22	of the facility(ies) covered by this guarantee, in the amounts of [insert
113.23	dollar amount of the fund] per occurrence and [insert dollar amount of
113.24	the fund] annual aggregate for sudden accidental occurrences and [insert
113.25	dollar amount of the fund] per occurrence and [insert dollar amount of the
113.26	fund] annual aggregate for nonsudden occurrences, except that the Fund is not established
113.27	for the benefit of third parties for the following:
114.1	(a) Bodily injury or property damage for which [insert Grantor] is obligated to
114.2	pay damages by reason of the assumption of liability in a contract or agreement. This
114.3	exclusion does not apply to liability for damages that [insert Grantor] would be obligated
114.4	to pay in the absence of the contract or agreement.
114.5	(b) Any obligation of [insert Grantor] under a workers' compensation, disability
114.6	benefits, or unemployment compensation law or any similar law.
114.7	(c) Bodily injury to:
114.8	(1) an employee or of [insert Grantor] arising from, and in the course of,
114.9	employment by [insert Grantor]; or
114.10	(2) the spouse, child, parent, brother, or sister of that employee as a
114.11	consequence of, or arising from, and in the course of employment by [insert Grantor].
114.12	This exclusion applies:
114.13	(A) whether [insert Grantor] may be liable as an employer or in any
114.14	other capacity; and

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114.15	(B) to any obligation to share damages with or repay another person who
114.16	must pay damages because of the injury to persons identified in paragraphs (1) and (2).
114.17	(d) Bodily injury or property damage arising out of the ownership, maintenance,
114.18	use, or entrustment to others of any aircraft, motor vehicle, or watercraft.
114.19	(e) Property damage to:
114.20	(1) any property owned, rented, or occupied by [insert Grantor];
114.21	(2) premises that are sold, given away, or abandoned by [insert Grantor] if
114.22	the property damage arises out of any part of those premises;
114.23	(3) property loaned by [insert Grantor];
114.24	(4) personal property in the care, custody, or control of [insert Grantor]; or
114.25	(5) that particular part of real property on which [insert Grantor] or any
114.26	contractors or subcontractors working directly or indirectly on behalf of [insert Grantor]
114.27	are performing operations, if the property damage arises out of these operations.
115.1	In the event of combination with another mechanism for liability coverage, the fund
115.2	shall be considered [insert "primary" or "excess"] coverage.
115.3	The Fund is established initially as consisting of the proceeds of the letter of credit
115.4	deposited into the Fund. Such proceeds and any other property subsequently transferred to
115.5	the Trustee is referred to as the Fund, together with all earnings and profits thereon, less
115.6	any payments or distributions made by the Trustee pursuant to this Agreement. The Fund
115.7	shall be held by the Trustee, IN TRUST, as hereinafter provided. The Trustee shall not be
115.8	responsible nor shall it undertake any responsibility for the amount or adequacy of, nor
115.9	any duty to collect from the Grantor, any payments necessary to discharge any liabilities
115.10	of the Grantor established by the Agency.
115.11	Section 4. Payment for Bodily Injury or Property Damage. The Trustee shall
115.12	satisfy a third-party liability claim by drawing on the letter of credit described in Schedule
115.13	B and by making payments from the Fund only upon receipt of one of the following
115 14	documents:

(a) Certification from the Grantor and the third-party claimant(s) that the liability 115.15 claim should be paid. The certification must be worded as follows, except that instructions 115.16 in brackets are to be replaced with the relevant information and the brackets deleted: 115.17 The Trustee shall satisfy a third-party liability claim by drawing on the letter of credit 115.18 described in Schedule B and by making payments from the Fund only upon receipt of 115.19 one of the following documents: 115.20 CERTIFICATION OF VALID CLAIM 115 21 The undersigned, as parties [insert Grantor] and [insert name and address of 115.22 third party claimant(s)], hereby certify that the claim of bodily injury and/or property 115.23 damage caused by a [sudden or nonsudden] accidental occurrence arising from operating 115.24 [Grantor's] hazardous waste treatment, storage, or disposal facility should be paid in the 115.25 amount of \$[]. 115.26 [Signature] Grantor 115.27 [Signature(s)] Claimant(s) 116.1 116.2 (b) A valid final court order establishing a judgment against the Grantor for bodily injury or property damage caused by sudden or nonsudden accidental occurrences 116.3 arising from the operation of the Grantor's facility or group of facilities. 116.4 Section 5. Payments Comprising the Fund. Payments made to the Trustee for the 116.5 Fund shall consist of the proceeds from the letter of credit drawn upon by the Trustee in 116.6 116.7 accordance with the requirements of Minnesota Rules, part 7045.0524, subpart 11, and Section 4 of this Agreement. 116.8

managing the Fund, the Trustee shall discharge the trustee's duties with respect to the trust fund solely in the interest of the beneficiary and with the care, skill, prudence, and

to the provisions of this Section. In investing, reinvesting, exchanging, selling, and

Section 6. Trustee Management. The Trustee shall invest and reinvest the principal

and income, in accordance with general investment policies and guidelines which the

Grantor may communicate in writing to the Trustee from time to time, subject, however,

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diligence under the circumstances then prevailing which persons of prudence, acting in a like capacity and familiar with such matters, would use in the conduct of an enterprise of a like character and with like aims; except that:

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- (a) securities or other obligations of the Grantor, or any other owner or operator of the facilities, or any of their affiliates as defined in the Investment Company Act of 1940, as amended, United States Code, title 15, section 80a-2(a), shall not be acquired or held, unless they are securities or other obligations of the Federal or State government;
- (b) the Trustee is authorized to invest the Fund in time or demand deposits of the Trustee, to the extent insured by an agency of the Federal or a State government; and
- (c) the Trustee is authorized to hold cash awaiting investment or distribution uninvested for a reasonable time and without liability for the payment of interest thereon.
- **Section 7. Commingling and Investment.** The Trustee is expressly authorized in its discretion:
- (a) to transfer from time to time any or all of the assets of the Fund to any common, commingled, or collective trust fund created by the trustee in which the Fund is eligible to participate, subject to all of the provisions thereof, to be commingled with the assets of other trusts participating therein; and
- (b) to purchase shares in any investment company registered under the Investment Company Act of 1940, United States Code, title 15, section 80a-1 et seq., including one which may be created, managed, underwritten, or to which investment advice is rendered or the shares of which are sold by the Trustee. The Trustee may vote such shares in its discretion.
- **Section 8. Express Powers of Trustee.** Without in any way limiting the powers and discretions conferred upon the Trustee by the other provisions of the Agreement or by law, the Trustee is expressly authorized and empowered:
- 117.13 (a) to sell, exchange, convey, transfer, or otherwise dispose of any property held 117.14 by it, by public or private sale. No person dealing with the Trustee shall be bound to see

to the application of the purchase money or to inquire into the validity or expediency of any such sale or other disposition;

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- (b) to make, execute, acknowledge, and deliver any and all documents of transfer and conveyance and any and all other instruments that may be necessary or appropriate to carry out the powers herein granted;
- (c) to register any securities held in the Fund in its own name or in the name of a nominee and to hold any security in bearer form or in book entry, or to combine certificates representing such securities with certificates of the same issue held by the Trustee in other fiduciary capacities, or to deposit or arrange for the deposit of such securities in a qualified central depositary even though, when so deposited, such securities may be merged and held in bulk in the name of the nominee of such depositary with other securities deposited therein by another person, or to deposit or arrange for the deposit of any securities issued by the United States Government, or any agency or instrumentality thereof, with a Federal Reserve Bank, but the books and records of the Trustee shall at all times show that all such securities are part of the Fund;
- (d) to deposit any cash in the Fund in interest-bearing accounts maintained or savings certificates issued by the Trustee, in its separate corporate capacity, or in any other banking institution affiliated with the Trustee, to the extent insured by an agency of the Federal or State government; and
- (e) to compromise or otherwise adjust all claims in favor of or against the Fund. **Section 9. Taxes and Expenses.** All taxes of any kind that may be assessed or levied against or in respect of the Fund and all brokerage commissions incurred by the Fund shall be paid from the Fund. All other expenses incurred by the Trustee in connection with the administration of this Trust, including fees for legal services rendered to the Trustee, the compensation of the Trustee to the extent not paid directly by the Grantor, and all other proper charges and disbursements to the Trustee shall be paid from the Fund.

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Section 10. Advice of Counsel. The Trustee may from time to time consult with counsel, who may be counsel to the Grantor, with respect to any question arising as to the construction of this Agreement or any action to be taken hereunder. The Trustee shall be fully protected, to the extent permitted by law, in acting upon the advice of counsel. **Section 11. Trustee Compensation.** The Trustee shall be entitled to reasonable compensation for its services as agreed upon in writing from time to time with the Grantor. **Section 12. Successor Trustee.** The Trustee may reside resign or the Grantor may replace the Trustee, but such resignation or replacement shall not be effective until the Grantor has appointed a successor trustee and this successor accepts the appointment. The successor trustee shall have the same powers and duties as those conferred upon the Trustee hereunder. Upon the successor trustee's acceptance of the appointment; the Trustee shall assign, transfer, and pay over to the successor trustee the funds and properties then constituting the Fund. If for any reason the Grantor cannot or does not act in the event of the resignation of the Trustee, the Trustee may apply to a court of competent jurisdiction for the appointment of a successor trustee or for instructions. The successor trustee shall specify the date on which it assumes administration of the trust in a writing sent to the Grantor, the Agency Commissioner and the present Trustee by certified mail ten days before such change becomes effective. Any expenses incurred by the Trustee as a result of any of the acts contemplated by this Section shall be paid as provided in Section 9. Section 13. Instructions to the Trustee. All orders, requests, certifications of valid claims, and instructions to the Trustee shall be in writing, signed by such persons as are designated in the attached Exhibit A or such other designees as the Grantor may designate by amendments to Exhibit A. The Trustee shall be fully protected in acting without inquiry in accordance with the Grantor's orders, requests, and instructions. The Trustee shall have the right to assume, in the absence of written notice to the contrary, that no event constituting a change or a termination of the authority of any person to act on behalf of the Grantor or the Agency Commissioner hereunder has occurred. The Trustee shall have

no duty to act in the absence of such orders, requests, and instructions from the Grantor and/or the Agency, except as provided for herein.

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Section 14. Amendment of Agreement. This Agreement may be amended by an instrument in writing executed by the Grantor, the Trustee, and the Agency Commissioner, or by the Trustee and the Agency Commissioner if the Grantor ceases to exist.

Section 15. Irrevocability and Termination. Subject to the right of the parties to amend this Agreement as provided in Section 14, this Trust shall be irrevocable and shall continue until terminated at the written agreement of the Grantor, the Trustee, and the Agency Commissioner, or by the Trustee and the Agency Commissioner, if the Grantor ceases to exist. Upon termination of the Trust, all remaining trust property, less final trust administration expenses, shall be paid to the Grantor.

The Agency Commissioner will agree to termination of the Trust when the owner or operator substitutes alternative financial assurance as specified in this section.

Section 16. Immunity and Indemnification. The Trustee shall not incur personal liability of any nature in connection with any act or omission, made in good faith, in the administration of this Trust, or in carrying out any directions by the Grantor and the Agency Commissioner issued in accordance with this Agreement. The Trustee shall be indemnified and saved harmless by the Grantor or from the Trust Fund, or both, from and against any personal liability to which the Trustee may be subjected by reason of any act or conduct in its official capacity, including all expenses reasonably incurred in its defense in the event the Grantor fails to provide such defense.

Section 17. Choice of Law. This Agreement shall be administered, construed, and enforced in accordance with the laws of the State of Minnesota.

Section 18. Interpretation. As used in this Agreement, words in the singular include the plural and words in the plural include the singular. The descriptive headings for each Section of this Agreement shall not affect the interpretation of the legal efficacy of this Agreement.

In Witness Whereof, the parties have caused this Agreement to be executed by their respective officers duly authorized and their corporate seals to be hereunto affixed and attested as of the date first above written. The parties below certify that the wording of this Agreement is identical to the wording specified in Minnesota Rules, part 7045.0524, subpart 13, as such rule was constituted on the date first above written.

[Signature of Grantor]

120.21 [Title]

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120.22 Attest:

120.23 [Title]

120.24 [Seal]

120.25 [Signature of Trustee]

120.26 Attest:

120.27 [Title]

121.1 [Seal]

B. The following is an example of the certification of acknowledgment which must accompany the trust agreement for a standby trust fund as specified in parts 7045.0518, subpart 8, or 7045.0620, subpart 7.

121.5 State of _____

121.6 County of

On this [date], before me personally came [owner or operator] to me known, who,
being by me duly sworn, did depose and say that she/he resides at [address], that she/he
is [title] of [corporation], the corporation described in and which executed the above
instrument; that she/he knows the seal of said corporation; that the seal affixed to such
instrument is such corporate seal; that it was so affixed by order of the Board of Directors
of said corporation, and that she/he signed her/his name thereto by like order.

121.13 [Signature of Notary Public]

7045.0526	USE AND	MANA	GEMENT	OF	CONTAINERS

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Subpart 1. **Scope.** This part applies to owners and operators of all hazardous waste facilities that store containers of hazardous waste, except as part 7045.0450 provides otherwise. Under part 7045.0127 and Code of Federal Regulations, title 40, section 261.33 (c), as incorporated in part 7045.0135, if a hazardous waste is emptied from a container, the residue remaining in the container is not considered a hazardous waste if the container is empty, as defined in part 7045.0127. In that event, management of the container is exempt from the requirements of this part.

[For text of subps 2 to 5, see M.R.]

Subp. 6. **Containment.** Requirements for containment systems are as described in items A to E.

[For text of items A and B, see M.R.]

C. Spilled or leaked waste and accumulated precipitation must be removed from the sump or collection area in as timely a manner as is necessary to prevent overflow of the collection system. If the collected material is a hazardous waste as defined in parts 7045.0102 to 7045.0155, it must be managed as a hazardous waste in accordance with parts 7045.0205 to 7045.1030. If the collected material is discharged through a point source to waters of the United States, it is subject to the requirements of section 402 of the federal Clean Water Act, United States Code, title 33, section 1342, as amended.

