

**1513.0320 CONTAINER VALVES, ACCESSORIES, AND DISCHARGE CONNECTIONS.**

Subpart 1. **Excess flow valves.** All vapor and liquid connections, except for pressure relief valves and those specifically exempted in part 1513.0150, subparts 5 and 6, must be equipped with approved excess flow valves. Back-pressure check valves are acceptable in container filling connections. Alternatively, vapor and liquid connections covered by this subpart may be fitted with quick-closing internal valves which, except during operating periods, shall remain closed. If internal valves are not practical, external quick-closing valves may be used according to part 1513.0150, subpart 6, and with appropriate protection as required in part 1513.0370.

Subp. 2. **Pressure gauge.** Each storage container must be provided with a pressure gauge graduated from 0 to 400 psig. Gauges must be designated for use in ammonia service.

Subp. 3. **Vapor equalizing connection.** All containers must be equipped with a vapor equalizing connection.

**Statutory Authority:** *MS s 18C.121*

**History:** *21 SR 277*

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