

1 Department of Agriculture

2

3 Adopted Permanent Rules Relating to Bulk Pesticide Storage

4

5 Rules as Adopted

6 1505.2010 DEFINITIONS.

7 Subpart 1. Scope. As used in parts 1505.2010 to
8 1505.2150, the words and terms defined in this part have the
9 meanings given them.

10 Subp. 2. Appurtenances. "Appurtenances" means valves,
11 pumps, fittings, pipes, hoses, and metering devices that are
12 connected to a bulk pesticide container or used for transferring
13 liquid bulk pesticide between containers.

14 Subp. 3. Bulk pesticide. "Bulk pesticide" means a
15 pesticide that is held in an individual container with a
16 pesticide content of 56 U.S. gallons or more, or 100 pounds or
17 more net dry weight, including mini-bulk pesticide unless
18 otherwise specified. Only technical grade, formulated grade,
19 and other similar grades of ~~undiluted~~ bulk pesticide are
20 included in this definition.

21 Subp. 4. Bulk pesticide storage facility. "Bulk pesticide
22 storage facility" means a site at which a bulk pesticide is
23 stored, ~~distributed, or repackaged~~ by a person who distributes
24 or repackages the bulk pesticide.

25 Subp. 5. Commissioner. "Commissioner" means the
26 commissioner of agriculture or the commissioner's authorized
27 agent.

28 Subp. 6. Containment area. "Containment area" means a
29 facility, device, or system or a combination of these designed
30 to prevent the escape or movement of a pesticide from the place
31 it is stored or kept under conditions that might otherwise
32 result in ~~contamination of~~ unreasonable adverse effects on the
33 environment.

34 Subp. 7. Custom mix. "Custom mix" means a mixture of
35 registered pesticide or pesticide-fertilizer mixes prepared by a

1 dealer in response to a specific request of an end user of those
2 products.

3 Subp. 8. Disposal. "Disposal" means the release, deposit,
4 injection, dumping, spilling, leaking, or placing of pesticide
5 into or on land or water so that the pesticide may enter the
6 environment or be emitted into the air or released into any
7 surface water or groundwater. This definition, however, does
8 not include pesticide use allowable under Minnesota Statutes,
9 chapter 18B or rules adopted under Minnesota Statutes, chapter
10 18B.

11 Subp. 9. Dry pesticide. "Dry pesticide" means pesticide
12 that is in solid form before application or mixing for
13 application, including formulations such as dusts, wettable
14 powders, dry flowable powders, and granules.

15 Subp. 10. Groundwater. "Groundwater" means the water in
16 the zone of saturation in which all of the pore spaces of the
17 subsurface material are filled with water. The water that
18 supplies springs and wells is groundwater.

19 Subp. 11. Inorganic soil. "Inorganic soil" means a soil
20 that is a silty clay loam or finer with less than six percent
21 organic matter. This definition pertains to the specific type
22 of soil used to construct walls and liners of containment areas.

23 Subp. 12. Liquid pesticide. "Liquid pesticide" means
24 pesticide in liquid form, including solutions, emulsions,
25 suspensions, and slurries.

26 Subp. 13. Mini-bulk pesticide. "Mini-bulk pesticide"
27 means an amount of liquid pesticide greater than 56 U.S. gallons
28 (211 liters) but not greater than 499 U.S. gallons (1,892
29 liters), or an amount of dry pesticide greater than 100 pounds
30 (45 kilograms) but not greater than 499 pounds (225 kilograms),
31 that is held in a single container designed for ready handling
32 and transport.

33 Subp. 14. New bulk pesticide storage facility. "New bulk
34 pesticide storage facility" means a bulk pesticide storage
35 facility established after July 1, 1989, at a site that was not
36 previously used as a bulk pesticide storage facility. A

1 facility is established, for purposes of this subpart, on the
2 date it is first placed in use.

3 Subp. 15. Previously established bulk pesticide storage
4 facility. "Previously established bulk pesticide storage
5 facility" means a bulk pesticide storage facility established
6 before July 1, 1989. A facility is established, for purposes of
7 this subpart, on the date it is first placed in use.

8 Subp. 16. Release. "Release" means a pesticide release
9 incident as defined in Minnesota Statutes, section 18B.01,
10 subdivision 12, including a pesticide released into a secondary
11 containment or loading area.

12 Subp. 17. Release response plan. "Release response plan"
13 means a plan describing procedures employed for the notification
14 of appropriate state agencies, stopping a release, recovering
15 releases, and cleaning up the release area.

16 Subp. 18. Repackaging. "Repackaging" means a registrant's
17 or manufacturer's authorized ~~transferring~~ transfer and
18 subsequent labeling of a registered pesticide from a bulk
19 pesticide container to another pesticide container 56 U.S.
20 gallons or more in an unaltered state in preparation for sale
21 delivery to another dealer or user.

22 Subp. 19. Revised bulk pesticide storage permit
23 application. "Revised bulk pesticide storage permit
24 application" means an application for a bulk pesticide storage
25 permit filed with the commissioner detailing substantial
26 alterations that are to be made to a facility.

27 Subp. 20. Storage container. "Storage container" means a
28 container used for the fixed storage of bulk pesticide,
29 including a rail car, nurse tank, mini-bulk tank, or other
30 mobile container for more than ten consecutive days. This
31 definition does not include a container used solely for
32 emergency storage of leaking pesticide containers that are less
33 than 56 U.S. gallons or pesticide rinsate holding tanks.