122.8 [For text of item D, see M.R.]

- E. Storage areas that store containers holding wastes F020, F021, F022, F023, F026, F027, and F028 from part 7045.0135, subpart 1a, item B, that do not contain free liquids must have a containment system defined by item A.
 - Subp. 7. **Special requirements for ignitable or reactive waste.** Containers holding ignitable or reactive waste must be located at least 15 meters (50 feet) from the facility's

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property line when physically possible based on the dimensions of the property. When it is not physically possible to place containers at least 50 feet from the property line, based on the dimensions of the property, the ignitable or reactive waste must be placed at least as far as the specified minimum distance from property line found in the Minnesota State Fire Code, chapter 7510. Nothing in this subpart shall relieve the facility owner or operator from the obligation to comply with any local, state, or federal law governing storage of these wastes.

[For text of subps 8 and 9, see M.R.]

Subp. 10. **Air emission standards.** The owner or operator must manage all hazardous waste placed in a container in accordance with parts 7045.0540, 7045.0547 7045.0549, and 7045.0548 7045.0551.

7045.0528 TANK SYSTEMS.

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Subpart 1. **Scope.** This part applies to owners and operators of facilities that use tank systems, including tank systems, sumps, and other such collection devices or systems used in conjunction with drip pads, as defined in part 7045.0020 and regulated under part 7045.0541, to treat or store hazardous waste, except as part 7045.0450, and items A and B provide otherwise.

A. Tank systems that are used to store or treat hazardous waste that contains no free liquids and are situated inside a building with an impermeable floor are exempted from the requirements in subpart 4. To demonstrate the absence or presence of free liquids in the stored or treated waste, the following test must be used: Method 9095 (Paint Filter Liquids Test) as described in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA publication SW-846, incorporated in part 7045.0065, item D.

[For text of item B, see M.R.]

[For text of subps 2 to 9, see M.R.]

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Subp. 10. **Special requirements for ignitable or reactive waste.** Ignitable or reactive waste must not be placed in a tank unless:

[For text of items A and B, see M.R.]

C. the tank is used solely for emergencies.

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The owner or operator of a facility that treats or stores ignitable or reactive waste in a tank shall comply with the requirements for the maintenance of protective distances between the waste management area and any public ways, streets, alleys, or an adjoining property line that can be built upon, as required in the buffer zone requirements for tanks contained in the Minnesota State Fire Code, chapter 7510. As required by part 7045.0458, the waste analysis plan must include analyses needed to comply with these special requirements for ignitable or reactive waste. Additional requirements for ignitable and reactive wastes are contained in part 7045.0456, subpart 1. Part 7045.0456, subpart 3 also requires waste analysis, trial tests, or other documentation to ensure compliance with part 7045.0456, subpart 2. As required by part 7045.0478, the owner or operator shall place the results of each waste analysis and trial test, and any documented information, in the operating record of the facility.

[For text of subp 11, see M.R.]

Subp. 12. **Air emission standards.** The owner or operator of a facility must manage all hazardous waste placed in a tank in accordance with parts 7045.0540, 7045.0547 7045.0549, and 7045.0548 7045.0551.

7045.0532 SURFACE IMPOUNDMENTS.

[For text of subps 1 to 6, see M.R.]

- Subp. 7. **Closure and postclosure care.** The requirements of closure and postclosure care are as follows:
- 124.12 A. At closure, the owner or operator shall:

(1) remove or decontaminate all waste residues, contaminated containment system components including liners, contaminated subsoils, and structures and equipment contaminated with waste and leachate, and manage them as hazardous waste unless they are shown to not be hazardous in accordance with parts 7045.0102 to 7045.0155; or

[For text of subitem (2), see M.R.]

[For text of items B to E, see M.R.]

- Subp. 8. Special requirements for ignitable or reactive waste. Ignitable or reactive waste must not be placed in a surface impoundment, unless the waste and impoundment satisfy all applicable requirements of part 7045.1390, and:
- [For text of items A to C, see M.R.] 124.22

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- Subp. 9. Special requirements for incompatible wastes. Incompatible wastes, or 124.23 incompatible wastes and materials, must not be placed in the same surface impoundment 124.24 unless compliance with part 7045.0456, subpart 2 is maintained. For examples of 125.1 potentially incompatible wastes, or incompatible waste and materials, see part 7045.0543, 125.2 subpart 1, item C. 125.3
- Subp. 10. Special requirements for hazardous wastes F020, F021, F022, F023, 125.4 F026, F027, and F028. The following requirements apply to the hazardous wastes 125.5 indicated: 125.6
 - A. Hazardous waste F020, F021, F022, F023, F026, and F027 listed under part 7045.0135, subpart 1a, item B, must not be placed in a surface impoundment.
- B. Hazardous waste F028 and treatment residues and soils contaminated with hazardous wastes F020, F021, F022, F023, F026, F027, and F028 listed under part 125.10 7045.0135, subpart 1a, item B, must not be placed in surface impoundments unless the 125.11 owner or operator operates the surface impoundment in accordance with all applicable 125.12

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requirements of this part and in accordance with a management plan that is approved by the commissioner considering the following factors:

[For text of subitems (1) to (4), see M.R.]

C. The commissioner shall impose additional design, operating, and monitoring requirements if the commissioner finds that additional requirements are necessary for surface impoundments used to treat, store, or dispose of hazardous waste F028 and treatment residues and soils contaminated with hazardous wastes F020, F021, F022, F023, F026, F027, and F028 listed under part 7045.0135, subpart 1a, item B, in order to reduce the possibility of migration of these wastes to ground water, surface water, or air so as to protect human health and the environment.

Subp. 11. **Air emission standards.** The owner or operator must manage all hazardous waste placed in a surface impoundment in accordance with parts 7045.0540 and 7045.0548 7045.0551.

7045.0534 WASTE PILES.

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[For text of subps 1 to 6, see M.R.]

- Subp. 7. **Closure and postclosure care.** Closure and postclosure requirements are as follows:
- A. At closure, the owner or operator shall remove or decontaminate all waste residues, contaminated containment system components including liners, contaminated subsoils, and structures and equipment contaminated with waste and leachate; and manage them as hazardous waste unless they are shown to not be hazardous in accordance with parts 7045.0102 to 7054.0150 7045.0155.

[For text of items B to D, see M.R.]

Subp. 8. **Special requirements for ignitable or reactive waste.** Ignitable or reactive waste must not be placed in a waste pile unless the waste and waste pile satisfy all applicable requirements of part 7045.1390, and:

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[For text of items A and B, see M.R.]

[For text of subp 9, see M.R.]

- Subp. 10. **Special requirements for hazardous wastes F020, F021, F022, F023,** F026, F027, and F028. The following requirements apply to the hazardous wastes indicated:
- 126.19 A. Hazardous waste F020, F021, F022, F023, F026, and F027 listed under part 126.20 7045.0135, subpart 1a, item B, must not be placed in a surface impoundment.
 - B. Hazardous waste F028 and treatment residues and soils contaminated with hazardous wastes F020, F021, F022, F023, F026, F027, and F028 listed under part 7045.0135, subpart 1a, item B, must not be placed in surface impoundments unless the owner or operator operates the surface impoundment in accordance with all applicable requirements of this part and in accordance with a management plan that is approved by the commissioner considering the following factors:

[For text of subitems (1) to (4), see M.R.]

C. The commissioner shall impose additional design, operating, and monitoring requirements if the commissioner finds that additional requirements are necessary for surface impoundments used to treat, store, or dispose of hazardous waste F028 and treatment residues and soils contaminated with hazardous wastes F020, F021, F022, F023, F026, F027, and F028 listed under part 7045.0135, subpart 1a, item B, in order to reduce the possibility of migration of these wastes to ground water, surface water, or air so as to protect human health and the environment.

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[For text of subps 1 to 8, see M.R.] 127.12 Subp. 9. **Ignitable or reactive waste.** The owner or operator shall not apply 127.13 ignitable or reactive waste to the treatment zone unless the waste and the treatment zone 127.14 meet all applicable requirements of part 7045.1390, and: 127.15 [For text of items A and B, see M.R.] 127.16 [For text of subp 10, see M.R.] 127.17 Subp. 11. Special requirements for hazardous wastes F020, F021, F022, F023, 127.18 127.19 **F026, F027, and F028.** The following requirements apply to the hazardous wastes indicated: 127.20 A. Hazardous wastes F020, F021, F022, F023, F026, and F027 listed under part 127.21 7045.0135, subpart 1a, item B, must not be placed in a land treatment unit. 127.22 B. Hazardous waste F028 and treatment residues and soils contaminated with 127.23 hazardous wastes F020, F021, F022, F023, F026, F027, and F028 listed under part 127.24 7045.0135, subpart 1a, item B, must not be managed at land treatment units unless the 127.25 128.1 owner or operator operates the land treatment unit in accordance with all applicable requirements of this part and in accordance with a management plan that is approved by 128.2 the commissioner considering the following factors: 128.3 [For text of subitems (1) to (4), see M.R.] 128.4 C. The commissioner shall impose additional design, operating, and monitoring 128.5 requirements if the commissioner finds that the additional requirements are necessary for 128.6 land treatment facilities used to treat or dispose of hazardous waste F028 and treatment 128.7 residues and soils contaminated with hazardous wastes F020, F021, F022, F023, F026, 128.8 128.9 F027, and F028 listed under part 7045.0135, subpart 1a, item B, in order to reduce the

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possibility of migration of these wastes to ground water, surface water, or air so as to protect human health and the environment.

7045.0538 LANDFILLS.

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128.13 [For text of subps 1 to 6, see M.R.]

Subp. 7. **Closure and postclosure care.** Closure and postclosure care requirements are as follows:

[For text of item A, see M.R.]

B. After final closure, the owner or operator shall comply with all postclosure requirements contained in parts 7045.0488 to 7045.0494 including maintenance and monitoring throughout the postclosure care period specified in the permit under part 7045.0488. The owner or operator shall:

[For text of subitems (1) to (3), see M.R.]

- (4) maintain and monitor the leak detection system in accordance with subparts 3, item C, subitems (3), unit (d), and (4); and 5, item C, and comply with all other applicable leak detection system requirements of parts 7045.0450 to 7045.0551 governing facility standards;
- [For text of subitems (5) to (8), see M.R.]

[For text of item C, see M.R.]

- Subp. 8. **Special requirements for ignitable or reactive waste.** Special requirements for ignitable or reactive waste are as follows:
- A. Except as provided in item B and subpart 12, ignitable or reactive waste must not be placed in a landfill, unless the waste and landfill meet all applicable requirements of part 7045.1390, and the resulting waste, mixture, or dissolution of material no longer

meets the definition of ignitable or reactive waste under part 7045.0131, subpart 2 or 5, and compliance with part 7045.0456, subpart 2 is maintained.

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B. Except for prohibited wastes which remain subject to treatment standards in Code of Federal Regulations, title 40, sections 268.40 to 268.42, as incorporated in part 7045.1390, ignitable wastes in containers may be landfilled without meeting the requirements of item A, provided that the wastes are disposed of in such a way that they are protected from any material or conditions which may cause them to ignite. At a minimum, ignitable wastes must be disposed of in nonleaking containers which are carefully handled and placed so as to avoid heat, sparks, rupture, or any other condition that might cause ignition of the wastes; must be covered daily with soil or other noncombustible material to minimize the potential for ignition of the wastes; and must not be disposed of in cells that contain or will contain other wastes which may generate heat sufficient to cause ignition of the waste.

[For text of subp 9, see M.R.]

- Subp. 10. **Special requirements for liquid waste.** Special requirements for liquid waste are as follows:
- A. The placement in any landfill of bulk or noncontainerized liquid hazardous waste or waste containing free liquids, whether or not sorbents have been added, is prohibited.
 - B. Containers holding free liquids must not be placed in a landfill unless:
- (1) all free-standing liquid has been removed by decanting, or other methods; has been mixed with sorbent or solidified so that freestanding liquid is no longer observed; or has been otherwise eliminated;
 - (2) the container is very small, such as an ampoule; or

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- 130.9 (3) the container is a laboratory pack as defined in subpart 12 and is disposed of in accordance with subpart 12.
- C. To demonstrate the absence or presence of free liquids in either a containerized or a bulk waste, the following test must be used: Method 9095 (Paint Filter Liquids Test) as described in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA publication SW-846, incorporated in part 7045.0065, item D.
 - D. Sorbents used to treat free liquids to be disposed of in landfills must be nonbiodegradable. Nonbiodegradable sorbents are materials listed or described in subitem (1) or materials that pass one of the tests in subitem (2).

(1) Nonbiodegradable sorbents:

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- (a) inorganic minerals, other inorganic materials, and elemental carbon (for example, aluminosilicates, clays, smectites, Fuller's earth, bentonite, calcium bentonite, montmorillonite, calcined montmorillonite, kaolinite, micas (illite), vermiculites, and zeolites; calcium carbonate (organic free limestone); oxides/hydroxides, alumina, lime, silica (sand), and diatomaceous earth; perlite (volcanic glass); expanded volcanic rock; volcanic ash; cement kiln dust; fly ash; rice hull ash; and activated charcoal/activated carbon);
- (b) high molecular weight synthetic polymers (for example, polyethylene, high density polyethylene (HDPE), polypropylene, polystyrene, polyurethane, polyacrylate, polynorborene, polyisobutylene, ground synthetic rubber, cross-linked allylstyrene, and tertiary butyl copolymers). This does not include polymers derived from biological material or polymers specifically designed to be degradable; or
- 131.6 (c) mixtures of these nonbiodegradable materials.

