

1 Department of Public Safety
 2 Driver and Vehicle Services
 3
 4 Adopted Permanent Rules Relating to Security Standards of
 5 Firearms Dealers
 6
 7 Rules as Adopted

8 7504.0100 DEFINITIONS.

9 Subpart 1. **Scope.** For purposes of this chapter, the terms
10 in subparts 2 to 6 have the meanings given them.

11 Subp. 2. **Firearms dealer.** "Firearms dealer" means a
12 dealer federally licensed to sell pistols who operates a retail
13 business in which pistols are sold from a permanent business
14 location other than the dealer's home. For the purposes of this
15 chapter, a dealer's home does not include the following:

16 A. a building located on property that is zoned
17 commercial;

18 B. a business location where the square footage used
19 for the business of selling firearms exceeds the square footage
20 used for the dealer's residence; or

21 C. a building located on the same property as the
22 dealer's home that is not attached to the dealer's home.

23 Subp. 3. **Small firearms dealer.** "Small firearms dealer"
24 means a firearms dealer who operates a retail business at which
25 no more than 50 pistols are displayed for sale at any time.

26 Subp. 4. **Large firearms dealer.** "Large firearms dealer"
27 means a firearms dealer who operates a retail business at which
28 more than 50 pistols are displayed for sale at any time.

29 Subp. 5. **Pistol.** "Pistol" includes a weapon designed to
30 be fired by the use of a single hand and with an overall length
31 less than 26 inches, or having a barrel or barrels of a length
32 less than 18 inches in the case of a shotgun or having a barrel
33 of a length less than 16 inches in the case of a rifle (1) from
34 which may be fired or ejected one or more solid projectiles by
35 means of a cartridge or shell or by the action of an explosive

1 or the igniting of flammable or explosive substances; or (2) for
2 which the propelling force is a spring, elastic band, carbon
3 dioxide, air or other gas, or vapor. Pistol does not include a
4 device firing or ejecting a shot measuring .18 of an inch or
5 less in diameter and commonly known as a BB gun, a scuba gun, a
6 stud gun or nail gun used in the construction industry, or
7 children's pop guns or toys.

8 Subp. 6. **Displayed for sale.** "Displayed for sale" means a
9 pistol available for sale to customers that is either displayed
10 or stored at the dealer's place of business. This does not
11 include pistols temporarily stored at the place of business for
12 repair or servicing.

13 7504.0200 SECURITY MEASURES FOR SMALL FIREARMS DEALERS.

14 After business hours when the dealer's place of business is
15 unattended, a small firearms dealer shall place all pistols that
16 are located in the dealer's place of business in a locked safe
17 or locked steel gun cabinet, or on a locked, hardened steel rod
18 or cable that runs through the pistols' trigger guards.

19 A. The door to a safe must be recessed or flush and
20 made of at least seven gauge steel. The body of a safe must be
21 made of hot rolled steel of at least 12 gauge thickness. A safe
22 must have an Underwriters Laboratory (UL) listed Group 2
23 combination lock.

24 B. A rod or cable used to secure a pistol must be
25 hardened steel. The rod or cable must be at least one-fourth
26 inch in diameter. The rod or cable must be secured with a
27 hardened steel lock which has a shackle that is protected or
28 shielded from attack by a bolt cutter.

29 C. No more than five pistols may be affixed to any
30 one rod or cable.

31 D. The safe, gun cabinet, rod, or cable must be
32 anchored to prevent its removal from the premises.

33 E. The door to a gun cabinet must be made of at least
34 14 gauge steel. The door may be recessed, flush, or
35 overlapping. If the door is flush or overlapping, it must be

1 designed to conceal the location of the locking bolts and hinges
2 from the outside of the cabinet. The door must be reinforced
3 and must be attached to the body by one continuous hinge or at
4 least two hinges that are located either inside or outside the
5 body. If the hinges are located outside the body of the safe,
6 the safe must have an interior locking system consisting of
7 permanent or moveable locking pins securing the door from the
8 inside when it is in the closed position. The body of a gun
9 cabinet must be made of hot rolled steel of at least 14 gauge
10 thickness, and must be continuously welded to create a single,
11 solid structure. A gun cabinet must have either a UL-listed
12 group two combination lock or a UL-listed key lock that is
13 encased in a high security, drill-resistant lock body. A key
14 lock must use a restricted key that can only be duplicated by a
15 factory-authorized source.

16 7504.0300 SECURITY MEASURES FOR LARGE FIREARMS DEALERS.