34 Subp. 21. Substantially altering. "Substantially altering"
35 includes, but is not limited to, the modification of a bulk
36 pesticide storage facility through the changing, addition, or

1 removal of bulk pesticide storage containers, appurtenances,
 2 load areas, secondary containment, or any modifications that may
 3 result in reducing the effectiveness of safeguards. This
 4 definition does not include the routine maintenance of bulk
 5 pesticide storage containers, load areas, secondary containment,
 6 or appurtenances.

7 Subp. 22. Surface water. "Surface water" means water that
 8 rests or flows on the surface of the ground.

9 ~~Subp. 23. Tank mix. "Tank mix" means a mixture of~~
 10 ~~registered pesticides prepared according to label directions for~~
 11 ~~site application.~~

12 1505.2020 NEW FACILITIES.

13 Subpart 1. Permit required. No person may construct or
 14 operate a new bulk pesticide storage facility without first
 15 obtaining a permit under parts 1505.2040 and 1505.2050.

16 Subp. 2. Information required before construction. After
 17 being granted a permit by the commissioner, and before beginning
 18 construction of the bulk pesticide storage facility, an owner or
 19 manager shall submit to the commissioner:

20 A. the name, address, and telephone number of the
 21 persons who will construct, install, or modify the facility; and

22 B. copies of any permits or letters of authorization
 23 required by any local unit of government for the construction,
 24 installation, or modification of the facility.

25 Subp. 3. Compliance within 90 days. Within 90 days after
 26 being granted a permit by the commissioner, a new bulk pesticide
 27 storage facility owner or manager shall comply with parts
 28 1505.2010 to 1505.2150.

29 Subp. 4. Time extension. The commissioner shall grant a
 30 time extension of up to 180 days for delays due to construction
 31 or equipment or material procurement ~~may be granted by the~~
 32 ~~commissioner~~ if requested in writing by the facility owner or
 33 manager. The commissioner shall set forth in writing the
 34 reasons for granting or denying a requested time extension
 35 within 15 days of the request.

1 1505.2030 PREVIOUSLY ESTABLISHED FACILITIES.

2 A person who operates a bulk pesticide storage facility
3 established before July 1, 1989, must comply with items A to C.

4 A. The person must, by July 1, 1990, file with the
5 commissioner an application for a bulk pesticide storage permit
6 under parts 1505.2040 and 1505.2050 and comply with parts
7 1505.2010, 1505.2030, 1505.2060, and 1505.2090 to 1505.2150.

8 B. The person must, by July 1, 1991, comply with
9 parts 1505.2070 and 1505.2080. The commissioner shall grant a
10 time extension of up to one year ~~may-be-granted-by-the~~
11 ~~commissioner~~ for delays due to construction or equipment or
12 material procurement, if requested in writing by the facility
13 owner or manager. The commissioner shall set forth, in writing,
14 the reasons for granting or denying a requested time extension
15 within 15 days of the request.

16 C. After being granted a bulk pesticide storage
17 permit by the commissioner, and before beginning any
18 construction or ~~modification-of~~ substantially altering an
19 existing bulk pesticide storage facility, the person must submit
20 to the commissioner:

21 (1) the name, address, and telephone number of
22 the persons who will construct, install, or modify the facility;
23 and

24 (2) copies of any permits or letters of
25 authorization required by any local or state unit of government
26 for the construction, installation, or modification of the
27 facility.

28 1505.2040 BULK PESTICIDE STORAGE PERMIT.

29 Subpart 1. Commissioner's review of application. The
30 commissioner shall review an initial application as submitted
31 under part 1505.2050 within 30 days of receipt and either issue
32 a bulk pesticide storage permit or advise the applicant, in
33 writing, of an unsatisfactory review and detail all changes
34 necessary in order to achieve compliance. Upon receipt of the
35 additional requested compliance information from a person, the

1 commissioner has 15 days in which to issue a bulk pesticide
2 storage permit or advise the applicant, in writing, of an
3 unsatisfactory review and detail all changes necessary in order
4 to achieve compliance.

5 Subp. 2. Substantial alterations. No person may
6 substantially alter any bulk pesticide storage facility without
7 first being granted a revised bulk pesticide storage permit from
8 the commissioner. The person must file a revised bulk pesticide
9 storage permit application detailing the proposed alterations
10 with the commissioner. The commissioner shall review an
11 application for a revised bulk pesticide storage permit within
12 30 days of receipt and either issue a revised bulk pesticide
13 storage permit or advise the applicant, in writing, of an
14 unsatisfactory review and detail all changes necessary in order
15 to achieve compliance.

16 Subp. 3. Denial; revocation; suspension, ~~modification~~. An
17 ~~initial or revised~~ After written notice and a hearing, a bulk
18 pesticide storage permit may be denied, revoked, or suspended,
19 ~~or modified, in whole or in part,~~ for one or more of the
20 following reasons:

21 A. ~~violation of a term or condition of the~~
22 permit failure to fully comply with parts 1505.2010 to
23 1505.2150;

24 B. obtaining the permit by misrepresentation or by
25 failure to disclose all relevant facts; or

26 C. discovery of unreasonable adverse effects to the
27 environment caused by the activities of the permit holder in the
28 conduct of actions undertaken under the permit.