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131.7	(2) Tests for nonbiodegradable sorbents must use the following methods.
131.8	The methods and tests in this subitem are incorporated by reference, are not subject to
131.9	frequent change, and are available through the Minitex interlibrary loan system:
131.10	(a) the sorbent material is determined to be nonbiodegradable under
131.11	ASTM Method G21-70 (1984a), Standard Practice for Determining Resistance of
131.12	Synthetic Polymer Materials to Fungi;
131.13	(b) the sorbent material is determined to be nonbiodegradable under
131.14	ASTM Method G22-76 (1984b), Standard Practice for Determining Resistance of Plastics
131.15	to Bacteria; or
131.16	(c) the sorbent material is determined to be nonbiodegradable under
131.17	OECD test 301B: CO ₂ Evolution (Modified Sturm Test).
131.18	[For text of subp 11, see M.R.]
131.19	Subp. 12. Disposal of small containers of hazardous waste in overpacked drums.
131.20	Small containers of hazardous waste in overpacked drums, or laboratory packs, may be

placed in a landfill if the requirements of items A to F are met:

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A. Hazardous waste must be packaged in nonleaking inside containers. The inside containers must be of a design and constructed of a material that will not react dangerously with, be decomposed by, or be ignited by the contained waste. Inside containers must be tightly and securely sealed. The inside containers must be of the size and type authorized in the United States Department of Transportation hazardous materials regulations under Code of Federal Regulations, title 49, parts 173, 178, 179, and 180, as amended, if those regulations specify a particular inside container for the waste.

B. The inside containers must be overpacked in a removable head metal shipping container as specified in the United States Department of Transportation regulations under Code of Federal Regulations, title 49, section 173.12 and parts 178, 179, and 180, as

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amended. The inside containers must be surrounded by, at a minimum, a sufficient quantity of chemically compatible sorbent material, determined to be nonbiodegradable in accordance with subpart 10, item D, to completely sorb all of the liquid contents of the inside containers. The gross weight of the complete package must not exceed 205 kilograms (452 pounds). The metal outer container must be full after it has been packed with inside containers and sorbent materials.

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C. The sorbent material used must not be capable of reacting dangerously with, being decomposed by, or being ignited by the contents of the inside containers, in accordance with part 7045.0456, subpart 2.

[For text of items D and E, see M.R.]

- F. The disposal is in compliance with part 7045.1390. Persons who incinerate lab packs in accordance with Code of Federal Regulations, title 40, section 268.42, as incorporated in part 7045.1390, may use fiber drums in place of metal outer containers. The fiber drums must meet United States Department of Transportation specifications in Code of Federal Regulations, title 49, section 173.12, as amended, and be overpacked in accordance with item B.
- Subp. 13. **Special requirements for hazardous wastes F020, F021, F022, F023,** F026, F027, and F028. The following requirements apply to the hazardous wastes indicated:
 - A. Hazardous wastes F020, F021, F022, F023, F026, and F027 listed under part 7045.0135, subpart 1a, item B, must not be placed in a landfill.
 - B. Hazardous waste F028 and treatment residues and soils contaminated with hazardous wastes F020, F021, F022, F023, F026, F027, and F028 listed under part 7045.0135, subpart 1a, item B, must not be managed at landfills unless the owner or operator operates the landfill in accordance with all applicable requirements of this

part and in accordance with a management plan that is approved by the commissioner considering the following factors:

[For text of subitems (1) to (4), see M.R.]

C. The commissioner shall impose additional design, operating, and monitoring requirements if the commissioner finds that the additional requirements are necessary for landfills used to dispose of hazardous waste F028 and treatment residues and soil contaminated with hazardous wastes F020, F021, F022, F023, F026, F027, and F028 listed under part 7045.0135, subpart 1a, item B, in order to reduce the possibility of migration of these wastes to ground water, surface water, or air so as to protect human health and the environment.

7045.0539 MISCELLANEOUS UNITS.

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[For text of subpart 1, see M.R.]

Subp. 2. **Environmental performance standards.** A miscellaneous unit must be located, designed, constructed, operated, maintained, and closed in a manner that will ensure protection of human health and the environment. Permits for miscellaneous units are to contain the terms and provisions necessary to protect human health and the environment, including, but not limited to, as appropriate, design and operating requirements, detection and monitoring requirements, and requirements for responses to releases of hazardous waste or hazardous constituents from the unit. Permit terms and provisions shall include those requirements of parts 7045.0526 to 7045.0542, 7045.0547 7045.0549, and 7045.0548 7045.0551, and chapter 7001 that are appropriate for the miscellaneous unit being permitted. Protection of human health and the environment includes, but is not limited to:

[For text of items A to C, see M.R.]

[For text of subps 3 and 4, see M.R.]

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7045.0540 AIR EMISSION STANDARDS FOR TANKS, SURFACE
IMPOUNDMENTS, AND CONTAINERS.

Subpart 1. **Incorporation of federal regulations.** The owners and operators of facilities that treat, store, or dispose of hazardous waste in tanks, surface impoundments, or containers must comply with Code of Federal Regulations, title 40, part 264, subpart CC, air emission standards for tanks, surface impoundments, and containers, sections 264.1080 to 264.1090, as amended, which are incorporated by reference subject to the exceptions in subpart 2.

Subp. 2. Additions, modifications, or exceptions to incorporated regulations.

- 134.15 A. The agency does not incorporate the following Code of Federal Regulations, 134.16 title 40, part 264, subpart CC provisions, as amended:
- 134.17 (1) Code of Federal Regulations, title 40, section 264.1080(d) to (g), 134.18 governing specific exclusions; and
- 134.19 (2) Code of Federal Regulations, title 40, section 264.1082(c)(4)(ii), governing authority that EPA cannot delegate to states.
 - B. Part 7045.0090, adoption and incorporation by reference, also applies.

134.22 **7045.0542** THERMAL TREATMENT.

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[For text of subps 1 to 3, see M.R.]

- Subp. 4. **Performance standards.** A thermal treatment facility thermally treating hazardous waste must be designed, constructed, and maintained so that, when operated in accordance with operating requirements specified under subpart 6 it will comply with all federal and state air quality rules and regulations and will meet the performance standards of items A to E, whichever are applicable:
- [For text of items A to D, see M.R.]

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E. A thermal treatment facility thermally treating hazardous wastes F020, 135.7 F021, F022, F023, F026, and F027 listed under part 7045.0135, subpart 1a, item B, 135.8 must achieve a destruction and removal efficiency ("DRE") of 99.9999 percent for each 135.9 principal organic hazardous constituent designated in its permit. This performance must 135.10 be demonstrated on principal organic hazardous constituents that are more difficult to 135.11 incinerate than tetra-, penta-, and hexachlorodibenzo-p-dioxins and dibenzofurans. DRE 135.12 is determined for each principal organic hazardous constituent from the equation in item 135 13 A. In addition, the owner or operator of the thermal treatment facility must notify the 135.14 commissioner of the intent to burn waste F020, F021, F022, F023, F026, or F027. 135.15 [For text of subps 5 to 9, see M.R.] 135.16 7045.0543 APPENDICES TO FACILITY STANDARDS. 135.17 Subpart 1. **Incorporation of federal regulations.** The following appendices found in 135.18 Code of Federal Regulations, title 40, part 264, as amended, are incorporated by reference: 135.19 A. Appendix I, Recordkeeping Instructions; 135.20 B. Appendix IV, Cochran's Approximation to the Behrens-Fisher Students' 135.21 135.22 T-test: C. Appendix V, Examples of Potentially Incompatible Waste; and 135.23

- D. Appendix IX, Ground Water Monitoring List.
- Subp. 2. Additions, modifications, or exceptions to incorporated regulations.
- Part 7045.0090, adoption and incorporation by reference, also applies.

7045.0544 COCHRAN'S APPROXIMATION TO THE BEHRENS-FISHER STUDENTS' T-TEST.

- Subpart 1. **In general.** Part 7045.0543, subpart 1, item B, incorporates this test by reference.
- Subp. 2. [See repealer.]

Subp. 3. [See repealer.]

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7045.0550 CONTAINMENT BUILDINGS.

- Subpart 1. **Incorporation of federal regulations.** The owners and operators of facilities that store or treat hazardous waste in containment buildings must comply with Code of Federal Regulations, title 40, part 264, subpart DD, Containment Buildings, sections 264.1100 to 264.1110, as amended, which is incorporated by reference subject to the exceptions in subpart 2.
- Subp. 2. Additions, modifications, or exceptions to incorporated regulations.
- Part 7045.0090, adoption and incorporation by reference, also applies.

136.17 **7045.0552 FACILITIES GOVERNED BY INTERIM STATUS.**

Subpart 1. General requirements. Parts 7045.0552 to 7045.0651 establish minimum standards for the management of hazardous waste during the period of interim status and until certification of final closure or, if the facility is subject to postclosure requirements, until postclosure responsibilities are fulfilled. Except as provided in Code of Federal Regulations, title 40, section 265.1080(b), as incorporated in part 7045.0645, the standards in parts 7045.0552 to 7045.0651, and the standards for the corrective action management units in part 7045.0545, temporary units in part 7045.0546, and staging piles in part 7045.0547, apply to: (1) owners and operators of facilities that treat, store, or dispose of hazardous waste who have fully complied with the requirements for interim status under chapter 7001 and section 3005(e) of the federal Resource Conservation and Recovery Act (RCRA) until either a permit is issued under chapter 7001 and section 3005 of RCRA or until applicable interim status closure and postclosure responsibilities are fulfilled and (2) those owners and operators of facilities in existence on November 19, 1980, who have failed to provide timely notification as required by section 3010(a) of RCRA or failed to file Part A of the permit application in chapter 7001. These standards, and those in parts 7045.0545 to 7045.0547, apply to owners and operators of existing

facilities who have fully complied with the requirements for state or federal interim status until a permit is issued or until applicable interim status closure and postclosure responsibilities are fulfilled, and those who have failed to achieve state or federal interim status.

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Parts 7045.0552 to 7045.0651 apply to the owners and operators of all facilities that treat, store, or dispose of hazardous waste referred to in part 7045.1390, land disposal restrictions, and those restrictions are considered material conditions or requirements of parts 7045.0552 to 7045.0651, interim status standards.

Subp. 1a. Applicability for owners and operators of facilities not regulated as hazardous waste facilities by federal regulation. Owners and operators of hazardous waste facilities that are not federally regulated as hazardous waste facilities that are, for example, regulated as facilities by state rule only, are subject to the applicable requirements of parts 7045.0552 to 7045.0651 on the effective date of any rules that make the facility subject to regulation. The facility shall submit a Part B application for a hazardous waste facility permit to the commissioner within one year of the effective date of any rules that first make the facility subject to the requirement to obtain a hazardous waste facility permit.

[For text of subp 2, see M.R.]

Subp. 3. **Exemptions.** The requirements of parts 7045.0552 to 7045.0651 do not apply to the following specific waste management units, facilities, or activities, although all other waste management activities of the owner or operator may be regulated:

[For text of item A, see M.R.]

B. a facility managing recyclable hazardous wastes subject to regulation under part 7045.0125, 7045.0665, 7045.0675, or 7045.0685; however, this exemption does not apply where part 7045.0125, 7045.0665, 7045.0675, or 7045.0685 makes the requirements of parts 7045.0552 to 7045.0651 applicable by cross-reference;

[For text of items C to E, see M.R.]

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F. an elementary neutralization unit, a pretreatment unit, or a wastewater treatment unit, if the unit does not receive hazardous waste from generators other than the owner or operator of the unit, provided that if the owner or operator is diluting hazardous ignitable (D001) wastes (other than the D001 high TOC subcategory defined in Code of Federal Regulations, title 40, section 268.40, Table of Treatment Standards for Hazardous Wastes, as incorporated in part 7045.1390), or reactive (D003) waste, to remove the characteristic before land disposal, the owner or operator must comply with part 7045.0562, subpart 2;

[For text of items G to I, see M.R.]

- J. (1) except as provided in subitem (2), treatment or containment activities during immediate response to any of the following situations: a discharge of a hazardous waste, an imminent and substantial threat of a discharge of a hazardous waste, or a discharge of a material which, when discharged, becomes a hazardous waste;
- (2) a facility otherwise regulated by parts 7045.0552 to 7045.0651 shall comply with all applicable requirements of parts 7045.0395, 7045.0397, 7045.0558, and 7045.0566 to 7045.0576; or
- (3) a person who is covered by subitem (1) and who continues or initiates hazardous waste treatment or containment activities after the immediate response is over is subject to all applicable requirements of parts 7045.0552 to 7045.0651 and the agency's permitting procedures for those activities;
- K. treatment of hazardous waste by the generator in the generator's accumulation tanks or containers in accordance with part 7045.0292. If the treatment involves evaporation of aqueous waste or polymerization of polyester or other chemical fixation treatment processes in open containers, the generator is exempt from parts 7045.0552 to 7045.0651, but before beginning the treatment process must submit to the commissioner

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the information required under part 7045.0539, subpart 2, items A to C, that is relevant to the treatment activity and must be notified by the commissioner that the treatment activity is approved. The commissioner shall approve the treatment activity if the commissioner finds that the treatment activity will not endanger human health and the environment; or

[For text of item L, see M.R.]

Subp. 4. **Restrictions.** Hazardous wastes F020, F021, F022, F023, F026, F027, and F028 listed under part 7045.0135, subpart 1a, item B, must not be managed at facilities governed by interim status unless:

[For text of items A to C, see M.R.]

7045.0556 GENERAL FACILITY STANDARDS.

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[For text of subps 1 and 2, see M.R.]

Subp. 3. Required notices. Notices are required in the following situations:

[For text of items A and B, see M.R.]

