

A bill for an act
relating to building codes; requiring pan flashing under all exterior windows and
doors; proposing coding for new law in Minnesota Statutes, chapter 16B.

BE IT ENACTED BY THE LEGISLATURE OF THE STATE OF MINNESOTA:

Section 1. **[16B.6151] PAN FLASHING.**

Subdivision 1. **Definitions.** "Pan flashing" means a type of corrosion-resistive
flashing that is integrated into the building envelope at the base of a window or door rough
opening and that diverts incidental water to the exterior of the cladding or to the exterior
surface of a concealed weather resistive barrier.

Subd. 2. **Requirement.** An approved pan flashing must be provided under all
exterior windows and doors. Pan flashing must be: (1) sloped to drain water to the
exterior of the cladding or the exterior surface of a concealed weather-resistive barrier;
or (2) flat with sealed back dam and side dams to prevent re-entry of water into the wall
cavity or onto interior finishes.

Pan flashing made from metal must be thermally isolated from the interior surfaces.

Subd. 3. **Exceptions.** The requirement in subdivision 2 does not apply to:
(1) windows or doors where the manufacturer's written installation instructions
require an alternate flashing method;
(2) windows or doors in detached accessory structures;
(3) skylights or bow or bay windows;
(4) doors required to meet accessibility requirements that would prevent the
installation of pan flashing; and
(5) repairs or replacement of existing windows and doors.

2.1 Subd. 4. **Building code.** The commissioner of labor and industry shall include the
2.2 requirements of this section in the next revision of the State Building Code.