29 Subp. 4. ~~Notice. If a permit is denied, revoked, or~~
30 ~~suspended, the commissioner shall send the applicant a written~~
31 ~~notice of denial, revocation, or suspension. Details that~~
32 ~~formed the basis of the decision must be included. The owner or~~
33 ~~manager must be given 30 days from the date of the notice to~~
34 ~~request an administrative meeting before the commissioner to~~
35 ~~present justification for an appeal of the decision.~~

36 ~~Following the date and time of the administrative meeting,~~

~~1 the-commissioner-has-15-days-in-which-to-analyze-the-facts
2 presented-and-grant-a-permit-or-advise-the-owner-or-manager,-in
3 writing,-of-the-commissioner's-determination-to-uphold-the
4 original-decision-not-to-grant-a-permit.~~

5 Subp.-5. Permit transfer. A bulk pesticide storage permit
6 may be transferred from one person to another if an application
7 for a permit detailing any changes and including the required
8 fee is filed with the commissioner prior to the transfer.

9 Subp. 6 5. Permit exceptions. Persons who store bulk
10 pesticides in a storage container of a rated capacity of less
11 than 500 U.S. gallons or who store bulk pesticides in individual
12 storage containers at a site where the total storage amount of
13 bulk pesticide is less than 500 U.S. gallons, are not required
14 to obtain a bulk pesticide storage permit, but are required to
15 comply with all other applicable provisions of this part.

16 1505.2050 APPLICATION AND PERMIT FEE.

17 Subpart 1. Information required. Application for a bulk
18 pesticide storage permit must be on forms provided by the
19 commissioner. The application must contain at least, but is not
20 limited to, the following information:

21 A. a differentiation as to whether the bulk pesticide
22 storage facility should be regarded as new or previously
23 established;

24 B. the name, address, and telephone number of the
25 person making application;

26 C. the name, address, and telephone number of the
27 persons that will own and operate the facility;

28 D. the location of the facility, including its legal
29 description;

30 E. photographs or a diagram of the current or
31 proposed facility, including all buildings, tanks, fertilizer
32 storage areas, mixing, loading, and rinsate recycling areas,
33 vehicle washing areas, and bulk pesticide storage areas;

34 F. a geologic report of the facility property and the
35 surrounding area, including maps, photographs, or diagrams of:

1 (1) the land use (crop land, residential, or
2 business) within one-quarter mile radius of the facility;

3 (2) the distance and direction to surface water,
4 drainage ditches, and storm sewers within one-quarter mile
5 radius of the facility;

6 (3) the distance and direction to any source of a
7 public water supply serving the facility;

8 (4) the year installed, depth, direction, and
9 distance to any well on or within 150 feet of all existing and
10 proposed loading and secondary containment areas; and

11 (5) the type of soils to the three foot depth
12 beneath the surface fill such as, but not limited to, gravel,
13 rock, or other soils of all existing and proposed loading and
14 secondary containment areas.

15 G. the number, age or condition, dimension, capacity,
16 and material description of the liquid bulk pesticide storage
17 containers and a list of pesticides to be stored in them, with
18 United States Environmental Protection Agency registration
19 numbers;

20 H. a certification that to the best of the owner's or
21 manager's knowledge the loading and containment areas will be
22 built in accordance with construction and plumbing plans
23 submitted and will comply with the design, construction, and
24 containment requirements of parts 1505.2070 and 1505.2080;

25 I. at least one scale drawing of the loading and bulk
26 ~~pesticide~~ secondary containment areas to include a construction
27 material specification or design guide;

28 J. a plumbing diagram showing the location, type, and
29 specifications of the appurtenances used in storing or
30 transferring bulk pesticides;

31 K. a copy of the release response plan as described
32 in part 1505.2100; and

33 L. the person's federal Environmental Protection
34 Agency establishment number, if required.

35 Subp. 2. Fee. The initial application for a bulk
36 pesticide storage permit must be accompanied by the fee required

1 in Minnesota Statutes, section 18B.14 for each bulk pesticide
2 storage facility. No fee is required to apply for a revised
3 bulk pesticide storage permit.

4 1505.2060 GENERAL REQUIREMENTS.

5 Subpart 1. Establishment number. A facility that
6 repackages ~~or-transfers~~ bulk pesticides ~~or-custom-mixes-any~~
7 ~~quantity-of-pesticides-for-application-by-another-person~~ must
8 obtain a pesticide producer establishment number from the United
9 States Environmental Protection Agency.

10 Subp. 2. Exception. A person who ~~tank-mixes-or~~ custom
11 mixes pesticides for application by the person's firm only, is
12 not required to secure a pesticide producer establishment number
13 from the United States Environmental Protection Agency.

14 Subp. 3. Storage containers and appurtenances.

15 A. Storage containers and appurtenances must be
16 constructed, installed, and maintained to prevent the release of
17 liquid bulk pesticide. Storage containers and appurtenances
18 must be structurally sound, resistant to changes in temperature
19 extremes, and constructed of materials that are adequately thick
20 to be structurally sound and that are resistant to corrosion,
21 puncture, or cracking. Materials used in the construction or
22 repair of storage containers and appurtenances may not be of a
23 type that reacts chemically or electrolytically with stored bulk
24 pesticide in a way that may weaken the storage container or
25 appurtenance, create a risk of release, or adulterate the
26 pesticide. Metals used for valves, fittings, and repairs on
27 metal containers must be compatible with the metals used in the
28 construction of the storage container, so that the combination
29 of metals does not cause or increase corrosion that may weaken
30 the storage container or its appurtenances, or create a risk of
31 release. Storage containers and appurtenances must be designed
32 to handle all operating stresses taking into account the
33 foreseeable course of operations. Underground appurtenances are
34 prohibited as part of a system designed and constructed for
35 transferring bulk pesticides unless approved by the commissioner.

