

4626.0515 MULTIUSE FOOD-CONTACT SURFACES; CHARACTERISTICS. 4-202.11

A. Multiuse food-contact surfaces must be:

- (1) smooth;^{p2}
- (2) free of breaks, open seams, cracks, chips, inclusions, pits, and similar imperfections;^{p2}
- (3) free of sharp internal angles, corners, and crevices;^{p2}
- (4) finished to have smooth welds and joints;^{p2} and
- (5) except as specified in item B, accessible for cleaning and inspection by one of the following methods:
 - (a) without being disassembled;^{p2}
 - (b) by disassembling without the use of tools;^{p2} or
 - (c) by easy disassembling with the use of hand-held tools commonly available to maintenance and cleaning personnel, such as screwdrivers, pliers, open-end wrenches, and Allen wrenches.^{p2}

B. Item A, subitem (5), does not apply to cooking oil storage tanks, distribution lines for cooking oils, or beverage syrup lines or tubes.

Statutory Authority: *MS s 31.101; 31.11; 144.05; 144.07; 144.08; 144.12; 157.011*

History: *23 SR 519; 43 SR 295*

Published Electronically: *January 2, 2019*