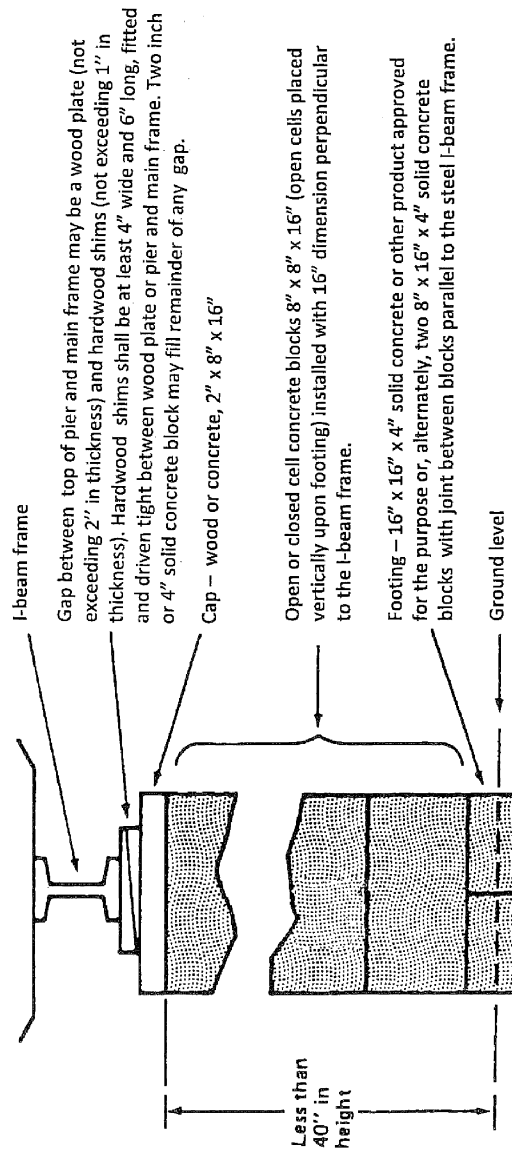
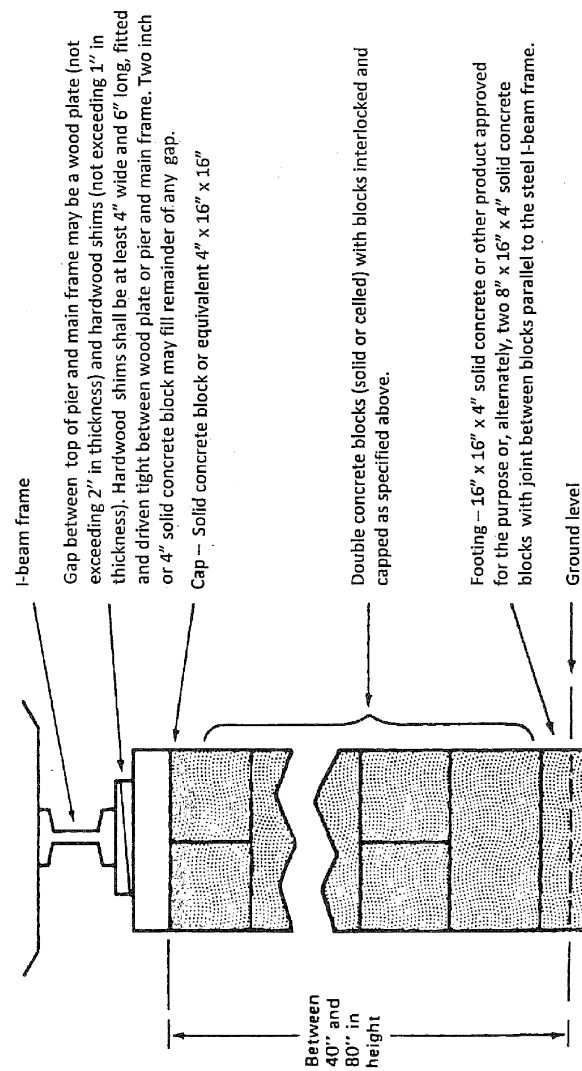


1350.3300 PIER SPECIFICATIONS.**Subpart 1. Piers less than 40 inches tall.**

Footing placed on firm undisturbed soil or on controlled fill free of grass and organic materials compacted to a minimum load-bearing capacity of 2000 PSF.

For piers less than 40 inches in height (except corner piers over 3 blocks high), piers shall be securely attached to the frame of the mobile home or shall extend at least 6 inches from the centerline of the frame member.