1 B. Storage containers may only be constructed of
2 stainless steel, fiberglass, polyethylene, ferrous metal,
3 cross-linked polyolefin, or other commissioner-approved
4 materials that are suitable for the stored bulk pesticide.
5 Polyvinyl chloride tanks, fittings, and appurtenances are
6 prohibited.

7 Ferrous metal tanks must have a protective lining that
8 inhibits corrosion and does not react chemically with the stored
9 pesticide.

10 Unlined ferrous metal tanks may be used only with proof of
11 compatibility from the pesticide manufacturer.

12 C. Storage container connections, except safety
13 relief connections, must be equipped with a shutoff valve
14 located on the storage container or at a distance from the
15 storage container dictated by standard engineering practice and
16 in compliance with this part. Wetted parts inside shutoff
17 valves and connections from the storage container to the shutoff
18 valve must be made of stainless steel.

19 D. Storage containers must be equipped with a liquid
20 level gauging device by which the level of liquid in the storage
21 container can be readily and safely determined. A liquid level
22 gauging device is not required if the level of the liquid in a
23 storage container can be readily and reliably measured by other
24 means. Liquid level gauging devices must be secured, in a safe
25 manner, to protect against breakage or vandalism that may result
26 in release. External sight gauges are permitted only with
27 approval from the commissioner.

28 E. Meters and scales used for the sale of bulk
29 pesticide must be compatible with the pesticide being metered or
30 weighed.

31 F. Pipes and fittings must be adequately supported to
32 prevent sagging and possible breakage because of gravity and
33 other forces that may be encountered in the ordinary course of
34 operations.

35 G. Valves must be secured and of a locking type to
36 protect against vandalism or accidental valve openings that may

1 result in a release.

2 H. Storage containers must be equipped with a vent or
3 other device designed to relieve excess pressure, prevent losses
4 by evaporation, and exclude precipitation.

5 Subp. 4. **Anchoring of storage containers.** Storage
6 containers must be anchored to prevent flotation or instability
7 that might occur as a result of liquid accumulations within a
8 secondary containment area built under part 1505.2080.
9 Anchoring may be accomplished by guy wires, or other
10 commissioner-approved anchors.

11 Subp. 5. **Security.** Storage containers must be secured
12 against access by unauthorized persons and provide protection
13 against access by wildlife. Appurtenances must be fenced or
14 otherwise secured to provide reasonable protection against
15 vandalism or unauthorized access that may result in a release.
16 Valves on storage containers must be locked or otherwise secured
17 except when persons responsible for facility security are
18 present at the facility. Valves on rail cars, nurse tanks, and
19 other mobile pesticide containers parked overnight at a storage
20 facility must be locked or secured except when persons
21 responsible for facility security are present at the facility.

22 Subp. 6. **Filling.** Storage containers must not be filled
23 to more than 95 percent of capacity unless the storage container
24 construction or location provides constant temperature control
25 of the container contents.

26 Repackaging and delivery of bulk pesticides must be
27 attended and supervised at all times by the owner, manager, or
28 an employee of the facility.

29 Subp. 7. **Protection against damage by moving vehicles.**
30 Storage containers and appurtenances, including pipes, must be
31 protected against reasonably foreseeable risks of damage by
32 trucks and other moving vehicles and objects.

33 Subp. 8. **Storage of dry bulk pesticide.** Except during
34 loading, stored dry bulk pesticide must be covered by a roof or
35 tarpaulin that will exclude precipitation from the pesticide.
36 Storage containers must be placed on a concrete or other

1 impervious surfaced floor on pallets or on a raised platform to
2 prevent the accumulation of water in or under the pesticide.

3 Storage facilities must be secured against entry by
4 unauthorized persons or wildlife.

5 Subp. 9. Labeling of storage containers. Every storage
6 container must bear a current pesticide product label as
7 required by the United States Environmental Protection Agency.

8 For outside storage, the label required under this part
9 must be placed on the storage container so as to be visible from
10 outside of the secondary containment area. The label must be
11 legible at all times. The type size used on the label must be
12 that specified in Code of Federal Regulations, title 40, part
13 162.

14 1505.2070 LOADING AREAS.

15 Subpart 1. Containment for liquid bulk pesticide loading
16 sites. An area used for the loading of liquid bulk pesticide
17 into fixed storage containers, mobile containers, or pesticide
18 application equipment at a bulk pesticide storage facility must
19 be provided with a means of containment that is elevated above
20 the surrounding area, constructed of reinforced concrete or
21 other commissioner-approved material, and designed and
22 constructed for the intended purpose. The means of containment
23 must not contain a drain and must comply with either item A or B.

24 A. A curbed loading area without a sediment trap must
25 comply with subitems (1) and (2).

26 (1) The perimeter of the area must be curbed a
27 minimum of three inches in height to prevent run-off and the
28 curbed surface must form a liquid-tight containment area.

29 (2) The curbed surface and containment area must
30 contain a minimum of 1,000 U.S. gallons.

31 B. A sloped surface that contains a sediment trap
32 must comply with subitems (1) to (3).

33 (1) The perimeter of the area must be curbed
34 three inches in height to prevent runoff and must form a
35 liquid-tight containment area.