- C. Before transferring ownership or operation of a facility during its operating life, or of a disposal facility during the postclosure care period, the owner or operator shall notify the new owner or operator in writing of the requirements of parts 7045.0552 to 7045.0651. An owner's or operator's failure to notify the new owner or operator of these requirements does not relieve the new owner or operator of the obligation to comply with all applicable requirements.
- [For text of item D, see M.R.]
- Subp. 4. **Security.** Security measures include the following:
 - A. The owner or operator shall prevent the unknowing entry, and minimize the possibility for the unauthorized entry, of persons or livestock onto the active portion of the facility, unless:

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140.9	[For text of subitem (1), see M.R.]
140.10	(2) disturbance of the waste or equipment, by the unknowing or
140.11	unauthorized entry of persons or livestock onto the active portion of a facility, will not
140.12	cause a violation of the requirements of parts 7045.0552 to 7045.0651.
140.13	[For text of items B and C, see M.R.]
140.14	Subp. 5. General inspection requirements. General inspection requirements are
140.15	listed in items A to E.
140.16	[For text of items A and B, see M.R.]
140.17	C. The frequency of inspection may vary for the items on the schedule.
140.18	However, the frequency must be based on the rate of possible deterioration of the
140.19	equipment and the probability of an environmental or human health incident if the
140.20	deterioration, malfunction, or any operator error goes undetected between inspections.
140.21	Areas subject to spills, such as loading and unloading areas, must be inspected daily when
140.22	in use. At a minimum, the inspection schedule must include the terms and frequencies
140.23	called for in parts 7045.0626, subpart 5; 7045.0628, subparts 4 and 7; 7045.0630, subpart
140.24	5; 7045.0632, subpart 9; 7045.0634, subpart 4; 7045.0638, subpart 2c; 7045.0640, subpart
140.25	4; and 7045.0642, subpart 4; and the process vent, equipment leak, and tank, surface
141.1	impoundment, and container standards in Code of Federal Regulations, title 40, sections
141.2	265.1033, 265.1052, 265.1053, and 265.1058, as amended, and sections 265.1084 to
141.3	265.1090(b), as incorporated in part 7045.0645.
141.4	[For text of items D and E, see M.R.]
141.5	[For text of subps 6 to 8, see M.R.]
141.6	7045.0564 WASTE ANALYSIS REQUIREMENTS.
141.7	Subpart 1. Waste analysis. The analysis must comply with the requirements in

7045.0564 140

items A to D.

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A. Before an owner or operator treats, stores, or disposes of any hazardous waste, or nonhazardous waste if applicable under part 7045.0596, subpart 2a, the owner or operator shall obtain a detailed chemical and physical analysis of a representative sample of the waste. This analysis must contain all the information which must be known in order to treat, store, or dispose of the waste in accordance with the requirements of parts 7045.0552 to 7045.0651 and 7045.1390.

B. The analysis may include data developed under parts 7045.0102 to 7045.0155, and existing published or documented data on the hazardous waste or on hazardous waste generated from similar processes, including data obtained from the generator.

[For text of items C and D, see M.R.]

Subp. 2. **Waste analysis plan.** The owner or operator shall develop and follow a written waste analysis plan which describes the procedures the owner or operator will carry out to comply with subpart 1. The owner or operator shall keep this plan at the facility. The plan must specify:

[For text of items A to E, see M.R.]

- F. Where applicable, the methods that will be used to meet the additional waste analysis requirements for specific waste management methods as specified in parts 7045.0628, subpart 12; 7045.0630, subpart 4; 7045.0632, subpart 3; 7045.0634, subpart 3; 7045.0638, subpart 7; 7045.0640, subpart 2; and 7045.0642, subpart 3; Code of Federal Regulations, title 40, section 268.7, as incorporated in part 7045.1390; and the process vent, equipment leak, and tank, surface impoundment, and container test methods and procedures in Code of Federal Regulations, title 40, sections 265.1034(d) and 265.1063(d), as amended, and section 265.1084, as incorporated in part 7045.0645.
- G. For off-site facilities, the waste analysis plan must also specify the procedures that will be used to inspect and, if necessary, analyze each movement of

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hazardous waste received at the facility to ensure that it matches the identity of the waste designated on the accompanying manifest or shipping paper. The plan must describe:

- (1) the procedures that will be used to determine the identity of each movement of waste managed at the facility;
- (2) the sampling method that will be used to obtain a representative sample of the waste to be identified, if the identification method includes sampling; and
- 142.15 (3) the procedures that the owner or operator of an off-site landfill receiving
 142.16 containerized hazardous waste will use to determine whether a hazardous waste generator
 142.17 or treater has added a biodegradable sorbent to the waste in the container.
 - H. For surface impoundments exempted from the land disposal restrictions under Code of Federal Regulations, title 40, section 268.4, as incorporated in part 7045.1390, the procedures and schedule for:
 - (1) the sampling of impoundment contents;
 - (2) the analysis of test data; and

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- (3) the annual removal of residues which are not delisted under part 7045.0075, subpart 2, or which exhibit a characteristic of hazardous waste under part 7045.0131, and either do not meet applicable treatment standards of Code of Federal Regulations, title 40, sections 268.40 to 268.42, as incorporated in part 7045.1390, or, where no treatment standards have been established, such residues are prohibited from land disposal under Code of Federal Regulations, title 40, sections 268.30 to 268.35, as incorporated in part 7045.1390, or RCRA section 3004(d).
- I. For owners and operators seeking an exemption to the air emission standards in part 7045.0540 in accordance with Code of Federal Regulations, title 40, section 265.1083, as incorporated in part 7045.0645:

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(1) if direct measurement is used for the waste determination, the
procedures and schedules for waste sampling and analysis and the results of the analysis
of test data to verify the exemption; and

(2) if knowledge of the waste is used for the waste determination, any information prepared by the facility owner or operator or by the generator of the hazardous waste, if the waste is received from off site, that is used as the basis for knowledge of the waste.

7045.0584 OPERATING RECORD.

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[For text of subps 1 and 2, see M.R.]

Subp. 3. **Record information.** The following information must be recorded, as it becomes available, and maintained in the operating record until closure of the facility:

[For text of items A and B, see M.R.]

C. A description and the quantity of each hazardous waste received, and the method and date of treatment, storage, or disposal at the facility in accordance with the record-keeping instructions in Code of Federal Regulations, title 40, part 265, Appendix I, as incorporated in part 7045.0643.

[For text of item D, see M.R.]

E. Records and results of waste analyses, waste determinations, and trial tests performed as specified in parts 7045.0564; 7045.0628, subpart 12; 7045.0630, subpart 4; 7045.0632, subpart 3; 7045.0634, subpart 3; 7045.0638, subpart 7; 7045.0640, subpart 2; and 7045.0642, subpart 3; Code of Federal Regulations, title 40, sections 268.4(a) and 268.7, as incorporated in part 7045.1390; and the process vent, equipment leak, and tank, surface impoundment, and container test methods and procedures in Code of Federal Regulations, title 40, sections 265.1034 and 265.1063, as amended, and section 265.1084, as incorporated in part 7045.0645.

[For text of items F and G, see M.R.]

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H. Monitoring, testing, or analytical data, and corrective action where required 144.10 144.11 by parts 7045.0556, subpart 8; 7045.0590, subparts 1, 6, 7, and 8; 7045.0592, subparts 1 and 7; 7045.0628, subparts 2, 4, and 7; 7045.0630, subparts 2a, 3, and 5; 7045.0632, 144.12 subparts 4b, 8, and 9; 7045.0634, subparts 4 and 6, item D, subitem (1); 7045.0636; 144.13 144.14 7045.0638, subparts 2a, 2b, and 2c; and 7045.0640, subpart 4, and the process vent, equipment leak, and tank, surface impoundment, and container test methods and 144.15 procedures and record keeping requirements in Code of Federal Regulations, title 40, 144.16 144.17 sections 265.1034(c) to (f), 265.1035, 265.1063(d) to (i), and 265.1064, as amended, and sections 265.1083 to 265.1090, as incorporated in part 7045.0645. As required by 144.18 parts 7045.0590, subparts 6 and 7; and 7045.0592, subpart 7, monitoring data at disposal 144.19 144.20 facilities must be kept throughout the postclosure period.

[For text of item I, see M.R.]

J. Records of the quantities and date of placement of each shipment of hazardous waste placed in land disposal units under an extension to the effective date of any land disposal restriction granted by the United States Environmental Protection Agency under Code of Federal Regulations, title 40, section 268.5, monitoring data required pursuant to a petition under part 7045.0075, subpart 9, or a certificate and demonstration under Code of Federal Regulations, title 40, section 268.8, as incorporated in part 7045.1390, and the notice required by a generator under Code of Federal Regulations, title 40, section 268.7(a)(3), as incorporated in part 7045.1390.

K. For an off-site treatment facility, the notice, and the certification and demonstration, if applicable, required by a generator or the owner or operator under Code of Federal Regulations, title 40, sections 268.7(a)(1) and 268.8, as incorporated in part 7045.1390.

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L. For an on-site treatment facility, the information contained in the notice and the certification and demonstration, if applicable, required by a generator or the owner or operator under Code of Federal Regulations, title 40, sections 268.7(a)(1) and 268.8, as incorporated in part 7045.1390, except for the manifest number required under Code of Federal Regulations, title 40, section 268.7(a)(1)(i), as incorporated in part 7045.1390.

M. For an off-site land disposal facility, the notice, certification and demonstration, if applicable, required by the generator, owner or operator of a treatment facility under Code of Federal Regulations, title 40, section 268.7(b)(1)(2) or 268.8, as incorporated in part 7045.1390, for the facility or Code of Federal Regulations, title 40, section 268.7(a)(3), as incorporated in part 7045.1390, for the generator, whichever is applicable.

- N. For an on-site land disposal facility, the information contained in the notice and the certification and demonstration, if applicable, required by a generator or the owner or operator under Code of Federal Regulations, title 40, section 268.7 or 268.8, as incorporated in part 7045.1390, except for the manifest number, whichever is applicable.
- O. For an off-site storage facility, a copy of the notice, and the certification and demonstration if applicable, required by the generator or the owner or operator under Code of Federal Regulations, title 40, section 268.7 or 268.8, as incorporated in part 7045.1390.
- P. For an on-site storage facility, the information contained in the notice, except the manifest number, and the certification and demonstration if applicable, required by the generator or the owner or operator of a treatment facility under Code of Federal Regulations, title 40, section 268.7 or 268.8, as incorporated in part 7045.1390.

7045.0586 RETENTION AND DISPOSITION OF RECORDS.

[For text of subpart 1, see M.R.]

Subp. 2. **Retention of records.** The retention period for all records required under parts 7045.0552 to 7045.0651 is three years and is extended automatically during the course of any unresolved enforcement action regarding the facility.

[For text of subp 3, see M.R.]

7045.0588 REQUIRED REPORTS.

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[For text of subps 1 to 3, see M.R.]

Subp. 4. **Additional reports.** In addition to submitting the manifest discrepancy report described in part 7045.0582, subpart 3, and the annual report and the unmanifested waste reports described in subparts 2 and 3, the owner or operator shall also report to the commissioner and the Environmental Protection Agency Region V Administrator:

[For text of items A to C, see M.R.]

D. as otherwise required by the process vent, equipment leak, and tank, surface impoundment, and container emission standards in parts 7045.0645, 7045.0647, and 7045.0648.

7045.0594 CLOSURE.

[For text of subpart 1, see M.R.]

Subp. 2. Closure performance standard. The owner or operator shall close the facility in a manner minimizing the need for further maintenance. Closure procedures must result in controlling, minimizing, or eliminating, to the extent necessary to protect human health and the environment, postclosure escape of hazardous waste, hazardous constituents, leachate, contaminated runoff, or hazardous waste decomposition products to the ground or surface waters or to the atmosphere, in accordance with all closure requirements including the requirements of parts 7045.0628, subpart 9; 7045.0630, subpart 6; 7045.0632, subpart 7; 7045.0634, subpart 6; 7045.0638, subpart 4; 7045.0640,

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subpart 5; and 7045.0642, subpart 5; and Code of Federal Regulations, title 40, section 265.1102, as incorporated in part 7045.0649.

Subp. 3. **Submittal of closure plan.** The closure plans must be submitted as follows:

A. A copy of the written closure plan and all revisions to the plan must be furnished to the commissioner upon request, including request by mail until final closure is completed and certified. For facilities without approved closure plans, the plan must also be provided to the commissioner as requested, during site inspections on the day of the inspection. The plan must identify steps necessary to perform partial and/or final closure of the facility at any point during its active life. The closure plan must include:

(1) A description of how each hazardous waste management unit will be closed, if applicable, and how the facility will be finally closed, in accordance with subpart 2. The description must identify the maximum extent of the operation which will be unclosed during the active life of the facility and how the facility will meet the requirements of parts 7045.0590; 7045.0592; 7045.0594; 7045.0596; 7045.0626, subpart 8; 7045.0628, subpart 9; 7045.0630, subpart 6; 7045.0632, subpart 7; 7045.0634, subpart 6; 7045.0638, subpart 4; 7045.0640, subpart 5; 7045.0642, subpart 5; and 7045.0655, subpart 6, and Code of Federal Regulations, title 40, section 265.1102, as incorporated in part 7045.0649;

[For text of subitems (2) to (6), see M.R.]

[For text of items B to F, see M.R.]

[For text of subp 4, see M.R.]

7045.0596 CLOSURE ACTIVITIES.

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[For text of subps 1 and 2, see M.R.]

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Subp. 2a. Conditions for receiving nonhazardous waste. The commissioner shall 148.4 allow an owner or operator to receive only nonhazardous waste in a landfill, land treatment, 148.5 or surface impoundment unit after the final receipt of hazardous waste at that unit if: 148.6 A. the owner or operator submits an amended Part B application, or a Part B 148.7 148.8 application, if not previously required, and demonstrates that: [For text of subitems (1) and (2), see M.R.] 148.9 (3) the nonhazardous waste will not be incompatible with any remaining 148.10 wastes in the unit, or with the facility design and operating requirements of the unit or 148.11 148.12 facility under parts 7045.0552 to 7045.0651; [For text of subitems (4) and (5), see M.R.] 148.13 [For text of items B to D, see M.R.] 148.14 [For text of subps 3 and 4, see M.R.] 148.15 **7045.0600 POSTCLOSURE.** 148.16 Subpart 1. **Scope.** This part and parts 7045.0602 to 7045.0606 apply to the owners 148.17 and operators of all hazardous waste disposal facilities, including surface impoundments 148.18 and waste piles from which the owner or operator intends to remove the wastes at closure, 148.19 to the extent that the owner or operator is required to provide postclosure care in part 148.20

and operators of all hazardous waste disposal facilities, including surface impoundments and waste piles from which the owner or operator intends to remove the wastes at closure to the extent that the owner or operator is required to provide postclosure care in part 7045.0630, subpart 6, or 7045.0632, subpart 7; tank systems that are required under part 7045.0628, subpart 9, to meet the requirements for landfills; and containment buildings that are required under Code of Federal Regulations, title 40, section 265.1102, as incorporated in part 7045.0649, to meet the requirement for landfills, except as provided otherwise in part 7045.0552.