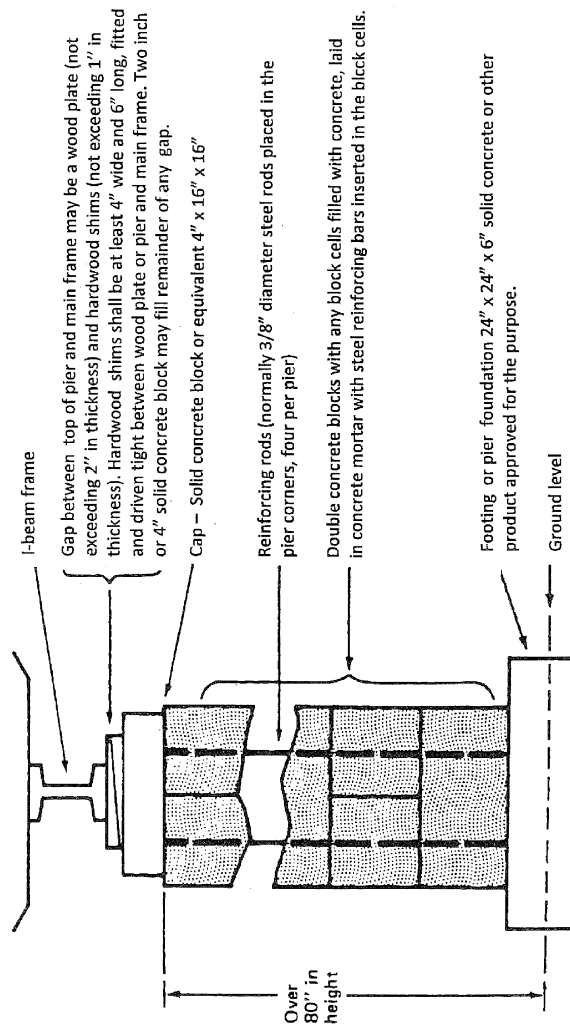
Subp. 2. **Piers 40 to 80 inches tall.**



Footings placed on firm undisturbed soil or on controlled fill free of grass and organic materials compacted to a minimum load-bearing capacity of 2000 PSF.

For piers 40 inches to 80 inches in height and all corner piers over 3 blocks high, piers shall be securely attached to the frame of the mobile home or shall extend at least 6 inches from the centerline of the frame member.

Subp. 3. **Piers over 80 inches tall.**



Footing placed on firm undisturbed soil or on controlled fill free of grass and organic materials compacted to a minimum load-bearing capacity of 2000 PSF.

For piers exceeding 80 inches in height. Piers shall be securely attached to the frame of the mobile home or shall extend at least 6 inches from the centerline of the frame member.

Subp. 4. **Piers over 80 inches tall; reinforcement.**

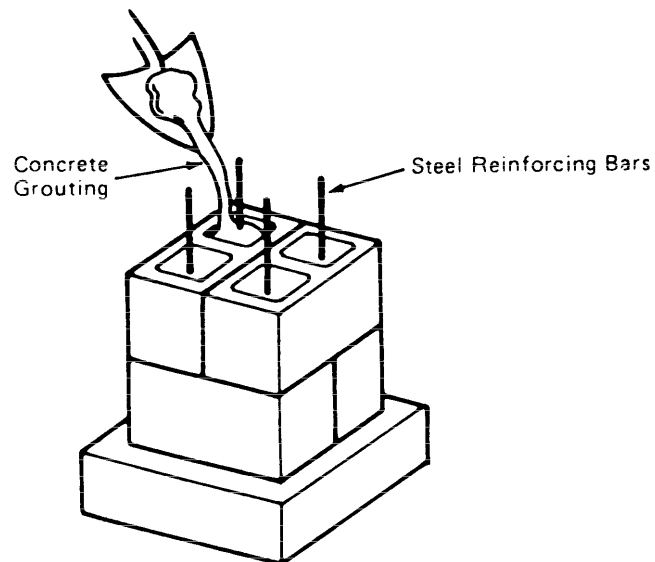


Figure A-4. For piers exceeding 80 inches in height the concrete blocks must be filled with concrete grouting and steel reinforcing rods utilized.

Statutory Authority: *MS s 326B.02; 326B.101; 326B.106; 326B.13; 327.32; 327.33; 327B.10*

History: *34 SR 866*

Published Electronically: *January 27, 2023*