1 (2) The area must be sloped to a sediment trap
2 used only for the temporary collection of spilled or released
3 pesticides. The sediment trap may not be greater than two feet
4 deep or hold more than ~~±50~~ 109 U.S. gallons.

5 (3) The area must contain a minimum of 1,000 U.S.
6 gallons.

7 Subp. 2. Containment for pesticide-impregnated fertilizer
8 loading sites. An area used for the loading of pesticide
9 impregnated fertilizer into fixed storage containers, mobile
10 containers, or pesticide application equipment at a bulk
11 pesticide storage facility must be provided with the means of
12 containment in items A to C.

13 A. The containment area for pesticide-impregnated
14 fertilizer loading must be elevated above the surrounding area,
15 be constructed of reinforced concrete or other
16 commissioner-approved material, and be designed and constructed
17 for the intended purpose. A scale with a liquid-tight
18 containment area is acceptable.

19 B. The containment area must be of adequate size to
20 fully hold the largest fixed storage container, mobile
21 containers, or commercial pesticide application equipment that
22 will be loaded on the area.

23 C. The containment area must be protected or managed
24 in a manner that will prevent pesticide-contaminated runoff from
25 leaving the area.

26 Subp. 3. Load area exceptions and underground plumbing.

27 A. If load areas for fixed storage containers, mobile
28 containers, or pesticide application equipment are physically
29 separated from one another, each separate load area must be of a
30 design, size, and construction to contain a minimum of 500 U.S.
31 gallons.

32 B. If no bulk pesticide storage container at the
33 storage facility has a rated capacity of more than 500 U.S.
34 gallons, the load area must be of a design, size, and
35 construction to contain a minimum of 500 U.S. gallons.

36 If no bulk pesticide storage container at the storage

1 facility has a rated capacity of more than 250 U.S. gallons, the
2 load area must be of a design, size, and construction to contain
3 a minimum of 250 U.S. gallons.

4 C. A load area is not required for areas used for
5 loading anhydrous ammonia tanks with pesticides used to control
6 the nitrification process, if:

7 (1) the bulk pesticide storage container, pump,
8 and associated connections are located within a secondary
9 containment area;

10 (2) all pesticide delivery hoses are placed in
11 the secondary containment area between uses;

12 (3) no aluminum components are used; and

13 (4) all pesticide releases are immediately abated
14 and recovered.

15 D. Any underground plumbing used for transferring
16 rinsates or sediment from a sediment trap to rinsate tanks must
17 be designed, constructed, installed, and maintained to prevent
18 the release of pesticides to the environment and the backflow of
19 pesticide rinsates to the sediment trap.

20 1505.2080 SECONDARY CONTAINMENT AREAS.

21 Subpart 1. General requirements. Liquid bulk pesticide
22 storage containers must be confined to a secondary containment
23 area that is adequate, in the event of a release, to prevent the
24 movement of liquid pesticides to surface or ground water. The
25 loading area as specified in part 1505.2070 must not be located,
26 designed, or constructed in such a way so as to compromise the
27 required secondary containment of subpart 2. The secondary
28 containment provisions also apply to liquid bulk pesticides
29 stored in a location covered by a roof. A secondary containment
30 area must consist of:

31 A. a wall and liner as provided under subparts 4 and
32 5;

33 B. a prefabricated secondary containment basin as
34 provided under subpart 6; or

35 C. other safeguards approved by the commissioner.

1 Subp. 2. **Capacity.** The capacity of a secondary
2 containment area for a bulk pesticide storage facility must be
3 at least equal to the sum of all of the following:

4 A. the greatest volume of liquid bulk pesticide or
5 liquid bulk fertilizer that could be released from the largest
6 storage container within the secondary containment area;

7 B. 25 percent of the capacity of the largest liquid
8 bulk pesticide or liquid bulk fertilizer storage container
9 located within the secondary containment area for an outdoor
10 storage container, or ten percent of the capacity of the largest
11 liquid bulk pesticide container or liquid bulk fertilizer if
12 stored in a location covered by a roof; and

13 C. the total volume of released liquid which would be
14 displaced by the portions of all other storage containers within
15 the secondary containment area to the height of the containment
16 wall and all other fixtures and materials located within the
17 secondary containment area (including pesticide or fertilizer
18 diluent, empty pesticide containers, recovered pesticide or
19 fertilizer releases, and liquid pesticide or fertilizer metering
20 equipment).

21 Subp. 3. **Storage with other commodities or equipment.**

22 A. Liquid bulk pesticide, liquid bulk fertilizer,
23 pesticide or fertilizer diluent, empty pesticide containers,
24 recovered pesticide or fertilizer releases, or liquid pesticide
25 or fertilizer metering equipment may be stored within the bulk
26 pesticide secondary containment area.

27 B. The total containment capacity calculated in
28 subpart 2 may not be compromised by storing liquid bulk
29 pesticide or liquid bulk fertilizer, pesticide or fertilizer
30 diluent, pesticide containers, pesticide or fertilizer releases,
31 pesticide or fertilizer metering equipment, or other equipment
32 or products in amounts greater than the amounts which were
33 originally calculated as necessary displacement in subpart 2.

34 C. A liquid bulk pesticide storage containment area
35 may be located within the boundary of a liquid bulk fertilizer
36 containment area if:

1 (1) the containment areas are separated by a wall
2 described in subpart 4;

3 (2) the bulk pesticide is contained in an
4 anchored prefabricated containment unit as described in subpart
5 6; or

6 (3) each bulk pesticide storage container and its
7 appurtenances is effectively protected from corrosion and
8 flotation by liquid bulk fertilizers.