17 A large firearms dealer shall comply with the requirements
18 of items A to H or the requirements of part 7504.0200, items A
19 to D, except that a large firearms dealer shall not use a gun
20 cabinet.

21 A. The dealer shall install vehicle-resistant
22 barriers to prevent the penetration of the dealer's place of
23 business by a motor vehicle. The barriers must protect any
24 areas that are accessible to vehicles and that have a free run
25 distance of 50 feet or more.

26 B. The dealer shall secure each perimeter doorway
27 according to subitem (1), (2), or (3).

28 (1) The dealer may use a windowless steel
29 security door equipped with both a dead bolt and a doorknob lock.

30 (2) The dealer may use a windowed metal door that
31 is equipped with both a dead bolt and a doorknob lock. The
32 window must be made of one-half inch polycarbonate or glass
33 reinforced with metal mesh. If the window has an opening of
34 five inches or more measured in any direction, then the window
35 must be covered with steel bars or metal grating affixed to the

1 interior of the door.

2 (3) The dealer may use a metal grate that is
3 padlocked and affixed to the premises independent of the door
4 and door frame.

5 C. A dealer shall cover all windows with steel bars
6 that are anchored internally to the wall joists.

7 D. A dealer shall secure a room where pistols are
8 stored after hours with a locked steel door or metal grating.

9 E. A dealer shall not display pistols within four
10 feet of a window unless the window is covered by metal screen
11 that is anchored internally to the wall joists.

12 F. A dealer shall secure heating, ventilating, air
13 conditioning, and service openings with steel bars, metal
14 grating, or an alarm system as described in part 7504.0400.

15 G. A dealer shall illuminate each perimeter doorway
16 so that the doorway is clearly visible after dark from a
17 distance of 100 feet.

18 H. Metal grates and grating must have spaces no
19 larger than six inches wide along any diagonal. Metal screen
20 must have spaces no larger than three inches wide along any
21 diagonal. Steel bars must be no more than six inches apart on
22 center.

23 7504.0400 ELECTRONIC SECURITY FOR ALL FIREARMS DEALERS.

24 A firearms dealer shall install and maintain an electronic
25 security system that meets the requirements of items A to I.

26 A. The system must emit an audible alarm at the
27 dealer's place of business when triggered.

28 B. The system must transmit a silent alarm when
29 triggered. The silent alarm must be transmitted directly to a
30 public safety answering point where this service is available.
31 If no local public safety answering point provides an
32 alarm-monitoring service, the silent alarm must automatically
33 transmit a violation signal to a UL-approved monitoring station
34 that must notify an appropriate law enforcement agency within
35 two minutes of receiving the violation signal.

1 C. A large firearms dealer's system must include a
2 backup silent alarm that transmits the alarm as provided in item
3 B if the primary transmission system fails.

4 D. The system must include a line cut alarm unless
5 the incoming phone lines are hardened by routing them through
6 underground conduit or similar protective barrier. The line cut
7 alarm must be triggered when the phone line is cut, and must
8 emit an audible alarm.

9 E. The system must monitor all exterior doors,
10 windows, and other entry points, including but not limited to
11 heating, ventilating, air conditioning, and customer and service
12 entry points.

13 F. The system must use motion and heat sensors to
14 monitor pistol storage areas and alarm control boards.

15 G. The system must monitor all interior doors that
16 provide access to pistol storage areas.

17 H. All components of the system must be UL-approved.

18 I. All components of the system must be independently
19 tested and certified to comply with this part at least once per
20 year. The test must be conducted by an alarm system
21 installation or monitoring firm or a person approved by the
22 alarm system manufacturer or distributor. Written certification
23 must be available for inspection by a local law enforcement
24 authority.

25 7504.0500 INSPECTION BY LAW ENFORCEMENT.

26 A firearms dealer shall make its place of business
27 available to local law enforcement officials during normal
28 business hours for the purpose of verifying compliance with this
29 chapter. A local law enforcement official is not required to
30 give advance notice of an inspection.

31 7504.0600 EXEMPTIONS.

32 Upon written request from a firearms dealer, the
33 commissioner of public safety shall grant an exemption from
34 compliance with a requirement of this chapter if the following
35 conditions are met:

1 A. the request identifies the requirement from which
2 the dealer wants to be exempt;

3 B. the request identifies security measures used in
4 lieu of complying with the requirement;

5 C. the requirement is not specifically set out in
6 statute; and

7 D. the commissioner determines that the security
8 measures will provide a degree of security similar to the degree
9 of security provided by the requirement or will cause a delay in
10 the unauthorized entry into the dealer's business premises
11 equivalent to the delay provided by complying with the
12 requirement.