Subp. 2. **Submittal of postclosure plan.** The postclosure plan must be submitted as follows:

[For text of items A to C, see M.R.]

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D. The commissioner shall provide the owner or operator and the public, through a newspaper notice, the opportunity to submit written comments, to request modification, or to request a public information meeting on the postclosure plan or substantive amendments to the postclosure plan within 30 days of the date of the notice. In response to a request or at his or her own discretion, the commissioner shall hold a public information meeting whenever a meeting might clarify one or more issues concerning the postclosure plan. The commissioner shall approve, modify, or disapprove postclosure plans for facilities having interim status within 90 days of the receipt of the plan. If the commissioner does not approve the plan, he or she shall provide the owner or operator with a detailed written statement of reasons for the refusal, and the owner or operator shall submit a modified or new plan for approval within 30 days after receiving this written statement. The commissioner shall approve or modify this plan in writing within 60 days. If the commissioner modifies the plan, this modified plan becomes the approved postclosure plan. A copy of the modified plan and a detailed statement of reasons for the modifications shall be mailed to the owner or operator. The commissioner shall ensure that the approved postclosure plan is consistent with this part and with the postclosure care and use of property requirements in parts 7045.0602, 7045.0604, and 7045.0606.

[For text of subp 3, see M.R.]

7045.0608 FINANCIAL REQUIREMENTS.

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Subpart 1. **Scope.** The requirements of parts 7045.0610, 7045.0612, and 7045.0620 to 7045.0624 apply to owners and operators of hazardous waste facilities except as provided otherwise in this part or in part 7045.0552.

The requirements of parts 7045.0614 to 7045.0618 apply only to owners and operators of disposal facilities; tank systems that are required under part 7045.0628, subpart 9, to meet the requirements for landfills; and containment buildings that are

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required under Code of Federal Regulations, title 40, section 265.1102, as incorporated in part 7045.0649, to meet the requirements for landfills.

The state and the federal government are exempt from the requirements of parts 7045,0608 to 7045,0624.

[For text of subp 2, see M.R.]

7045.0610 COST ESTIMATE FOR FACILITY CLOSURE.

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Subpart 1. **Cost estimate requirements.** The owner or operator shall prepare a detailed written estimate, in current dollars, of the cost of closing the facility in accordance with the closure plan in part 7045.0594 and applicable closure requirements in parts 7045.0626, subpart 8; 7045.0630, subpart 6; 7045.0632, subpart 7; 7045.0634, subpart 6; 7045.0638, subpart 4; 7045.0640, subpart 5; and 7045.0642, subpart 5; and Code of Federal Regulations, title 40, section 265.1102, as incorporated in part 7045.0649. The closure cost estimate must equal the cost of closure at the point in the facility's operating life when the extent and manner of its operation would make closure the most expensive, as indicated by its closure plan. The closure cost shall be estimated as follows:

[For text of items A to C, see M.R.]

150.23 [For text of subps 2 to 4, see M.R.]

150.24 **7045.0612 FINANCIAL ASSURANCE FOR FACILITY CLOSURE.**

150.25 [For text of subps 1 to 5, see M.R.]

Subp. 6. **Financial test and corporate guarantee for closure.** The financial test and corporate guarantee for closure is as follows:

[For text of items A to K, see M.R.]

L. An owner or operator may meet the requirements of this part by obtaining a written guarantee, hereafter referred to as "corporate guarantee." The guarantor must be the parent corporation of the owner or operator. The guarantor must meet the requirements

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for owner or operator in items A to J; and must comply with the terms of the corporate guarantee. The wording of the corporate guarantee must be identical to the wording specified in part 7045.0524, subpart 8. A certified copy of the corporate guarantee must accompany the items sent to the commissioner as specified in item E. The terms of the corporate guarantee must provide that:

[For text of subitems (1) to (3), see M.R.]

[For text of subps 7 to 9, see M.R.]

7045.0616 FINANCIAL ASSURANCE FOR POSTCLOSURE CARE.

151.15 [For text of subps 1 to 5, see M.R.]

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Subp. 6. **Financial test and corporate guarantee for postclosure care.** The following is the financial test and corporate guarantee for postclosure care:

[For text of items A to L, see M.R.]

M. An owner or operator may meet the requirements of this part by obtaining a written guarantee, hereafter referred to as "corporate guarantee." The guarantor must be the parent corporation of the owner or operator. The guarantor must meet the requirements for owners or operators in items A to K, and must comply with the terms of the corporate guarantee. The wording of the corporate guarantee must be identical to the wording specified in part 7045.0524, subpart 8. A certified copy of the corporate guarantee must accompany the items sent to the commissioner as specified in item E. The terms of the corporate guarantee must provide that:

[For text of subitems (1) to (3), see M.R.]

[For text of subps 7 to 9, see M.R.]

7045.0620 LIABILITY REQUIREMENTS.

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Subpart 1. **Coverage for sudden accidental occurrences.** An owner or operator of a hazardous waste treatment, storage, or disposal facility, or a group of such facilities, must demonstrate financial responsibility for bodily injury and property damage to third parties caused by sudden accidental occurrences arising from operations of the facility or group of facilities. The owner or operator must have and maintain liability coverage for sudden accidental occurrences in the amount of at least \$1,000,000 per occurrence with an annual aggregate of at least \$2,000,000, exclusive of legal defense costs. This liability coverage may be demonstrated as specified in items A to F E:

- A. An owner or operator may demonstrate the required liability coverage by having liability insurance as specified in subitems (1) and (2):
- (1) Each insurance policy must be amended by attachment of the hazardous waste facility liability endorsement or evidenced by a certificate of liability insurance. The wording of the endorsement must be identical to the wording specified in part 7045.0524, subpart 9. The wording of the certificate of insurance must be identical to the wording specified in part 7045.0524, subpart 10. The owner or operator must submit a signed duplicate original of the endorsement or the certificate of insurance to the commissioner. If requested by the commissioner, the owner or operator shall provide a signed duplicate original of the insurance policy.
- (2) Each insurance policy must be issued by an insurer which is licensed to transact the business of insurance or eligible to provide insurance as an excess or surplus lines insurer in one or more states.
- B. An owner or operator may meet the requirements of this part by passing a financial test or using the corporate guarantee for liability coverage as specified in subparts 5 and 6.

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C. An owner or operator may meet the requirements of this part by obtaining a letter of credit for liability coverage as specified in subpart 7.

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- D. An owner or operator may meet the requirements of this part by obtaining a trust fund for liability coverage as specified in subpart 8.
- E. An owner or operator may demonstrate the required liability coverage through the use of combinations of insurance, financial test, corporate guarantee, letter of credit, and trust fund, except that the owner or operator may not combine a financial test covering part of the liability coverage requirement with a guarantee unless the financial statement of the owner or operator is not consolidated with the financial statement of the guarantor. The amounts of coverage demonstrated must total at least the minimum amounts required by this part. If the owner or operator demonstrates the required coverage through the use of a combination of financial assurances under this item, the owner or operator must specify at least one such assurance as "primary" coverage and must specify other assurance as "excess" coverage.
- F. An owner or operator must notify the commissioner in writing within 30 days whenever:
- (1) a claim results in a reduction in the amount of financial assurance for liability coverage provided by a financial instrument authorized in items A to E;
- (2) a certification of valid claim for bodily injury or property damage caused by a sudden or nonsudden accidental occurrence arising from the operation of a hazardous waste treatment, storage, or disposal facility is entered between the owner or operator and third-party claimant for liability coverage under items A to E; or
- (3) a final court order establishing a judgment for bodily injury or property damage caused by a sudden or nonsudden accidental occurrence arising from the operation of a hazardous waste treatment, storage, or disposal facility is issued against the owner

or operator or an instrument that is providing financial assurance for liability coverage under items A to E.

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Subp. 2. Coverage for nonsudden accidental occurrences. An owner or operator of a surface impoundment, landfill, or land treatment facility which is used to manage hazardous waste, or a group of such facilities, must demonstrate financial responsibility for bodily injury and property damage to third parties caused by nonsudden accidental occurrences arising from operations of the facility or group of facilities. The owner or operator must have and maintain liability coverage for nonsudden accidental occurrences in the amount of at least \$3,000,000 per occurrence with an annual aggregate of at least \$6,000,000, exclusive of legal defense costs. An owner or operator who must meet the requirements of this part may combine the required per-occurrence coverage levels for sudden and nonsudden accidental occurrences into a single per-occurrence level, and combine the required annual aggregate coverage levels for sudden and nonsudden accidental occurrences into a single annual aggregate level. Owners or operators who combine coverage levels for sudden and nonsudden accidental occurrences must maintain liability coverage in the amount of at least \$4,000,000 per occurrence and \$8,000,000 annual aggregate. This liability coverage may be demonstrated as specified in items A to F E:

[For text of item A, see M.R.]

- B. An owner or operator may meet the requirements of this part by passing a financial test or using the corporate guarantee for liability coverage as specified in subparts 5 and 6.
- C. An owner or operator may meet the requirements of this part by obtaining a letter of credit for liability coverage as specified in subpart 7.
- D. An owner or operator may meet the requirements of this part by obtaining a trust fund for liability coverage as specified in subpart 8.

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E. An owner or operator may demonstrate the required liability coverage through use of combinations of insurance, financial test, corporate guarantee, letter of credit, and trust fund, except that the owner or operator may not combine a financial test covering part of the liability coverage requirement with a guarantee unless the financial statement of the owner or operator is not consolidated with the financial statement of the guarantor. The amounts of coverage demonstrated must total at least the minimum amounts required by this part. If the owner or operator demonstrates the required coverage through the use of a combination of financial assurances under this item, the owner or operator shall specify at least one such assurance as "primary" coverage and shall specify other assurance as "excess" coverage.

- F. An owner or operator shall notify the commissioner in writing within 30 days whenever:
- (1) a claim results in a reduction in the amount of financial assurance for liability coverage provided by a financial instrument authorized in items A to E;
- (2) a certification of valid claim for bodily injury or property damage caused by a sudden or nonsudden accidental occurrence arising from the operation of a hazardous waste treatment, storage, or disposal facility is entered between the owner or operator and third-party claimant for liability coverage under items A to E; or
- (3) a final court order establishing a judgment for bodily injury or property damage caused by a sudden or nonsudden accidental occurrence arising from the operation of a hazardous waste treatment, storage, or disposal facility is issued against the owner or operator or an instrument that is providing financial assurance for liability coverage under items A to E.

[For text of subps 3 and 4, see M.R.]

Subp. 5. **Financial test for liability coverage.** The financial test for liability coverage is as follows:

[For text of items A to G, see M.R.]

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H. If the owner or operator no longer meets the requirements of item A, he or she must obtain insurance, a letter of credit, a trust fund, or a corporate guarantee for the entire amount of required liability coverage as specified in this part. Evidence of liability coverage must be submitted to the commissioner within 90 days after the end of the fiscal year for which the year-end financial data show that the owner or operator no longer meets the test requirements.

[For text of item I, see M.R.]

Subp. 6. **Corporate guarantee for liability coverage.** The corporate guarantee for liability coverage is as follows:

A. Subject to item B, an owner or operator may meet the requirements of this part by obtaining a written corporate guarantee. The guarantor must be the parent corporation of the owner or operator. The guarantor must meet the requirements for owners or operators in subpart 5. The wording of the corporate guarantee must be identical to the wording specified in part 7045.0524, subpart 8a. The guarantee must be signed by two corporate officers of the parent corporation. A corporate resolution authorizing the parent corporation to provide the corporate guarantee for the subsidiary must be attached to the guarantee. A certified copy of the corporate guarantee must accompany the items sent to the commissioner as specified in subpart 5, item E. The terms of the corporate guarantee must provide that:

[For text of subitems (1) and (2), see M.R.]

[For text of item B, see M.R.]

Subp. 7. Letter of credit for liability coverage.

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A. An owner or operator may satisfy the requirements of this part by obtaining an irrevocable standby letter of credit that conforms to the requirements of this subpart and submitting a copy of the letter of credit to the commissioner.

- B. The financial institution issuing the letter of credit must be an entity that has the authority to issue letters of credit and whose letter of credit operations are regulated and examined by a federal or state agency.
- 157.13 C. The wording of the letter of credit must be identical to the wording in part 7045.0524, subpart 11.
 - D. An owner or operator who uses a letter of credit to satisfy the requirements of this part may also establish a standby trust fund. Under the terms of a letter of credit, all amounts paid pursuant to a draft by the trustee of the standby trust will be deposited by the issuing institution into the standby trust in accordance with instructions from the trustee. The trustee of the standby trust fund must be an entity that has the authority to act as a trustee and whose trust operations are regulated and examined by a federal or state agency.
 - E. The wording of the standby trust fund must be identical to the wording in part 7045.0524, subpart 13.

Subp. 8. Trust fund for liability coverage.