9 Subp. 4. Walls. The walls of a secondary containment area
10 must be made of ferrous metal, inorganic soil, stainless steel,
11 reinforced concrete, or solid reinforced masonry and must be
12 designed to withstand a ~~fully~~ full hydrostatic head of any
13 released liquid. Cracks and seams must be sealed as needed to
14 prevent leakage. Walls constructed of inorganic soil must be
15 lined as provided under subpart 5, item D, be protected from
16 erosion, and have a horizontal to vertical slope of at least
17 three to one, unless a steeper slope is consistent with good
18 engineering practice. Walls may not exceed six feet in height
19 above the interior grade.

20 A. All bulk pesticide tanks must be placed a minimum
21 of one foot from a secondary containment area wall.

22 B. Tanks over ten feet high stored outdoors must be
23 located at least three feet from the secondary containment area
24 wall.

25 C. The walls of a secondary containment area may not
26 contain a drain or other similar opening.

27 D. Masonry walls must be reinforced, capped with
28 concrete, and parged on the interior.

29 E. The joint between a masonry wall and any floor or
30 subsurface that it is constructed on must be constructed,
31 sealed, and protected in such a way that it prevents any
32 pesticide leakage from leaving the containment area.

33 Subp. 5. Lining.

34 A. The base of a secondary containment area and any
35 inorganic soil walls of a secondary containment area must be
36 lined with reinforced concrete, a synthetic liner, an inorganic

1 soil liner, ferrous metal, or stainless steel designed to limit
2 the permeability of the base and walls. Liners must meet the
3 requirements of this subpart. The base of a secondary
4 containment area may not contain a drain or other similar
5 opening used to release pesticides or precipitation. Dissimilar
6 materials may not be used together for a wall and liner
7 combination unless approved by the commissioner.

8 B. Concrete liners must be designed according to good
9 engineering practices to withstand any foreseeable loading
10 conditions, including a full hydrostatic head of released
11 liquid. Cracks and seams must be sealed to prevent leakage.

12 C. Synthetic liners must have a minimum thickness of
13 30 mils (0.8 millimeters), be chemically compatible with the
14 materials being stored within the secondary containment area, be
15 photo-resistant, and be puncture resistant. Confirmation of
16 chemical compatibility and an estimate of liner life must be
17 retained by the firm for inspection upon request by the
18 Department of Agriculture. The synthetic liner must be
19 protected by a 12-inch (30-centimeter) layer of inorganic soil
20 or half-inch diameter rounded stone above the liner and a
21 six-inch (15-centimeter) layer of inorganic soil below the
22 liner. Soil layers must be free of large rocks, angular stones,
23 sticks, or other materials that may puncture the liner.

24 Synthetic liners must be installed according to the
25 manufacturer's recommendations and, if necessary, under the
26 supervision of a qualified representative of the manufacturer,
27 and all field-constructed seams must be tested, and repaired if
28 necessary, in accordance with the manufacturer's
29 recommendations. Pesticide releases onto the inorganic soil
30 portion of a synthetic liner containment area must be managed by
31 the removal of contaminated soils. Disposition of contaminated
32 soils is subject to approval from the Department of
33 Agriculture. Integrity of the inorganic soil portion of the
34 synthetic liner containment area must be restored under all
35 circumstances.

36 D. Soil liners must comply with subitems (1) to (5).

1 (1) A liner may be constructed of inorganic soil
2 treated with bentonite clay if the liner meets the requirements
3 of this subitem. The liner must be designed and constructed
4 according to good engineering practices, extend a minimum of six
5 feet beyond the wall, and achieve a coefficient of permeability
6 not to exceed 1×10^{-6} cm/sec, with a thickness of not less than
7 six inches (15 centimeters). The liner must be covered by an
8 inorganic soil layer not less than six inches (15 centimeters)
9 thick. Liners may not be constructed of frost-susceptible
10 soils, which include silts and silty sand.

11 (2) Bentonite-treated liners must consist of a
12 uniform mixture of inorganic soil and bentonite. The inorganic
13 soil used in the mixture must have a plasticity index of at
14 least 12. At least 30 percent by weight of the inorganic soil
15 must pass a No. 200 sieve, and less than five percent of the
16 inorganic soil must be retained on a No. 4 sieve. Ninety
17 percent of the bentonite by weight must pass a No. 80 sieve, and
18 the inorganic soil-bentonite mixture must contain at least five
19 percent bentonite by weight.

20 (3) An inorganic soil may not be used as part of
21 a soil liner if less than 50 percent by weight of the soil
22 passes a No. 200 sieve, or if more than five percent by weight
23 of the inorganic soil is retained on a No. 4 sieve.

24 (4) Soil liners must be maintained to prevent
25 cracking or other conditions that may compromise the integrity
26 of containment. Pesticide releases into an inorganic
27 soil-bentonite liner containment area must be managed by removal
28 of contaminated soils within 48 hours. ~~Disposition of~~
29 ~~contaminated soils is subject to approval from the Department of~~
30 ~~Agriculture.~~ Contaminated soils must be used at labeled rates
31 consistent with labeled end uses for the intended crop, or
32 stored and used later at labeled rates consistent with labeled
33 end uses for the intended crop, or disposed of according to
34 local, state, and federal regulations. Integrity of the
35 inorganic soil walls and inorganic soil-bentonite liner after a
36 spill must be restored under all circumstances.

