

**1513.0440 TANK VALVES, ACCESSORIES, FILL PIPES, AND DISCHARGE PIPES.**

Subpart 1. **Shut-off valves.** Shut-off valves must be:

A. provided for all connections except those with a No. 54 (0.055 inch) drill size restriction, plugs, pressure relief valves, and thermometer wells; and

B. located as close to the tank as practical.

Subp. 2. **Check valve.** A check valve must be installed on the fill connection, if located below the maximum liquid level, and a remotely operated shut-off valve on other connections located below the maximum liquid level according to part 1513.0200, subpart 8.

Subp. 3. **Refrigerated containers.** A refrigerated container must be equipped with an approved liquid level gauging device and high liquid level alarm.

**Statutory Authority:** *MS s 18C.121*

**History:** *21 SR 277*

**Published Electronically:** *September 10, 2007*