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- A. An owner or operator may satisfy the requirements of this part by establishing a trust fund that conforms to the requirements of this subpart and submitting an originally signed duplicate of the trust agreement to the commissioner.
- B. The trustee must be an entity that has the authority to act as a trustee and whose trust operations are regulated and examined by a federal or state agency.
- C. The trust fund for liability coverage must be funded for the full amount of the liability coverage to be provided by the trust fund before it may be relied upon to satisfy the requirements of this part. If at any time after the trust fund is created, the amount of funds

in the trust fund is reduced below the full amount of the liability coverage to be provided, the owner or operator, by the anniversary date of the establishment of the fund, must either add sufficient funds to the trust fund to cause its value to equal the full amount of liability coverage to be provided or obtain other financial assurance as specified in this part to cover the difference. For purposes of this subpart, "the full amount of the liability coverage to be provided" means the amount of coverage for sudden or nonsudden occurrences required to be provided by the owner or operator by this part, less the amount of financial assurance for liability coverage that is being provided by other financial assurance mechanisms being used to demonstrate financial assurance by the owner or operator.

D. The wording of the trust fund must be identical to the wording in part 7045.0524, subpart 13.

7045.0626 USE AND MANAGEMENT OF CONTAINERS.

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Subpart 1. **Scope.** This part applies to owners and operators of hazardous waste facilities that store containers of hazardous waste, except as part 7045.0552 provides otherwise. Under part 7045.0127, subparts 2 to 4, and Code of Federal Regulations, title 40, section 261.33(c), as incorporated in part 7045.0135, if a hazardous waste is emptied from a container, the residue remaining in the container is not considered a hazardous waste if the container is empty, as defined in part 7045.0127, subparts 2 to 4. In that event, management of the container is exempt from the requirements of this part.

[For text of subps 2 to 6, see M.R.]

Subp. 7. **Special requirements for ignitable or reactive waste.** Containers holding ignitable or reactive waste must be located at least 15 meters (50 feet) from the facility's property line, when physically possible based on the dimensions of the property. When it is not physically possible to place containers at least 50 feet from the property line, based on the dimensions of the property, the ignitable or reactive waste must be placed at least as far as the specified minimum distance from property line found in the Minnesota

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159.10	State Fire Code, chapter 7510. Nothing	in this subpart shall r	elieve the facility ov	vner or
159.11	operator from the obligation to comply	with any local, state,	or federal law gover	ning

[For text of subp 8, see M.R.]

Subp. 9. **Air emission standards.** The owner or operator must manage all hazardous waste placed in a container in accordance with the applicable requirements of parts 7045.0645, 7045.0647, and 7045.0648.

7045.0628 TANK SYSTEMS.

storage of these wastes.

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Subpart 1. **Scope.** This part applies to owners and operators of facilities that use tank systems, including tank systems, sumps, and other such collection devices or systems used in conjunction with drip pads, as defined in part 7045.0020 and regulated under part 7045.0644, to treat or store hazardous waste, except as items A and B and part 7045.0552 provide otherwise.

A. Tank systems that are used to store or treat hazardous waste containing no free liquids and that are located inside a building with an impermeable floor are exempt from the requirements of subpart 4. To demonstrate the absence or presence of free liquids in the stored or treated waste, the following test must be used: Method 9095 (Paint Filter Liquids Test) as described in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA publication SW-846, incorporated by reference in part 7045.0065, item D.

[For text of item B, see M.R.]

[For text of subps 2 to 9, see M.R.]

Subp. 10. **Special requirements for ignitable or reactive waste.** Ignitable or reactive waste must not be placed in a tank unless:

[For text of items A and B, see M.R.]

C. the tank is used solely for emergencies.

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160.10	The owner or operator of a facility which treats or stores ignitable or reactive waste
160.11	in a tank shall comply with the requirements for the maintenance of protective distances
160.12	between the waste management area and any public ways, streets, alleys, or an adjoining
160.13	property line that can be built upon, as required in the buffer zone requirements for tanks,
160.14	contained in the Minnesota State Fire Code, chapter 7510.
160.15	[For text of subps 11 and 12, see M.R.]
160.16	Subp. 13. Air emission standards. The owner or operator of a facility must manage
160.17	all hazardous waste placed in a tank in accordance with parts 7045.0645, 7045.0647,
160.18	and 7045.0648.
160.19	7045.0629 REQUIREMENTS FOR SMALL QUANTITY AND VERY SMALL
160.20	QUANTITY GENERATORS THAT ACCUMULATE HAZARDOUS WASTE IN
160.21	TANKS.
160.22	[For text of subps 1 to 4, see M.R.]
160.23	Subp. 5. Ignitable and reactive wastes. Generators regulated under this part must
160.24	comply with the following special requirements for ignitable or reactive waste:
160.25	[For text of item A, see M.R.]
161.1	B. The owner or operator of a facility which treats or stores ignitable or reactive
161.2	waste in covered tanks must comply with the buffer zone requirements for tanks contained
161.3	in the Minnesota State Fire Code, chapter 7510.
161.4	[For text of subp 6, see M.R.]
161.5	7045.0630 SURFACE IMPOUNDMENTS.
161.6	[For text of subps 1 and 1a, see M.R.]
161.7	Subp. 2. General operating requirements.
161.8	A. A surface impoundment must maintain enough freeboard to prevent any

overtopping of the dike by overfilling, wave action or a storm. There must be at least

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60 centimeters (two feet) of freeboard. Any point source discharge from a surface impoundment to waters of the United States is subject to the requirements of the Federal Water Pollution Control Act Amendments of 1972, United States Code, title 33, section 1342, as amended. Spills may be subject to the Federal Water Pollution Control Act Amendments of 1972, United States Code, title 33, section 1312, as amended.

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B. Surface impoundments that are newly subject to RCRA section 3005(j)(1) due to the promulgation of additional listings or characteristics for the identification of hazardous waste must be in compliance with subpart 1a not later than 48 months after the promulgation of the additional listing or characteristic. This compliance period shall not be cut short as the result of the promulgation of land disposal prohibitions under Code of Federal Regulations, title 40, part 268, as amended, or the granting of an extension to the effective date of a prohibition pursuant to Code of Federal Regulations, title 40, section 268.5, as incorporated in part 7045.1390, within this 48-month period.

[For text of subps 2a to 5, see M.R.]

Subp. 6. **Closure and postclosure care.** The requirements of closure and postclosure care are as follows:

[For text of item A, see M.R.]

B. If the owner or operator removes or decontaminates all the impoundment materials described in item A, the impoundment is not further subject to the requirements of parts 7045.0552 to 7045.0651. At closure and throughout the operating period, unless the owner or operator can demonstrate that any waste removed from the surface impoundment is not a hazardous waste, he or she becomes a generator of hazardous waste and must manage it in accordance with all applicable requirements of parts 7045.0205 to 7045.0397 and 7045.0552 to 7045.0651.

[For text of items C and D, see M.R.]

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162.10	Subp. 7. Special requirements for ignitable or reactive wastes. Ignitable or
162.11	reactive waste must not be placed in a surface impoundment unless the waste and the
162.12	impoundment satisfy all applicable requirements of part 7045.1390, and:
162.13	[For text of items A and B, see M.R.]
162.14	Subp. 8. Special requirements for incompatible wastes. Incompatible waste, or
162.15	incompatible wastes and materials, must not be placed in the same surface impoundment
162.16	unless part 7045.0562, subpart 2, is followed. For examples of potentially incompatible
162.17	wastes, or incompatible waste and materials, see part 7045.0643, subpart 1, item D.
162.18	Subp. 9. Air emission standards. The owner or operator must manage all
162.19	hazardous waste placed in a surface impoundment in accordance with parts 7045.0645
162.20	and 7045.0648.
162.21	7045.0632 WASTE PILES.
162.22	[For text of subps 1 to 4b, see M.R.]
162.23	Subp. 5. Special requirements for ignitable or reactive waste. Ignitable or
162.24	reactive waste must not be placed in a pile unless the waste and pile satisfy all applicable
162.25	requirements of part 7045.1390:
163.1	[For text of items A and B, see M.R.]
163.2	[For text of subps 6 to 9, see M.R.]
163.3	7045.0634 LAND TREATMENT.
163.4	[For text of subps 1 to 6, see M.R.]
163.5	Subp. 7. Special requirements for ignitable or reactive waste. Ignitable or
163.6	reactive wastes must not be land treated, unless the waste and treatment zone meet all
163.7	applicable requirements of part 7045.1390, and the waste is immediately incorporated
163.8	into the soil so that the resulting waste, mixture, or dissolution of material no longer

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meets the definition of ignitable or reactive waste under parts 7045.0131, subpart 2 or 5; and 7045.0562, subpart 2 is complied with.

163.11 [For text of subp 8, see M.R.]

7045.0638 LANDFILLS.

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163.13 [For text of subps 1 to 3, see M.R.]

Subp. 4. **Closure and postclosure.** Closure and postclosure requirements are as follows:

[For text of item A, see M.R.]

B. After final closure, the owner or operator shall comply with all postclosure requirements contained in parts 7045.0600 to 7045.0606 including maintenance and monitoring throughout the postclosure care period. The owner or operator must:

[For text of subitem (1), see M.R.]

(2) maintain and monitor the leak detection system in accordance with part 7045.0538, subparts 3, item C, subitems (3), unit (d), and (4); and 2c, item B, and comply with all other applicable leak detection system requirements of parts 7045.0552 to 7045.0651 governing interim status facility standards;

[For text of subitems (3) to (5), see M.R.]

- Subp. 5. **Special requirements for ignitable or reactive waste.** Special requirements for ignitable or reactive waste are as follows:
- A. Except as provided in item B, and subparts 7 and 9, ignitable or reactive waste must not be placed in a landfill unless the waste and landfill meet all applicable requirements of part 7045.1390, and the resulting waste, mixture, or dissolution of material no longer meets the definition of ignitable or reactive waste under part 7045.0131, subpart 2 or 5, and compliance with part 7045.0562, subpart 2, is maintained.

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B. Except for prohibited wastes which remain subject to treatment standards in Code of Federal Regulations, title 40, sections 268.40 to 268.42, as incorporated in part 7045.1390, ignitable wastes in containers may be landfilled without meeting the requirements of item A if the wastes are disposed so that they are protected from any material or conditions which may cause them to ignite. Ignitable wastes must be disposed in nonleaking containers which are carefully handled and placed so as to avoid heat, sparks, rupture, or any other condition that might cause ignition of the wastes; must be covered daily with soil or other noncombustible material to minimize the potential for ignition of the wastes; and must not be disposed in cells that contain or will contain other wastes which may generate heat sufficient to cause ignition of the wastes.

[For text of subp 6, see M.R.]

- Subp. 7. **Special requirements for liquid waste.** Bulk or noncontainerized liquid waste or waste containing free liquids, whether or not sorbents have been added, must not be placed in a landfill.
- A. A container holding liquid waste or waste containing free liquids must not be placed in a landfill, unless:
- (1) all free standing liquid has been removed by decanting, or other methods; has been mixed with sorbent or solidified so that free standing liquid is no longer observed; or has been otherwise eliminated;

[For text of subitems (2) to (4), see M.R.]

B. To demonstrate the absence or presence of free liquids in either a containerized or a bulk waste, the following test must be used: Method 9095 (Paint Filter Liquids Test) as described in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA publication SW-846, incorporated in part 7045.0065, item D.

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C. Sorbents used to treat free liquids to be disposed of in landfills must be nonbiodegradable. Nonbiodegradable sorbents are materials listed or described in subitem (1) or materials that pass one of the tests in subitem (2).

(1) Nonbiodegradable sorbents:

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- (a) inorganic minerals, other inorganic materials, and elemental carbon (for example, aluminosilicates, clays, smectites, Fuller's earth, bentonite, calcium bentonite, montmorillonite, calcined montmorillonite, kaolinite, micas (illite), vermiculites, and zeolites; calcium carbonate (organic free limestone); oxides/hydroxides, alumina, lime, silica (sand), and diatomaceous earth; perlite (volcanic glass); expanded volcanic rock; volcanic ash; cement kiln dust; fly ash; rice hull ash; and activated charcoal/activated carbon);
- (b) high molecular weight synthetic polymers (for example, polyethylene, high density polyethylene (HDPE), polypropylene, polystyrene, polyurethane, polyacrylate, polynorborene, polyisobutylene, ground synthetic rubber, cross-linked allylstyrene and tertiary butyl copolymers). This does not include polymers derived from biological material or polymers specifically designed to be degradable; or
 - (c) mixtures of these nonbiodegradable materials.
- 166.1 (2) Tests for nonbiodegradable sorbents must use the following methods.

 The methods are incorporated by reference under part 7045.0538, subpart 10, item D, subitem (2):
 - (a) the sorbent material is determined to be nonbiodegradable under ASTM Method G21-70 (1984a), Standard Practice for Determining Resistance of Synthetic Polymer Material to Fungi;

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(b) the sorbent material is determined to be nonbiodegradable under ASTM Method G22-76 (1984b), Standard Practice for Determining Resistance of Plastics to Bacteria; or

(c) the sorbent material is determined to be nonbiodegradable under OECD test 301B: [CO₂ Evolution (Modified Sturm Test)].

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[For text of subp 8, see M.R.]

- Subp. 9. **Special requirements for disposal of laboratory packs.** Small containers of hazardous waste in overpacked drums, or laboratory packs, may be placed in a landfill if the requirements of items A to F are met:
- A. Hazardous waste must be packaged in nonleaking inside containers. The inside containers must be of a design and constructed of a material that will not react dangerously with, be decomposed by, or be ignited by the waste held therein. Inside containers must be tightly and securely sealed. The inside containers must be of the size and type authorized in the United States Department of Transportation hazardous materials regulations under Code of Federal Regulations, title 49, parts 173, 178, 179, and 180, as amended, if those regulations specify a particular inside container for the waste.
- B. The inside containers must be overpacked in a removable head metal shipping container as specified in United States Department of Transportation regulations under Code of Federal Regulations, title 49, section 173.12 and parts 178, 179, and 180, as amended. The inside containers must be surrounded by a sufficient quantity of chemically compatible sorbent material, determined to be nonbiodegradable in accordance with subpart 7, item C, to completely sorb all of the liquid contents of the inside containers. The gross weight of the complete package must not exceed 205 kilograms (452 pounds). The metal outer container must be full after it has been packed with inside containers and sorbent material.