1 (5) An owner or manager shall submit to the
2 commissioner, upon request, certification by a registered
3 engineer practicing in the geotechnical field to verify that the
4 coefficient of permeability of the liner does not exceed $1 \times$
5 10^{-6} cm/sec or that the inorganic soil lined containment area
6 will contain released liquid to the height of the containment
7 wall for at least 72 hours.

8 Subp. 6. Prefabricated secondary containment basin. A
9 prefabricated secondary containment basin must be composed of a
10 rigid prefabricated basin having both a base and walls
11 constructed of steel or synthetic materials which are resistant
12 to corrosion, puncture, or cracking. Materials used for the
13 prefabricated basin must be chemically compatible with the
14 products being stored in the bulk pesticide tank. A written
15 confirmation of compatibility from the basin manufacturer must
16 be kept on file at the storage facility or at the nearest local
17 office from which the storage facility is administered. The
18 prefabricated facility must be designed and installed to contain
19 the amounts listed in subpart 2, including the tank load and a
20 full hydrostatic head of any released liquid. Multiple basins
21 connected to provide the capacity required under subpart 2, must
22 be connected in a way that assures an unrestricted transfer of
23 released liquid between basins. A prefabricated containment
24 basin may not be located where fire could damage the containment
25 vessel and compromise the intended containment.

26 1505.2090 RECOVERY, USE, OR DISPOSAL OF PESTICIDE RELEASES.

27 Subpart 1. Loading areas and secondary containment areas.
28 All pesticide releases occurring in an area confined to loading
29 areas described in part 1505.2070 and secondary containment
30 areas described in part 1505.2080 must be recovered as soon as
31 possible and must either be used, stored, or disposed of. Use
32 and storage must be according to pesticide label instructions.
33 Disposal must be according to local, state, and federal
34 regulations. The Department of Agriculture must be immediately
35 notified of all releases.

1 Subp. 2. Precipitation accumulations.

2 A. Precipitation must not be permitted to accumulate
3 in a secondary containment area or loading area to the point
4 where the accumulation may tend to:

5 (1) compromise the ability of the secondary
6 containment area or loading areas to contain the amounts
7 indicated in part 1505.2070 or 1505.2080;

8 (2) increase the corrosion of storage containers
9 or appurtenances; or

10 (3) impair the stability of storage containers.

11 B. Precipitation, if contaminated with pesticide
12 residues, must be:

13 (1) removed and used at labeled rates on sites
14 consistent with labeled end uses for the intended target crop;

15 (2) removed and stored for later use according to
16 subitem (1);

17 (3) disposed of according to local, state, and
18 federal regulations; or

19 (4) used at a rate of no more than five percent
20 of the total tank mix for delivery rates of 40 gallons per acre
21 or less and ten percent for delivery rates of more than 40
22 gallons per acre. Records must be kept indicating amounts, crop
23 to which applied, and dates.

24 C. Uncontaminated precipitation may be released to a
25 vegetated area allowing for even distribution over the entire
26 area or used as water for mixing.

27 Subp. 3. Use of pesticide rinsate, pesticide containing
28 sludge, or pesticide containing washwater accumulations.

29 A. Sludge, rinsates, or washwater generated in a
30 pesticide loading or secondary containment area as a result of
31 loading, washing, rinsing, clean-up, or similar practices must
32 be:

33 (1) removed and used at labeled rates consistent
34 with labeled end uses for the intended target crop;

35 (2) removed and stored for later use according to
36 subitem (1); or

1 (3) disposed of according to local, state, and
2 federal regulations.

3 B. Sludge must be removed from a sediment trap before
4 the trap is half full.

5 C. Rinsates and sludges may be used at a rate of no
6 more than five percent of any total tank mix for delivery rates
7 of 40 gallons per acre or less and ten percent for delivery
8 rates of more than 40 gallons per acre. Washwater not
9 contaminated with pesticides may be used undiluted.

10 D. Records indicating the amount removed (pounds or
11 gallons), the location and acreage treated, and crops to which
12 applied must be kept and made available for review during
13 inspections by the commissioner. Records must be retained for a
14 minimum of five years.

15 1505.2100 PREPARATION FOR CONTROL AND RECOVERY OF PESTICIDE
16 RELEASES.

17 Subpart 1. Release response plan. The operator of a bulk
18 pesticide storage facility shall prepare a written release
19 response plan for the storage facility. The operator shall keep
20 the plan current at all times. A copy of the plan must be kept
21 at a prominent location at the storage facility and at the
22 nearest local office from which the storage facility is
23 administered, and must be made available for employee use and
24 for inspection by the department. The operator of the storage
25 facility shall provide a current copy of the plan to the local
26 fire and police departments. The plan must include, but is not
27 limited to:

28 A. the identity and telephone numbers of the persons
29 who are to be contacted in the event of a release;

30 B. for every bulk pesticide stored at the facility, a
31 complete copy of the storage container label required under part
32 1505.2060, subpart 9, and Minnesota Statutes, section 18B.26;

33 C. a complete copy of the material safety data sheet
34 for every bulk pesticide stored at the facility;

35 D. the procedures and equipment to be used in

1 controlling and recovering or otherwise responding to a release;
2 and

3 E. an identification, by location, of every bulk
4 pesticide storage container located at the facility, and the
5 type of bulk pesticide stored in each storage container.

6 The plan need not include the specific location of each
7 storage container of mini-bulk pesticide, if the plan includes
8 the general location within the facility at which storage
9 containers of mini-bulk pesticide are held.

