4626.0515 4-202.11 FOOD-CONTACT SURFACES.*

Multiuse food-contact surfaces shall be:

- A. smooth;
- B. free of breaks, open seams, cracks, chips, pits, and similar imperfections;
- C. free of sharp internal angles, corners, and crevices;
- D. finished to have smooth welds and joints; and
- E. accessible for cleaning and inspection by one of the following methods:
 - (1) without being disassembled;
 - (2) by disassembling without the use of tools; or
- (3) by easy disassembling with the use of hand-held tools commonly available to maintenance and cleaning personnel, including screwdrivers, pliers, open-end wrenches, and allen wrenches.

Statutory Authority: MS s 31.101; 31.11; 144.05; 144.08; 144.12; 157.011

History: 23 SR 519

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