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C. The sorbent material used must not be capable of reacting dangerously with, being decomposed by, or being ignited by the contents of the inside containers, in accordance with part 7045.0562, subpart 2.

[For text of items D and E, see M.R.]

F. The disposal complies with part 7045.1390. Persons who incinerate lab packs in accordance with Code of Federal Regulations, title 40, section 268.42(c)(1), as incorporated in part 7045.1390, may use fiber drums in place of metal outer containers. The fiber drums must meet the United States Department of Transportation specifications in Code of Federal Regulation, title 49, section 173.12, as amended, and be overpacked in accordance with item B.

7045.0643 APPENDICES TO INTERIM STATUS FACILITY STANDARDS.

- Subpart 1. **Incorporation of federal regulations.** The following appendices found in Code of Federal Regulations, title 40, part 265, as amended, are incorporated by reference:
- A. Appendix I, Recordkeeping Instructions;
- B. Appendix III, EPA Interim Primary Drinking Water Standards;
- 167.22 C. Appendix IV, Tests for Significance;

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- D. Appendix V, Examples of Potentially Incompatible Waste; and
- 167.24 E. Appendix VI, Compounds with Henry's Law Constant Less Than 0.1 Y/X.
- Subp. 2. Additions, modifications, or exceptions to incorporated regulations. Part
- 168.2 7045.0090, adoption and incorporation by reference, also applies.

7045.0645 AIR EMISSION STANDARDS FOR TANKS, SURFACE IMPOUNDMENTS, AND CONTAINERS.

Subpart 1. **Incorporation of federal regulations.** The owners and operators of interim status facilities that treat, store, or dispose of hazardous waste in tanks, surface

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impoundments, or containers must comply with Code of Federal Regulations, title 40, part 265, subpart CC, air emission standards for tanks, surface impoundments, and containers, sections 265.1080 to 265.1091, as amended, which are incorporated by reference subject to the exceptions in subpart 2. 168.10

Subp. 2. Additions, modifications, or exceptions to incorporated regulations.

- A. The agency does not incorporate the following Code of Federal Regulations, 168.12 title 40, part 265, subpart CC, provisions, as amended: 168.13
- (1) Code of Federal Regulations, title 40, section 265.1080(d) to (g), 168.14 168.15 governing specific exclusions; and
- (2) Code of Federal Regulations, title 40, section 265.1083(c)(4)(ii), 168.16 governing authority that EPA cannot delegate to states. 168.17
- B. Part 7045.0090, adoption and incorporation by reference, also applies. 168.18

168.19 7045.0649 CONTAINMENT BUILDINGS.

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- Subpart 1. **Incorporation of federal regulations.** The owners and operators of 168.20 interim status facilities that store or treat hazardous waste in containment buildings must 168.21 comply with Code of Federal Regulations, title 40, part 265, subpart DD, Containment 168.22 Buildings, sections 265.1100 to 265.1110, as amended, which are incorporated by 168.23 reference subject to the exceptions in subpart 2. 168.24
- Subp. 2. Additions, modifications, or exceptions to incorporated regulations. 169.1
- Part 7045.0090, adoption and incorporation by reference, also applies. 169.2

7045.0652 FACILITIES GOVERNED BY FACILITY STANDARDS. 169.3

Subpart 1. General requirements. Parts 7045.0652 and 7045.0655 apply in lieu of 169.4 parts 7045.0450 to 7045.0651 to the owner or operator of the following types of units or 169.5 facilities: 169.6

169.7	[For text of items A to D, see M.R.]
169.8	[For text of subp 2, see M.R.]
169.9	7045.0655 GENERAL FACILITY STANDARDS.
169.10	[For text of subps 1 to 5, see M.R.]
169.11	Subp. 6. Closure. At closure, the owner or operator of an elementary neutralization
169.12	unit, pretreatment unit, or wastewater treatment unit shall remove all hazardous waste and
169.13	hazardous waste residues from the unit.
169.14	At closure, the owner or operator of a combustion waste facility shall analyze the
169.15	waste present in the facility in accordance with parts 7045.0102 to 7045.0155 and shall
169.16	submit the waste analysis results and proposed closure methods to the commissioner.
169.17	Based on the waste analysis and proposed closure methods, the agency shall determine
169.18	which closure standards from parts 7045.0450 to 7045.0551, if any, apply to the facility.
169.19	[For text of subp 7, see M.R.]
169.20 169.21	7045.0665 HAZARDOUS WASTES USED IN A MANNER CONSTITUTING
109.21	DISPOSAL.
169.22	DISPOSAL. Subpart 1. Scope. This part applies to hazardous wastes that are used in a manner
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169.22	Subpart 1. Scope. This part applies to hazardous wastes that are used in a manner
169.22 169.23	Subpart 1. Scope. This part applies to hazardous wastes that are used in a manner constituting disposal.
169.22 169.23 169.24	Subpart 1. Scope. This part applies to hazardous wastes that are used in a manner constituting disposal. [For text of item A, see M.R.]
169.22 169.23 169.24 170.1	Subpart 1. Scope. This part applies to hazardous wastes that are used in a manner constituting disposal. [For text of item A, see M.R.] B. Hazardous wastes are not used in a manner constituting disposal if:
169.22 169.23 169.24 170.1 170.2	Subpart 1. Scope. This part applies to hazardous wastes that are used in a manner constituting disposal. [For text of item A, see M.R.] B. Hazardous wastes are not used in a manner constituting disposal if: [For text of subitems (1) and (2), see M.R.]
169.22 169.23 169.24 170.1 170.2	Subpart 1. Scope. This part applies to hazardous wastes that are used in a manner constituting disposal. [For text of item A, see M.R.] B. Hazardous wastes are not used in a manner constituting disposal if: [For text of subitems (1) and (2), see M.R.] (3) the products meet the applicable treatment standards in Code of Federal

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or RCRA section 3004(d) where no treatment standards have been established, for each hazardous waste that they contain.

- C. Antiskid/deicing uses of slags, which are generated from high temperature metals recovery (HTMR) processing of hazardous waste K061, K062, and F006, in a manner constituting disposal are not covered by the exemption in item B and remain subject to regulation.
- D. Fertilizers that contain recyclable materials are not subject to regulation provided that:

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- 170.15 (1) they are zinc fertilizers that meet the requirements in Code of Federal Regulations, title 40, section 261.4(a)(21), as amended; or
- 170.17 (2) they meet the applicable treatment standards in Code of Federal
 170.18 Regulations, title 40, sections 268.40 to 268.49, as incorporated in part 7045.1390, for
 170.19 each hazardous waste that they contain.

[For text of subps 1a to 3, see M.R.]

- Subp. 4. Standards applicable to facilities managing wastes that are to be used in a manner that constitutes disposal. Facilities managing wastes in a manner that constitutes disposal are subject to the following requirements:
- A. owners or operators of facilities that store recyclable wastes that are to be used in a manner that constitutes disposal, but who are not the ultimate users of the wastes are subject to all applicable provisions of parts 7045.0450 to 7045.0551, and 7045.0552 to 7045.0651, and chapter 7001; and
- B. owners or operators of facilities that use recyclable wastes that are to be used in a manner that constitutes disposal are subject to all applicable provisions of parts 7045.0450 to 7045.0551, 7045.0552 to 7045.0651, and 7045.1390 and chapter 7001.

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171.6 171.7	7045.0686 SPECIAL REQUIREMENTS FOR MANAGEMENT OF SPENT OR WASTE HOUSEHOLD BATTERIES.
171.8	Subpart 1. Scope. The requirements of this part apply to operators who collect, store,
171.9	transport, or reclaim spent or waste household batteries as a part of a household battery
171.10	management program.
171.11	[For text of item A, see M.R.]
171.12	B. Operators who collect, transport, or store spent or waste household batteries
171.13	which are sent for recycling but who do not reclaim them are subject to regulation under
171.14	subparts 2 and 3, but are not otherwise subject to regulation under parts 7045.0205 to
171.15	7045.1390, and chapter 7001 for such collection, transportation, and storage.
171.16	[For text of items C and D, see M.R.]
171.17	[For text of subps 2 to 4, see M.R.]
171.18	7045.0692 HAZARDOUS WASTE BURNED FOR ENERGY RECOVERY.
171.19	[For text of subps 1 to 4, see M.R.]
171.20	Subp. 5. Standards applicable to marketers of hazardous waste fuel. Marketers
171.21	are subject to the requirements in items A to F.
171.22	[For text of items A and B, see M.R.]
171.23	C. If a marketer is a generator, or becomes a generator by initiating a shipment
171.24	of hazardous waste fuel, the marketer must comply with parts 7045.0205 to 7045.0320.
172.1	If the marketer operates a facility, the marketer must comply with parts 7045.0450 to
172.2	7045.0551. If the marketer is operating a facility under interim status, the marketer must
172.3	comply with parts 7045.0552 to 7045.0651. If the marketer stores hazardous waste, the
172.4	marketer must comply with the agency's permitting procedures in chapter 7001 for storage
172.5	of hazardous waste.

[For text of items D and E, see M.R.]

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F. In addition to the applicable record keeping requirements of parts 7045.0205 to 7045.0320, 7045.0450 to 7045.0551, and 7045.0552 to 7045.0651, a marketer must keep a copy of each certification notice received or sent for three years from the date the marketer last engaged in a hazardous waste fuel marketing transaction with the person who sent or received the certification notice.

Subp. 6. **Standards applicable to burners of hazardous waste fuel.** Owners and operators of industrial furnaces and boilers identified in subpart 2, item B, that burn hazardous fuel are subject to the requirements in items A to F.

[For text of items A to D, see M.R.]

- E. Generators who accumulate waste for longer than the time periods in item D, and burners who receive waste from off-site and store it, must comply with the following requirements:
- (1) the agency's permitting procedures in chapter 7001 for hazardous waste storage facilities, parts 7045.0205 to 7045.0536, 7045.0544, 7045.0552 to 7045.0632, 7045.1000 to 7045.1030, and 7045.1390; and

172.22 [For text of subitem (2), see M.R.]

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172.23 [For text of item F, see M.R.]

7045.0800 MIXTURES OF USED OIL AND HAZARDOUS WASTE.

[For text of subps 1 and 2, see M.R.]

Subp. 3. **Rebuttable presumption of mixing.** Except as provided in items A to C, used oil containing more than 1,000 ppm total halogens is presumed to have been mixed with a halogenated hazardous waste listed in part 7045.0135, and thus is subject to regulation as a listed hazardous waste. Persons may rebut this presumption by demonstrating that the used oil does not contain hazardous waste. Demonstration must either involve applying knowledge of the source of halogens or the use of an analytical

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173.7	method from Environmental Protect	ction Agency documen	nt SW-846, as incor	porated by
173.8	reference in part 7045.0065, item D	o, to show that the used	d oil does not contai	n greater than
173.9	100 ppm of any individual halogen	ated hazardous constit	uent listed in part 7	045.0139.
173.10	[For tex	t of items A to C, see	M.R.]	
173.11	Subp. 4. Characteristic waste.	Mixtures of used oil	and hazardous wast	e that solely
173.12	exhibits one or more of the hazardo	ous waste characteristi	cs identified in part	7045.0131
173.13	and mixtures of used oil and hazard	dous waste that is liste	ed in part 7045.013	5 solely
173.14	because it exhibits one or more of t	the characteristics of h	azardous waste ider	ntified in part
173.15	7045.0131 are subject to:			
173.16	[For t	text of item A, see M.	R.]	
173.17	B. except as provided in iter	n C, regulation as use	d oil under parts 70	45.0790 to
173.18	7045.0990 and regulation under the	e land disposal restrict	ions of part 7045.13	390, if the
173.19	resultant mixture does not exhibit a	any characteristic of h	azardous waste ider	ntified in
173.20	part 7045.0131; or			
173.21	[For	text of item C, see M.	R.]	
173.22	7045.0805 WASTE CONTAININ	NG OR CONTAMINA	ATED WITH USE	D OIL.
173.23	A. Waste contaminated with us	sed oil that is destined	for disposal is sub	ject to
173.24	evaluation under parts 7045.0102 to	o 7045.0155 to determ	nine if it is hazardou	is waste, and
174.1	the appropriate solid or hazardous v	waste management sta	ndards based on the	results of the
174.2	evaluation, unless the waste is:			
174.3	[For text of	subitems (1) and (2),	see M.R.]	
174.4	[For tex	t of items B to E, see	M.R.]	
174.5	7045.0855 STANDARDS FOR U	SED OIL GENERA	TORS.	

[For text of subpart 1, see M.R.]

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Subp. 2. Storage.

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A. Used oil generators shall comply with all applicable spill prevention, control, and countermeasures requirements of Code of Federal Regulations, title 40, part 112, as amended, in addition to the requirements of this part. Used oil generators shall also comply with the underground storage tank standards of chapter 7150 for used oil stored in underground tanks, whether or not the used oil exhibits any characteristic of hazardous waste, in addition to the requirements of this part.

B. Used oil generators who store used oil in aboveground tanks are subject to chapter 7151, in addition to the requirements of this part. Used oil generators who store at least 10,000 gallons of used oil at one time are subject to the requirements of Minnesota Statutes, chapter 115E, to prepare and maintain a discharge prevention and response plan, in addition to the requirements of this part. All used oil generators shall comply with the storage and use requirements of the Minnesota State Fire Code, chapter 7510, in addition to the requirements of this part.

[For text of items C and D, see M.R.]

Subp. 3. **On-site burning in small burning units designed to burn used oil.**Generators who store used oil in vessels directly connected to burning units shall comply with the Minnesota State Fire Code, chapter 7510. Generators may burn used oil in burning units designed to burn used oil provided that:

[For text of items A to D, see M.R.]

E. the unit and its operation comply with the Minnesota Fire Code.

175.3 [For text of subps 4 and 5, see M.R.]

175.4 Subp. 6. Closure.

A. Generators who store or process used oil in aboveground tanks must to the extent practical, at closure of the tank system, remove or decontaminate visible residues in

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tanks, contaminated containment system components, contaminated soils, and structures and equipment contaminated with used oil and manage them as hazardous waste unless the materials are not hazardous waste under parts 7045.0102 to 7045.0155.

