

1 Department of Labor and Industry

2

3 Adopted Permanent Rules Relating to Steamfitters

4

5 Rules as Adopted

6 5230.0040 DEFINITIONS.

7 Subpart 1. to 3. [Unchanged.]

8 Subp. 4. **Pipefitter trainee.** A "pipefitter trainee" is
9 any person other than a contracting or journeyman steamfitter,
10 whose principal occupation is learning and assisting in the
11 installation of high pressure steam piping and appurtenances
12 under the direct supervision of a licensed steamfitter.

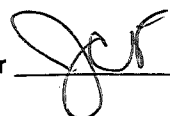
13 5230.0050 LICENSING AND REGISTRATION REQUIREMENT.

14 No person, firm, corporation, or association shall engage
15 in the business or work at the occupation of high pressure steam
16 piping in the state of Minnesota without first obtaining a
17 license and being registered as a contracting or journeyman
18 steamfitter, as the case may be, and no licensed contractor
19 shall employ a journeyman steamfitter, to install high pressure
20 steam piping unless such journeyman is a licensed steamfitter;
21 and no person shall work as a pipefitter trainee for more than
22 30 days without being registered as such, nor longer than four
23 years without making application for examination and license as
24 a steamfitter.

25 Licenses shall be granted as contracting or journeyman
26 steamfitters upon proof of qualifications therefor as
27 hereinafter provided, and no pipefitter trainee shall be
28 registered as such who is not at least 16 years of age.

29 An applicant for a contractor's license to do business in
30 the name of a firm or partnership shall be a bona fide member or
31 employee of such firm or partnership. An applicant for a
32 contractor's license to do business in the name of a corporation
33 shall be a regular employee or member in such corporation.

34 5230.0080 JOURNEYMAN STEAMFITTER QUALIFICATIONS.



1 Applicants for license shall:

2 A. be at least 20 years of age;

3 B. possess sufficient education to read and
4 comprehend blueprints and specifications for the installation of
5 high pressure steam piping;

6 C. be of good moral character;

7 D. have been a registered pipefitter trainee or
8 journeyman steamfitter for at least four years;

9 E. pay an examination fee; and

10 F. pass the required examination by at least 70
11 percent.

12 5230.0110 REGISTRATION OF TRAINEES.

13 Subpart 1. and 2. [See Repealer.]

14 Subp. 2a. **Annual registration, supervision.** All
15 contracting pipefitters shall, within ten days of the employment
16 of a pipefitter trainee, inform the department of the employment
17 of the pipefitter trainee, giving the name, address, age, and
18 date of employment of the pipefitter trainee.

19 All persons learning the trade of pipefitting shall
20 register with the department on an annual basis until the four
21 years of training are documented. The registration shall be
22 made at the time of initial registration with the department and
23 annually after that on the anniversary of the initial
24 registration. Upon completion and verification of four years of
25 employment and training by a licensed contracting pipefitter,
26 the pipefitter trainee shall make application for examination
27 and license as a journeyman.

28 All persons learning the trade of pipefitting shall be
29 under the direct supervision of a contracting or journeyman
30 pipefitter~~7-and-when-working-on-high-pressure-piping-projects7~~
31 ~~shall-be-limited-to-working-on-permitted-projects-under-the~~
32 ~~provisions-of-Minnesota-Statutes7-section-326.477-subdivision~~

33 1. The minimum ratio of pipefitter trainees to licensed
34 pipefitters on the jobsite shall be:

35 A. one pipefitter trainee for the first licensed

1 pipefitter; and

2 B. one pipefitter trainee for every three licensed
3 pipefitters after that; provided, that at least one journeyman
4 or contracting pipefitter must be on the jobsite at all times
5 when work is in progress.

6 ~~Upon completion and verification of four years of~~
7 ~~employment and training by a licensed contracting pipefitter,~~
8 ~~the pipefitter trainee may make application for examination and~~
9 ~~license as a journeyman.~~

10 Subp. 3. Changes in employment or address. All registered
11 pipefitter trainees shall inform the department of changes of
12 employment and their address.

13 5230.0130 DUTIES OF LICENSED CONTRACTING STEAMFITTERS.

14 A contracting steamfitter employing a journeyman
15 steamfitter or a pipefitter trainee shall comply with all the
16 laws, rules, and minimum standards of the state of Minnesota,
17 paying promptly for labor and material furnished an owner, and
18 reporting income tax and conforming to the laws governing the
19 relationship of master and servant, including the carrying or
20 workmen's compensation insurance, paying the Social Security
21 tax, paying wages when due, furnishing written contracts of
22 employment, and employing licensed steamfitters on high pressure
23 pipe work.

24
25 REVISOR'S INSTRUCTION. In the next edition of Minnesota
26 Rules, the Revisor of Statutes shall substitute the term
27 "pipefitter" wherever the term "steamfitter" appears in chapter
28 5230, including headnotes and delete the word "steam" wherever
29 it appears in chapter 5230, including headnotes, except that the
30 word "steam" shall not be deleted from part 5230.0040, subpart 2.

31

32 REPEALER. Minnesota Rules, part 5230.0110, subparts 1 and
33 2, are repealed.

34

35 APPLICATION. Part 5230.0110 applies to all high pressure

01/02/90

[REVISOR] JCF/JC AR1540

1 piping projects after ~~December-31, 1989~~ January 31, 1990, to
2 high pressure ~~piping~~ pipefitter trainees registered
3 after ~~December-31, 1989~~ January 31, 1990, and to all high
4 pressure ~~piping~~ pipefitter apprentices registered with the
5 department before ~~January~~ February 1, 1990.