

quired to go in the performance of his work for the company issuing the same. It shall be the duty of the corporation to make necessary arrangements with a bank for the cashing of these checks without such charges, or to reimburse any employee who has paid such charges upon request. When an employee shall be discharged his wages shall be paid to him at the time of his discharge or whenever he shall demand the same thereafter; *allowing a reasonable time within which to compute wages due and to make authorized and other deductions required by law.*

Approved April 16, 1953.

CHAPTER 394—S. F. No. 1231

An act relating to the manufacture and sale of machinery, rope, twines and ply goods, at the state prison and amending Minnesota Statutes 1949, Section 640.27, as amended.

Be it enacted by the Legislature of the State of Minnesota:

Section 1. Minnesota Statutes 1949, Section 640.27, is amended to read:

640.27 Machinery manufacture; state prison. The director of public institutions is hereby authorized, empowered, and directed to establish, construct, equip, maintain, and operate, at the state prison, a factory for the manufacture of hay rakes, hay loaders, mowers, grain harvesters, and binders, *windrowers and four wheel farm trailers*, corn harvesters and binders and corn cultivators, and the extra parts thereof, and, if the director deems it advisable, cultivators of all kinds, culti-packers, manure spreaders, ploughs, rotary hoes, and the extra parts thereof, and rope and ply goods of all kinds, and for that purpose to employ, and make use of the labor of prisoners kept in the prison, at any time available therefor and as largely as may be, and such, but only such, skilled laborers as, in the judgment of the director and the warden of the state prison, may be necessary for the feasible and successful and profitable employment of the prisoners therein therefor, and for the purposes of, and to give full effect to sections 640.27 and 640.28, the director may use all of, or any part of, not exceeding \$250,000 of the existing state prison revolving fund created by and existing under sections 640.02 to 640.05; provided, the director and the warden of the prison shall, at all times, in the line of manufacturing herein authorized and directed, employ and make use of prison labor to the largest extent feasible.

The director and the warden of the prison are hereby

authorized, directed, and instructed to establish in and throughout all parts of this state where there is use and demand for such manufactured products as are referred to herein, and binding twines, and ropes and ply goods of all kinds, local selling agencies therefor, and to contract with such agencies to furnish thereto for the local sale thereof, the farm machinery the manufacture of which is authorized by sections 640.27 and 640.28, *at prices to be fixed by the warden and the director of public institutions*, and the local agencies so contracted with are hereby authorized, in the re-sale thereof to their actual customers therefor, to charge advance prices equaling 20 percent of the prices charged them for the machines, plus actual freight charges, but not a greater profit thereon, and the contracts entered into with these agencies shall be so worded as to obligate them to be diligent in the prosecution of the sales of the machines to the customers therefor.

Approved April 16, 1953.

CHAPTER 395—S. F. No. 1483

An act relating to substituted service of process in actions or proceedings growing out of the use or operation of motor vehicles; amending Minnesota Statutes 1949, Section 170.55, Subdivision 1, as amended by Laws 1949, Chapter 582.

Be it enacted by the Legislature of the State of Minnesota:

Section 1. Minnesota Statutes 1949, Section 170.55, subdivision 1, as amended by Laws 1949, Chapter 582, is hereby amended to read:

170.55 Service of process; residents; non-residents; secretary of state as agent. Subdivision 1. The use and operation by a resident of this state or his agent, or by a non-resident or his agent of a motor vehicle *within* the state of Minnesota, shall be deemed an appointment by such resident when he has been absent from this state continuously for six months or more following an accident or by such non-resident at any time, of the commissioner of highways to be his true and lawful attorney upon whom may be served all legal process in any action or proceeding against him growing out of such use or operation of a motor vehicle *within* this state, resulting in damages or loss to person or property, and said use or operation shall be a signification of his agreement that any such process in any action against him which is so served, shall be of the same legal force and validity as if served upon him per-