10 Subp. 2. **Equipment and supplies.** Bulk pesticide storage
11 facilities must have on the premises equipment needed to
12 mitigate and recover pesticide releases. The equipment must
13 include and is not limited to pumps, recovery containers,
14 personal protective equipment, absorbent materials, and other
15 materials used to control and recover pesticide releases. A
16 checklist of release response equipment and its location must be
17 posted with the release response plan.

18 Subp. 3. **Training.** The owner or manager of the storage
19 facility shall conduct release response training for all new and
20 existing employees of the facility annually before the beginning
21 of the pesticide use season. New employees must receive
22 training within 30 days of employment. The owner or manager and
23 employees are responsible for following the firm's release
24 response procedures pursuant to the release response plan to
25 minimize contamination of the environment.

26 1505.2110 INSPECTION AND MAINTENANCE.

27 Subpart 1. **Records.** The operator of a bulk pesticide
28 storage facility shall inspect and maintain storage containers,
29 appurtenances, loading areas, and secondary containment areas to
30 minimize the risk of a pesticide release. A written record of
31 all inspections and maintenance must be made on the day of the
32 inspection or maintenance and kept at the storage site or at the
33 nearest local office from which the storage site is
34 administered. A record of all pesticide releases onto the
35 loading area or into the secondary containment area including

1 date, time, type of pesticide, volume, cause, actions to
2 contain, and management of the release must be kept for at least
3 five years.

4 Subp. 2. Schedule. A bulk pesticide container and its
5 appurtenances must be inspected for leakage at least weekly
6 during the use season. A secondary containment area must be
7 inspected for condition and leakage of the base, seams, and
8 walls at least monthly while bulk pesticide is in storage.
9 Loading area pads must be inspected for leakage at least monthly
10 during the use season.

11 Inspection records must contain the name of the person
12 making the inspection, the date of each inspection, conditions
13 noted, and maintenance performed.

14 Maintenance of the bulk pesticide storage facility must be
15 performed as necessary in order to ensure that the integrity of
16 the bulk pesticide containers, secondary containment areas, and
17 loading areas is maintained.

18 1505.2120 RECORD KEEPING.

19 The following records must be prepared and kept on file at
20 the bulk pesticide storage facility while bulk pesticides are
21 being stored in a storage container:

22 A. the beginning and end amounts in each fixed
23 storage container calculated and recorded at the time of each
24 filling;

25 B. the amount of bulk pesticide delivered, sold, and
26 used; and

27 C. the names of the persons preparing the information
28 in items A and B and the dates the information was prepared.

29 The records must be available and must be submitted to the
30 commissioner within 24 hours of a request. Weighing, metering,
31 or direct measurement are acceptable methods for calculating
32 storage amounts.

33 1505.2130 UNDERGROUND BULK PESTICIDE STORAGE.

34 Subpart 1. New underground bulk pesticide storage
35 prohibited. After July 1, 1989, no new underground bulk

1 pesticide storage is allowed. This prohibition does not apply
2 to catch basins, containment areas, or sediment traps, used for
3 the temporary collection of pesticides from transfer and loading
4 areas under part 1505.2070, or to underground storage, dip, or
5 other tanks used to contain pesticides used in the wood
6 preservatives industry.

7 Subp. 2. Existing and exempted underground bulk pesticide
8 storage. Underground bulk pesticide storage tanks in use as of
9 July 1, 1989, or those tanks exempted from subpart 1 must
10 conform with all applicable statutes and rules enforced by the
11 Minnesota Pollution Control Agency, and must perform and provide
12 to the commissioner upon request a leak certification test for
13 each underground bulk pesticide storage tank.

14 1505.2140 ABANDONED CONTAINERS.

15 Subpart 1. Abandonment. Storage containers and other
16 containers used at a storage facility to hold bulk pesticide or
17 pesticide rinsate are considered abandoned containers under this
18 part if they have been out of service for more than six months
19 because of a weakness or leak, or have been out of service for
20 any reason for more than one year.

21 Subp. 2. Underground containers. Abandoned underground
22 tanks in place at previously existing facilities must be
23 thoroughly cleaned and removed from the ground.

24 Subp. 3. Aboveground containers. Abandoned aboveground
25 containers must be thoroughly cleaned. All hatches on the
26 containers must be removed and all valves or connections must be
27 removed.

28 1505.2150 EXEMPTIONS.

29 Subpart 1. Mobile containers. The secondary containment
30 requirements of part 1505.2080 do not apply to rail cars, nurse
31 tanks, other mobile containers, or mini-bulk containers which
32 are located at the bulk pesticide storage facility for less than
33 ten consecutive days incidental to loading fixed bulk pesticide
34 containers.

35 Subp. 2. Alternate technology. The commissioner ~~may~~ shall

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1 exempt any person from a requirement under this part if
2 compliance is not technically feasible, but only if the
3 commissioner finds that the alternative measures provide
4 substantially similar protection to the ground and surface water
5 of the state. A person requesting an exemption shall submit to
6 the commissioner in writing a request for an exemption detailing
7 the alternative measures proposed. The commissioner has 45 days
8 to analyze the facts presented and grant the exemption or advise
9 the person of an unsatisfactory review and detail all changes
10 necessary to achieve compliance.

11

12 ~~EFFECTIVE-DATE--Parts-1505.2010-to-1505.2150-are-effective~~

13 ~~July-17-1989.~~