B. Owners and operators who store used oil in containers must, at closure, remove containers holding used oils or residues of used oil from the site. The owner or operator must remove or decontaminate used oil residues, contaminated containment system components, contaminated soils, and structures and equipment contaminated with used oil, and manage them as hazardous waste unless the materials are not hazardous waste under parts 7045.0102 to 7045.0155.

[For text of subp 7, see M.R.]

7045.0865 STANDARDS FOR USED OIL TRANSPORTERS AND TRANSFER FACILITIES.

175.19 [For text of subps 1 to 6, see M.R.]

Subp. 7. Used oil discharges.

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[For text of items A to C, see M.R.]

D. An air, rail, highway, or water transporter who has discharged used oil must give notice, if required by Code of Federal Regulations, title 49, section 171.15, as amended, to the National Response Center (800) 424-8802, and report in writing as required by Code of Federal Regulations, title 49, section 171.16, as amended, to the Information Systems Manager, PHH-63, Pipeline and Hazardous Materials Safety Administration, Department of Transportation, Washington, D.C. 20590-0001, or submit an electronic hazardous materials incident report to the Information Systems Manager, DHM-63, Pipeline and Hazardous Materials Safety Administration, Department of Transportation, Washington, D.C. 20590-0001 at http://hazmat.dot.gov.

[For text of subp 8, see M.R.]

Subp. 9. **Used oil storage at transfer facilities.** This subpart applies to used oil transfer facilities where used oil is stored for more than 24 hours and no more than 35 days. Transfer facilities where used oil is stored for more than 35 days are subject to regulation under part 7045.0875.

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A. Used oil transporters shall comply with all applicable spill prevention, control, and countermeasures requirements of Code of Federal Regulations, title 40, part 112, as amended, in addition to the requirements of this part. Used oil transporters shall also comply with the underground storage tank standards of chapter 7150 for used oil stored in underground tanks, whether or not the used oil exhibits any characteristic of hazardous waste, in addition to the requirements of this part.

B. Used oil transporters who store used oil in aboveground tanks are subject to chapter 7151, in addition to the requirements of this part. Used oil transporters who store at least 10,000 gallons of used oil at one time are subject to the requirements of Minnesota Statutes, chapter 115E, to prepare and maintain a discharge prevention and response plan, in addition to the requirements of this part. All used oil transporters shall comply with the storage and use requirements of the Minnesota State Fire Code, chapter 7510, in addition to the requirements of this part.

C. Used oil transporters shall not store used oil in units other than containers or tanks and shall ensure that the following requirements for containers and tanks are met. Containers and tanks used to store used oil at transfer facilities must be in good condition, not leaking, and closed. Containers must be equipped with a secondary containment system consisting of dikes, berms, or retaining walls and a floor that covers the entire area within the dikes, berms, or retaining walls, or an equivalent secondary containment system. The entire containment system, including walls and floors, must be sufficiently impervious to used oil to prevent any used oil released into the containment system from migrating out of the system to the soil, groundwater, or surface water.

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Containers, aboveground tanks, and fill pipes of underground tanks used to store used oil at transfer facilities must be marked with the words "Used Oil." Aboveground tanks used to store used oil at transfer facilities may also be subject to the secondary containment requirements and other requirements in chapter 7151.

[For text of item D, see M.R.]

[For text of subps 10 to 12, see M.R.]

Subp. 13. Closure.

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A. Owners and operators who store or process used oil in aboveground tanks must, at closure of the tank system, remove or decontaminate residues in tanks, contaminated containment system components, contaminated soils, and structures and equipment contaminated with used oil and manage them as hazardous waste unless the materials are not hazardous waste under parts 7045.0102 to 7045.0155. If the owner or operator demonstrates that not all contaminated soils can be practicably removed or decontaminated as required in this item, then the owner or operator must close the tank system and perform postclosure care in accordance with the closure and postclosure care requirements of part 7045.0638, subpart 4, that apply to hazardous waste landfills.

B. Owners and operators who store used oil in containers must, at closure, remove containers holding used oils or residues of used oil from the site. The owner or operator must remove or decontaminate used oil residues, contaminated containment system components, contaminated soils, and structures and equipment contaminated with used oil, and manage them as hazardous waste unless the materials are not hazardous waste under parts 7045.0102 to 7045.0155.

[For text of subp 14, see M.R.]

7045.0875 STANDARDS FOR USED OIL PROCESSORS AND REREFINERS.

[For text of subps 1 to 4, see M.R.]

Subp. 5. Used oil storage and management.

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A. Used oil processors/rerefiners shall comply with all applicable spill prevention, control, and countermeasures requirements of Code of Federal Regulations, title 40, part 112, as amended, in addition to the requirements of this part. Used oil processors/rerefiners shall also comply with the underground storage tank standards of chapter 7150 for used oil stored in underground tanks, whether or not the used oil exhibits any characteristic of hazardous waste, in addition to the requirements of this part.

B. Used oil processors/rerefiners who store used oil in aboveground tanks are subject to chapter 7151, in addition to the requirements of this part. Used oil processors/rerefiners who store at least 10,000 gallons of used oil at one time are subject to the requirements of Minnesota Statutes, chapter 115E, to prepare and maintain a discharge prevention and response plan, in addition to the requirements of this part. All used oil processors/rerefiners shall comply with the storage and use requirements of the Minnesota State Fire Code, chapter 7510, in addition to the requirements of this part.

C. Used oil processors/rerefiners shall not store used oil in units other than containers or tanks and shall ensure that the following requirements for containers and tanks are met. Containers and tanks used to store used oil at processing/rerefining facilities must be in good condition, not leaking, and closed. Containers must be equipped with a secondary containment system. The secondary containment system must consist of, at a minimum, dikes, berms, or retaining walls, and a floor which covers the entire area within the dike, berm, or retaining wall. An equivalent secondary containment system may be used for containers. The entire containment system, including walls and floor, must be sufficiently impervious to used oil to prevent any used oil released into the containment system from migrating out of the system to the soil, groundwater, or surface water. Containers, aboveground tanks, and fill pipes of underground tanks used to store used oil at transfer facilities must be marked with the words "Used Oil." Aboveground tanks used

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to store used oil at transfer facilities may also be subject to the secondary containment requirements and other requirements in chapter 7151.

[For text of item D, see M.R.]

E. Closure:

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- (1) Owners and operators who store or process used oil in aboveground tanks must, at closure of the tank system, remove or decontaminate residues in tanks, contaminated containment system components, contaminated soils, and structures and equipment contaminated with used oil, and manage them as hazardous waste unless the materials are not hazardous waste under parts 7045.0102 to 7045.0155. If the owner or operator demonstrates that not all contaminated soils can be practicably removed or decontaminated as required in this subitem, then the owner or operator must close the tank system and perform postclosure care in accordance with the closure and postclosure care requirements of part 7045.0638, subpart 4, that apply to hazardous waste landfills.
- (2) Owners and operators who store used oil in containers must, at closure, remove containers holding used oils or residues of used oil from the site. The owner or operator must remove or decontaminate used oil residues, contaminated containment system components, contaminated soils, and structures and equipment contaminated with used oil, and manage them as hazardous waste unless the materials are not hazardous waste under parts 7045.0102 to 7045.0155.

[For text of subps 6 to 11, see M.R.]

7045.0885 STANDARDS FOR USED OIL BURNERS WHO BURN OFF-SPECIFICATION USED OIL FOR ENERGY RECOVERY.

[For text of subps 1 to 5, see M.R.]

Subp. 6. Used oil storage.

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A. Applicability of federal storage regulations. Used oil burners must comply with all applicable spill prevention, control, and countermeasures requirements of Code of Federal Regulations, title 40, part 112, as amended, in addition to the requirements of this subpart. Used oil burners must comply with the underground storage tank standards of chapter 7150 for used oil stored in underground tanks, whether or not the used oil exhibits any characteristic of hazardous waste, in addition to the requirements of this part.

B. Used oil burners who store used oil in aboveground tanks are subject to chapter 7151, in addition to the requirements of this subpart. Used oil burners who store at least 10,000 gallons of used oil at one time are subject to the requirements of Minnesota Statutes, chapter 115E, to prepare and maintain a discharge prevention and response plan, in addition to the requirements of this part. All used oil burners shall comply with the storage and use requirements of the Minnesota State Fire Code, chapter 7510, in addition to the requirements of this part.

C. Used oil burners shall not store used oil in units other than containers or tanks and must ensure that the following requirements for containers and tanks are met. Containers and tanks used to store used oil at burning facilities must be in good condition, not leaking, and closed. Containers must be equipped with a secondary containment system. The secondary containment system must consist of, at a minimum, dikes, berms, or retaining walls, and a floor which covers the entire area within the dike, berm, or retaining wall. An equivalent secondary containment system may be used for containers. The entire containment system, including walls and floor, must be sufficiently impervious to used oil to prevent any used oil released into the containment system from migrating out of the system to the soil, groundwater, or surface water. Containers, aboveground tanks, and fill pipes of underground tanks used to store used oil at transfer facilities must be marked with the words "Used Oil." Aboveground tanks used to store used oil at burning facilities may also be subject to the secondary containment requirements and other requirements in chapter 7151.

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[For text of item D, see M.R.]

181.7 [For text of subps 7 to 9, see M.R.]

Subp. 10. Closure.

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A. Owners and operators who store or process used oil in aboveground tanks must, at closure of the tank system, remove or decontaminate residues in tanks, contaminated containment system components, contaminated soils, and structures and equipment contaminated with used oil, and manage them as hazardous waste unless the materials are not hazardous waste under parts 7045.0102 to 7045.0155. If the owner or operator demonstrates that not all contaminated soils can be practicably removed or decontaminated as required in this item, then the owner or operator must close the tank system and perform postclosure care in accordance with the closure and postclosure care requirements of part 7045.0638, subpart 4, that apply to hazardous waste landfills.

B. Owners and operators who store used oil in containers must, at closure, remove containers holding used oils or residues of used oil from the site. The owner or operator must remove or decontaminate used oil residues, contaminated containment system components, contaminated soils, and structures and equipment contaminated with used oil, and manage them as hazardous waste unless the materials are not hazardous waste under parts 7045.0102 to 7045.0155.

[For text of subp 11, see M.R.]

7045.1390 LAND DISPOSAL RESTRICTIONS.

- Subpart 1. **Incorporation of federal land disposal restrictions.** Code of Federal Regulations, title 40, part 268, as amended, land disposal restrictions, is incorporated by reference, except as provided in subparts 2 to 5.
- Subp. 2. General additions, modifications, or exceptions to incorporation of regulations.

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A. Part 7045.0090, adoption and incorporation by reference, also applies.

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- B. The agency does not incorporate the definitions of debris or hazardous debris in Code of Federal Regulations, title 40, section 268.2, or the regulations related to debris and hazardous debris throughout Code of Federal Regulations, title 40, part 268, including the treatment standards for hazardous debris in section 268.45. Wastes that would be federally regulated as debris or hazardous debris are regulated as hazardous waste.
- Subp. 3. Exceptions or additions to Code of Federal Regulations, title 40, subpart A.
- A. The agency does not incorporate Code of Federal Regulations, title 40, section 268.1(c)(3), allowing disposal into an injection well.
- B. References to "EPA" in Code of Federal Regulations, title 40, sections 268.1(e)(3) and 268.2(j) mean the federal Environmental Protection Agency.
- 182.18 C. The agency does not incorporate the definitions found in Code of Federal Regulations, title 40, section 268.2, paragraph a, c, d, e, f, g, or h.
- D. References in Code of Federal Regulations, title 40, section 268.7(a)(9)(iii), to D001 to D043 do not include D009.
- E. The agency does not incorporate Code of Federal Regulations, title 40, section 268.5, governing procedures for case-by-case extensions to an effective date.

 That section is administered by the EPA.
- F. The agency does not incorporate Code of Federal Regulations, title 40, section 268.6, governing petitions to allow land disposal of a waste prohibited under subpart C. Part 7045.0075, subpart 9, applies.
- 183.4 G. The agency does not incorporate Code of Federal Regulations, title
 183.5 40, section 268.4(a)(3)(ii) and (iii), relating to waivers or modifications of surface
 183.6 impoundment requirements.

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Subp. 4. Exceptions or additions to Code of Federal Regulations, title 40, 183.7 **subpart B.** The agency does not incorporate the EPA schedule in Code of Federal 183.8 Regulations, title 40, section 268.13, for wastes identified or listed after November 8, 183.9 1984. That section is administered by the Environmental Protection Agency. 183.10 Subp. 5. Exceptions or additions to Code of Federal Regulations, title 40, 183.11 subpart D. 183.12 A. The agency does not incorporate Code of Federal Regulations, title 40, 183.13 section 268.42(b), governing the demonstration of an alternative treatment method. That 183.14 183.15 section is administered by the EPA. B. The agency does not incorporate Code of Federal Regulations, title 40, 183.16 section 268.44, paragraphs (a) to (g) or (o), governing variance from a treatment standard 183.17 and wastes excluded in various states. That section is administered by the EPA. 183.18 **REPEALER.** Minnesota Rules, parts 7045.0020, subpart 45a; 7045.0075, subparts 8 and 183.19 10; 7045.0135, subparts 1, 2, 2a, 3, and 4; 7045.0139, subpart 2; 7045.0141, subparts 2, 183.20 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, and 23; 7045.0143, 183.21 183.22 subparts 2, 3, 4, 5, 6, 7, 9, 10, 12, 13, 14, 15, 17, 20, 21, 23, 25, and 27; 7045.0544,

subparts 2 and 3; 7045.1300; 7045.1305; 7045.1309; 7045.1310; 7045.1315; 7045.1320;

7045.1325; 7045.1330; 7045.1333; 7045.1334; 7045.1335; 7045.1339; 7045.1350;

7045.1355; 7045.1358; 7045.1360; and 7045.1380, are repealed.

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